ECS Transactions, 45 (3) 261-271 (2012) 10.1149/1.3700891 ©The Electrochemical Society

Investigation of Random Telegraph Signal with PD SOI MOSFETs

Ching-En Chen^a, Ting-Chang Chang^b, Hung-Ping Lo^a, Szu-Han Ho^a, Wen-Hung Lo^b, Tseung-Yuen Tseng^a, Osbert Cheng^c, and Cheng Tung Huang^c

A novel method, called random telegraphy signal (RTS), was constructed to characterize the gate oxide quality and reliability of metal-oxide-semiconductor field-effect-transistors (MOSFETs). With the aggressive scaling of device size, drain current RTS (IDRTS) become a critical role in carrier transport of MOSFETs. Besides, RTS in gate leakage current (IG-RTS) was denoted as the other new method to understand property of gate oxide. Recently, the study of RTS has also been made in MOSFETs with metal gate and high dielectric constant (metal gate/high-k). However, the RTS in partial depleted silicon-on-insulator MOSFETs (PD SOI MOSFETs) has not comprehensively been studied yet. This paper investigates RTS characteristics in PD SOI MOSFETs.

Introduction

Silicon on insulator (SOI) MOSFETs have been attracted huge attention recently because of it lower power consumption, good soft-error immunity, increased circuit packing density and absence of CMOS latch-up (1-5). However, the self-heating effect (6-7) and floating body effect (FBE) (9) are the inherent disadvantages in SOI devices. In conventional FBE is attributed to the excess hole were generated by impact ionization in saturation region with floating body condition. The new FBE is in linear region, called gate-induced floating-body effect (GIFBE) due to the aggressive scaling gate oxide thickness induced by gate tunneling current (10-12, 25). Similarly, when device scale down to deep sub-micrometer the random telegraph noise (RTN) or so-called random telegraph signal (RTS) will be observed and influence device dynamic performance (8, 22). The RTS phenomenon is commonly related to a carrier capture and emission behaviors. Recently, RTS has been considered as a major concern in scaling digital device because fluctuation of drain current amplitude (ΔI_D) will disturb analysis of signal (13-15). In the deep sub-micrometer MOSFETs device, it is possible to exist one or few oxide traps near the SiO2/Si interface which were distributed over the vicinity of Si surface Fermi level. These traps can be investigated by RTS (16). The high and low level states of drain current (I_D) vary randomly with time, which correspond to the carrier capture and emission at an oxide trap near the SiO2/Si interface. The average time at high level state of drain current corresponds to average capture time $\langle \tau_c \rangle$ which means how long will carrier be captured into the trap. On the other hand, the average time at low level state of drain current corresponds to average emission time $\langle \tau_e \rangle$ represent how

^a Department of Electronics Engineering, National Chiao Tung University, Hsinchu, Taiwan, R. O. C.

^b Department of Physics, National Sun Yat-Sen University, Kaohsiung, Taiwan, R. O. C. ^c Device Department, United Microelectronics Corporation, Tainan Science Park, Taiwan, R. O. C.

long will carrier be emitted from the trap. Furthermore, RTS is very sensitive to local potential in channel near the trap. The average capture and average emission time ratio, < τ_c >/< τ_e > can be expressed by SRH model, which can be used to extract the local potential change and defect position distribution (17-19, 21). Therefore By analysis of RTS, the gate oxide characteristics could be investigated. In this article, we used PD SOI n-type MOSFETs (n-MOSFETs).

Motivation

The noise stability issues have become much more complicated and compatible with device operation signal when device scale down to deep sub-micrometer. With the aggressive scaling of device size, drain current RTS (I_D -RTS) become a critical role in carrier transport of MOSFETs (15, 20). In I_D -RTS measurements, the gate and drain bias supply will affect average capture time $<\tau_c>$ and average emission time $<\tau_e>$, thus high and low level state ratio in drain current $<\tau_c>$ /< $\tau_e>$ will change with different bias supplies. On account of SRH model, trap location in MOSFETs can be extracted by the bias dependence of capture and emission time in ID-RTS analyses. In this paper, we focus on 65nm technology PD SOI n-MOSFETs. Furthermore, in PD SOI MOSFETs under floating body operation, the kink effect will appear to influence device stability (23-24). Recently, "linear kink effect" (LKE) is considered as one of serious issues for SOI MOSFETs in linear region with floating body. Therefore, by using I_D -RTS measurement, this paper compares RTS characteristics of PD SOI devices under GB and FB operations.

