

## Bipolar resistive switching characteristics of Gd<sub>2</sub>O<sub>3</sub> thin film structure

K. M. Chang<sup>a,b</sup>, W. H. Tzeng<sup>a</sup>, K. C. Liu<sup>c</sup>, Y. C. Chan<sup>c</sup>, and C. C. Kuo<sup>c</sup>

<sup>a</sup> Department of Electronics Engineering & Institute of Electronics, National Chiao Tung University, HsinChu, No. 1001, University Rd., 30010, Taiwan, R.O.C.

<sup>b</sup> Department of Electronic Engineering, I-Shou University, No. 1, Sec. 1, Syuecheng Rd., Kaohsiung, 840, Taiwan, R.O.C.

<sup>c</sup> Institute of Electro-Optical Engineering, Chang Gung University, Tao-Yuan, 33302, Taiwan, R.O.C.

The resistive switching (RS) behavior of the Ti/Gd<sub>2</sub>O<sub>3</sub>/Pt capacitor structure is fabricated and discussed in this paper. The switching characteristics operated under positive bias exhibits stable switching properties with a condensed voltage and resistance values dispersion, while the switching characteristics becomes unstable and large fluctuation on switching parameters under the negative bias operation. We suggest that the anode electrode plays an important role to the switching characteristics, and might be the causes of the asymmetry of the I-V curves between positive and negative operation. Constant voltage stress measurement is also tested to reveal the switching mechanism of the Gd<sub>2</sub>O<sub>3</sub> film, and the switching mechanism is mainly based on the applied voltage and thermal Joule heat.

### Introduction

Resistive random access memory (RRAM) are practically one of the interesting subjects in the field for nonvolatile memory applications because of its great affinity with the complementary metal-oxide-semiconductor (CMOS) technology, simple structure, high density, and low power consumption (1-3). Depending on the requirement of the applied bias polarity, resistive switching can be divided into “bipolar” or “unipolar” operation. The unipolar switching has the advantages of simpler circuits for memory array application. Many candidate materials have been reported to demonstrate the switching characteristics including transition metal oxides (TMOs): HfO<sub>2</sub>, NiO, TiO<sub>2</sub>, and Cu<sub>2</sub>O (4-7), perovskite oxide: PCMO, and LCMO (8,9) and chalcogenide materials. Several switching models have been proposed to explain the switching characteristics. However, some of them contradicted between each other. The resistive switching based on rare-earth oxide, such as CeO<sub>2</sub> (10) and Gd<sub>2</sub>O<sub>3</sub> (11) have been revealed the reversible switching characteristics. The rare-earth oxide material has been applied on the microelectronics, magnetic recording media, new superconducting components, and optoelectronic technologies for many years, however, the use for the application as RRAM device is less being discussed. Because the unipolar RS operation was reported to exhibit highly material dependence, including oxide film and electrodes, therefore, a deep investigation on the resistive switching of the Gd<sub>2</sub>O<sub>3</sub> is essential to seek a universal nature on various oxide materials.

In this study, the resistive memory cells employing the Gd<sub>2</sub>O<sub>3</sub> film as the resistance change material is fabricated and discussed here. The RS behavior, endurance, voltage dispersion, resistance values, and the polarity dependence on the unipolar operation, was

discussed. We observed the electrical characteristics of Ti/Gd<sub>2</sub>O<sub>3</sub>/Pt device are dependent to the operation polarity. This reveals that the electrodes are a critical issue to rare-earth oxide Gd<sub>2</sub>O<sub>3</sub> film under unipolar switching.

