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(54) **STRUCTURE OF HIGH ELECTRON MOBILITY TRANSISTOR GROWTH ON SI SUBSTRATE AND THE METHOD THEREOF**

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(57) **ABSTRACT**

A structure of high electron mobility transistor growth on Si substrate and the method thereof, in particular used for the semiconductor device manufacturing in the semiconductor industry. The UHVCVD system was used in the related invention to grow a Ge film on Si substrate then grow the high electron mobility transistor on the Ge film for the reduction of buffer layer thickness and cost. The function of the Ge film is preventing the formation of silicon oxide when growing III-V MHEMT structure in MOCVD system on Si substrate. The reason of using MHEMT in the invention is that the metamorphic buffer layer in MHEMT structure could block the penetration of dislocation which is formed because of the very large lattice mismatch (4.2%) between Ge and Si substrate.

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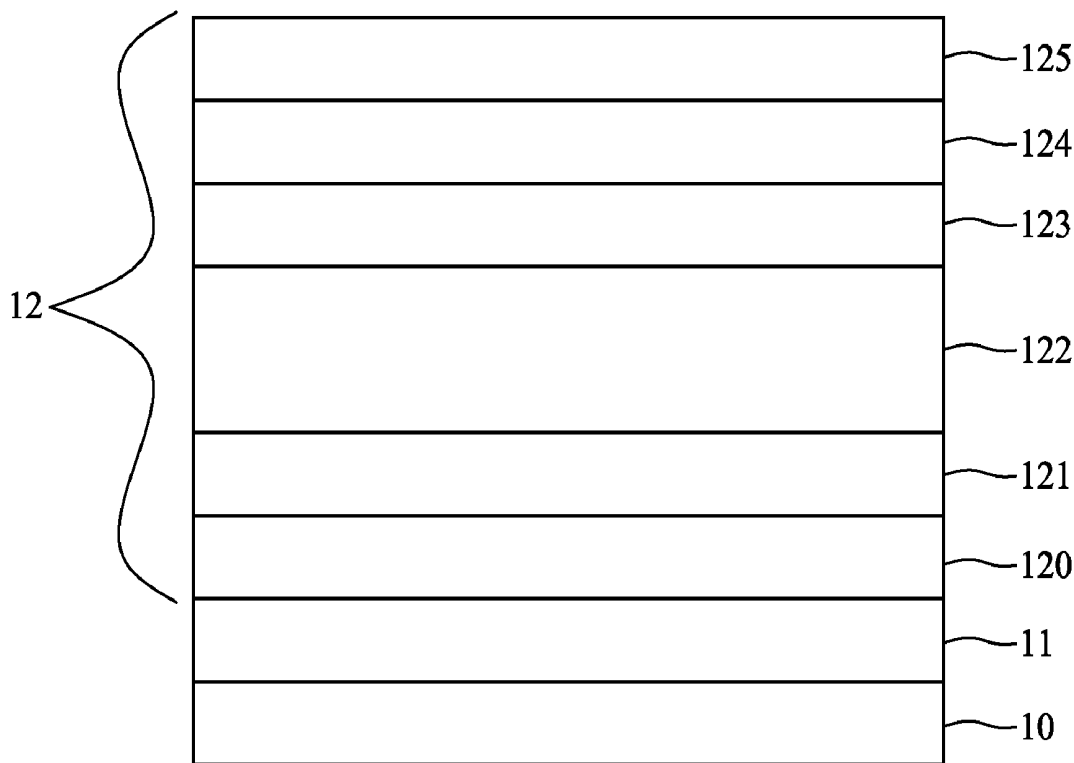




