

# A crystalline low-bandgap polymer comprising dithienosilole and thieno[3,4-*c*]pyrrole-4,6-dione units for bulk heterojunction solar cells

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## ABSTRACT

We have used Stille coupling polymerization to synthesize a new low-bandgap conjugated polymer, **PDTSTPD**, that consists of an electron-rich dithieno[3,2-*b*:2',3'-*d*]silole (DTS) unit and an electron-deficient thieno[3,4-*c*]pyrrole-4,6-dione (TPD) moiety. The polymer exhibited an excellent thermal stability, crystalline characteristics, a broad spectral absorption, and a deep highest occupied molecular orbital (HOMO) energy level, resulting from combination of the rigid TPD and the coplanar DTS units in the polymer backbone. Moreover, the presence of the silicon atoms along the polymer chain ensured **PDTSTPD** having strong interchain stacking and good hole mobility. An optimal device incorporating the **PDTSTPD**:PC<sub>71</sub>BM blend at a weight ratio of 1:1 provided a power conversion efficiency of 3.42%.

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## 1. Introduction

Interest in polymer solar cells (PSCs), which exhibit flexibility and solution-processability, has advanced dramatically because of their fascinating potential for low-cost, large-area production [1,2,3]. PSCs featuring bulk heterojunctions (BHJ) configurations, where the photoactive layers ordinarily consist of electron-donating polymers and electron-accepting fullerene derivatives, have been investigated extensively in recent years [4,5,6,7]. Many studies of PSCs have focused on the development of donor–acceptor (D–A) conjugated polymers because of their tunable optical/electronic properties and ambipolar charge transporting properties [8,9,10,11,12,13,14,15]. Specifically, the D–A design is a powerful strategy for narrowing the optical bandgap of polymers and thereby allowing greater harvesting of photons. Several low-bandgap D–A polymers have promising potential for use in PSC applications. For example, polymers containing rigid electron-donating carbazole [16,17,18,19,20], benzo [1,2-*b*:4,5-*b'*]dithiophene (BDT) [21,22,23,24,25], and dithieno[3,2-*b*:2',3'-*d*]silole (DTS) [26,27,28,29] moieties, when conjugated with various electron-withdrawing units, can provide power conversion efficiencies (PCEs) of up to 7% after systematic optimization.

Several features are necessary when designing an efficient low-bandgap polymer: a narrow bandgap for enhanced photon harvesting; a low-lying highest occupied molecular orbital (HOMO) energy level to ensure high open-circuit voltages ( $V_{oc}$ ); sufficient

lowest occupied molecular orbital (LUMO) offsets for efficient charge dissociation; and crystalline characteristics to ensure good charge transport. Therefore, the selection of suitable electron acceptors and donors must be made by considering their intrinsic properties.

The thieno[3,4-*c*]pyrrole-4,6-dione (TPD) moiety is an attractive material because its rigid, fused, strongly electron-withdrawing structure can increase the thermal stability, enhance the polymeric chain interactions, narrow the optical bandgap, and lower the HOMO energy level when incorporated in a polymeric backbone. Notably, D–A polymers containing TPD moieties have displayed good PCEs of 3–6% when applied in PSCs [30,31,32,33,34]. In addition, we recently reported efficient PSCs based on the D–A polymer **PBTTPD**, which featured the electron-donating bithiophene units and the electron-deficient TPD moieties in its main chain and, therefore, high crystallinity and a low-lying HOMO energy level; these PSCs exhibited good hole mobility, high values of  $V_{oc}$ , and, when optimized, an excellent PCE of 4.7% [35].

In this study, we prepared a coplanar, electron-rich DTS donor unit featuring a silicon atom at its bridging 5-position; ordinarily, the presence of the silicon atom in the polymer backbone enhanced the interchain packing and carrier transporting ability of a polymer [27,28,36]. Furthermore, based on the several advantageous properties of the electron-deficient TPD moiety, we prepared a new low-bandgap D–A conjugated polymer **PDTSTPD**, in which the TPD moiety was conjugated with the electron-rich DTS unit to provide crystalline characteristics, a narrow optical bandgap, and a deep HOMO energy level—all desirable properties for application in PSCs.

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## 2. Experimental section

### 2.1. Materials and synthesis

1,3-Dibromo-5-ethylhexylthieno[3,4-c]pyrrole-4,6-dione (**M1**) [35] and 3,3'-dioctylsilylene-2,2'-bithiophene [36,37] were prepared according to reported procedures. [6,6]-Phenyl-C<sub>71</sub>-butyric acid methyl ester (PC<sub>71</sub>BM) was purchased from Nano-C. All other reagents were used as received without further purification, unless stated otherwise.

