

Red Fluorenes as the Efficient Host Emitter for Non-Doped Red Organic Light-Emitting Diodes

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ABSTRACT

Crystalline red fluorophores based on donor-acceptor substituted spirofluorene, i.e., **PhSPDCV** show strong fluorescence in solution ($\Phi_f \sim 70\%$) as well as in solid state ($\Phi_f > 30\%$). Non-doped red OLEDs fabricated with **PhSPDCV** exhibit authentic red (CIE, $x = 0.65$, $y = 0.35$) electroluminescence with brightness over $12,000 \text{ cd m}^{-2}$ (or $> 600 \text{ cd m}^{-2}$ at 20 mA cm^{-2}) and remarkable external quantum efficiency as high as 3.6%. On the other hand, the bis-substituted derivatives of spirofluorene **BisPhSPDCV** show relatively weak fluorescence both in solution ($\Phi_f < 20\%$) and in solid state ($\Phi_f < 10\%$). Although saturated red electroluminescence (CIE, $x = 0.65$, $y = 0.34$) is also observed, non-doped red OLED containing **BisPhSPDCV** performs much worse than **PhSPDCV** OLEDs. Both **PhSPDCV** and **BisPhSPDCV** are not amorphous forming loosely packed crystalline materials in solid state with no intimate π - π interaction.

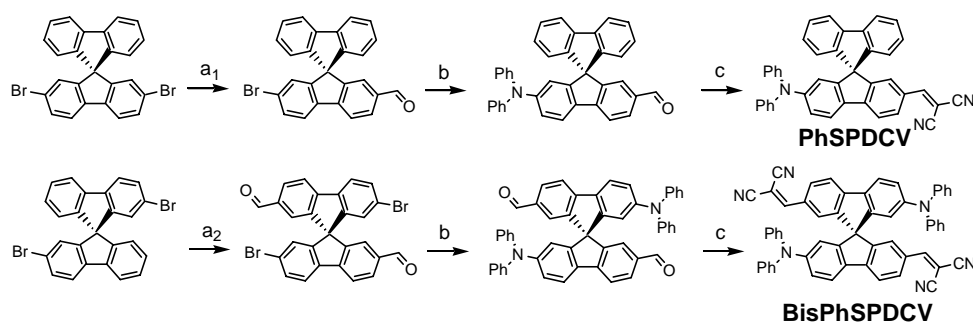
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1. INTRODUCTION

Doping the emissive materials in a host matrix has been a practical method in improving the performances of organic light-emitting diodes (OLEDs) since the convincing demonstration by Tang et al of Kodak.¹ Particularly, this powerful method has been most beneficial for the red emissive OLEDs because of the concentration-quenching nature of most red emissive materials in solid state.² However, problems associated with the doping method have emerged recently. For red OLED with a reasonable performance, the doping level of the red dopant has to be limited to a small number of weight percent, and the number as low as a fraction of one weight percent is not uncommon.^{1,2} Furthermore, ideal doping level is usually within a narrow concentration range of the dopant. A bathochromic fluorescence shift up to 75 nm dependent on dopant concentration has been reported on the pyran-type dopant.^{3,4}

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With sensitive emission variation and the need of strict control on doping level, doping is unlikely to be a favored approach in the mass production of OLED, which requires high consistency on product quality. We and others have recently showed that several judiciously designed red fluorophores can be applied in the fabrication of bright and efficient red OLEDs as non-doped host-emitting materials.⁵⁻¹⁰ From the experimental evidences, it has been stressed that the non-crystallinity or amorphous glass state is one of the critical factors that make red-emitting materials applicable to non-doped red OLEDs.



Scheme 1. Reagents and conditions: a₁) n-BuLi, THF, -78 °C, then DMF, RT, 3 h, 7; a₂) TiCl₄, dichloromethyl methyl ether, CH₂Cl₂, RT, 12 h; b) diphenylamine, Cs₂CO₃, Pd(OAc)₂, P(*t*-Bu)₃, toluene, 120 °C, 8 h; c) malononitrile, basic Al₂O₃, toluene, 70 °C, 16 h.