FIG. 1

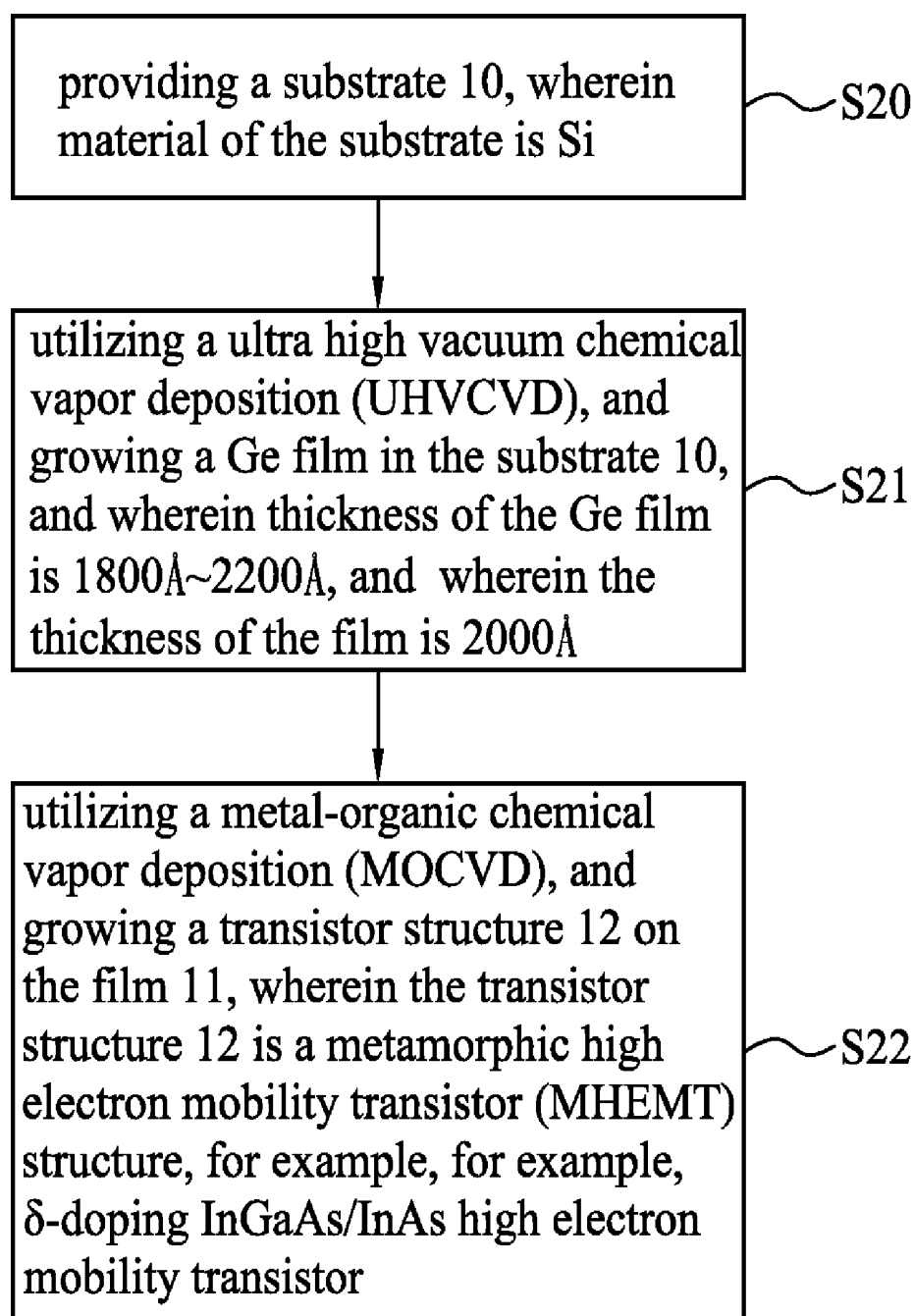


FIG. 2

**STRUCTURE OF HIGH ELECTRON
MOBILITY TRANSISTOR GROWTH ON SI
SUBSTRATE AND THE METHOD THEREOF**

TECHNICAL FIELD

[0001] The present disclosure relates to a structure of high electron mobility transistor growth on si substrate and the method thereof, and more particularly, to apply in the semiconductor manufacturing and it utilizes a ultra high vacuum chemical vapor deposition (UHVCVD) to grow a Ge film on the Si substrate, and utilizes a metamorphic high electron mobility transistor (MHEMT) to grow a transistor structure on the Ge film so as to decrease the thickness of the element and the manufacture cost.