## Experiments

The Pt metal as a bottom electrode was deposited on Ti/SiO<sub>2</sub>/Si wafer by e-beam evaporation. Then, the Gd<sub>2</sub>O<sub>3</sub> films with a thickness of 25 nm were deposited by pulsed layer deposition (PLD) at RT by using a metal Gd target with oxygen pressure of 0.01 Pa during deposition. PLD process can provide the advantages of transferring the complex target materials at the same time in one process. After stacking Gd<sub>2</sub>O<sub>3</sub> thin films on the bottom electrodes, the metal Ti used as top electrode was deposited by e-beam evaporation. The thickness of metal is about 50 nm. Shadow mask with a diameter of 200 μm was used to define contact pad for measurement. The electrical characteristics were performed on Agilent 4156C semiconductor parameter analyzer (SPA) at RT. Current flow from top to bottom electrode was defined as positive sweep.

## Results and Discussion

Fig. 1 shows the typical unipolar I-V curves operated under positive and negative bias. The Ti/Gd<sub>2</sub>O<sub>3</sub>/Pt resistive switching memory exhibits the nonpolar switching characteristics which can be both operated under positive and negative bias, respectively. Before operation, the electroforming process is necessary to trigger the resistive properties. Under the applied bias, a voltage sweeps from 0 V to certain positive voltage value with a compliance current of 1 mA. The forming voltage is about 3.5 V for our Ti/Gd<sub>2</sub>O<sub>3</sub>/Pt structure. After forming process, a low resistance state (LRS) can be obtained. When sweeping voltage value from zero to a certain positive bias next operation, a reversible switching by an abrupt drop on the current value occurred at certain voltage value, then the state was switched back to high resistance state (HRS). We defined the voltage value as  $V_{\text{set}}$  and  $V_{\text{reset}}$  where the certain voltage values trigger the HRS to LRS and LRS to HRS switching. The reversible switching can also be performed by negative bias, as shown in Fig. 1. After forming process, the state can be switched to another HRS by applied the negative bias. The asymmetric I-V curves under the two polarity operation were clearly observed, and can be attributed to the asymmetry of our MIM structure. Since the metal Ti and Pt is respectively used as top and bottom electrode, which may cause the distinction.

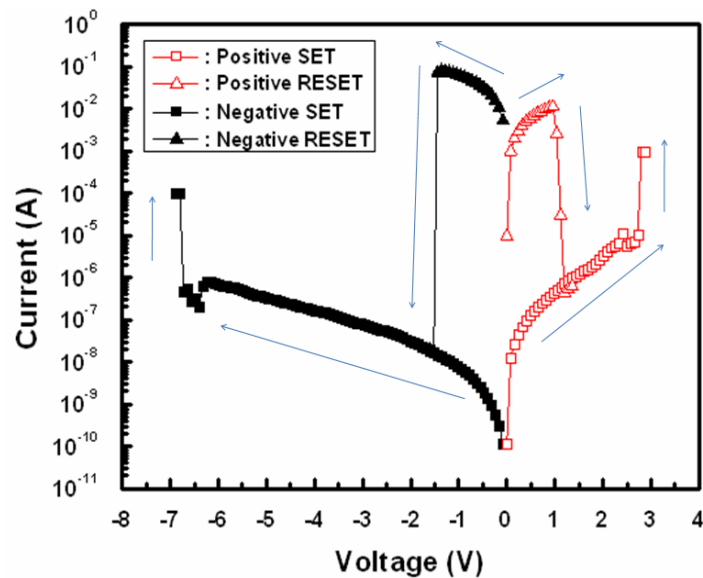
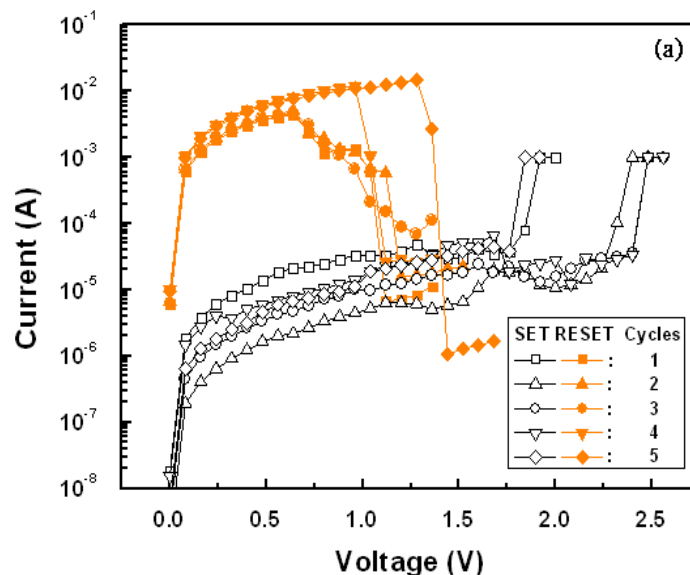