Here in this paper, we report two unusual red fluorophores based on donor-acceptor substituted spirofluorenes, namely **PhSPDCV** (Scheme 1). The new red fluorophores are crystalline instead of amorphous but they show strong red fluorescence in solid state. Moreover, the performance of non-doped red OLEDs fabricated with these spirofluorenes could be very good with the brightness and efficiency surpassing any previous known non-doped red OLEDs. In sharp contrast, non-doped Red OLED fabricated with **BisPhSPDCV**, a bis-substituted version of **PhSPDCV**, show much inferior performance to **PhSPDCV** OLEDs.

2. RESULTS AND DISCUSSION

Devices were fabricated by sequential thermal vacuum deposition of different material. The substrate was an indium-tin-oxide (ITO) coated glass with a sheet resistance of <50 Ω/sq. The thickness of each deposited layer was determined by quartz thickness monitor. The cathode of Mg_{0.9}Ag_{0.1} alloy was deposited (50 nm) by coevaporation and followed by a thick layer of silver capping layer. Details of EL characterization of each device have been described before.¹¹

Table 1. Optical and thermal properties of red emitting **PhSPDCV**, **BisPhSPDCV**, Nile red, and DCM

	Solution				Solid Film		T_m (°C)	T_g (°C)	T_c (°C)	T_d (°C)
	$\lambda_{\max}^{\text{fl[a]}}$ (nm)	$\lambda_{\max}^{\text{fl[b]}}$ (nm)	$\lambda_{\max}^{\text{fl[c]}}$ (nm)	$\phi^{\text{[d]}}$ (%)	$\lambda_{\max}^{\text{fl}}$ (nm)	ϕ (%)				
PhSPDCV	500	572	624	70	644	33	253 ^[f]	110	[e]	337
BisPhSPDCV	519	576	622	14	654	6	[e]	133	[e]	412
Nile Red	527	576	596	67	[e]	~0				
DCM	501	549	564	8	665	5				

[a] In hexanes. [b] In 1,4-dioxane. [c] In chloroform. [d] in 1,4-dioxane. [e] Not observed. [f] Only observed for the sample in the first heating scan.

Both **PhSPDCV** and **BisPhSPDCV** emit green (in hexanes), or yellow-orange (in 1,4-dioxane) to red (in chloroform or acetonitrile) fluorescence in solution highly depending on the solvent polarity (Table 1). This solvatochromic behavior is consistent with the charge-transfer characteristic of the donor-acceptor substituted red emitting fluorenes, and it is similar to that of Nile Red and DCM. However, in solid state, both spirofluorene derivatives show red fluorescence with $\lambda_{\max}^{\text{fl}} > 640$ nm (see Table 1), satisfying the requirement for red OLEDs. In solution (1,4-dioxane), **PhSPDCV** exhibits intense fluorescence (solution fluorescence quantum yield ϕ is 70%), comparable with classical red fluorophore Nile Red (ϕ is 67%) but much stronger than red laser dye DCM (ϕ is 8%) (Table 1). Conversely, they are all much brighter red fluorophores compared with the dull Nile Red or DCM in solid state. The measurement of semi-crystalline solid films indicated the solid film fluorescence quantum yields of red emitting spirofluorene **PhSPDCV** is 33% (Table 1), which are far higher than ~0% and 5% of Nile Red and DCM, respectively. This should be attributed to the anti-aggregation molecular design of the red emitting fluorenes. Therefore, unlike the red dopant of Nile Red or DCM, **PhSPDCV** are perfectly suitable as the red host emitters in the fabrication of non-doped red OLEDs. **BisSPDCV** can be considered as the dimmer version of **PhSPDCV**. However, it is very different from **PhSPDCV** in terms of fluorescence quantum yields. Surprisingly low solution fluorescence quantum yield of 14% was determined for **BisSPDCV**. We surmise that it is probably due to the dipolar coupling interaction that leads to emission quenching between two fluorophore moieties. If this is the case, it will be very intriguing to ask that how could it be possible that the dipolar coupling between two fluorophores moieties that are orthogonally aligned? This is worth of further experimental investigation.

