

A New Programming Scheme for the Improvement of Program Disturb Characteristics in Scaled NAND Flash Memory

Riichiro Shirota, *Senior Member, IEEE*, Chen-Hao Huang, Shinji Nagai, Yoshinori Sakamoto, Fu-Hai Li, *Student Member, IEEE*, Nina Mitiukhina, and Hideki Arakawa, *Member, IEEE*

Abstract—This paper investigates the new programming scheme to reduce the program disturb in the NAND Flash memory. Program disturb characteristics are determined by the unwilling electron injections in the floating gate of the unselected cells during programming. Thus, the key point to improve the program disturb characteristics is how to suppress the electron injection in the unselected cells. This requirement can be implemented by reducing the number of electrons in the unselected NAND strings prior to programming. By applying negative bias to all the word lines in the selected block, excess electrons can be removed from the channel and source/drain regions into the bit line or the source line using drift and diffusion mechanisms, and also electrons in the surface states can be recombined with accumulated holes before programming. After the pretreatment of electron reduction in the NAND string, a normal NAND program sequence follows. The advantage of the pretreatment before programming has been verified by measuring the 8-Gb NAND Flash memory with a 50-nm technology node. Significant reduction of the threshold voltage shift was observed even after the severe program disturb stress, which corresponds to around 30 times of the programming of the 2 bit/cell operation.

Index Terms—Flash memory, Fowler–Nordheim (FN) tunneling, junction leakage (J/L), NAND cell, program disturb, select gate (SG), surface state.

I. INTRODUCTION

THROUGH A decade, NAND scaling has been in progress from 250- to 25-nm technology nodes [1], [2], and recently, the design rule has already reached 20 nm and has continued further [3]–[7]. However, as the cell size is scaled, V_t shift according to the parasitic neighboring cell coupling has become more and more serious. In addition, V_t distribution due to the Fowler–Nordheim-tunneling statistics and random telegraph noise also has become more severe [8], [9]. Therefore,

Manuscript received March 22, 2012; revised May 23, 2012 and June 26, 2012; accepted July 3, 2012. Date of publication August 24, 2012; date of current version September 18, 2012. The review of this paper was arranged by Editor Y.-H. Shih.

R. Shirota, F.-H. Li, and N. Mitiukhina are with the Department of Electrical and Computer Engineering, Institute of Communications Engineering, National Chiao Tung University, Hsinchu 300, Taiwan (e-mail: rshirota@faculty.nctu.edu.tw; pilee.eo94@nctu.edu.tw; ninusyमित@gmail.com).

C.-H. Huang, Y. Sakamoto, and H. Arakawa are with the Powerchip Technology Corporation, Hsinchu 300, Taiwan (e-mail: huanghao@powerchip.com; sakamoto@powerchip.com; arakawa@powerchip.com).

S. Nagai is with the PowerMemory Corporation, Tokyo 105-0004, Japan (e-mail: nagai.shinji@powermemory.co.jp).

Color versions of one or more of the figures in this paper are available online at <http://ieeexplore.ieee.org>.

Digital Object Identifier 10.1109/TED.2012.2208462

there has been no room for the V_t variation due to program disturb. The program disturb is one of the key issues to be overcome for the NAND-cell scaling. The channel boosting potential degradation due to small channel boosting ratio (CBR) and electron generations by junction leakage (J/L) limits the program disturb [10]. The gate-induced drain leakage (GIDL) at the select gate (SG) also has been reported to degrade the channel boosting voltage [11]. These disturb issues become more serious as the cell scales down and the channel boron concentration increases. Many approaches have been discussed to improve the NAND-cell program disturb. Source/drain junction engineering has been pursued to improve the J/L [12]–[14]. A local self-boost scheme was proposed to improve the CBR [15]. A dummy word line (WL) structure was suggested to overcome the GIDL problem at the SG-WL space [16]. However, the program disturb issues due to the insufficient channel boosting remain as one of the main concerns for the NAND-cell scaling [17]. In this paper, we propose a new programming disturb-free scheme (PDFS) to improve the program disturb characteristics by increasing the boosted channel potential [18]. The key to increase the channel potential is to eliminate the electrons in the channel before programming.

Furthermore, PDFS also makes it possible to divide one page into small sectors for programming (partial page programming) even in the case of MLC operation. This paper is arranged by firstly introducing the new programming scheme to suppress the program disturb. Next, the effect of the proposed operation is demonstrated with the experimental results by using an 8-Gb MLC NAND Flash memory with a 50-nm design rule, and the physical analysis is performed using 3-D device simulations.

II. ISSUES OF CONVENTIONAL SELF-BOOST OPERATION

Conventionally, the self-boosting operations [10]–[17] are tested while they cannot fully prevent the program disturb. For instance, consider the case that memory cells in the string are all in erased state. The timing diagram is shown in Fig. 1, where VSGD is set to be higher than $V_t(\text{SGD})$ to pass the 0 V in the selected NAND cell string and VBL is set to be higher than $V_{\text{SGD}} - V_t(\text{SDG})$ to cut off the SG transistor of the unselected NAND cell string for program inhibition. Before programming ($t < t_1$), positive biases are applied both to the bit lines (BLs) and BL side SGs (SGDs) in order to eliminate electrons inside a NAND string.