Figure 1. Typical nonpolar I-V characteristics of the Ti/Gd<sub>2</sub>O<sub>3</sub>/Pt capacitor structure. The arrows indicate the applied voltage sweeping direction.

Then, the repetitive resistive switching is tested here. As it can be seen from Fig. 2(a) and 2(b), the unipolar resistive switching I-V curves of the Ti/Gd<sub>2</sub>O<sub>3</sub>/Pt memory cells in 5 cycles could both be obtained repetitively by applying the positive or negative bias to the device. As shown in Fig. 2(a), the positive operation Gd<sub>2</sub>O<sub>3</sub> film at a 1 mA compliance current exhibit a high to low resistance ratio of about 1 order of magnitude. And the  $V_{\text{set}}$  and  $V_{\text{reset}}$  values are about 2-3 V and 1 V, respectively. However, the  $V_{\text{set}}$  and  $V_{\text{reset}}$  values are distinguishable. As for the negative bias operation, the  $V_{\text{set}}$  values at negative side operation of about  $|-11|$  V are much higher than that of positive side (2.5 V), while the  $V_{\text{reset}}$  exhibits no distinct dependence on the polarity. To evaluate the memory performance of Ti/Gd<sub>2</sub>O<sub>3</sub>/Pt structure, we investigated measurements of the switching cycle with continuous operation.



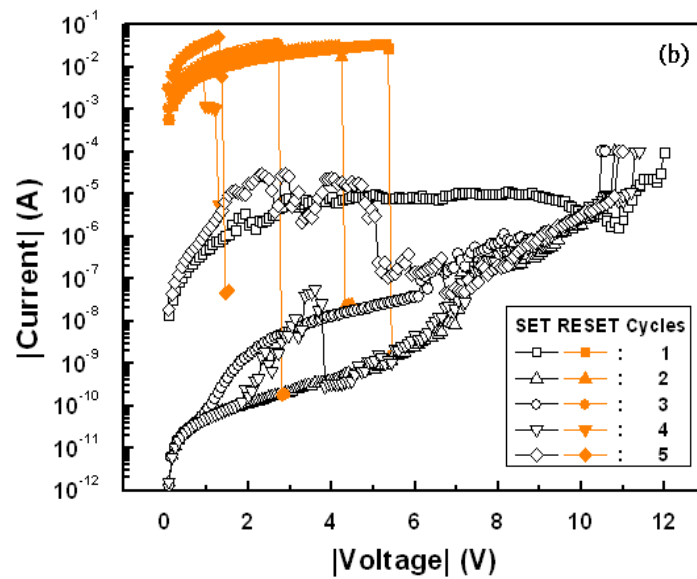


Figure 2. The I-V curves of the Ti/Gd<sub>2</sub>O<sub>3</sub>/Pt memory cells in continuous 5 switching cycles under (a) positive, and (b) negative bias operation.