Experimental Procedure

Using 65-nm SOI CMOS technology, PD SOI n-type MOSFETs (n-MOSFETs) are employed with a T-gate structure to investigate the gate induce floating body effect mechanism. The distance from the body contact to the active region is 0.35 μ m. The silicon film and buried oxide thicknesses for the devices are 75 and 145 nm, respectively. The gate oxide with a thickness of 12 Å was grown by in situ steam generation, with the channel doping concentration being about 3 × 10¹⁸ cm⁻³. The channel currents follow in the <110> direction on (100) substrates. In this letter, devices with a channel width (W) of 0.5 μ m and a length (L) 0.1 μ m were selected for I_D-RTS. The device structure is showed in figure 1 (a) and (b).

Here, Using the Agilent-B1530A Waveform-Generator/Fast-Measurement-Unit (WGFMU) to measure RTS as shown in figure 1 (c). For measuring I_D-RTS in PD SOI n-MOSFETs, devices were operated in linear region. The gate voltage was applied from V_G=0.35V to 0.65V. And drain voltage was applied from V_D=0.05V to 0.2V and sampling rate was 200/sec during 20sec I_D-RTS measurement time at room temperature (30°C) (4000 points were measured during measurement). The source and body electrodes were grounded during measurement. For different measurement conditions, we changed temperatures to 30, 50, 70 and 90°C to analyze I_D-RTS in PD SOI n-MOSFETs respectively. Furthermore, for analyzing kink effect, I_D-RTS were measured in PD SOI n-MOSFETs under GB and FB operations. All the I_D-RTS and current-voltage (I-V) characteristics were measured by using Agilent B1530A WGFMU and Agilent B1517A high resolution source/monitor unit (HRSMU) respectively.

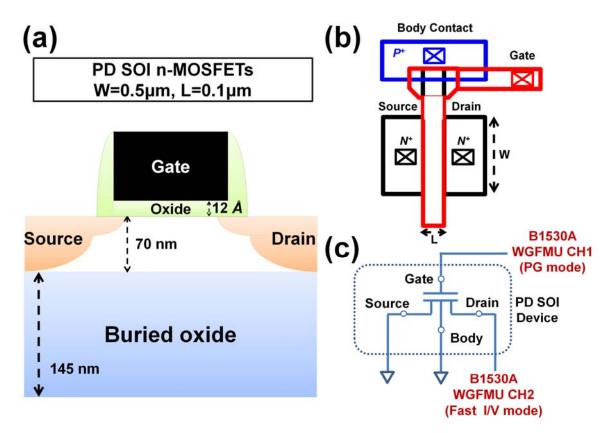


Figure 1. (a) Schematic shows the cross section of PD-SOI n-MOSFETs device. (b) I_D-RTS measurement system

Results and Discussion

In the beginning, applied constant V_D =0.05V in fast I/V mode and applied different V_G biases in PG mode from 0.4V to 0.65V respectively. Then I_D -RTS was measured I_D sampling in a period of 20sec. We could find that when increased V_G the corresponding average capture time (< τ_c >) decreased and average emission time (< τ_e >) increased was shown in figure 2 (a). In another condition, applied constant V_G =0.55V in PG mode and applied different V_D biases in fast I/V mode from 0.05V to 0.2V respectively to sampling I_D in a period of 20sec I_D -RTS measurement was shown in figure 2 (b). Obviously, we observed that corresponding < τ_e > increased when increased V_D . Meanwhile, the corresponding < τ_e > decreased.