Device I shows the high electroluminescence (L) of 11400 cd m⁻² and external quantum efficiency (η_{EXT}) of 3.6%, which is quite consistent with the high fluorescence quantum yield of **PhSPDCV** in solid state (Table 1). The performances of the red OLEDs can be further enhanced by the adjustment of the layer

thickness, such as the narrowing of the hole-transporting layer (NPB) and hole-blocking layer (BCP) as those in devices II. The maximum luminance can be boosted over 12000 cd m⁻² in device II with the same red chromaticity but in sacrifice of some efficiency. The lost efficiency can be mostly recovered by the widening the host-emitting layer (**PhSPDCV**) as well as the hole-blocking layer (BCP) shown in device III. It is noteworthy that the devices I-III all show reasonable stable efficiency (η_{EXT}) with only modest decay in the low current density (I) range of 1-20 mA cm⁻² (Figure 2), which is a satisfactory performance matching the need for active-matrix-driven devices. Particularly, device III exhibited relatively stable η_{EXT} (decrease from 3.5 to 3.3%) in the current density up to 15-20 mA cm⁻².

Table 2. Characteristics of OLEDs containing **PhSPDCV** or **BisPhSPDCV**.

	Devices ^[a]	Max. Luminance (cd m ⁻²)	Luminance, Efficiency, Voltage (cd m ⁻² , %, V) ^[b]	Max. Efficiency (% , cd A ⁻¹ , lm W ⁻¹)	λ_{max}^{el} (nm)	CIE 1931 Chromaticity (x, y)
PhSPDCV	I	11380	615, 3.2, 8.1	3.6, 3.5, 1.8	638	0.65, 0.35
PhSPDCV	II	12410	557, 2.9, 7.3	3.0, 2.9, 1.4	636	0.65, 0.35
PhSPDCV	III	10640	622, 3.2, 7.9	3.5, 3.4, 1.6	636	0.65, 0.35
BisPhSPDCV	IV	2160	154, 1.0, 8.7	1.1, 0.8, 0.4	650	0.65, 0.34

[a] Device I: ITO/NPB(10 nm)/ **PhSPDCV** (40nm)/BCP (20 nm)/Alq₃(30 nm)/Mg:Ag; Device II: ITO/NPB(5 nm)/ **PhSPDCV** (40 nm)/BCP (10 nm)/Alq₃(30 nm)/Mg:Ag; Device III: ITO/NPB(10 nm)/ **PhSPDCV** (50nm)/BCP (15nm)/Alq₃(30 nm)/Mg:Ag; Device IV: ITO/NPB(10 nm)/ **BisPhSPDCV** (40 nm)/BCP (10nm)/Alq₃(30 nm)/Mg:Ag.

[b] At current density of 20 mA cm⁻²

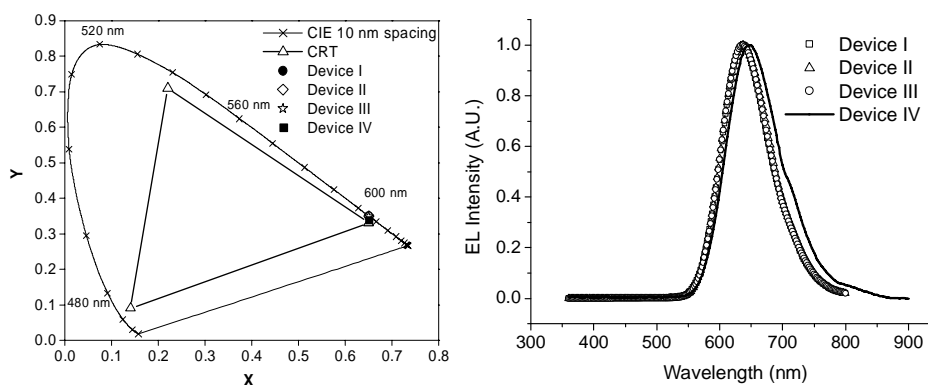


Figure 1 CIE 1931 chromaticity diagram (left) and EL spectra (right) of device I-IV containing **PhSPDCV** and **BisSPDCV**, respectively.