TECHNICAL BACKGROUND

[0002] In recent years, the high-frequency microwave epitaxy chip is used in wide range, for example, mobile communication, global position system, wireless network etc. Therefore, the high-frequency element development has become the irresistible tide of the day. Specifically, the compound semiconductor epitaxial fabrication is one of the most development technologies.

[0003] There are three main types of the compound semiconductor epitaxial fabrication: Large Electron-Positron (LEP), Molecular Beam Epitaxy (MBE) and Metal-Organic Chemical Vapor Deposition (MOCVD).

[0004] The Large Electron-Positron (LEP), which is very traditional and easy manner, is applied in manufacturing the light emitting diode (LED). However, it is difficult to use LEP to manufacture the epitaxy layer with high doping concentration or the thin thickness.

[0005] The Molecular beam epitaxy (MBE), which is generated by the Physical optics method. The MBE is a successful generation technology and the production yield rate of MBE is higher. However, the cost of MBE is also higher.

[0006] The Metal-Organic Chemical Vapor Deposition (MOCVD) which has various chemical change and great technology difficult. However, the manufacture cost of MOCVD is lower and the production of the MOCVD is higher than the MBE. Moreover, the element manufactured by MOCVD has small size, high power, and the element is widely used in the mobile phone, for example, Pseudomorphic High Electron Mobility Transistor (PHMET), High Electron Mobility Transistor (HEMT), Metamorphic High Electron Mobility Transistor (MHEMT), etc.

[0007] Generally, the Metamorphic High Electron Mobility Transistor (MHEMT) is composed of InAlAs buffer layer, InAlAs spacer layer, InAlAs channel layer, InAlAs capping layer, and the MHEMT is grew on the substrate with InP or GaAs. However, the substrate with InP or GaAs is very expensive and has bad performance of mechanical, and it will cause that MHEMT is not easy to grow on the larger substrate and is also rapidly increasing in prices of cost.

[0008] In general technology, it combines the Si substrate and the III-V Compound semiconductor, and the $\text{Si}_x\text{Ge}_{1-x}$ substrate is used to be the buffer layer, and the Ge film is grown on the Si substrate. Specifically, the $\text{Si}_x\text{Ge}_{1-x}$ substrate compositing of the graded Ge is used in wide ranges. However, the thickness of the $\text{Si}_x\text{Ge}_{1-x}$ substrate will achieve the tens mm. Therefore, the manufacture cost of the $\text{Si}_x\text{Ge}_{1-x}$ substrate is higher and the MHEMT manufactured also has

the deep thickness, and the mismatch and bug are also easy generated in growing of the GaAs.

[0009] Further scope of applicability of the present application will become more apparent from the detailed description given hereinafter. However, it should be understood that the detailed description and specific examples, while indicating exemplary embodiments of the disclosure, are given by way of illustration only, since various changes and modifications within the spirit and scope of the disclosure will become apparent to those skilled in the art from this detailed description.

TECHNICAL SUMMARY

[0010] In view of the disadvantages mentioned above, the present invention provides a structure of high electron mobility transistor growth on Si substrate to solve these disadvantages.

[0011] In one embodiment, the present invention provides a structure of high electron mobility transistor growth on Si substrate, comprising:

[0012] a substrate, wherein material of the substrate is Si;

[0013] a film, wherein material of the film is Ge and the film grows on the substrate and the film's thickness is 1800A~2200A; and

[0014] a transistor structure, wherein the transistor structure is a metamorphic high electron mobility transistor (MHEMT) structure and the transistor structure grows on the film.