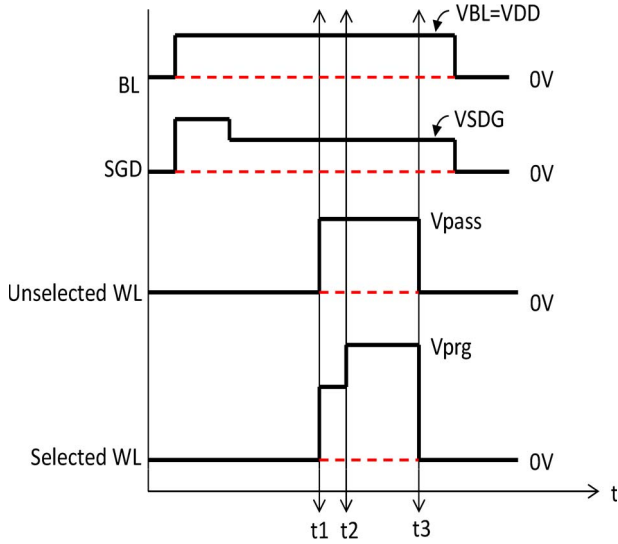


Fig. 1. Timing diagram of conventional program scheme for BL, drain side SG, and selected and unselected WL biases.

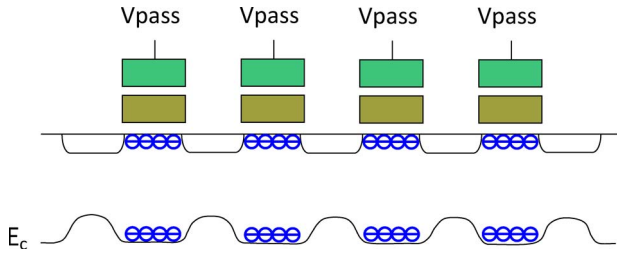


Fig. 2. Lateral band diagram and carrier distribution in the conventional scheme at the inhibit cell string during $t_1 < t < t_2$, where the carriers remained in every channel region, under the condition: $|Vt(\text{cell})| - VSGD - Vt(SGD)$, where SGD means BL side SG.

However, when erased Vt is deep enough [$|Vt(\text{cell})| > VSGD - Vt(SGD)$], a large amount of electrons still remain in the whole channel region before programming, as shown in Fig. 2. During programming ($t_2 < t < t_3$), V_{pass} pulses are applied to the unselected WLs, and V_{prg} ($V_{prg} > V_{pass}$) is applied to the selected WL. Some electrons from the NAND string are laterally transferred into the channel of the program-inhibit cell under the selected WL, and this leads to the lowering of the surface potential of this cell, which will cause program disturb, as shown in Fig. 3. Higher V_{pass} can improve the program disturb issue. However, it causes the Vt shift of the cells in the strings with $VBL = 0$ V. When the local self-boosting scheme is used, the boosted channel potential can be higher than the potential of the self-boosting one. However, even at the conventional local self-boosting scheme, the remaining electrons in the string can be injected into FG due to the energetic acceleration by high electric field in the deep depletion region in the channel.

III. NEW PROGRAM BIASING SCHEME

The proposed new scheme includes a step of applying a negative bias to all WLs in a selected block before programming, as shown in Fig. 4. Positive biases are applied to the SGD and BL, and a negative bias is applied to all WLs at the time $t_0 < t < t_1$.

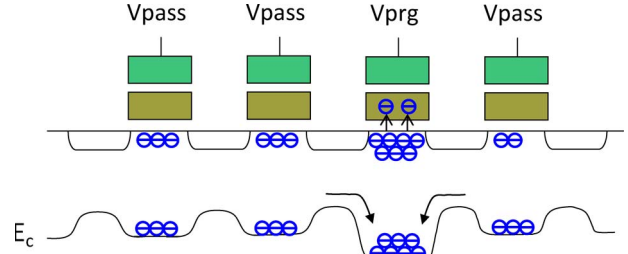


Fig. 3. Lateral band diagram and carrier distribution in the conventional scheme during $t_2 < t < t_3$, where the electrons are concentrated in the channel under selected WL. Electron injection will easily occur due to the low surface potential in the cell with $VWL = V_{prg}$.

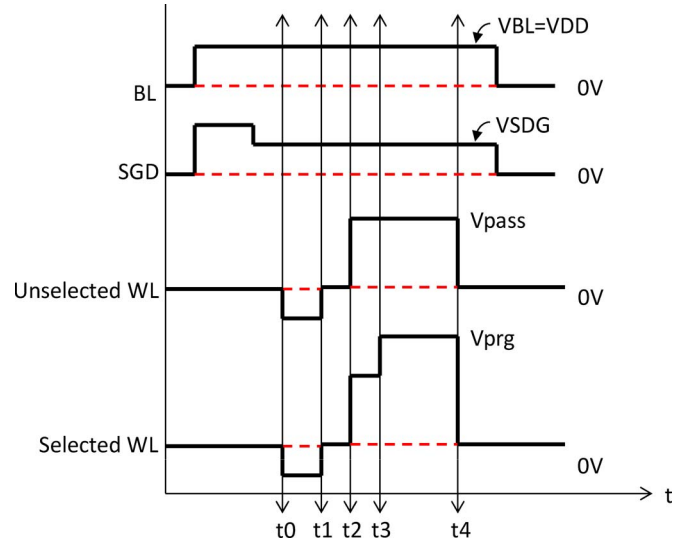


Fig. 4. Timing diagram of proposed method for BL, drain side SG (SGD), and selected and unselected WL biases.

