

Improved performance of flexible dye-sensitized solar cells by introducing an interfacial layer on Ti substratesChia-Hua Lee,^{a,c} Wei-Hao Chiu,^b Kun-Mu Lee,^a Wen-Feng Hsieh^b and Jenn-Ming Wu^{*c}

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The recombination reaction of injected electrons with triiodide ion in the electrolyte limits the efficiency of dye-sensitized solar cells (DSSCs). This study reports the preparation of a sponge-like and conformal TiO₂ underlayer by hydrogen peroxide oxidation of Ti foil. This underlayer serves as a charge recombination barrier layer at the nanocrystalline TiO₂/substrate interface, and suppresses the recombination reaction. This sponge-like TiO₂ underlayer increases the electrical contact area between the Ti substrate and nanocrystalline TiO₂, helping nanocrystalline TiO₂ attach to the Ti substrate. This study compares the performance of DSSCs that were subjected to different Ti surface treatments. Electrochemical impedance spectroscopy results confirm that the proposed sponge-like TiO₂ underlayer increased the open-circuit voltage (V_{OC}) and fill factor (FF) due to prolonged electron life time (τ_{eff}), and minimized resistance at the TiO₂/Ti interface (R_{CT}). With an optimal thickness of nanocrystalline TiO₂ and concentration of I₂, we achieved a conversion efficiency of 6.75% for a back-illuminated DSSC.

Introduction

Dye-sensitized solar cells (DSSCs) are promising low cost solar cells with high conversion efficiencies. Solar cell made of TiO₂ nanoparticles film fabricated on heavy, rigid and expensive fluorine-doped tin-oxide (FTO) glass substrates offer the best efficiency of 11%.¹ Lightweight and flexible substrates, such as plastic or metal foil, enable roll-to-roll mass production and make it possible to extend DSSCs to new applications. However, the thermal instability of plastic substrates limits the TiO₂ sintering temperature to approximately 150 °C. This low temperature leads to poor necking of TiO₂ nanoparticles, and decreases the performances of solar cell devices.² Therefore, researchers have proposed using metal substrates, such as Ti, W and stainless steel, to obtain a flexible DSSC with high-temperature sintered TiO₂.^{3–7} A high-temperature sintering process can improve the interconnection between TiO₂ particles and substrates adhesion, achieving high conversion efficiency. Ti metal foils are an excellent alternative to plastic substrates due to their low sheet resistance, good flexibility, superior corrosion resistance, and high-temperature tolerance.⁶

To improve cell performance, previous researchers have introduced thin charge recombination layers into the conducting

substrate/TiO₂ interface to decrease the charge recombination loss.^{8–12} The spray pyrolysis deposition of a thin TiO₂ blocking layer on FTO can control the dark current.⁸ The atomic layer deposition of a conformal TiO₂ underlayer may also passivate surface states.⁹ A TiO₂-WO₃ composite layer coated between FTO and TiO₂ improves electrical contact at the interface.¹⁰ The effects of a blocking layer on photovoltaic performance may vary because blocking layers can affect the optical, electrochemical, or adhesion properties of transparent conductive oxide (TCO) substrate DSSCs.¹¹ Therefore, the role of an underlayer is difficult to define. The underlayers on the TCO have increased the open-circuit voltage (V_{OC}),^{8,9} short-circuit current density (J_{SC}) or both.^{10,12} Frank *et al.* reported that recombination occurs predominantly at the substrate instead of the entire TiO₂ film. Although the role of the underlayer remains debatable, suppressing the recombination at the conducting substrate/TiO₂ interface helps obtain high-efficiency DSSCs.¹³

Most underlayer research focuses on TCO substrate DSSCs, with only a few reports on metallic substrates. Preparing both SiO_x and ITO layers on a stainless steel substrate enhances the efficiency by suppressing the dark current.¹⁴ Yun *et al.* reported that roughening the substrates increased the performance of a stainless substrate DSSC due to enhanced electrical contact at the TiO₂/metallic substrate interface.⁵ The preparation of an underlayer on the Ti substrate typically involves the dip-coating method.^{3,15} To improve the performance of Ti substrate DSSCs, it would be worthwhile to investigate the effects of Ti substrate surface treatment.