[0015] In another embodiment, the present invention provides a method of growing high electron mobility transistor on Si substrate, comprising:

[0016] providing a substrate, wherein material of the substrate is Si;

[0017] utilizing a ultra high vacuum chemical vapor deposition (UHVCVD), and growing a Ge film in the substrate, and wherein thickness of the Ge film is 1800A~2200A; and

[0018] utilizing a metal-organic chemical vapor deposition (MOCVD), and growing a transistor structure on the film, wherein the transistor structure is a metamorphic high electron mobility transistor (MHEMT) structure.

[0019] The present invention uses Ge film to protect the substrate (for example, Si substrate) so as to prevent to generate silicon oxide (SiO_2) and decrease the quality of the film when it uses MOCVD to form the transistor substrate. If the Ge film directly grows on the substrate, the dislocation and defect will generate on the Ge film. Therefore, it is necessary to grow the metamorphic structure on the Ge film so as to use the metamorphic structure to prevent the dislocation of the Ge film growing upward and lower the thickness of element and manufacture cost.

[0020] Further scope of applicability of the present application will become more apparent from the detailed description given hereinafter. However, it should be understood that the detailed description and specific examples, while indicating exemplary embodiments of the disclosure, are given by way of illustration only, since various changes and modifications within the spirit and scope of the disclosure will become apparent to those skilled in the art from this detailed description.

BRIEF DESCRIPTION OF THE DRAWINGS

[0021] The present disclosure will become more fully understood from the detailed description given herein below

and the accompanying drawings which are given by way of illustration only, and thus are not limitative of the present disclosure and wherein:

[0022] FIG. 1 is a schematic diagram showing a structure of high electron mobility transistor growth on Si substrate according to one embodiment of the present invention.

[0023] FIG. 2 is a flow chart showing a method of growing high electron mobility transistor on Si substrate according to one embodiment of the present invention.

DESCRIPTION OF THE EXEMPLARY EMBODIMENTS

[0024] FIG. 1 is a schematic diagram showing a structure of high electron mobility transistor growth on Si substrate according to one embodiment of the present invention. The structure comprises:

[0025] a substrate **10**, wherein material of the substrate is Si;

[0026] a film **11**, wherein material of the film is Ge and the film grows on the substrate **10** and the film's thickness is 1800Å-2200Å by utilizing a ultra high vacuum chemical vapor deposition (UHVCVD), and wherein the optimal thickness is 2000Å;

[0027] a transistor structure **12**, wherein the transistor structure **12** is a metamorphic high electron mobility transistor (MHEMT) structure and the transistor structure **12** grows on the film by utilizing a metal-organic chemical vapor deposition (MOCVD).

[0028] Specifically, the transistor structure **12** further comprises:

[0029] a buffer layer **120**, wherein material of the buffer layer **120** is III-V Compound (for example, InAlAs);

[0030] a channel layer **121**, growing on the buffer layer **120**, wherein material of the channel layer is III-V Compound (for example, InGaAs);

[0031] a space layer **122**, growing on the buffer layer **121**, wherein material of the space layer **122** is III-V Compound (for example, InAlAs);

[0032] a δ -doping layer **123**, growing on the space layer **121**, wherein the δ -doping layer **123** comprises a high concentration N-type material, which is used for providing electrons;

[0033] a schottky layer **124**, growing on the δ -doping layer **123**, wherein material of the schottky layer **124** is III-V Compound (for example, InAlAs); and

[0034] a cover layer **125**, growing on the schottky layer **124**, wherein material of the cover layer **125** is III-V Compound with n+ doping (for example, n+-InAlAs).

[0035] Because the material of the substrate and the film **11** are respectively Si and Ge, the lattice constants of both are quite different (it is running at 4.2%) and the lattices of both can mismatch each other. Therefore, it forms dislocation and defect between the substrate **10** and the film **11**. However, the transistor structure **12** is a metamorphic high electron mobility transistor (MHEMT) structure and it may use the buffer layer **120** in the transistor structure **12** to effectively decrease dislocation density and the defect density and successfully integrate the Si substrate and the MHEMT structure.