Fig 3(a) and 3(b) shows the resistance values versus switching cycles by the positive and negative bias operation, respectively. The resistance values read at 0.3 V in each dc sweep. During the repetitive switching cycles, the positive operation exhibits a high to low resistance ratio of about 1 order of magnitude during the consequent switching, while a resistance ratio of about 4 orders of magnitude was observed on the negative bias samples. However, a large dispersion on resistance values is clearly observed. Fig. 4 compares the accumulative percentage on operation voltage of the positive and negative operated devices, respectively. For the negative bias operated sample, a wide distribution on voltage values in the range of -6.2 ~ -12 V and -0.9 ~ -5.7 V for  $V_{\text{set}}$  and  $V_{\text{reset}}$  is obtained. On the contrary, the samples operated under positive bias exhibit the stable and reliable switching characteristics, and the operation voltage values ranges from 1.2 to 2.2 V for  $V_{\text{set}}$  and from 0.3 to 0.9 V for  $V_{\text{reset}}$  values. From the collected data shown above, distinct switching characteristics on the two operation polarity are obviously observed. We suggest that the different switching properties between positive and negative operation may be owing to the asymmetric Ti/Gd<sub>2</sub>O<sub>3</sub>/Pt stacked structure.

Taking the reported literature into consideration, we may refer that the switching mechanism is based on the formation and rupture of the conducting filamentary paths inside the Gd<sub>2</sub>O<sub>3</sub> thin film. For the unipolar operation, the anode has been reported to be an important factor to influence the switching characteristics. When the device is operated under positive bias, the Ti is as anode electrode. The reactive metal Ti can easily form an interfacial layer TiO<sub>x</sub> at the Ti/Gd<sub>2</sub>O<sub>3</sub> interface, while Pt can not. The interfacial layer TiO<sub>x</sub> can serve as an oxygen reservoir to preserve the extracted oxygen ions inside it, thus causing the switching stable. Under positive bias operation, the oxygen ions are extracted toward the Ti electrode and rested in the TiO<sub>x</sub> interfacial layer. When next positive bias is applied on the Ti electrode, high conducting current mediate through the oxygen vacancies in Gd<sub>2</sub>O<sub>3</sub> and induce the thermal Joule heat to rearrange the rested oxygen ions. Since the TiO<sub>x</sub> can easily contain many valence states, it provides easy migration of the oxygen ions and vacancies inside TiO<sub>x</sub> film. Therefore, the conducting paths inside TiO<sub>x</sub> matrix can be ruptured at lower voltage values. This character can not

be achieved when Pt electrode was as anode electrode (negative operation), thus causing the switching properties short-lived and unreliable.