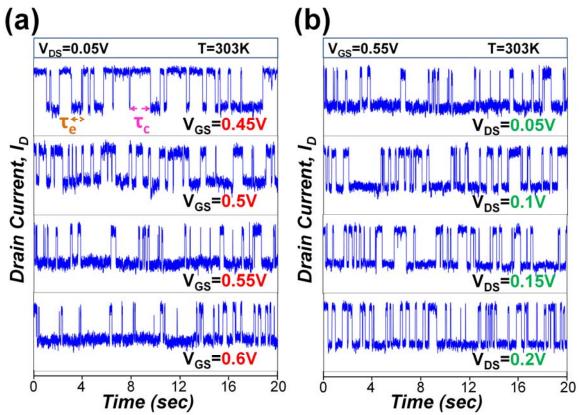


Figure 2. Time domain I_D -RTS evolution under (a) fixed V_D =0.05V with different V_G from 0.45V to 0.6V and (b) fixed V_G =0.55V with different V_D from 0.05V to 0.2V in a period of 20 sec.

These I_D -RTS characteristics as the above mentioned can be ascribed to the difference between the oxide trap energy level and substrate surface Fermi energy level. According to SRH model, $1/<\tau_e>$ can be considered as probability of average electron emission (average emission rate) and $1/<\tau_c>$ represents probability of average electron capture (average capture rate). As a result, $<\tau_c>/<\tau_e>$ represents ratio of carrier occupancy probability in substrate surface to oxide trap. In figure 3 (a), at the lower V_G condition, oxide trap energy level is above substrate surface Fermi energy level (electron quasi-Fermi energy level) due to the lower oxide field. Therefore, electrons occupancy probability in oxide trap is less than in substrate surface. This behavior is responsible for a higher $<\tau_c>/<\tau_e>$ in figure 2 (a) at lower V_G condition. On the other hand, at the higher V_G condition, oxide trap energy level is below substrate surface Fermi energy level due to the higher oxide field. Hence, electrons occupancy probability in oxide trap is more than in substrate surface. This behavior is responsible for a lower $<\tau_c>/<\tau_e>$ in figure 2 (a) at higher V_G condition. As a result, the change of $<\tau_c>$ and $<\tau_e>$ with respect to V_G is shown in figure 3 (b)

In fact, the ratio of $<\tau_c>$ to $<\tau_e>$ can be expressed in SRH model. Owing to the $<\tau_c>$ and $<\tau_e>$ change with different gate and drain bias supplies, which can extract oxide trap physical vertical location (X_T) from substrate surface physical lateral location (Y_T) from source side and trap energy (E_T) . The corresponding equation was shown as below (17)

$$<\tau_{c}>/<\tau_{e}>=g * exp(E_{T}-E_{F}/kT)$$
 [1]

Where k is a Boltzmann constant, T is the temperature, $<\tau_c>$ and $<\tau_e>$ are average capture and emission time, respectively, g is a degeneracy factor, E_T is trap energy level, E_F is Fermi energy level. According to eq.[1] it also can be expressed as below (8)

$$X_T = T_{ox} * (kT/q) * - d[ln(<\tau_c>/<\tau_e>)]/dVg$$
 [2]

Where X_T is location from substrate surface, T_{ox} is oxide thickness. The change of ln(< τ_c >/< τ_e >) with respect to V_G was shown in figure 3 (c) can extract the physical vertical location by using the V_G dependence of ln(< τ_c >/< τ_e >). It found that the oxide trap at approximately 5.43A from substrate surface.