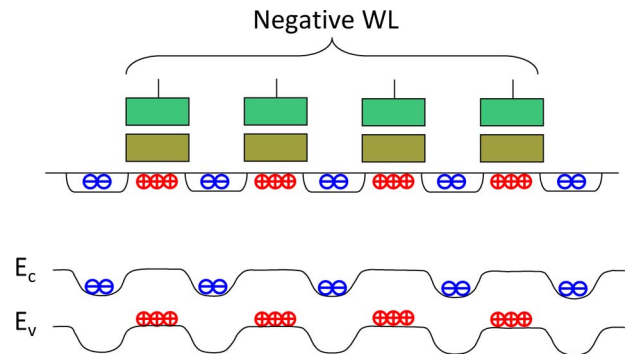


Fig. 5. Lateral band diagram and carrier distribution in the proposed scheme during $t_0 < t < t_1$, where the hole accumulation layer is formed in the channel and the ionizations of the interface traps are taking place.

During this period, several phenomena occur at the same time, to reduce the number of excess electrons in the NAND cell string. First, the negative WLs induce the hole accumulation at the surface of every channel region. Then, excess electrons in the channel and S/D drift to BL or diffuse into SL and neighboring blocks, as shown in Figs. 5 and 6. Moreover, some of the electrons trapped at the oxide interface will be detrapped and also drift and/or diffuse into BL, SL, and neighboring blocks. Furthermore, these accumulated holes will ionize the donor-type capture centers, e.g., the surface states. Moreover,

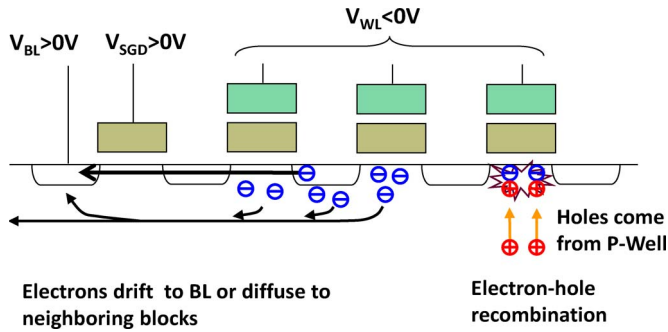


Fig. 6. Mechanism to reduce the amount of electrons in the cell string: 1) By applying negative bias to WLs, electrons in the conduction band drift to the BL or diffuse to the source line, and 2) some of the accumulated holes in the Si surface recombine with electrons in the surface state.

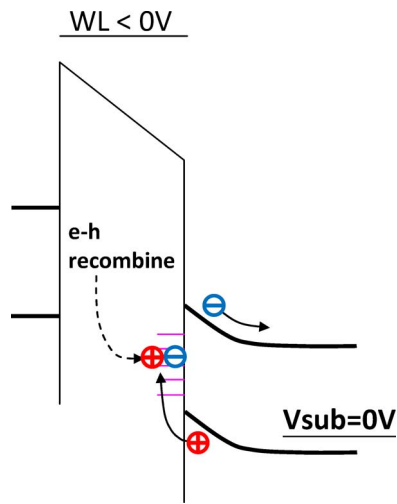


Fig. 7. Band diagram and carrier distribution in the proposed scheme. During $t_0 < t < t_1$, negative bias is applied to WLs. First, electrons in the surface state are recombined with accumulated holes. Second, the excess electrons in the conduction band are removed from the surface.

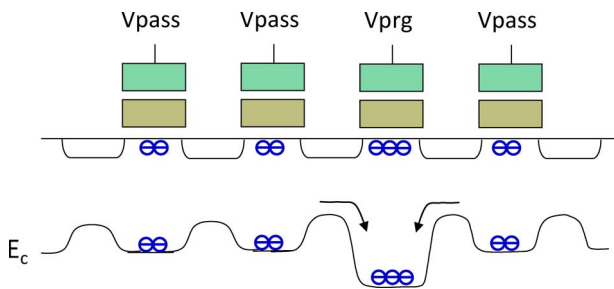


Fig. 8. Lateral band diagram and carrier distribution in the proposed scheme during $t_3 < t < t_4$, where the number of electrons in the channel under selected WL is significantly reduced and Si surface potential becomes high.

at the same time, electrons captured by the surface states recombine with the accumulated holes, as shown in Figs. 6 and 7. As a result, the electron density in the NAND cell string becomes very low. Then, V_{prg} and V_{pass} are applied to WLs, following the conventional sequence at the time $t_2 < t < t_4$. The surface potential of the inhibit cell can be maintained at the high level because of the aforementioned excess electron elimination, as shown in Fig. 8. As a result, the program disturb is effectively prevented. During the actual programming period ($t_2 < t < t_4$), the self-boosting method is used to examine the