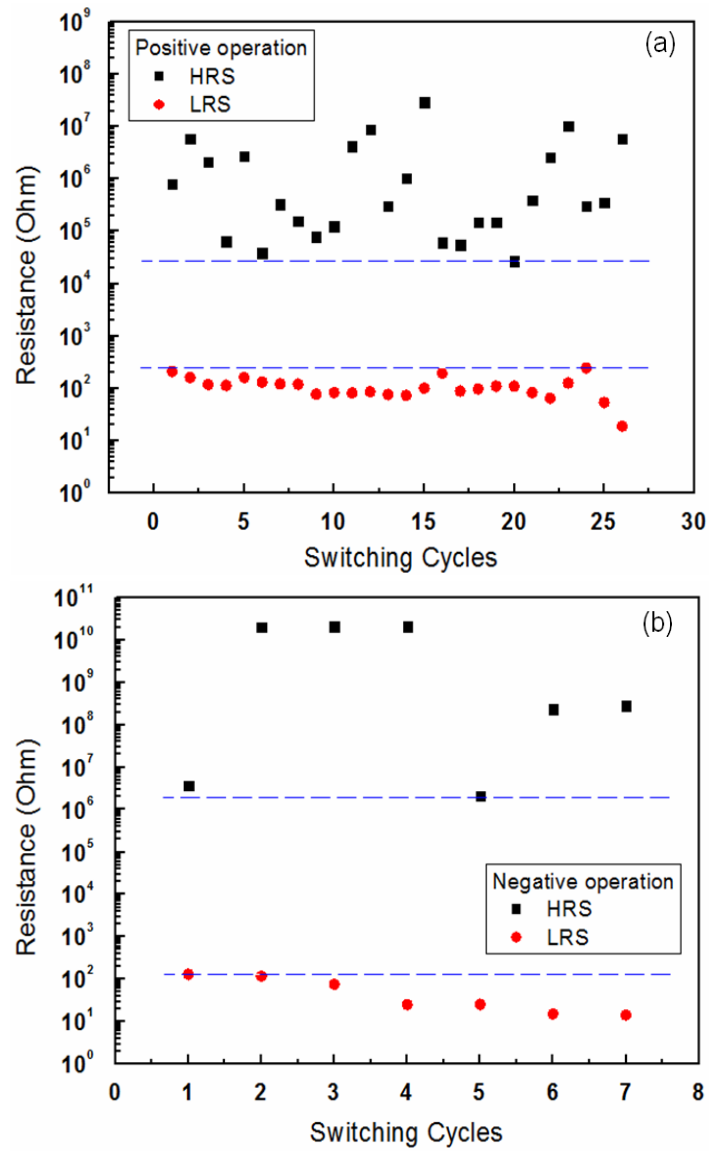


Figure 3. Endurance test of the Ti/Gd<sub>2</sub>O<sub>3</sub>/Pt capacitor structures under (a) positive bias, and (b) negative bias operation.

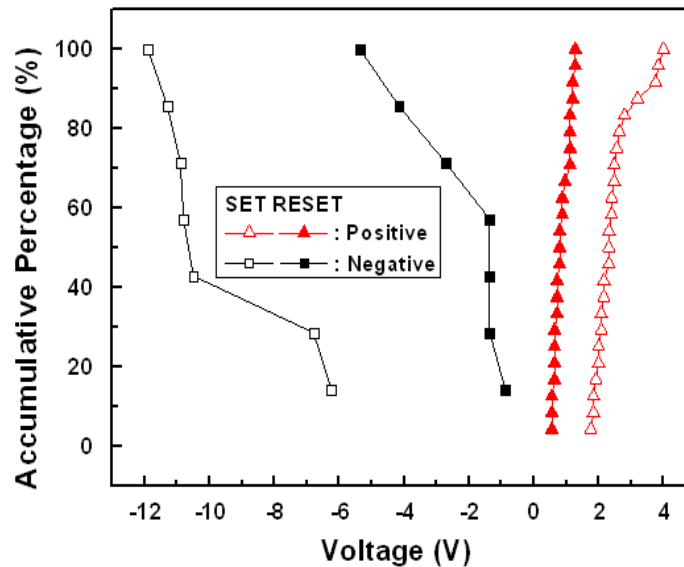


Figure 4. Comparison of the  $V_{\text{set}}$  and  $V_{\text{reset}}$  distribution of the Ti/Gd<sub>2</sub>O<sub>3</sub>/Pt memory cells under both positive bias operation (up-triangle) and negative bias operation (square).

To reveal more information about the switching mechanism, the constant voltage stress (CVS) test is also performed here. Fig 5(a) shows the time to resistive switching under the constant negative bias of -11 V. As we can see from this figure, the current values decreased step by step at the time slot of 5 and 23 s, however, a sudden increase to high current level occurred at the time slot of 40 s (indicated by arrows). It is well known that the integrity and quality of dielectric film would be gradually degraded under the voltage stress, and the percolation path is generated and breakdown (BD) takes place (11,12). However, we can observe that the phenomenon of the sudden drop on current values occurred prior to totally breakdown, which means another mechanism is triggered during the breakdown measurement. We suggest that the reversible switching characteristics correspond to the thermal destruction of the filamentary paths. Under the high constant voltage stress, the thermal Joule heat gradually accumulates inside the conducting filaments and has been simulated to be about 700-900 K (13,14). So with the increase in the measurement time, the accumulative Joule heat became higher, and the conducting filamentary paths destructed sequentially. Therefore, a two step on the current drop is observed. This result is similar to our dc sweep by voltage ramping measurement shown in Fig 2(a) and 2(b). Fig. 5(b) shows the time to resistive switching under different negative CVS of -0.5, -1.0, -1.5 and -3.2 V. As is evident from this figure, the low voltage stress can not trigger the reversible resistive switching over a period of time. However, once the applied voltage is increased to -3.2 V, the LRS can be switched back to HRS at the time slot of 25 s, even if the current is limited to compliance current of 0.1 A. From the discussion above, we found that the occurrence of the reversible switching attributed to Joule heating effect shows highly dependent on the applied voltage values, stress time and compliance current.