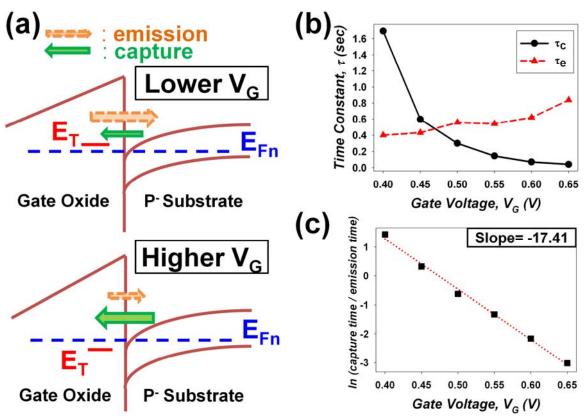


Figure 3. (a) Energy band diagram of PD-SOI MOSFETs device at different V_G bias supplied. (b) The change of $\langle \tau_c \rangle$ and $\langle \tau_e \rangle$ with different V_G from 0.4V to 0.65V. (c) The average time ratio of capture to emission, $\langle \tau_c \rangle / \langle \tau_e \rangle$ changed at different V_G .

Next, according to SRH statistics, the average capture time can be expressed as below

$$\langle \tau_c \rangle = 1 / (n * v_{th} * \sigma)$$
 [3]

Where n is channel electron concentration, v_{th} is thermal velocity, σ is the trap cross section including tunneling and activated process. Therefore, at different V_D influence, the $<\tau_c>$ could be affected by different channel electron concentration due to the change of potential in channel near the trap (21). Figure 4 (a) shows the cross section, different distribution of depletion and channel inversion region at V_D =0.05V and 0.15V in lateral direction. The depletion region near drain side becomes larger when V_D changed from 0.05V to 0.15V. This behavior causes channel electron concentration decreases and $<\tau_c>$

increase. This behavior is responsible for a high $<\tau_c>/<\tau_e>$ in figure 2 (b) at higher V_D condition. Therefore, the lateral location (Y_T) of trap can be extracted by I_D -RTS at different V_D condition. Figure 4 (b) shows the change of $<\tau_c>/<\tau_e>$ at V_D =0.05V and 0.15V in the same region of V_G from 0.4V to 0.65V. The ΔV_G in figure 4 (b) means the potential difference caused by different V_D near trap position, namely the requirement of V_G for the same channel electron concentration as well as $<\tau_c>$. As a result, the trap lateral location by ID-RTS analyses mentioned above was shown in figure 4 (c) shows the extracted trap location according to I_D -RTS analyses.

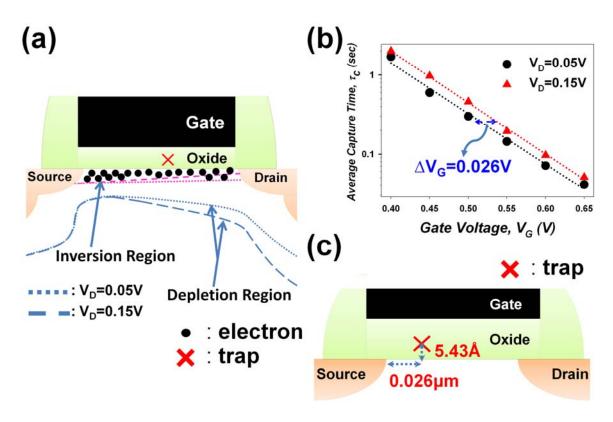


Figure 4. (a) Schematic shows cross section, distribution of depletion and channel inversion region in lateral direction at V_D =0.05V and 0.15V respectively. (b) The change of $<\tau_c>$ at V_D =0.05V and 0.15V with different V_G . (c) Trap location according to I_D -RTS analyses.

Then, I_D -RTS were measured at different measurement temperatures to examine the defect capture and emission behavior with respect to different temperatures. Applied V_G =0.35V and V_D =0.2V, changed temperature from 30°C to 90°C. The I_D -RTS in different temperatures was shown in figure 4. Obviously, when temperature increases, < τ_e > become smaller and more complicated. It is because the trapped electron received more energy with respect to the higher temperature, and the trapped electron has more opportunity to overcome the barrier height of trap. Thus emission behavior is much fast in high temperature rather than room temperature. When temperature increased to 90°C drain current become instable, because of some thermal activity influence I_D -RTS. It's hard to analyze I_D -RTS when I_D -RTS was disturbed by thermal effect.