#### 2.1.1. 4,4'-dioctyl-5,5'-bis(trimethylstannyl)dithieno[3,2-b:2',3'-d]silole (**M2**)

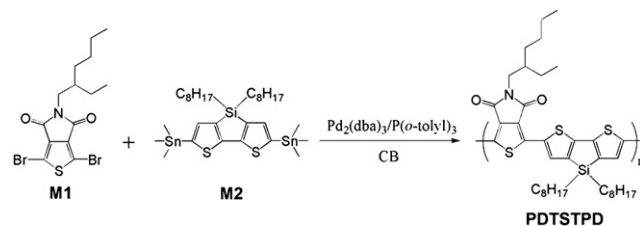
*n*-BuLi (2.5 M, 2.8 mL, 7.0 mmol) was added dropwise to a stirred solution of 3,3'-dioctylsilylene-2,2'-bithiophene (1.06 g, 2.53 mmol) in anhydrous THF (20 mL) under N<sub>2</sub> at −78 °C. The mixture was stirred at this temperature for 20 min and then warmed to room temperature for 2 h. After cooling again to −78 °C, trimethylstannyl chloride (1 M in hexane, 7.5 mL, 7.5 mmol) was added and then the mixture was warmed gradually to room temperature and stirred overnight. The mixture was poured into water and extracted with Et<sub>2</sub>O (3 × 40 mL). The combined organic layers were washed thrice with water (100 mL), dried (MgSO<sub>4</sub>), and concentrated under reduced pressure to afford **M2** (1.66 g, 88%) as a yellow liquid. <sup>1</sup>H NMR (Fig. S1) (300 MHz, CDCl<sub>3</sub>), δ (ppm): 7.08 (s, 1H), 1.22–1.44 (m, 24H), 0.84–0.90 (m, 10H), 0.37 (s, 18H). MS (*m/z*): [M]<sup>+</sup> calcd for C<sub>30</sub>H<sub>54</sub>S<sub>2</sub>SiSn<sub>2</sub>, 744.1; found, 744.

#### 2.1.2. Polymer PDTSTPD

**M1** (110 mg, 0.260 mmol), **M2** (193.5 mg, 0.260 mmol), and tri(*o*-tolyl)phosphine [P(*o*-Tol)<sub>3</sub>; 6.3 mg, 8.0 mol%] were dissolved in dry chlorobenzene (CB, 3 mL) and deoxygenated with N<sub>2</sub> for 15 min. Tris(dibenzylideneacetone)dipalladium [Pd<sub>2</sub>(dba)<sub>3</sub>; 4.8 mg, 2.0 mol %] was added and the solution was again deoxygenated for 15 min. The reaction mixture was heated at 120 °C for 48 h under N<sub>2</sub> and then 2-tributylstannylthiophene (0.16 mL) and 2-bromothiophene (0.05 mL), the end-capping units, were added individually to the solution, with subsequent heating for 6 h each time. After cooling to room temperature, the solution was added dropwise into MeOH (100 mL). The crude polymer was collected, dissolved in hot CB, filtered through a 0.5-μm poly(tetrafluoroethylene) (PTFE) filter, and reprecipitated in MeOH. The solid was washed with acetone and CHCl<sub>3</sub> in a Soxhlet apparatus. The CHCl<sub>3</sub> solution was concentrated and then added dropwise into MeOH. Finally, the polymer was collected and dried under vacuum to give **PDTSTPD** (125 mg, 70.5%). <sup>1</sup>H NMR (Fig. S2) (500 MHz, C<sub>2</sub>D<sub>2</sub>Cl<sub>4</sub>), δ (ppm): 8.01 (s, 2H), 3.67 (br, 2H), 1.99 (br, 1H), 0.94–1.43 (m, 48H). Anal. calcd for C<sub>38</sub>H<sub>53</sub>N<sub>2</sub>O<sub>2</sub>S<sub>3</sub>Si: C, 67.11; H, 7.85; N, 2.06; found: C, 67.80; H, 7.93; N, 1.73.

### 2.2. Measurements and characterization

<sup>1</sup>H NMR spectra were recorded using a Varian UNITY 500-MHz spectrometer. Thermogravimetric analysis (TGA) was performed using a TA Instruments Q500; the thermal stabilities of the samples were determined under a N<sub>2</sub> atmosphere by measuring their weight losses while heating at a rate of 20 °C min<sup>−1</sup>. Differential scanning calorimetry (DSC) was performed using a Perkin–Elmer Pyris 1 unit operated at heating and cooling rates of 20 and 40 °C min<sup>−1</sup>, respectively. Size exclusion chromatography (SEC) was performed using a Waters chromatography unit interfaced with a Waters 1515 differential refractometer; polystyrene was the standard; the temperature of the system was set at 45 °C and THF was the eluant. UV–Vis spectra of dilute DCB solutions (1 × 10<sup>−5</sup> M) were recorded at ca. 25 and 55 °C using a Hitachi U-4100 spectrophotometer. Solid film for UV–Vis analysis was obtained by