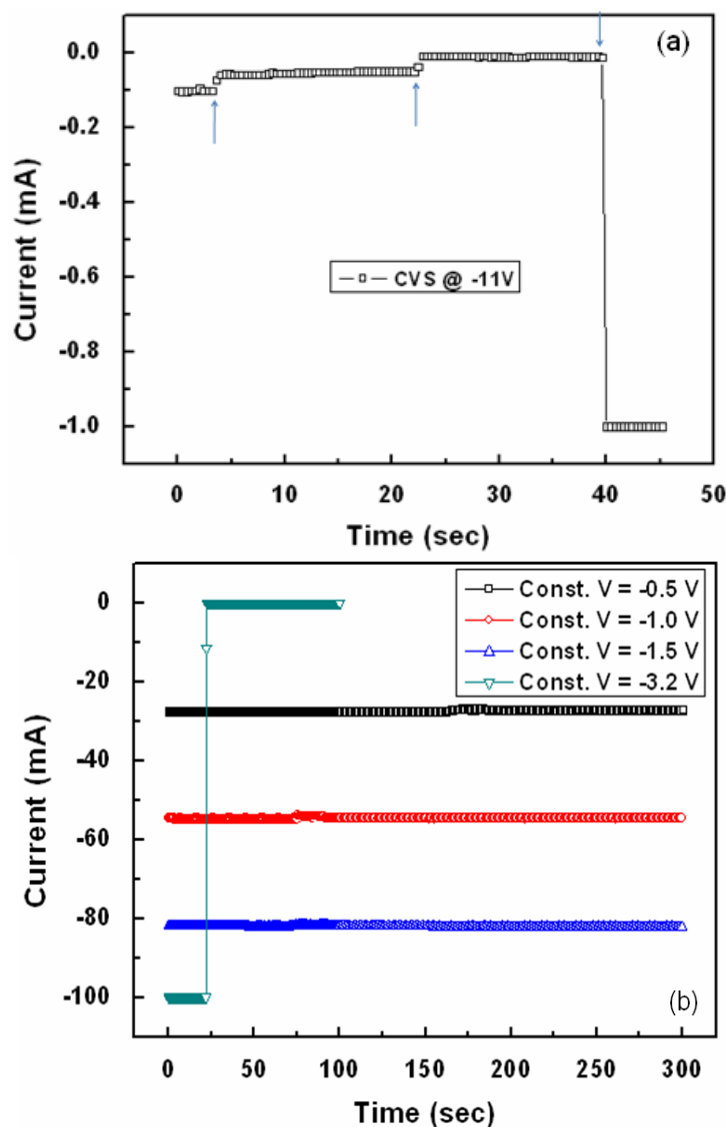


Figure 5. (a) Current value evolution with time during CVS test. The arrows indicate the sudden change on current value. (b) Current value evolution with time during CVS test under different applied voltage.

### Conclusion

To sum up, the resistance switching properties of Ti/Gd<sub>2</sub>O<sub>3</sub>/Pt device is fabricated and discussed here. The switching characteristics operated under positive and negative exhibit quite different phenomenon. Under positive bias operation, the switching can be operated repeatedly for near 30 switching cycles with low voltage and resistance dispersion, while becomes unstable when operated under negative bias and only 7 cycles could be performed. The stress test results confirm that the resistive switching mechanism is attributed to formation and rupture of conducting paths based on thermal Joule heat. Asymmetry on the device structure may be main reason on the distinct behaviors. This work reveals the importance of anode material, and switching properties of Gd<sub>2</sub>O<sub>3</sub> film are dependent on electrode material under unipolar operation.



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