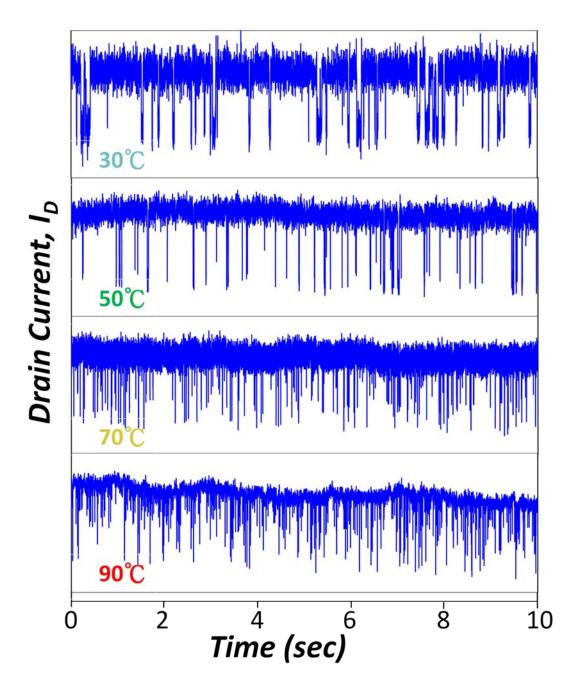


Figure 5. I_D-RTS varied with different temperature from 30C to 90C. Emission behavior become much fast when increased temperature, it's also lead to complicated signal to analyze.

GIFBE is a new serious issue in SOI MOSFETs due to the aggressive scaling gate oxide thickness induced by gate tunneling current (10-12, 25). As shown in inset of figure 6 GIFBE mechanism can be ascribe to several gate tunneling current, such as electron valance band tunneling (EVB) (10, 11) or anode hole injection (AHI) by hole valance band tunneling (HVB) (12, 25). LKE caused by GIFBE is owing to excess holes accumulate in the body in linear region. It lead to source barrier lowing thus threshold voltage (V_{TH}) lowing, at the same time, I_D increase and influence characteristics in I_D - V_G as shown in figure 6. However, these characteristics were likely attributed to HVB

mechanism due to the EVB mechanism requires higher V_G let conduction band of gate below valance band of substrate rely on band diagram as shown in inset of figure 6. By using I_D -RTS measurement under grounded-body (GB) and floating body (FB) operation condition in order to find out the GIFBE influence stability of SOI MOSFETs.

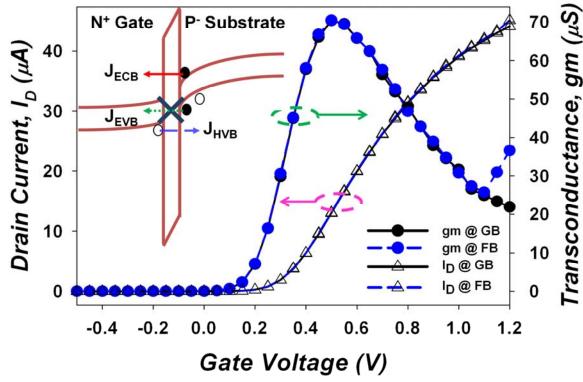


Figure 6. I_D - V_G and gm- V_G for a PD SOI n-MOSFET under GB and FB operations. The inset shows the schematic diagram of three mechanisms of gate current for an ultrathin gate oxide of a PD SOI n-MOSFET. Because the second peak of gm exhibits at V_G =1.2V, the GIFBE is likely attributed to HVB mechanism due to the EVB mechanism requires higher V_G let conduction band of gate below valance band of substrate.