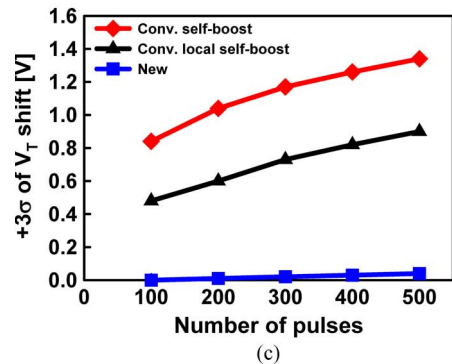
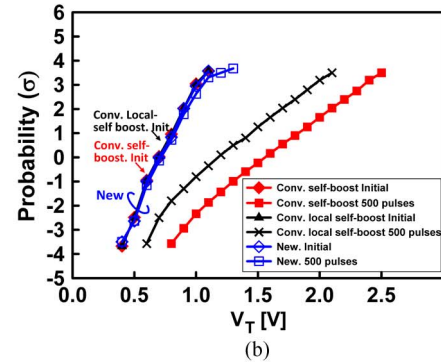
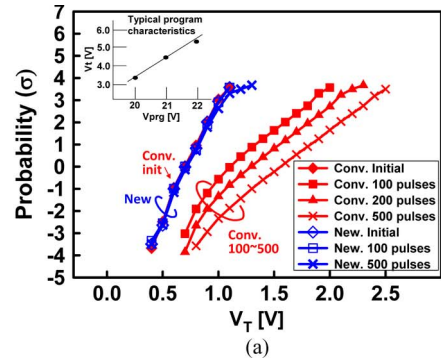


Fig. 9. (a) V_t distribution of “01” state (lowest level in three states) before and after program disturb stresses of 100, 200, and 500 pulses. V_{prg} is 22 V. Data of two program schemes (conventional self-boost and PDFS) are compared. Inset shows the typical programming characteristics of the cell. (b) V_t distribution of “01” state (lowest level in three states) before and after program disturb stress of 500 pulses. V_{prg} is 22 V. Data of three program schemes (conventional self-boost, conventional local self-boost, and PDFS) are compared. (c) Comparison of V_t shift of V_t distribution at three different program schemes. V_t shifts of the V_t distribution ($+3\sigma$) before and after stress are shown.

extent of the improvement of program disturb, which is shown in the next section. However, local self-boosting scheme is also available to use.

IV. EXPERIMENT AND SIMULATION RESULTS

The proposed program scheme is verified with the experiment using the 8-Gb Flash memory and miniarray of the NAND strings (test key device), where 50-nm design rules are used. The number of the cells in the NAND string is 32. Fig. 9(a) shows the V_t distribution in one page (2 KB) before and after applying program pulses 500 times, where V_{prg} is fixed at 22 V (monitoring V_t of the cells in the program-inhibit state). Initially, the cells in one page are programmed to “01” states ($V_t \geq 0.4$ V). The other cells in the NAND cell string

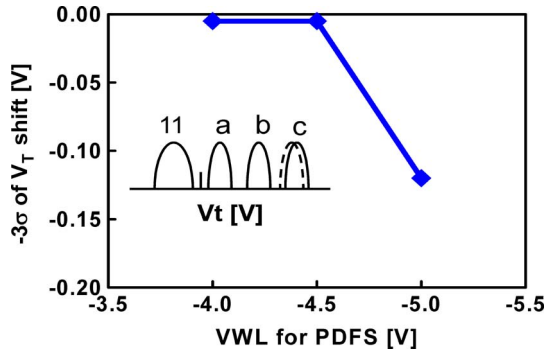


Fig. 10. V_t shift of the V_t distribution at -3σ for “C” level case after applying the negative WL bias stress, which corresponds to 32 times of partial programming stress in each page for the case of 2 bit/cell programming.

(31 cells) are all in erased state. We compared the program disturb characteristics of the conventional self-boosting and the new PDFS scheme. The conventional self-boosting scheme shows large V_t shift after applying program stress 500 times. For example, V_t (monitored at 3σ of the V_t distribution) shifts from 1 V (initial) to 2.4 V (after stress). On the other hand, by using the PDFS scheme, few V_t shifts are observed at the inhibit cells even after applying V_{prg} stress 500 times (applying 22 V to the selected WL 500 times roughly corresponds to 30 times of the partial page programming of the 2 bit/cell mode). Therefore, PDFS enables the sector programming which divides one page to the small sectors, and each of them can be independently programmed, even at the case of MLC operation. The sector programming will be useful to improve the reliability of the NAND Flash. Fig. 9(b) shows the program disturb characteristics using three different schemes after applying V_{prg} stress 500 times, where V_{prg} is 22 V. Fig. 9(c) compares the V_t shift (3σ of the V_t distribution) of three different program schemes as a function of the number of program pulses. The conventional local self-boosting scheme shows smaller V_t shift than in the case of the conventional self-boosting method; however, significant V_t shift still exists after applying V_{prg} stress 500 times. On the other hand, PDFS exhibits virtually no V_t shift under similar conditions. Fig. 9(a)–(c) indicates that the elimination of electrons in the NAND cell string before programming can strongly prohibit the electron injections into FG at the program-inhibit cell.