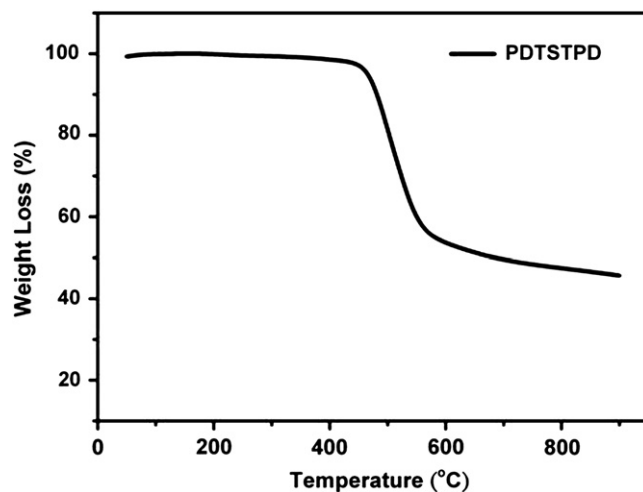


**Scheme 1.** Synthetic Route and Structure of Polymer **PDTSTPD**.

spin-coating the polymer solution onto a quartz substrate. Cyclic voltammetry (CV) of the polymer film was performed using a BAS 100 electrochemical analyzer operated at a scan rate of 50 mV s<sup>−1</sup>; the solvent was anhydrous MeCN, containing 0.1 M tetrabutylammonium hexafluorophosphate (TBAPF<sub>6</sub>) as the supporting electrolyte. The potentials were measured against a Ag/Ag<sup>+</sup> (0.01 M AgNO<sub>3</sub>) reference electrode; ferrocene/ferrocenium ion (Fc/Fc<sup>+</sup>) was used as the internal standard (0.09 V). The onset potentials were determined from the intersection of two tangents drawn at the rising and background currents of the cyclic voltammogram. HOMO and LUMO energy levels were estimated relative to the energy level of the ferrocene reference (4.8 eV below vacuum level) [21,38]. The X-ray diffraction pattern of the pristine polymer thin film was measured using a Bruker D8 high-resolution X-ray diffractometer operated in grazing-incidence mode. Topographic and phase images of the polymer:PCBM films (surface area: 5 × 5 μm<sup>2</sup>) were obtained using a Digital Nanoscope III atomic force microscope operated in the tapping mode under ambient conditions. The thickness of the active layer of device was measured using a Veeco Dektak 150 surface profiler. Transmission electron microscopy (TEM) images of the copolymer:PC<sub>71</sub>BM films were recorded using a FEI T12 TEM operating at 120 keV.

### 2.3. Fabrication and characterization of photovoltaic devices

Indium tin oxide (ITO)-coated glass substrates were cleaned stepwise in detergent, water, acetone, and isopropyl alcohol (ultrasonication; 20 min each) and then dried in an oven for 1 h; subsequently, the substrates were treated with UV ozone for 30 min prior to use. A thin layer (ca. 20 nm) of poly(ethylenedioxythiophene):poly(styrene sulfonate) (PEDOT:PSS, Baytron P VP Al 4083) was spin-coated (5000 rpm) onto the ITO substrates. After baking at 140 °C for 20 min in air, the substrates were



**Fig. 1.** TGA thermogram of the polymer **PDTSTPD**, recorded at a heating rate of 20 °C min<sup>−1</sup> under a N<sub>2</sub> atmosphere.

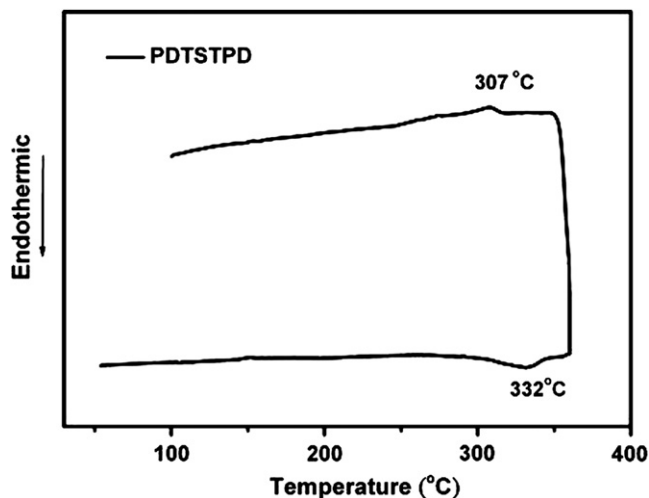


Fig. 2. DSC trace of the polymer **PDTSTPD**, recorded at a heating rate of  $20\text{ }^{\circ}\text{C min}^{-1}$  and a cooling rate of  $40\text{ }^{\circ}\text{C min}^{-1}$  under a  $\text{N}_2$  atmosphere.

transferred to a  $\text{N}_2$ -filled glovebox. The polymer and  $\text{PC}_{71}\text{BM}$  were co-dissolved in dichlorobenzene (DCB) at various weight ratios, but with a fixed total concentration ( $30\text{ mg mL}^{-1}$ ). The blend solution was stirred continuously for 12 h at  $60\text{ }^{\circ}\text{C}$ , filtered through a PTFE filter ( $0.2\text{ }\mu\text{m}$ ), the photoactive layer was obtained by spin coating the blend solution onto the ITO/PEDOT:PSS surface at 800 rpm for 60 s with further special treatment for 20 min at  $90\text{ }^{\circ}\text{C}$ . The thicknesses of the photoactive layers were ca. 85–95 nm. Finally, an Al (100 nm) layer was thermally evaporated through a shadow mask under a vacuum of less than  $1 \times 10^{-6}$  torr. The effective layer area of one cell was  $0.04\text{ cm}^2$ . The current density–voltage ( $J$ – $V$ ) characteristics were measured using a Keithley 2400 source-meter. The photocurrent was measured under simulated AM 1.5 G illumination at  $100\text{ mW cm}^{-2}$  using a Xe lamp–based Newport 66902 150 W solar simulator. A calibrated silicon photodiode with a KG-5 filter was employed to check the illumination intensity. External quantum efficiency (EQE) was measured using an SRF50 system (Optosolar, Germany). A calibrated mono-silicon diode exhibiting a response at 300–900 nm was used as a reference. For hole mobility measurements, the hole only devices were fabricated with structures of ITO/PEDOT:PSS/polymer/Au and ITO/PEDOT:PSS/polymer: $\text{PC}_{71}\text{BM}$ /Au. The hole mobility was determined by fitting the dark  $J$ – $V$  curve into the space-charge-limited current (SCLC) method [11,39], based on the equation

$$J = \frac{9}{8} \varepsilon_0 \varepsilon_r \mu_h \frac{V^2}{L^3}$$

where  $\varepsilon_0$  is the permittivity of free space,  $\varepsilon_r$  is the dielectric constant of the material,  $\mu_h$  is the hole mobility,  $V$  is the voltage drop across the device, and  $L$  is the thickness of active layer.