Here, applied V_G =1.1 and 1.2V, V_D =0.05V, it can be find the normal I_D -RTS in PD SOI devices under GB condition as shown in figure 7 (a). Then, applied same voltage to gate and drain terminal for I_D -RTS under FB condition. Obviously, the I_D signal is much different from GB to FB conditions as shown in figure 7 (b). In FB condition, I_D raises with increasing measurement time. But I_D is not infinitely rising with time. In this case, I_D will saturate around 47 μ A and 50.5 μ A in V_G =1.1, 1.2V, respectively. Moreover, I_D signal become faster to reach saturation condition and sawtooth-like signal emerge much frequently in higher V_G as shown in figure 7 (b). This abnormal phenomenon in I_D -RTS may caused by GIFBE, however the mechanism of this behavior is not confirmed clearly. In the future, the abnormal phenomenon will be study in systematic operation conditions.

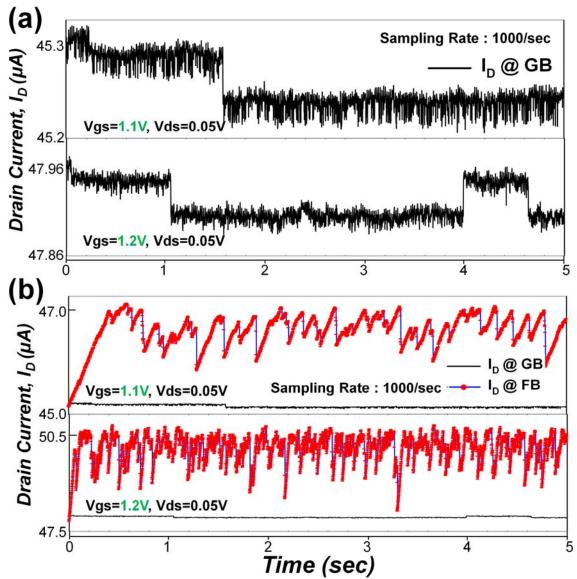


Figure 7. (a) Normal I_D -RTS at VG=1.1V, 1.2V and V_D =0.05V under GB operation. (b) Comparing I_D signal FB operation with GB, an abnormal RTS was observed under FB operation. The signal varied much frequently in higher V_G .

Conclusion

In summary, when device scaling down to deep sub-micrometer, noise become one of serious issue of MOSFETs device. Average capture time< τ_c > and emission time < τ_e > vary with different V_G as well as V_D , which can be used to extract physical vertical and lateral location, X_T and Y_T of a oxide trap by SRH model for PD SOI n-MOSFETs. Increasing the temperature, the electron can get energy to overcome trap barrier height. The electron emission behavior is easier to happen, which results in a complicated condition in analyses of I_D -RTS. Furthermore, the investigation of I_D -RTS for PD SOI n-MOSFETs under floating body condition was found an abnormal drain current signal. This abnormal noise affects the original analyses of I_D -RTS and may cause a worse influence than RTS in SOI MOSFETs. In the future, this abnormal noise will be study continuously.

Acknowledgments

Part of the work was performed at the United Microelectronics Corporation. The work was supported by the National Science Council under Contract NSC 100-2120-M-110-003.