This study investigates the effects of physical and chemical treatments on Ti foil surface properties and photovoltaic

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performances of DSSCs. Results show that the oxidation of metallic Ti by hydrogen peroxide (H_2O_2), and thereby the formation of an amorphous TiO_2 underlayer on the Ti substrate, is an efficient way to modify the Ti substrate. Electrochemical impedance spectroscopy (EIS) confirms that this underlayer enhanced DSSC performance. This study explores the optimal conditions for back-illuminated DSSCs and investigates the effects of thickness of TiO_2 and concentration of I_2 on photovoltaic properties.

Experimental

Ti substrate surface treatment

Commercial Ti foil substrates (0.25 mm thickness, 99.9% purity, Fuu Cherng Co. Ltd., Taiwan) were used as photoanode substrates (sample 1-as-received). The Ti substrate surface was polished and smoothed using an abrasive (sample 2-polished). The resulting thin layer of metal oxide tarnish was removed after the polishing process. Chemical treatment was then performed by soaking the Ti foils in 0.04 M TiCl_4 aqueous solution at 70 °C for 30 mins (sample 3- TiCl_4 and sample 4- polished/ TiCl_4). Direct oxidation treatment was performed by soaking each Ti foil ($5 \times 10 \text{ cm}^2$) in 50 mL of 30 wt % hydrogen peroxide solution at room temperature for 48 h (sample 5- H_2O_2). The Ti foil substrates were then cleaned with a detergent solution, and rinsed with DI water, acetone, and ethanol.

DSSCs fabrication

Anatase TiO_2 particles were synthesized using the sol-gel method.¹⁶ The nanocrystalline TiO_2 was dispersed in α -terpineol (Fluka) with ethyl cellulose as binder to form a TiO_2 paste.¹⁶ Photoelectrode films were prepared on Ti foil substrates using the screen printing method. The photoelectrodes were heated at 500 °C for 1 h under an air atmosphere. The area of the active electrode was 0.283 cm^2 . The photoelectrodes were immersed in a solution of 0.5 mM *cis*-bis(isothiocyanato)bis-(2,2'-bipyridyl-4,4'-dicarboxylato)-ruthenium(II) bis-tetrabutylammonium (Solaronix, N719) in a mixed solvent of 1 : 1 acetonitrile and *tert*-butanol at room temperature for 24 h. The dye-loaded photoelectrodes were then rinsed with acetonitrile to remove the remaining dye. The counter electrode was made by dropping a H_2PtCl_6 (Showa) isopropanol solution on FTO glass (2.2 mm thickness, 8–10 Ω/sq , Pilkington TEC glass) and heating it at 400 °C for 20 min. The dye-loaded photoelectrodes were separated by 60- μm -thick hot-melt spacers (Dupont, Surlyn) with counter electrodes. The internal space of the cell was filled with an electrolyte solution containing iodine redox couple consisting of 1,1-methyl-3-propylimidazolium iodide (PmII, Merk), I_2 (Sigma-Aldrich), LiI, and *tert*-butylpyridine (TBP, Sigma-Aldrich) in acetonitrile.

Measurements

The morphologies of the Ti foil surface with physical and chemical treatments, including as-received, TiCl_4 treated, polished, polished and TiCl_4 treated, and H_2O_2 treated, were observed by a field emission scanning electron microscope (FESEM) (JEOL, JSM-7000F) operated at 10 KeV. The Raman

spectra were carried out using an Ar ion laser operating at 514.5 nm on a Jobin-Yvon T64000 microspectrometer with a 1800 grooves/mm grating in a backscattering configuration. The film thicknesses of photoelectrodes were measured by a Microfigure Measuring Surfcoorder (Kosaka Laboratory, ET3000). The overall energy conversion efficiency was evaluated using a xenon lamp (Yamashita Denso, YSS-100A) with a light intensity of 100 mW cm^{-2} (AM1.5). The incident light intensity was calibrated with a standard silicon photodiode (Bunko Keiki, BS-520). The evolution of the electron transport process in the cell was investigated using electrochemical impedance spectroscopy (EIS). Impedance spectroscopy was performed using an electrochemical analyzer (Autolab, PGSTAT30). Impedance measurements were carried out by applying a DC bias at open circuit voltage (V_{OC}) and an AC voltage with an amplitude of 10 mV in a frequency range from 10^{-2} Hz to 10^5 Hz under AM1.5G illumination.