### 3. Results and discussion

#### 3.1. Synthesis and characterization of the polymer

Scheme 1 displays the synthetic routes that we used to prepare the monomers and the polymer. The TPD-based polymer **PDTSTPD**

Table 1  
Molecular weights and thermal properties of the polymers.

Polymer	$M_n$ ( $10^4$ )	PDI	$T_c$ ( $^{\circ}\text{C}$ )	$T_m$ ( $^{\circ}\text{C}$ )	$T_d$ ( $^{\circ}\text{C}$ )
<b>PDTSTPD</b>	1.2	2.0	307	332	465

Glass transition temperature was not detectable.

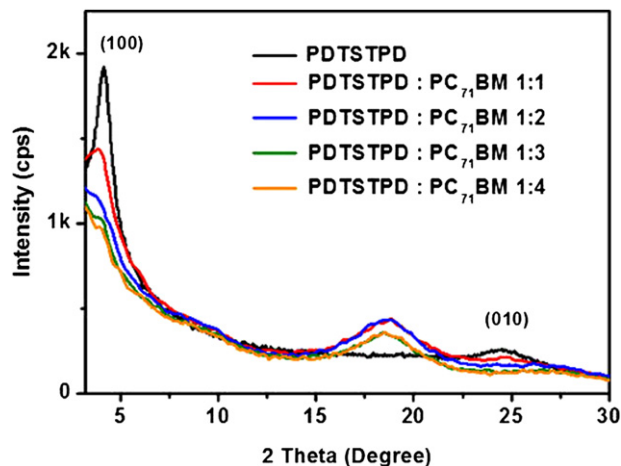


Fig. 3. X-ray diffraction pattern of the pristine **PDTSTPD** film and **PDTSTPD**: $\text{PC}_{71}\text{BM}$  blends at various weight ratios (w/w).

was prepared through Stille polymerization using the corresponding monomers **M1/M2** and  $\text{Pd}_2(\text{dba})_3/\text{P}(o\text{-Tol})_3$  as the catalyst; the polymer comprised the DTS and TPD units. **PDTSTPD** had a number-average molecular weight ( $M_n$ ) of  $12\text{ kg mol}^{-1}$ , with a polydispersity of 2.0, as determined through gel permeation chromatography (GPC) using polystyrene standards. The polymer was readily soluble in THF,  $\text{CHCl}_3$ , CB, and DCB. We investigated the thermal behavior of the polymer through TGA and DSC analyses. The TGA curve (Fig. 1) revealed that the polymer exhibited an excellent thermal stability, with 5%-weight-loss temperatures ( $T_d$ ) greater than  $450\text{ }^{\circ}\text{C}$ . Fig. 2 displays the thermal transition of the polymer in DSC analysis; Table 1 summarizes the related data. In the endothermic trace, **PDTSTPD** exhibited a melting point at  $332\text{ }^{\circ}\text{C}$ , but glass transition was not detectable. In contrast to the exothermic trace, the polymer exhibited a distinct crystallization point at  $307\text{ }^{\circ}\text{C}$ . Table 1 summarizes the molecular weight, polydispersity, and thermal properties of the polymer. We confirmed the crystalline characteristic from the grazing-incidence X-ray diffraction pattern of the polymer thin film (Fig. 3). **PDTSTPD** exhibited sharp diffraction peaks at  $4.1^{\circ}$  which we assign to its (100) crystal plane; the  $d$ -spacing of  $21.5\text{ \AA}$  correspond to the interchain separation defined by its alkyl side chains. In addition,

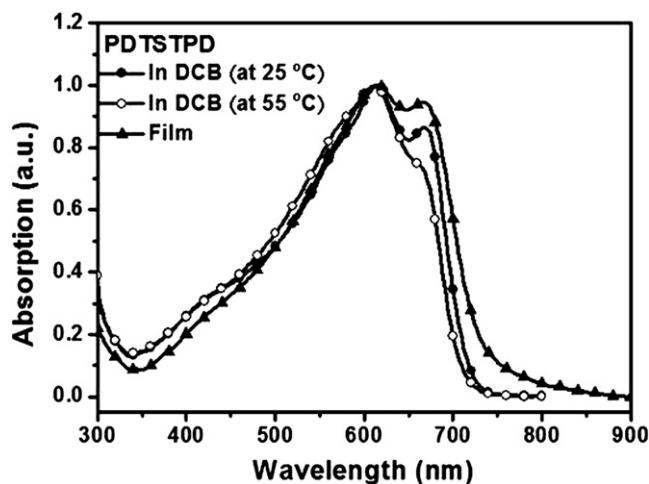


Fig. 4. UV–Vis absorption spectra of **PDTSTPD** in dilute DCB ( $1 \times 10^{-5}\text{ M}$ ) solutions, recorded individually at 25 and  $55\text{ }^{\circ}\text{C}$ , and as solid film.