[0036] FIG. 2 is a flow chart showing a method of growing high electron mobility transistor on Si substrate according to one embodiment of the present invention. The steps of the method comprises: Firstly, providing a substrate **10**, wherein material of the substrate **10** is Si (Step **s20**). Subsequently, utilizing a ultra high vacuum chemical vapor deposition (UH-

VCVD), and growing a Ge film **11** in the substrate **10**, and wherein thickness of the Ge film **11** is 1800Å-2200Å (Step **s21**). Specifically, the optimal thickness of the film **11** is 2000Å. Afterward, utilizing a metal-organic chemical vapor deposition (MOCVD), and growing a transistor structure **12** on the film **11**, wherein the transistor structure **12** is a metamorphic high electron mobility transistor (MHEMT) structure, for example, δ -doping InGaAs/InAs high electron mobility transistor (Step **s22**).

[0037] In conclusion, in accordance with the characteristic of the present invention, it uses Ge film to protect the substrate (for example, Si substrate) so as to prevent to generate silicon oxide (SiO₂) and decrease the quality of the film when it uses MOCVD to form the transistor substrate. If the Ge film directly grows on the substrate, the dislocation and defect will generate on the Ge film. Therefore, it is necessary to grow the metamorphic structure on the Ge film so as to use the metamorphic structure to prevent the dislocation of the Ge film growing upward and lower the thickness of element and manufacture cost.

[0038] With respect to the above description then, it is to be realized that the optimum dimensional relationships for the parts of the disclosure, to include variations in size, materials, shape, form, function and manner of operation, assembly and use, are deemed readily apparent and obvious to one skilled in the art, and all equivalent relationships to those illustrated in the drawings and described in the specification are intended to be encompassed by the present disclosure.

What is claimed is:

1. A structure of high electron mobility transistor growth on Si substrate, comprising:

a substrate, wherein material of the substrate is Si;

a film, wherein material of the film is Ge and the film grows on the substrate and the film's thickness is 1800Å-2200Å; and

a transistor structure, wherein the transistor structure is a metamorphic high electron mobility transistor (MHEMT) structure and the transistor structure rows on the film.

2. The structure of high electron mobility transistor growth on Si substrate as recited in claim 1, wherein the thickness of the film is 2000Å.

3. The structure of high electron mobility transistor growth on Si substrate as recited in claim 2, the transistor structure further comprising:

a buffer layer, wherein material of the buffer layer is III-V Compound;

a channel layer, growing on the buffer layer, wherein material of the channel layer is III-V Compound;

a space layer, growing on the buffer layer, wherein material of the space layer is III-V Compound;

a δ -doping layer, growing on the space layer, wherein the δ -doping layer comprises a high concentration N-type material;

a schottky layer, growing on the δ -doping layer, wherein material of the schottky layer is III-V Compound; and

a cover layer, growing on the schottky layer, wherein material of the cover layer is III-V Compound with n+ doping.

4. The structure of high electron mobility transistor growth on Si substrate as recited in claim 3, wherein material of the buffer layer is InAlAs, material of the spacer layer is InAlAs, material of the schottky layer is InAlAs, and material of the cover layer is n+-InAlAs.

5. A method of growing high electron mobility transistor on Si substrate, comprising:

providing a substrate, wherein material of the substrate is Si;

utilizing a ultra high vacuum chemical vapor deposition (UHVCVVD), and growing a Ge film in the substrate, and wherein thickness of the Ge film is 1800Å~2200Å; and

utilizing a metal-organic chemical vapor deposition (MOCVD), and growing a transistor structure on the film, wherein the transistor structure is a metamorphic high electron mobility transistor (MHEMT) structure.

6. The method of growing high electron mobility transistor on Si substrate as recited in claim 5, wherein the thickness of the film is 2000Å.

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