Results and discussion

Characterization of Ti surface treatments

Fig. 1 shows the morphology and the structure of the Ti foil surface with and without surface treatments. Fig. 1(a) and 1(b) shows the surface morphologies of the as-received and polished Ti substrates, respectively. After TiCl_4 chemical treatment, the surface morphology of the Ti substrates did not change obviously (not shown here). When H_2O_2 oxidized the surface of the Ti foil substrate, it created the porous and conformal titania, shown in Fig. 1(c) and 1(d). The cross-sectional SEM image in

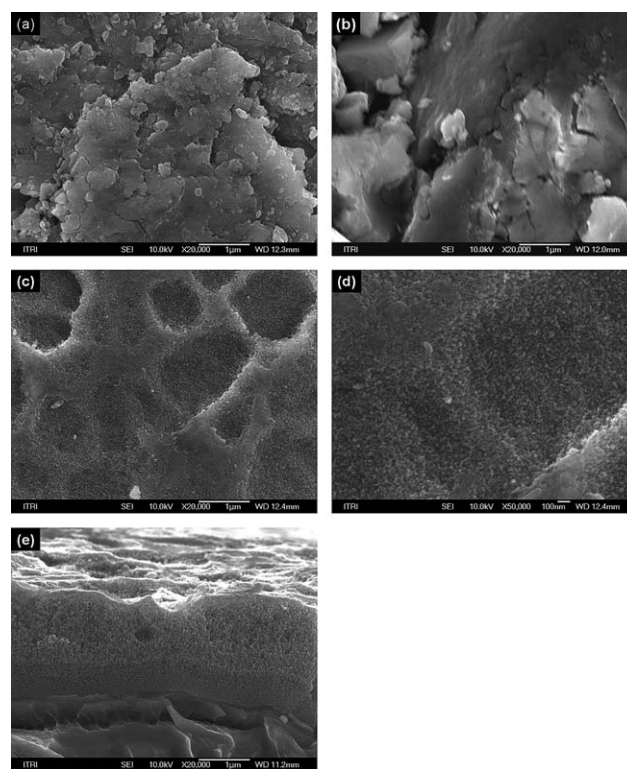


Fig. 1 SEM images of Ti substrates (a) as-received, (b) polished, (c, d) H_2O_2 treated. (e) is cross-sectional images of H_2O_2 treated substrate.

Fig. 1(e) shows that the H₂O₂-oxidized Ti foil had a porous TiO₂ layer, approximately 1 μm thick, forming a TiO₂ layer with a sponge-like structure.

Fig. 2 (a) and 2 (b) show the Raman spectra of as-received, polished, and H₂O₂ treated Ti foils and these Ti foils after annealing, respectively. The as-received Ti foil exhibited a Raman shift at 149 cm⁻¹ and 644 cm⁻¹ which are attributed to anatase TiO₂. No specific Raman shift appeared on the Ti foil surfaces modified by polishing process and H₂O₂ oxidization. This indicates that the Ti foil surface after polishing or H₂O₂ treatment exhibits no TiO₂ crystalline structure (Fig. 2a). On the other hand, the Ti foils exhibited considerable difference after annealing, as shown in Fig. 2 (b). After annealing, the as-received Ti foil exhibited Raman shifts at 149 cm⁻¹ and 644 cm⁻¹ (anatase structure) and 235 cm⁻¹, 449 cm⁻¹ and 610 cm⁻¹ (rutile structure). The as-received Ti foil showed an improvement in intensity after annealing, implying an increase in film crystallinity. The polished and H₂O₂ oxidized Ti foils exhibited Raman shifts at 449 cm⁻¹ and 610 cm⁻¹, and the lack of a strong band in the 140–150 cm⁻¹ region suggests that the surface of polished and H₂O₂ oxidized Ti foils transformed into a crystalline rutile TiO₂ underlayer. After annealing, the change in crystallinity of the interfacial layer would lead to the change of charge transfer resistance at the Ti/TiO₂ interface, as discussed later.