**Table 2**  
Optical and Redox Properties of the Polymers.

	Absorption, $\lambda_{\max}$ (nm)		$E_g^{\text{opt}}$ (eV) <sup>a</sup>	$E_{\text{onset}}^{\text{ox}}$ (V)	$E_{\text{onset}}^{\text{red}}$ (V)	HOMO (eV) <sup>b</sup>	LUMO (eV) <sup>b</sup>
	Solution	Film					
<b>PDTSTPD</b>	611,665	614,667	1.70	0.66	-1.65	-5.46	-3.15

<sup>a</sup> Estimated from the onset wavelength absorptions of the solid films.

<sup>b</sup> Calculated from the corresponding onset potentials.

we assign the broad reflection appearing at 24.5° to its (010) crystal plane, corresponding to a short distance of 3.6 Å, which arose from the facial  $\pi$ - $\pi$  stacking of the polymeric chains. The crystalline characteristic of the polymer appeared favorable for charge transport within PSCs.

### 3.2. Photophysical properties

Fig. 4 presents absorption spectra of the polymer, recorded in dilute DCB solutions and as solid film; the spectra of the solutions were recorded at both ca. 25 and 55 °C. Table 2 summarizes the spectral data. In solution at 25 °C, **PDTSTPD** exhibited the absorption maximum at 611 nm, which we assign to the internal charge transfer (ICT) interaction between the electron-accepting **TPD** and electron-donating **DTS** units. Moreover, a significant vibronic shoulder appeared at 665 nm while the shoulder diminished when we heated the solutions at 55 °C, implying that a certain degree of  $\pi$ - $\pi$  aggregation was already in effect in the solution states [28]. The absorption spectra of the polymer in the solid state was similar to their corresponding solution spectra, with only slight red-shifts of 3 nm of their absorption maxima, meaning some intermolecular interactions were already existent in its solution [31]. Moreover, the intensity of the vibronic shoulder of the polymer in the solid state was increased significantly relative to that in solution, indicating that much stronger interchain  $\pi$ - $\pi$  stacking occurred in the solid state. The optical bandgap ( $E_g^{\text{opt}}$ ) of **PDTSTPD**, estimated from the onset of the absorption in its solid film, was 1.70 eV; the value is smaller than that of the polymer **PBTTPD** (1.82 eV) because the presence of the more coplanar and electron-rich **DTS** donor unit in the main chain extended the range of spectral absorption.

### 3.3. Electrochemical properties

We used CV to investigate the redox behavior of the polymer and obtain its HOMO and LUMO energy levels. Fig. 5 presents the

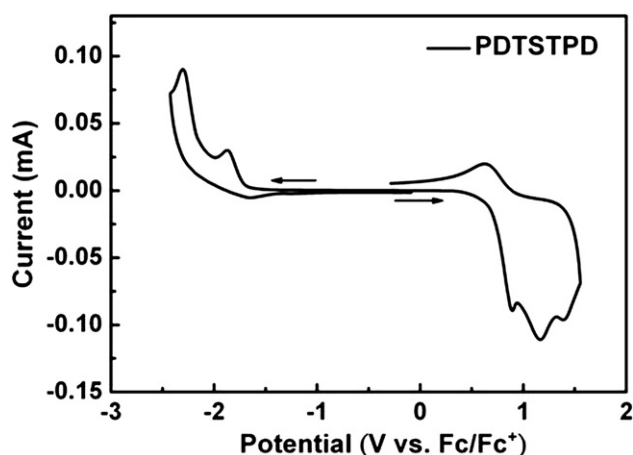


Fig. 5. Cyclic voltammogram of the polymer **PDTSTPD** as solid film.

**Table 3**  
Photovoltaic properties of polymer solar cells incorporating **PDTSTPD**:PC<sub>71</sub>BM Blends prepared at various weight ratios.

Ratio (w/w)	Thickness (nm)	$V_{\text{oc}}$ (V)	$J_{\text{sc}}$ (mA cm <sup>-2</sup> )	FF (%)	PCE (%)	$R_s$ ( $\Omega$ cm <sup>2</sup> )	$R_{\text{sh}}$ ( $\Omega$ cm <sup>2</sup> )
1:1	97	0.87	4.51	49.4	1.94	55	711
1:1 <sup>a</sup>	95	0.86	7.72	51.5	3.42	25	792
1:2	92	0.88	5.34	54.9	2.58	37	724
1:2 <sup>a</sup>	94	0.85	6.78	58.8	3.39	27	1180
1:3	90	0.88	5.74	58.7	2.96	22	827
1:3 <sup>a</sup>	90	0.85	6.60	59.9	3.36	19	1014
1:4	87	0.87	5.25	59.0	2.69	26	923

<sup>a</sup> Processed with 4 vol% DIO.