Fig. 10 shows the V_t distribution after applying the negative WL stress to one block. The stress time can be calculated as 32 (partial page programming times) \times average number of programming pulses \times number of pages per block \times program pulse width = 32 \times 12 \times 128 \times 20 μ s \sim 0.98 sec. The V_t shift of the highest state (“C” level) is almost negligible when the negative WL bias is higher than -4.5 V. Thus, even when we are in partial page programming mode, which divides one page to small sectors, the V_t of the “C” level cells will have immunity against the negative WL stress. Fig. 11 shows the V_{pass} dependence of program disturb by using a miniarray test key device. The conventional self-boosting scheme has a small V_{pass} margin. When V_{pass} is lower than 8 V, the channel boosting level is not high enough, and the program disturb happens. On the other hand, V_{pass} voltage cannot be too high in order to prohibit the V_t shift at the cells with $V_{BL} = 0$ V and

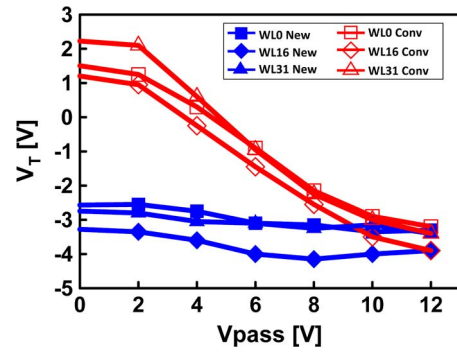


Fig. 11. Program disturb characteristics as a function of V_{pass} voltage, where V_{prg} is 22 V. Conventional self-boost and PDFS program schemes (followed by self-boost programming) are compared. PDFS shows good characteristics almost independent of V_{pass} . 32 cells are connected in series in the NAND cell string.

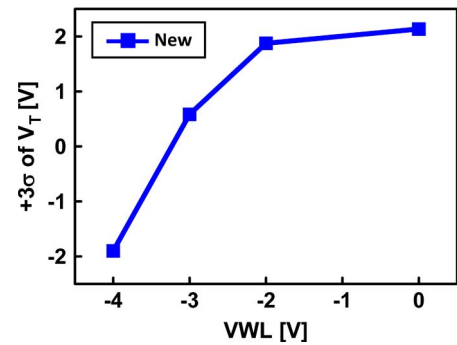


Fig. 12. $+3\sigma$ of V_t distribution as a function of negative WL bias before programming. Initially, cells are in erased state. V_{prg} is 22 V. Program pulses are applied 500 times.

$V_{WL} = V_{pass}$. In the case of the PDFS scheme, the program disturb can be highly suppressed even though the V_{pass} is essentially lowered, particularly for the levels less than 5 V, which are showing the excellent performance. Therefore, the PDFS scheme is able to significantly enlarge the V_{pass} margin. The new scheme is also effective for an edge WL (WL0 and WL31) without suffering GIDL, when the distance from SG to WL and the S/D dose are properly optimized. Fig. 12 shows the program disturb characteristics as a function of the negative WL bias applied before programming in PDFS. The pulsewidth of the negative WL is set to 5 s, which will give a small impact on the programming time. The improvement of program disturb by PDFS takes place when negative WL bias is lower than -3 V. Fig. 13 shows the negative WL pulsewidth dependence of the 3σ of the V_t distribution at the “11” state. The elimination of the excess electrons in the NAND cell string is almost done within 5 μ s, as shown in Fig. 13. Fig. 14 shows the program disturb characteristics as a function of the program WL voltage (V_{prg}) at the PDFS scheme. It is shown that the PDFS scheme is effective in the wide range of V_{prg} from 20 to 23 V, where 22 V is usually the maximum voltage at the 2 bit/cell programming.

Fig. 15 shows the data pattern dependence of neighboring cells in the NAND string at the PDFS scheme. In order to clear the data pattern dependence, V_{prg} is set to be as high as 23 V. However, the V_t shift of the program-inhibit cell shows small dependence on the data pattern. The PDFS scheme provides the

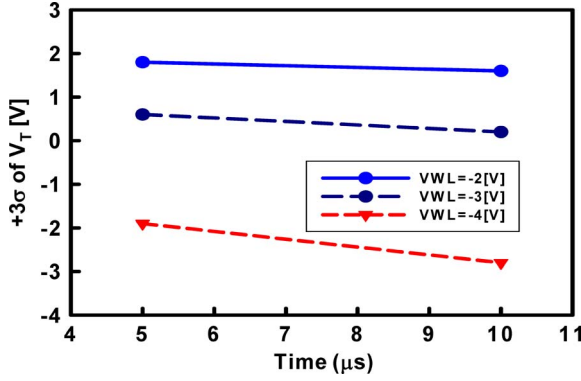


Fig. 13. $+3\sigma$ of V_t distribution at "11" state as a function of pulswidth of the negative WL.