The effects of Ti surface treatment on DSSC Performance

Table 1 summarizes the photovoltaic characteristics of DSSCs constructed by different surface treatments of the Ti photoelectrode substrates under AM 1.5G illumination. The J_{SC} is in a range of 9.35–10.10 mA cm⁻² for Ti foil with or without TiCl₄ treatment, polished, and polished/TiCl₄ treatment. This suggests that the polished and TiCl₄ treatments have no obvious influence on J_{SC} . The V_{OC} fluctuates between 0.69 and 0.71 V for the as-received and polished devices, but it improves slightly for devices with TiCl₄ treatment compared to the polished-only samples. The filling factor (FF) of devices using as-received and TiCl₄ treated Ti foils was exceptionally lower than the others. Polishing treatment increased the FF from 0.36 and 0.37 to 0.73 and 0.76 for DSSCs without TiCl₄ and with TiCl₄ treatment, respectively. This indicates that the removal of the passive tarnish oxide layer on the Ti foil substrate decreased the electrical contact resistance between the Ti foil/nanocrystalline interface. In contrast, H₂O₂ oxidized Ti foil exhibited a significant improvement in the V_{OC} and FF of the DSSC. Although the H₂O₂ treated Ti foil formed a porous TiO₂ underlayer which could contribute to J_{SC} , the best

Table 1 Photovoltaic performances, series resistance (R_S) and charge transfer resistance (R_{CT}) of DSSCs used Ti foil as photoelectrode substrates with different surface treatments. The thicknesses of photoelectrodes are 20 μm

Surface treatment	J_{SC}/mAcm^{-2}	V_{OC}/V	FF	η (%)	R_S/Ω	R_{CT}/Ω
None	9.35	0.70	0.36	2.35	4.25	47.7
TiCl ₄	10.10	0.70	0.37	2.58	5.38	47.1
Polished	10.01	0.69	0.73	5.11	5.87	1.48
Polished/TiCl ₄	9.70	0.71	0.76	5.24	5.22	1.36
H ₂ O ₂	10.91	0.73	0.77	6.20	5.79	1.29

efficiency was achieved by a dramatically improvement in V_{OC} and FF.

This study uses electrochemical impedance spectroscopy (EIS) to characterize the electron transporting properties involved in these complex photovoltaic devices to clarify the effects of Ti foil surface treatments on DSSC performance. A diffusion-recombination model based equivalent circuit was used to extract the electron transport parameters in the DSSCs,^{17,18} as Fig. 3(a) shows. The circuit elements relating to photoelectrodes include the electron transport resistance ($R_w = r_w L$) in the TiO₂ network, the charge transfer resistance ($R_k = r_k/L$), which relates to recombination of electrons at the TiO₂/electrolyte interface, and the chemical capacitance ($C_\mu = c_\mu L$) of the TiO₂ photoelectrode. Some circuit elements are used to modify the equivalent circuit model.¹⁹ These elements include the series resistance (R_S) of the conductive substrates (Ti foil and FTO) and external circuits, the impedance of the diffusion of I₃⁻ in the electrolyte (Z_N), the charge-transfer resistance (R_{Pt}) and the interfacial capacitance (C_{Pt}) at the Pt/electrolyte interface, the charge-transfer resistance (R_{Ti}) and the interfacial capacitance (C_{Ti}) at the uncovered Ti foil/electrolyte interface, and the resistance (R_{CT}) and the capacitance (C_{CT}) at the Ti foil/TiO₂ interface. Impedance spectra of cells using as-received, TiCl₄ treated, polished, polished/TiCl₄ and H₂O₂ treated Ti substrates are shown in Fig. 3 (b) and 3 (c). The first high frequency semicircle corresponds to the charge transfer behavior at the Pt/electrolyte (R_{Pt} and C_{Pt}), the uncovered Ti/electrolyte (R_{Ti} and C_{Ti}) and the Ti/TiO₂ (R_{CT} and C_{CT}) interfaces. The second semicircle at intermediate frequency is mainly resulted from the nanocrystalline TiO₂ film, including R_w , R_k and C_μ . The low frequency arc of impedance component is contributed from diffusion of I₃⁻ in electrolyte (Z_N).^{17–19}