electrochemical behavior of the polymer as a solid film. The polymer exhibited partially reversible oxidative and reductive behavior. **PDTSTPD** had an oxidative onset potential of 0.66 V, arising essentially from oxidation of the electron-donating **DTS** unit. In the reduction trace, the polymer had a reductive onset potential of -1.65 V, which we attributed to the reduction of the electron-deficient **TPD** moiety. On the basis of the onset potentials, we estimated the HOMO and LUMO energy levels relative to the energy level of the ferrocene reference (-4.8 eV below vacuum level). Accordingly, the HOMO and LUMO energy levels of **PDTSTPD** were -5.46 and -3.15 eV, respectively. This deep HOMO energy level was due to the presence of the strongly electron-withdrawing **TPD** moiety in its polymer backbone; moreover, the value (-5.46 eV) was lower than -5.2 eV, suggesting its good stability against oxidation in air [16,40]. The LUMO energy level of **PDTSTPD** was greater than that of PC<sub>71</sub>BM (-4.2 eV) [41]; thus, a sufficient LUMO offset existed for efficient charge dissociation in the active layer [4,41]. The electrochemical bandgap of the polymer, estimated from the difference between its onset potential for oxidation and reduction, was -2.31 eV; the value is somewhat larger than its optical bandgap (1.70 eV). Such similar difference between the electrochemical and optical bandgap has been observed in studies of other D-A polymers [26,31,42], presumably resulting from the interface barrier for charge injection [42,43].

### 3.4. Photovoltaic properties

We investigated the photovoltaic properties of **PDTSTPD** in PSCs having the device structure ITO/PEDOT:PSS/polymer:PC<sub>71</sub>BM/Al, where the active layers were spin-coated from blended DCB solutions. Devices prepared from the polymers and PC<sub>71</sub>BM at various

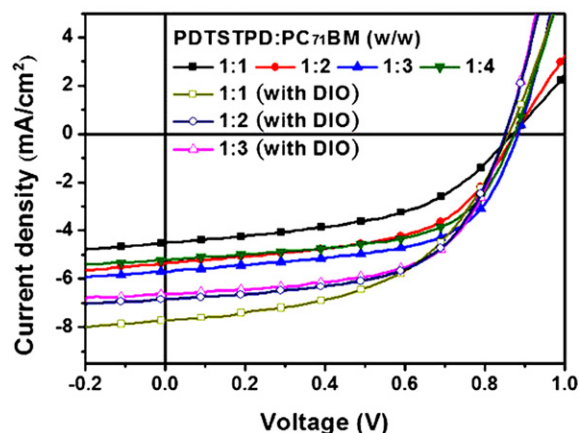
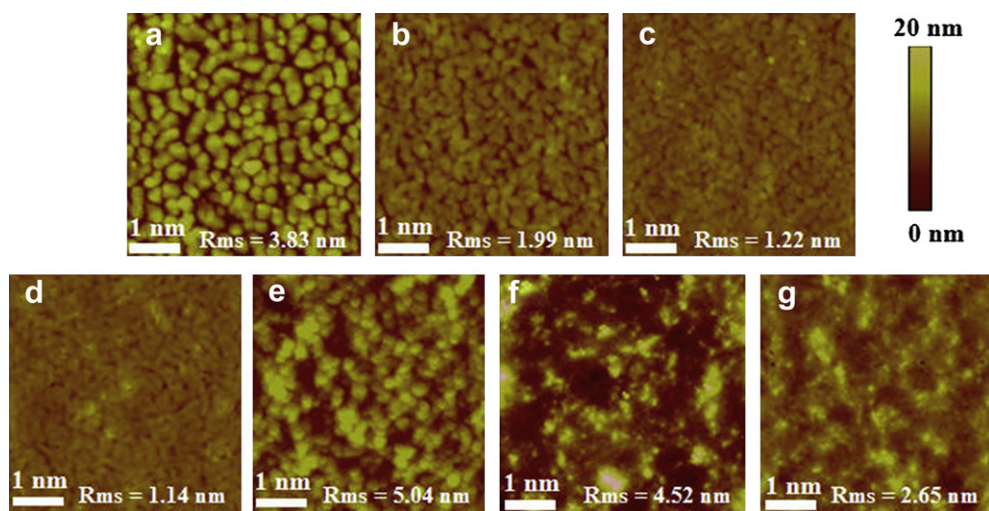


Fig. 6.  $J$ - $V$  characteristics of PSCs incorporating **PDTSTPD**:PC<sub>71</sub>BM blends at various weight ratios (w/w).