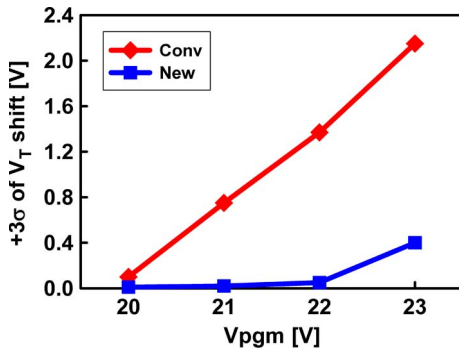


Fig. 14. V_t shift of V_t distribution at $+3\sigma$ is shown as a function of V_{prg} voltage. Initially, cells are in "01" state. Program pulses are applied 500 times.

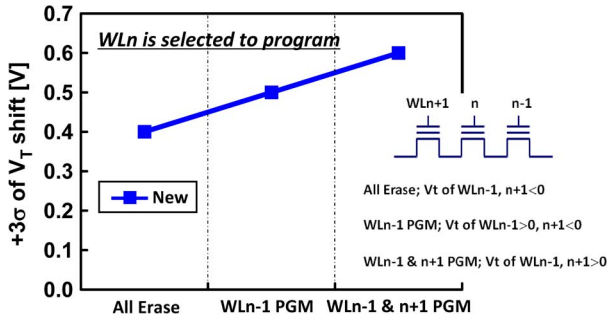


Fig. 15. V_t shift of V_t distribution at $+3\sigma$ is shown to be dependent on data pattern (using PDFS). Initially, cells in WLn are in "01" states. Next, cells in WLn suffered program-inhibit stress (V_{prg} is 23 V, and program pulses are applied 500 times). Data patterns in the neighboring cells in the cell string are different. The neighboring cells are preprogrammed, before programming WLn . 3σ of V_t shift at conventional scheme is more than 2.2 V even in all erased state.

wide margin of program operation even encountering the worse data pattern (when neighboring cells in the cell string are programmed to high V_t before programming selected WLn). The surface potentials of the neighboring cells ($WLn-1$, $WLn+1$) in the NAND string are lower than the potential of WLn 's, which forms some barrier for electrons to drift or diffuse to BL and SL during applying negative bias to all WLs. However, from Fig. 15, it is clear that the effect of elimination of electrons in the string is valid even in case of these data patterns. Fig. 16 shows the temperature dependence of the conventional and PDFS schemes. Small temperature dependence is observed in the wide range from 25 °C to 85 °C. Finally, Fig. 17 shows

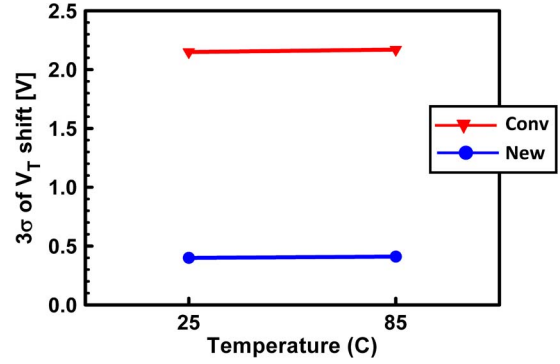


Fig. 16. Temperature dependence of the program disturb is shown. Conventional self-boosting and PDFS schemes are compared. Almost no temperature dependence is observed in both cases.

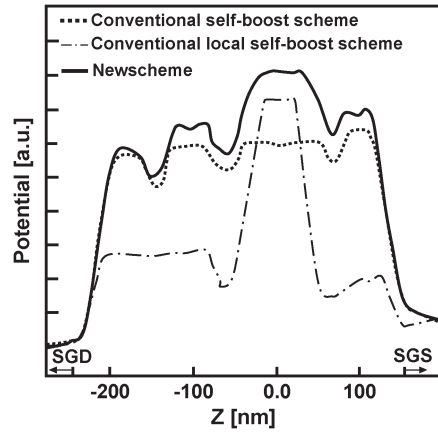


Fig. 17. Three-dimensional T-CAD simulation results of Si surface potential during applying V_{prg} and V_{pass} to WLs. V_{prg} is set 20 V. In this simulation, four cells + two SGs are arrayed in series. The difference of the surface potential between three schemes come from the difference in the amount of electrons in the NAND string.

the 3-D device simulation results of the surface potential in comparison with the conventional program scheme. For the conventional program scheme, both self-boosting and local self-boosting cases are shown. The PDFS scheme attains the highest surface potential of the inhibit cell while programming, where self-boosting scheme is used in the period between $t_2 < t < t_4$ for the convenience. Local self-boosting is also applicable to use in the period between $t_2 < t < t_4$. Generally, the tunneling current (J) is expressed by the multiplex of the tunneling probability (P) times the electron density of the Si surface (N) as $J = P \times N$. The tunneling probability P is the function of the voltage difference between FG and channel potential [$V_{FG} - V(\text{channel})$]. Thus, there are two reasons of the improvement of the program disturb characteristics at the PDFS scheme. One is that the highest boosting potential of the channel reduces the tunneling probability P . The other comes from the decreased surface electron density N at the program-inhibit cells for the PDFS scheme.

V. CONCLUSION

The proposed scheme is successfully demonstrated as the most effective method to prevent the program disturbance,

which can significantly widen the process and device margin. As the cell size is scaling down, parasitic neighboring cell coupling is getting serious, and few margins exist for the programming V_t distribution. The PDFS scheme provides a robust programming scheme of scaled NAND cells. This technology is universally applicable, i.e., it is independent from the generation of the design rule. Therefore, the new operation has broken new ground for the cell device engineering, particularly for sub-30-nm NAND, which has a seriously narrowed program operation margin.