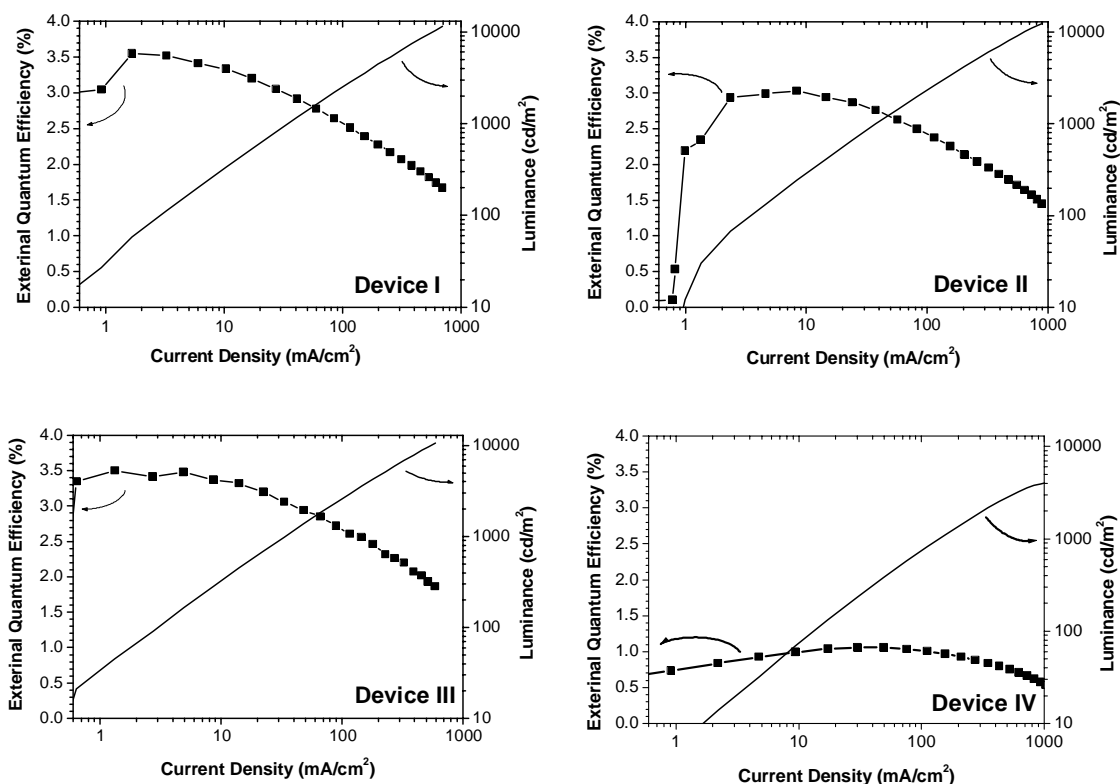


Figure 2 EL intensity-external quantum efficiency-current density (L - η_{EXT} - I) characteristics of devices I-IV

This is the first demonstration that the stable efficiency can be achieved for host-emitting, non-doped, red OLEDs, which usually show sharp decay of EL efficiency even at medium range of current density or driving voltage.^[6,7] It seems that the stability of device EL efficiency can be adjusted by the thickness of hole-transporting NPB or hole-blocking BCP in conjunction with the red light-emitting layers. It has been reported recently that the thickness of the NPB and BCP layers is critical for the red EL stability.¹⁰ Nevertheless, to our best knowledge, these devices exhibit some of the very best performances observed for fluorophore-based red OLEDs, either dopant or non-doped devices.¹²

Device IV shows relatively poor performance in all aspects. The device reaches maximum brightness of 2160 cd/m^2 and peak external quantum efficiency of 1.1%. Either one is significantly worse than that of Device I-III. We are quite surprised at the first glance of the results. However, this can be mainly attributed to the low fluorescence quantum yield of **BisSPDCV** in either solution or solid state (Table 1).