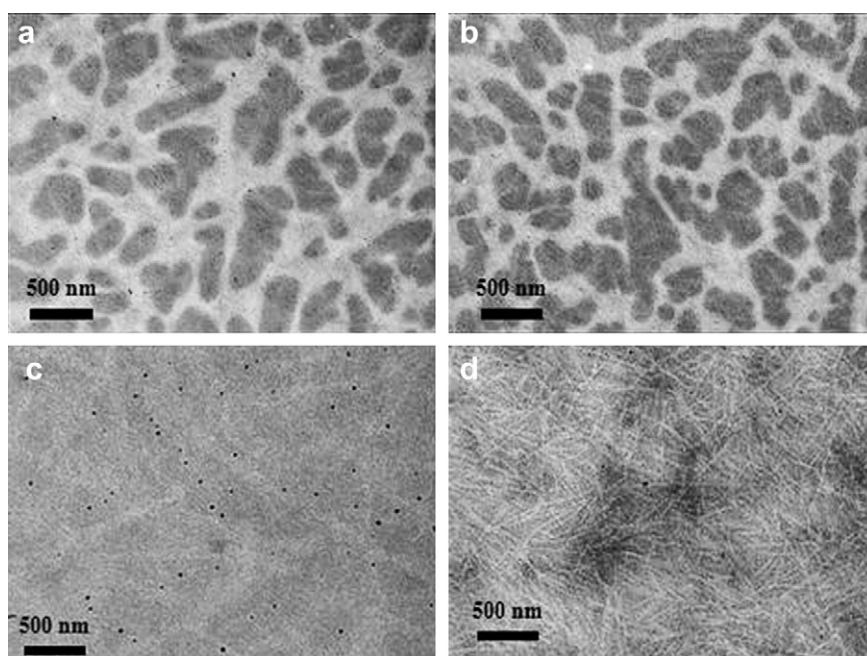




**Fig. 7.** Topographic images of **PDTSTPD:PC<sub>71</sub>BM** blends at weight ratios of (a) 1:1, (b) 1:2, (c) 1:3, (d) 1:4, (e) 1:1 (processed with 4 vol% DIO), (f) 1:2 (processed with 4 vol% DIO) and (g) 1:3 (processed with 4 vol% DIO).

weight ratios were systematically investigated; in some cases, we added a small amount of 1,8-diiodooctane (DIO; 4%, by volume relative to DCB) to optimize the morphologies of the blends. Fig. 6 presents the  $J$ - $V$  curves of the devices incorporating various polymer:PC<sub>71</sub>BM blend ratios; the values of series resistance ( $R_s$ ) and shunt resistance ( $R_{sh}$ ) of devices were estimated according to the equations described in the literature [44]; Table 3 summarizes the corresponding values of  $V_{oc}$  and short-circuit current densities ( $J_{sc}$ ), fill factors (FFs), PCEs,  $R_s$ , and  $R_{sh}$ . The devices incorporating the **PDTSTPD:PC<sub>71</sub>BM** blends at various weight ratio exhibited values of  $V_{oc}$  of 0.87–0.88 V, related to the difference between the HOMO energy level of the polymer and the LUMO energy level of PC<sub>71</sub>BM [45]. A device incorporating the **PDTSTPD:PC<sub>71</sub>BM** blend at a weight ratio of 1:1 exhibited a PCE of 1.94%, with values of  $V_{oc}$ ,  $J_{sc}$ , and FF of 0.87 V, 4.51 mA cm<sup>-2</sup>, and 49.4%, respectively. When we

increased the amount of PC<sub>71</sub>BM to a weight ratio of 1:3 (w/w), the values of  $J_{sc}$ , FF, and PCE of the device improved to 5.74 mA cm<sup>-2</sup>, 58.7%, and 2.96%, respectively, because of the relatively smaller  $R_s$  and larger  $R_{sh}$ . The values of  $J_{sc}$  and PCE decreased slightly to 5.25 mA cm<sup>-2</sup> and 2.69%, respectively, upon increasing the amount of PC<sub>71</sub>BM further to a weight ratio of 1:4. Fig. 7 and Fig. S3 (see Supporting information) display the corresponding topographic and phase images of the **PDTSTPD:PC<sub>71</sub>BM** blends. We observed a relatively smoother surface with smaller phase-separated domains for the blend at a weight ratio of 1:3, relative to those obtained at weight ratios of 1:1 and 1:2; as a result, better device performance was obtained for the former. Furthermore, when we incorporated DIO (4 vol%) into the 1:3 (w/w) **PDTSTPD:PC<sub>71</sub>BM** blend, the device exhibited slightly increased values of  $J_{sc}$  and FF of 6.60 mA cm<sup>-2</sup> and 59.9%, respectively, resulting in an increased PCE



**Fig. 8.** TEM image of **PDTSTPD:PC<sub>71</sub>BM** blends at weight ratios of (a) 1:1, (b) 1:3, (c) 1:1 (processed with 4 vol% DIO) and (d) 1:3 (processed with 4 vol% DIO).

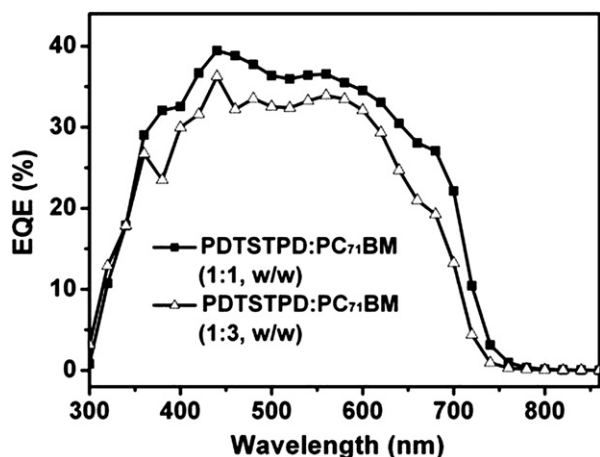


Fig. 9. EQE curves of PSCs incorporating the PDTSTPD:PC<sub>71</sub>BM blends at weight ratios of 1:1 and 1:3 (w/w) (both processed with 4 vol% DIO).