Table 1 lists the series resistance (R_S) and the resistance at the Ti foil/TiO₂ interface as estimated from the Nyquist plots in Fig. 3 (b). The series resistance (R_S) is the sum of the resistance of two conductive substrates and the resistance of external circuits. Table 1 shows that the R_S of the DSSC made of the as-received Ti foil was 4.25 Ω, while those with different surface treatments increased to 5.22–5.79 Ω. Assuming that the resistance of external circuits and FTO of counter electrodes remained unchanged, these changes in the R_S value may be due to the surface treatment of the Ti foil. These results suggest that all surface treatment processes cause a slight increase in the ohmic contact resistance of the Ti foil and external circuits. However, surface treatments had an obvious influence on the resistance at the Ti foil/TiO₂ interface (R_{CT}). The R_{CT} of devices with as-received or TiCl₄ treated Ti foils is 47.7 and 47.1 Ω,

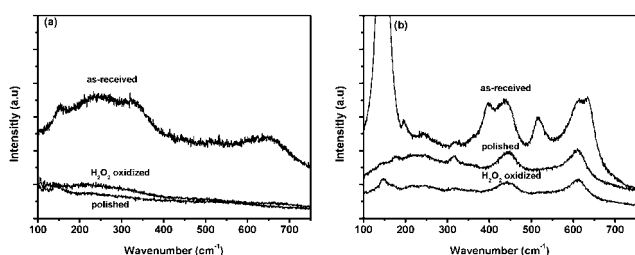


Fig. 2 Raman spectra of the as-received, polished and H₂O₂ treated Ti substrates (a) without annealing and (b) after annealing.

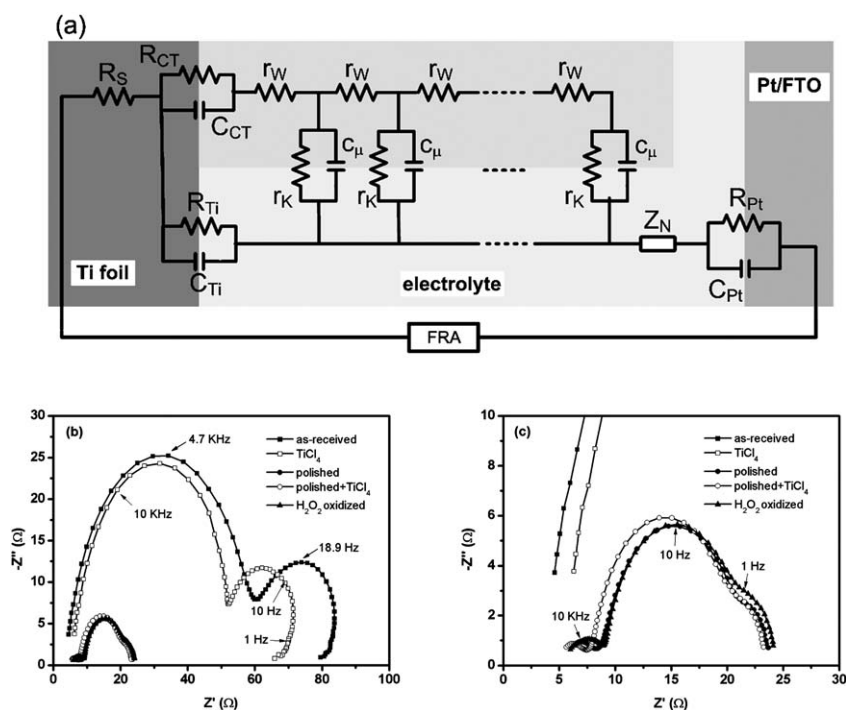


Fig. 3 (a) Equivalent circuit for the simulation of the impedance spectra of the DSSCs. (b, c) Nyquist plots of DSSCs with different surface modification on the Ti substrates. The enlarged spectra of (b) are shown in (c).