The crystal molecular structures of **PhSPDCV** and **BisSPDCV** (Figure 3) reveal the unique non-planar molecular structure. Molecule wise, both fluorene parts of the spirofluorene moieties are essentially planar

as expected. While the dicyanovinyl acceptor is only slightly twisted (dihedral angle $\sim 30^\circ$ and $\sim 15^\circ$ for **PhSPDCV** and **BisSPDCV**, respectively) from the coplanar conformation with the fluorene ring, the two phenyl rings are twisted in large angle ($\sim 60^\circ$ for both **PhSPDCV** and **BisSPDCV**) to the planar fluorene ring causing a distinct bulge, in addition to the rigid and bulky spiro-annulation **PhSPDCV**. Both structural features of arylamino bulge and orthogonal spiro-annulation are essential in preventing **PhSPDCV** molecule from close packing and hence severe fluorescence quenching.

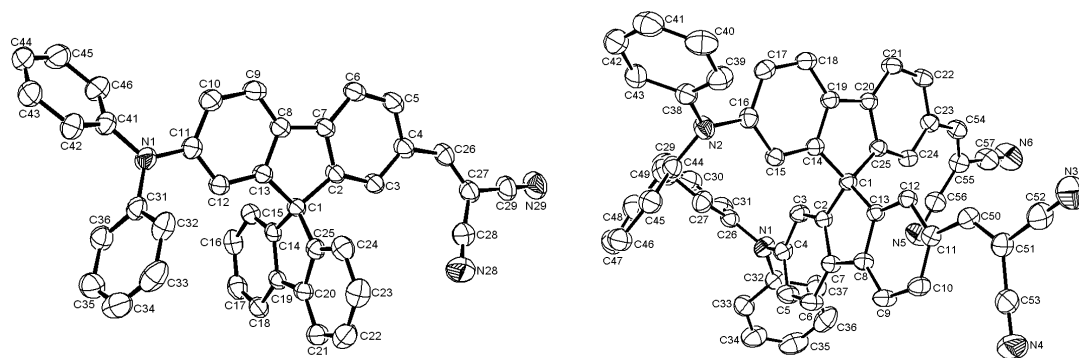


Figure 3. X-ray determined molecular structure of **PhSPDCV**(left) and **BisSPDCV** (right).

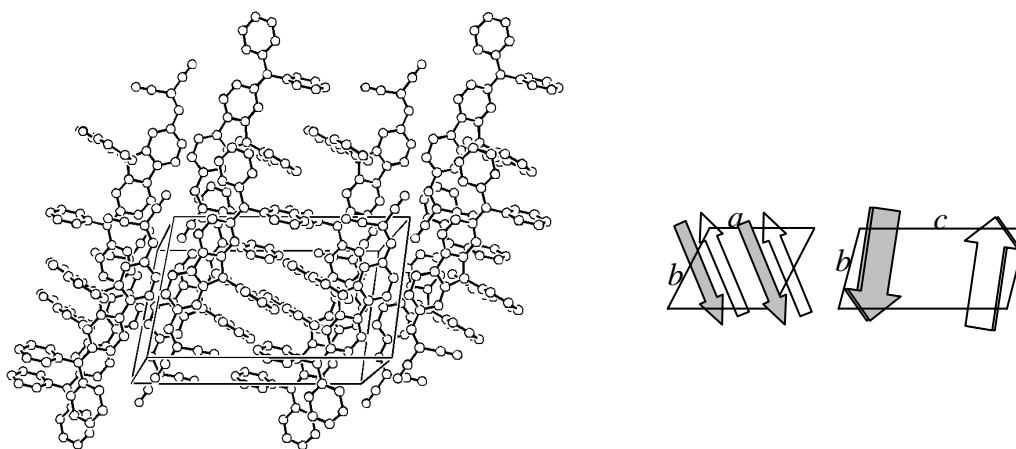


Figure 4. X-ray determined crystal packing diagram (left) of **PhSPDCV** with the removal of all hydrogen atoms for clarity. The *b*-axis and *c*-axis are the vertical and the longest one, respectively. The sketch diagram on the right depicts the crystal packing of **PhSPDCV**. The arrows indicate the direction from arylamino to dicyanovinyl substituent.