of 3.36%. In addition, the incorporation of 4% DIO (v/v) into the 1:1 (w/w) PDTSTPD:PC<sub>71</sub>BM blend increased the value of  $J_{sc}$  significantly to  $7.72 \text{ mA cm}^{-2}$ , increased the FF slightly to 51.5%, and therefore enhanced the PCE to 3.42%, presumably because more intimate mixing of PDTSTPD and PC<sub>71</sub>BM resulted in a lower  $R_s$ . Fig. 8 shows the TEM images of PDTSTPD/PC<sub>71</sub>BM blend films. Because the electron scattering density of PC<sub>71</sub>BM is higher than that of the conjugated polymer, the PDTSTPD domains appear as bright regions whereas the dark regions can be attributed to PC<sub>71</sub>BM domains. Fig. 8a and b exhibits the island shape features of aggregated PC<sub>71</sub>BM domains (dark areas) in the blend films with PDTSTPD/PC<sub>71</sub>BM weight ratios of 1:1 and 1:3, respectively that were processed without additives. In contrast, Fig. 8c and d displays homogeneous morphology for the PDTSTPD/PC<sub>71</sub>BM blend films at weight ratios of the 1:1 and 1:3 that were processed with 4 vol% DIO additive, indicating that the incorporation of 4% DIO (v/v) optimized the miscibility of polymer chains with PC<sub>71</sub>BM. Through optimization of the blend morphology, such high values of  $J_{sc}$  and PCE were also possible for the PDTSTPD:PC<sub>71</sub>BM blend at a weight ratio of 1:1. Fig. 9 presents the EQE curves of the optimized devices based on the PDTSTPD:PC<sub>71</sub>BM blends at weight ratios of the 1:1 and 1:3 (w/w) (both processed with 4 vol% DIO). These devices exhibited broad EQE responses from 300 to 750 nm, which we attribute to the enlarged spectral absorptions of the polymer. The

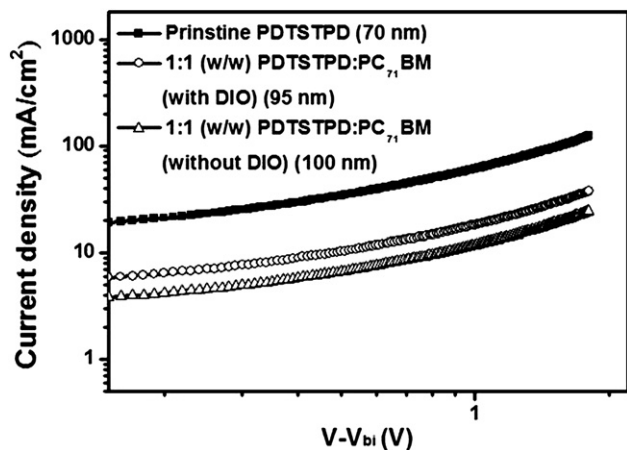


Fig. 10. Dark  $J$ - $V$  curves for hole-dominated carrier devices incorporating the pristine PDTSTPD film, the 1:1 (w/w) PDTSTPD:PC<sub>71</sub>BM blend and the 1:1 (w/w) PDTSTPD:PC<sub>71</sub>BM blend (processed with 4 vol% DIO).

device of the 1:1 (w/w) PDTSTPD:PC<sub>71</sub>BM blend exhibited a higher EQE response than that of the 1:3 (w/w) PDTSTPD:PC<sub>71</sub>BM blend, with a maximum of 40% at 440 nm, consistent with its higher value of  $J_{sc}$ . The relatively higher EQE responses between 400 and 550 nm for these devices were caused by the significant absorption of PC<sub>71</sub>BM in this short wavelength range. Moreover, the values of  $J_{sc}$  calculated by integrating the EQE curves are rather close to those obtained from the  $J$ - $V$  measurements with a discrepancy smaller than 3%. In addition, hole mobility of a conjugated polymer is an important factor influencing its applicability in PSCs. Fig. 10 displays the hole-dominated curves of the devices based on PDTSTPD. The hole mobilities of the pristine PDTSTPD, the 1:1 (w/w) PDTSTPD:PC<sub>71</sub>BM and the 1:1 (w/w) PDTSTPD:PC<sub>71</sub>BM (processed with 4 vol% DIO) were  $8.3 \times 10^{-5}$ ,  $5.4 \times 10^{-5}$  and  $6.2 \times 10^{-5} \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1}$ , respectively; these decent values resulted from its intrinsic crystalline property, which can promote charge transport in the devices.

#### 4. Conclusions

We prepared a new low-bandgap polymer, PDTSTPD, by conjugating an electron-deficient thieno[3,4-*c*]pyrrole-4,6-dione (TPD) moiety with an electron-rich dithieno[3,2-*b*:2',3'-*d*]silole (DTS) unit. Because of the presence of TPD moieties, the polymer exhibited an excellent thermal stability, crystalline characteristics, a broad spectral absorption, and a low-lying HOMO energy level—all features that are desirable for solar cell applications. Manipulating the compositions and modulating the morphologies of the blends allowed us to optimize devices based on these polymer:PC<sub>71</sub>BM blends. An optimal device incorporating the PDTSTPD:PC<sub>71</sub>BM blend at a weight ratio of 1:1 displayed a better PCE of 3.42%.

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#### Appendix. Supplementary data

Supplementary data related to this article can be found online at doi:10.1016/j.polymer.2011.04.057.

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