respectively, while those of the polished only and polished/TiCl₄ treated Ti foils significantly decrease to 1.48 and 1.36 Ω, respectively. Only a slight difference in R_{CT} appeared after forming an underlayer fabricated by TiCl₄ on as-received and polished Ti foils, indicating that the interfacial resistance at the TiO₂/Ti foil was reduced slightly. However, the polishing process remarkably decreases the R_{CT} of DSSCs. This observed decrease in R_{CT} could be attributed to the removal of the passive tarnish layer created on the renewed Ti surface. This renewed surface could transform into an amorphous TiO₂ thin layer that could be favorable for attaching to nanocrystalline TiO₂ during the annealing process. These results agree with that of Yanagida *et al.*, who found that the deposited Ti by sputtering transformed into a TiO_x thin layer after annealing and improved the electrical contact at the TiO₂/substrate interface.²⁰ The slight change of R_S in this study shows that the R_{CT} plays a major role in the FF of DSSCs composed of the Ti foils. Compared with the DSSCs constructed by polished Ti, the amorphous TiO₂ underlayer prepared by H₂O₂ oxidation achieved the lowest R_{CT} . The formation of a thin TiO₂ underlayer improved adhesion, and thus decreased the R_{CT} . Another possible explanation is that the porous TiO₂ underlayer increases the electrical contact area between the nanocrystalline TiO₂ and Ti foils of the devices. This result supports previous research on DSSC of stainless steel substrate that also shows a decrease in R_{CT} by increasing the surface area of the substrates.⁵ These findings suggest that the sponge-like structure and amorphous phase of the TiO₂ underlayer played a role in promoting the FF of DSSCs. EIS results confirm that the porous TiO₂ underlayer prepared by H₂O₂ oxidation has decreased the R_{CT} value, thereby minimizing the total resistance of the cell and improving FF.

To investigate the influences of polishing and H₂O₂ oxidation on photovoltaic performances, the parameters were further extracted from Fig. 3(c) to analyze the electron transport behavior. Table 2 lists the steady-state electron density in the TiO₂ conduction band (n_s), the ratio of R_w/R_k , the effective lifetime of electrons (τ_{eff}), the mean electron transit time (τ_d), and the charge collection efficiency (η_{cc}). The V_{OC} of DSSCs are the differences between the Fermi level of TiO₂ and the redox potential of I⁻/I₃⁻. A higher electron density (n_s) leads to negative shift in the Fermi level of the TiO₂ photoanode of the H₂O₂ treated device, which could be the main reason for the V_{OC} of this DSSCs being larger than that of polished or polished/TiCl₄ devices. The observed increase in n_s can be attributed to suppressing the recombination reactions at Ti/TiO₂ interfaces by introducing a favorable and connective underlayer on the Ti substrate. The reciprocal of the characteristic frequency ($1/\omega_{max}$) represents the mean electron lifetime (τ_{eff}) of the TiO₂ photoanode. The underlayer formed by TiCl₄ deposition prolonged the τ_{eff} and the underlayer prepared by H₂O₂ oxidation of Ti foil had the highest τ_{eff} . This indicates that the underlayer limited the recombination reaction, which is consistent with the improvement in V_{OC} . The injected electrons undergo forward transport in the TiO₂ film and recombination with I₃⁻ ions. The mean electron transit time, τ_d , can be calculated according to $\tau_d/\tau_{eff} = R_w/R_k$. As Table 2 shows, H₂O₂ treated Ti substrates had the lowest τ_d . Again, this reveals that the porous TiO₂ underlayer formed by H₂O₂ oxidized Ti foil can enhance the electron transport in the TiO₂ photoanode. To estimate the charge collection capability of DSSCs, the charge collection efficiency (η_{cc}) can be estimated according to the relation of $\eta_{cc} = 1 - \tau_d/\tau_{eff}$.²¹ The η_{cc} improved from 60.4% to 71.1% and 73.0% for the polished/TiCl₄ and H₂O₂ treated devices, respectively. These

Table 2 The electron transport properties of DSSCs constructed by Ti foil with physical/chemical surface treatments evaluated by EIS

Ti foil surface treatment	n_s/cm^{-3} , 10^{18}	R_w/R_k	$\tau_{\text{eff}}/\text{ms}$	τ_d/ms	η_{CC} (%)	$L_{\text{eff}}/\mu\text{m}$
Polished	2.75	0.340	79.3	31.3	60.4	25.4
Polished/TiCl ₄	3.24	0.290	97.9	28.3	71.1	29.7
H ₂ O ₂	3.63	0.270	102.7	27.7	73.0	30.8

results indicate that the formation of the TiO₂ underlayer by H₂O₂ successfully prevented the recombination with I₃⁻. Based on EIS observations, the porous TiO₂ underlayer formed by H₂O₂ oxidized Ti foil improved the electrical contact at the Ti substrate and the electron transport in nanocrystalline TiO₂ film, increasing both FF and V_{OC} .