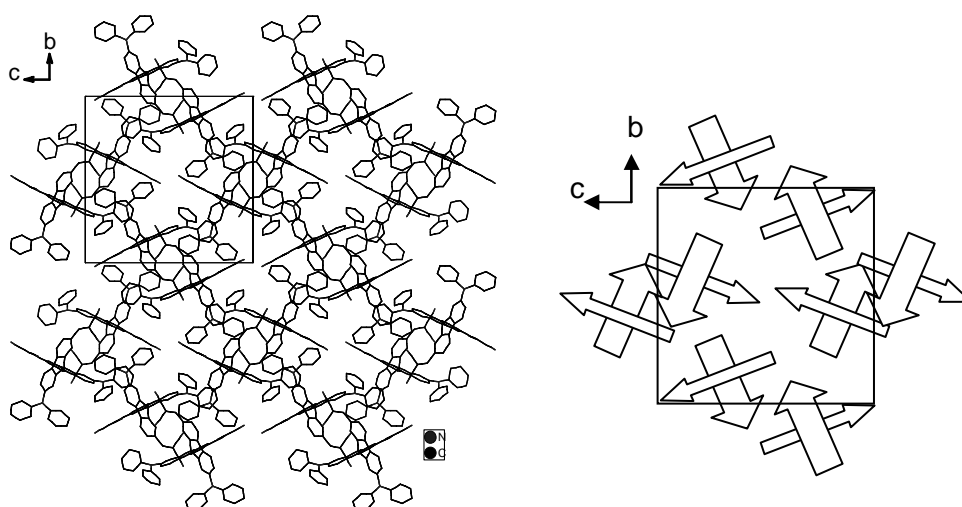


Figure 5. X-ray determined crystal packing diagram of **BisPhSPDCV** viewing from *a*-axis. All of the hydrogen atoms are removed for clarity. The sketch diagram is shown on the right with the arrows indicating the direction from the arylamino to dicyanovinyl substituents.

Crystal packing wise, the crystal of **PhSPDCV** is composed of antiparallel arrays of each molecule approximately along *b*-axis of the unit cell (Figure 4). Each head-to-tail aligned repeating fluorene molecule in the crystal of **PhSPDCV** has an about 4~5 Å (about the half distance of *a*-axis) vertical displacement along the normal of the fluorene ring, which can be attributed to the intrusion of bulky phenyl moieties in crystal packing. Such 4~5 Å separation makes vertical plane-to-plane π - π interaction between fluorene rings out of the reach in both crystals. In addition to several weak van der Waals non- π interactions, the weak dipole-dipole interactions in long distance appear to be the major force in holding the crystal packing together and causing the fluorescence quenching. On the other hand, the molecules of **BisPhSPDCV** are packed in rather different fashion from that of **PhSPDCV** (Figure 5). Viewing from the *a*-axis of the crystal, the packing structure can be considered as the composition of pair wise **BisPhSPDCV**. Whereas one half of each molecules is aligned head (diphenylamino group) to tail (dicyanovinyl group) forming a zigzag array along *b*-axis, the other half of each orthogonal spirofluorene moiety is distantly (> 6 Å) parallel to one and the other of adjacent molecules forming dimmer-like segregate structures. The crystal is loosely packed allowing room for accommodation of solvent molecules toluene (not shown in Figure 5) severely disordered in the crystal packing structure. Excluding the contact with solvent molecules, the closest van der Waals contact (3.75 Å) is between C24 of the fluorine moiety and C41 of diphenylamino

moiety of adjacent molecules of **BisPhSPDCV**. This is not a π - π interaction, since the two π -systems are not parallel to each other. Furthermore, the π -systems are both laterally and axially displaced in a view perpendicular to the plane of the central ring. Accordingly, like the crystal packing of **PhSPDCV**, there is no close contact, particularly π - π interaction, found for the crystal of **BisPhSPDCV**. Therefore, we can conclude that the weak electroluminescence and hence low efficiency of **BisPhSPDCV**-based OLED is mainly due to the low fluorescence quantum yield of the molecules.

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