References

- 1. Y. Kado, M. Suzuki, K. Koike, Y. Omura, and K. Izumi, *Dig. Tech.* 1992 Symposium on VLSI Circuits, 44 (1992)
- 2. Y. Hirano, T. Iwamatsu, K. Shiga, K. Nii, K. Sonoda, T. Matsumoto, S. Maeda, Y. Yamaguchi, T. Ipposhi, S. Maegawa, and Y. Inoue, *Proc. Symp. VLSI Technology Dig. Tech.*, 48–49 (2002)
- 3. Rodbell, K.P. Heidel, D.F. Tang, H.H.K. Gordon, M.S. Oldiges, P. Murray, C.E., *Trans. Nucl. Sci.*, **54**, 2474-2479 (2007)
- 4. P. Oldiges, K. Bernstein, D. Heidel, B. Klaasen, E. Cannon, R. Dennard, H. Tang, M. Ieong, and H.-S. P. Wong, *Proc. Symp. VLSI Technology, Dig. Tech.*, 46–47 (2002)
- 5. C. C Chang, L. C Chen, *Mater. Lett.*, **32**, 287-290 (1997)
- 6. L. Su, J. E. Chung, D. A. Antoniadis, K. E. Goodson, and M. I. Flik, *IEEE Trans. Electron Devices*, **41**, 69-75 (1994).
- 7. S. Polonsky and K. A. Jenkins, *IEEE Electron Device Lett.*, 25, 208-210 (2004).
- 8. K. K. Hung, P. K. Go, C. Hu, Y. C. Cheng, *IEEE Electron Device Lett.*, **11**, <u>90</u> (1990)
- 9. Dongwook Suh and J. G. Fossum, in IEDM Tech. Dig., 661–664 (1994).
- 10. A. Mercha, J. M. Rafi, E. Simoen, E. Augendre, and C. Claeys, *IEEE Trans. Electron Devices*, **50**, 1675–1682 (2003).
- 11. J. Pretet, T. Matsumoto, T. Poiroux, S. Cristoloveanu, R. Gwoziecki, C. Raynaud, A. Roveda, and H. Brut, in *Proc. ESSDERC*, 515–518 (2002).
- 12. C. H. Dai, T. C. Chang, A. K. Chu, Y. J. Kuo, F. Y. Jian, W.H. Lo, S. H. Ho, C. E. Chen, W. L. Chung, J. M. Shih, G. Xia, O. Cheng, and C. T. Huang, *IEEE Electron Device Lett.*, **32**, 847–849 (2011).
- 13. J. W. Wu, J. W. You, H. C. Ma, and C. C. Cheng, C. S. Chang, G. W. Huang, T. Wang, *Appl. Phys. Lett.* **85**, 5076-5077 (2004)
- 14. O. R. DIT BUISSON, G. GHIBAUDO and J. BRINI, *Solid-State Electronics*, **35**, 1273-1276 (1992)
- N. B. Lukyanchikova, M. V. Petrichuk, N. Garbar, A. Mercha, E. Simoen, *Appl. Phys. Lett.* 94, 4461-4469 (2003)
- 16. M. Trabelsi, L. Militaru, N. Sghaier, A. Souifi, N. Yacoubi, *Solid-State Electronics*, **56**, 1-7 (2011)
- 17. M. J. Kirton and M. J. Uren, *Advance In Physics* 38, 367-468 (1989)
- 18. S. Lee, H. J. Cho, Y. Son, D. S. Lee, H. Shin, in *IEDM Tech. Dig.*, 1-4 (2009)
- 19. N. Tega, H. Miki, T. Osabem, A. Kotabe, K. Otsuga, H. Kurata, S. Kamohara, K. Tokmi, Y. Ikeda, and R. Yamada, in *IEDM Tech. Dig.*, 1-4 (2006)
- 20. Zhongming Shi Mieville, J.-P. Dutoit, M., *IEEE Trans. Electron Devices*, **41**, 1161-1168 (1994)
- 21. H.C Ma; Y.L Chou; J.P Chiu; Y.T Chung; T.Y Lin; T. Wang; Y.P Chao; K.C Chen; C.Y Lu; *IEEE Trans. Electron Devices*, **58**, 623-630 (2002)

- 22. Kenichi Abe, Takafumi Fujisawa, Akinobu Teramoto1, Shunichi Watabe, Shigetoshi Sugawa, and Tadahiro Ohmi1, *Jpn. J. Appl. Phys.*, **48** 04C044 (2009)
- 23. J.-P Colinge.; *IEEE Electron Devices Lett.*, **9**, 97-99 (1988).
- 24. J. Tihani and H. Schlotterer., *IEEE Trons. Electron Devices*, **22**, 1017-1023, (1975)
- 25. C. H. Dai, T. C. Chang, A. K. Chu, Y. J. Kuo, S. C. Chen, C. C. Tsai, S. H. Ho, W. H. Lo, Guangrui Xia, Osbert Cheng, and Cheng Tung Huang, *IEEE Electron Device Lett.*, **31**, 540-542 (2010).