ACKNOWLEDGMENT

The authors would like to thank A. Wu and all members of the RD business group in Powerchip Technology Corporation for the fabrication and supports of characterization.

REFERENCES

- [1] R. Shirota, "A review of 256 Mbit NAND flash memories and NAND flash future trend," in *Proc. Non-Volatile Semicond. Memory Workshop*, 2000, pp. 22–32.
- [2] T. Kamigaichi, F. Arai, H. Nitsuta, M. Endo, K. Nishihara, T. Murata, H. Takekida, T. Izumi, K. Uchida, T. Maruyama, I. Kawabata, Y. Suyama, A. Sato, K. Ueno, H. Takeshita, Y. Joko, S. Watanabe, Y. Liu, H. Meguro, A. Kajita, Y. Ozawa, T. Watanabe, S. Sato, H. Tomiie, Y. Kanamaru, R. Shoji, C. H. Lai, M. Nakamichi, K. Oowada, T. Ishigaki, G. Hemink, D. Dutta, Y. Dong, C. Chen, G. Liang, M. Higashitani, and J. Lutze, "Floating gate super multilevel NAND Flash memory technology for 30 nm and beyond," in *IEDM Tech. Dig.*, 2008, pp. 827–830.
- [3] K. Prall and K. Parat, "25 nm 64 Gb MLC NAND technology and scaling challenges," in *IEDM Tech. Dig.*, 2010, pp. 102–105.
- [4] C. H. Lee, S. K. Sung, D. J. S. Lee, S. Choi, J. Kim, S. Park, M. Song, H. C. Baek, E. Ahn, J. Shin, K. Shin, K. Min, S. S. Cho, C. J. Kang, J. Choi, K. Kim, J. H. Choi, K. D. Suh, and T. S. Jung, "A highly manufacturable integration technology for 27 nm 2 and 3 bit/cell NAND flash memory," in *IEDM Tech. Dig.*, 2010, pp. 98–101.
- [5] K. Fukuda, Y. Watanabe, E. Makino, K. Kawakami, J. Sato, T. Takagiwa, N. Kanagawa, H. Shiga, N. Tokiwa, Y. Shindo, T. Edahiro, T. Ogawa, M. Iwai, O. Nagao, J. Musha, T. Minamoto, K. Yanagidaira, Y. Suzuki, D. Nakamura, Y. Hosomura, H. Komai, Y. Furuta, M. Muramoto, R. Tanaka, G. Shikata, A. Yuminaka, K. Sakurai, M. Sakai, H. Ding, M. Watanabe, Y. Kato, T. Miwa, A. Mak, M. Nakamichi, G. Hemink, D. Lee, M. Higashitani, B. Murphy, B. Lei, Y. Matsunaga, K. Naruke, and T. Hara, "A 151 mm² 64 Gb MLC NAND flash memory in 24 nm CMOS technology," in *ISSCC Dig. Tech. Papers*, 2011, pp. 198–199.
- [6] K. T. Park, O. Kwon, S. Yoon, M. H. Choi, I. M. Kim, B. G. Kim, M. S. Kim, Y. H. Choi, S. H. Shin, Y. Song, J. Y. Park, J. E. Lee, C. G. Eun, H. C. Lee, H. J. Kim, J. H. Lee, J. Y. Kim, T. M. Kweon, H. J. Yoon, T. Kim, D. K. Shim, J. Sel, J. Y. Shin, P. Kwak, J. M. Han, K. S. Kim, S. Lee, Y. H. Lim, and T. S. Jung, "A 7 MB/s 64 Gb 3-bit/cell DDR NAND flash memory in 20 nm-node technology," in *ISSCC Dig. Tech. Papers*, 2011, pp. 212–213.
- [7] T. Y. Kim, S. D. Lee, J. S. Park, H. Y. Cho, B. S. You, K. H. Baek, J. H. Lee, C. W. Yang, M. Yun, M. S. Kim, J. W. Kim, E. S. Jang, H. Chung, S. O. Lim, B. S. Han, and Y. H. Koh, "A 32 Gb MLC NAND flash memory with V_{th} margin-expanding schemes in 26 nm CMOS," in *ISSCC Dig. Tech. Papers*, 2011, pp. 202–203.
- [8] R. Shirota, Y. Sakamoto, H. M. Hsueh, J. M. Jaw, W. C. Chao, C. M. Chao, S. F. Yang, and H. Arakawa, "Analysis of the correlation between the programmed threshold-voltage distribution spread of NAND Flash memory devices and floating-gate impurity concentration," *IEEE Trans. Electron Devices*, vol. 58, no. 11, pp. 3712–3919, Nov. 2011.
- [9] A. Ghetti, C. M. Compagnoni, F. Biancardi, A. L. Lacaita, S. Beltrami, L. Chiavarone, A. S. Spinelli, and A. Visconti, "Scaling trends for random telegraph noise in deca-nanometer Flash memories," in *IEDM Tech. Dig.*, 2008, pp. 835–838.
- [10] S. Satoh, H. Hagiwara, T. Tanzawa, K. Takeuchi, and R. Shirota, "A novel isolation-scaling technology for NAND EEPROMs with the minimized program disturbance," in *IEDM Tech. Dig.*, 1997, pp. 291–294.
- [11] J. D. Lee, C. K. Lee, M. E. Lee, H. S. Kim, K. C. Park, and W. S. Lee, "A new programming disturbance phenomenon in NAND flash memory by source/drain hot-electrons generated by GIDL current," in *Proc. Non-Volatile Semicond. Memory Workshop*, 2006, pp. 31–33.
- [12] C. H. Lee, J. Choi, Y. Park, C. Kang, B. I. Choi, H. Kim, H. Oh, and W. S. Lee, "Highly scalable NAND flash memory with robust immunity to program disturbance using symmetric inversion-type source and drain structure," in *VLSI Symp. Tech. Dig.*, 2008, pp. 118–119.
- [13] D. Oh, C. Lee, S. Lee, T. K. Kim, J. Song, and J. Choi, "A new self-boosting phenomenon by source/drain depletion cut-off in NAND flash memory," in *Proc. Non-Volatile Semicond. Memory Workshop*, 2007, pp. 39–41.
- [14] S. Satoh, T. Nakamura, K. Shimizu, K. Takeuchi, H. Iizuka, S. Arimoto, and R. Shirota, "A novel gate-offset NAND cell (GOC-NAND) technology suitable for high-density and low-voltage-operation flash memories," in *IEDM Tech. Dig.*, 1999, pp. 271–274.
- [15] T. S. Jung, Y. J. Choi, K. D. Suh, B. H. Suh, J. K. Kim, Y. H. Lim, Y. N. Koh, J. W. Park, K. J. Lee, J. H. Park, K. T. Park, J. R. Kim, J. H. Yi, and H. K. Lim, "A 117-mm² 3.3-V only 128-Mb multilevel NAND flash memory for mass storage applications," *IEEE J. Solid-State Circuits*, vol. 31, no. 11, pp. 1575–1583, Nov. 1996.
- [16] K. Kanda, M. Koyanagi, T. Yamamura, K. Hosono, M. Yoshihara, T. Miwa, Y. Kato, A. Mak, S. L. Chan, F. Tsai, R. Cernea, B. Le, E. Makiko, T. Taira, H. Otake, N. Kajimura, S. Fujimura, Y. Takeuchi, M. Itoh, M. Shirakawa, D. Nakamura, Y. Suzuki, Y. Okukawa, M. Kojima, K. Yoneya, T. Arizono, T. Hisada, S. Miyamoto, M. Noguchi, T. Yaegashi, M. Higashitani, F. Ito, T. Kamei, G. Hemink, T. Maruyama, K. Ino, and S. Ohshima, "A 120 mm² 16 Gb 4-MLC NAND flash memory with 43 nm CMOS technology," in *ISSCC Dig. Tech. Papers*, 2008, pp. 430–431.
- [17] A. Torsi, Y. Zhao, H. Liu, T. Tanzawa, A. Goda, P. Kalavade, and K. Parat, "A program disturb model and channel leakage current study for sub-20 nm NAND Flash cells," *IEEE Trans. Electron Devices*, vol. 58, no. 1, pp. 11–15, Jan. 2011.
- [18] R. Shirota, C. H. Huang, and H. Arakawa, "A new disturb free programming scheme in scaled NAND flash memory," in *IEDM Tech. Dig.*, 2011, pp. 207–210.



Riichiro Shirota (M'12–SM'12) received the B.S., M.S., and Ph.D. degrees in physics in 1977, 1979, and 1982, respectively, all from Nagoya University, Nagoya, Japan.

He became a Professor with National Tsing Hua University, Hsinchu, Taiwan, in 2006 and has been a Professor with National Chiao Tung University, Hsinchu, since 2010. His current research interests are the modeling of Flash memory cell.



Chen-Hao Huang received the M.S. degree from National Tsing Hua University, Hsinchu, Taiwan, in 2006.

He joined the Powerchip Technology Corporation, Hsinchu, as a Research Staff, where he has been developing the NAND Flash memory.

Shinji Nagai, photograph and biography not available at the time of publication.



Yoshinori Sakamoto received the M.S. degree from Tokyo Science University, Tokyo, Japan.

He joined Power Flash Japan and was in charge of the development of Flash from 2009 to 2010. From 2010, he joined the Powerchip Technology Corporation, Hsinchu, Taiwan.



Nina Mitiukhina received the B.S. degree from National Chiao Tung University, Hsinchu, Taiwan, where she is currently working toward the M.S. degree.

She is engaged in the research of device physics and memory reliability in communication engineering.



Fu-Hai Li (S'10) is currently working toward the Ph.D. degree in the Institute of Communications Engineering, National Chiao Tung University, Hsinchu, Taiwan.

His research interests include the modeling and simulation of NAND Flash memory.



Hideki Arakawa (M'05) received the B.S. degree from Tokyo Metropolitan University, Tokyo, Japan, in 1980.

He has about 30 years of expertise in nonvolatile memory in Fujitsu, Sony, and Spansion. He is currently with the Powerchip Technology Corporation, Hsinchu, Taiwan.