Effect of TiO₂ thickness on photovoltaic performance

In previous research,²² the performance of front-illuminated DSSC is largely dependent on TiO₂ film thickness. A part of the incident light transmitted through the electrolyte is absorbed by the electrolyte in the case of back-illuminated DSSCs. There, it is worthy to investigate the effect of film thickness on performance in back-illuminated DSSCs. Fig. 4 shows the effect of film thickness on J_{SC} , FF, V_{OC} , and η of DSSCs using H₂O₂ treated Ti substrates. The film thickness of TiO₂ had a significant influence on J_{SC} . The J_{SC} initially increased with TiO₂ film thickness from 12 to 28 μm but saturated with a further increase in film thickness. Unlike the tendency of J_{SC} , the V_{OC} slightly decreased as the film thickness of photoanode increased. This decrease in the V_{OC} is generally due to the higher charge recombination, with more limited mass transport in the thicker photoanodes. The fill factor did not exhibit an obvious declining trend. The FF is known to be determined by the total series resistance of the cell, including the resistances of the Ti substrate, the photoanode, the electrolyte, and the counter electrode. This non-declining trend of FF could be attributed to the decrease in R_{CT} at the Ti/TiO₂ interface without significantly increasing the resistance of the TiO₂ photoanode as the TiO₂ film thickens. The changes of FF and V_{OC} corresponding to changes in the thickness of the photoelectrode are less significant than the change of

J_{SC} . Therefore, the thickness dependence of the overall conversion efficiency is primarily due to J_{SC} . The optimal thickness of the photoelectrode was approximately 28 μm for the back-illuminated DSSCs in this study.

Concentration effect of I₂ in electrolyte

The space between the photoanode and the counter electrode is filled with the electrolyte, which normally contains the I⁻/I₃⁻ redox couple that partially absorbs incident visible light. Thus, the concentration of I₃⁻ should affect DSSC performance. For front-illuminated based devices, a sufficient concentration of the I⁻/I₃⁻ redox couple is needed for cell operation. The J_{SC} usually increases with an increase in the concentration of I₂. The I⁻/I₃⁻ redox couple resulted in more extent of absorbing visible light in the back-illuminated devices than in front-illuminated based ones. Therefore, it is important to study the influence of the concentration of I₂ on performance of back-illuminated DSSC. Table 3 summarizes the influence of the concentration of I₂ on various parameters of the H₂O₂ treated Ti foil-based DSSCs obtained with the optimized TiO₂ photoelectrode thickness of 28 μm . The J_{SC} of the DSSCs depended strongly on the concentration of I₂; a high concentration of I₂ led to an increase in FF, whereas both J_{SC} and V_{OC} exhibited declining trends with increasing I₂.

Fig. 5(a) shows the impedance spectra of cells with various I₂ concentrations. Table 3 shows that the electron lifetime τ_{eff} decreases as the concentration of I₂ increases. An increase in I₂ concentration should increase concentration of I₃⁻, which in turn increases the recombination rate. The decrease in τ_{eff} indicates that the recombination of electron increased, which is consistent with the decrease in V_{OC} in devices with a higher I₂ concentration. The decreasing trend in V_{OC} and τ_{eff} was attributed to increasing recombination reaction.

The low frequency arc of impedance component was reported depending on diffusion of I₃⁻ in electrolyte. Table 3 summarizes the peak frequency of the low frequency arc (ω_{max}) and DC resistance of diffusion of I₃⁻ (R_{D}). According to the equation $D_1 = (1/2.5)\delta^2\omega_{\text{max}}$, the decrease of I₃⁻ concentration does not affect the diffusion coefficient of I₃⁻ (D_1). In this equation, δ represents the thickness of liquid electrolyte. This suggests that the concentration of I₃⁻ is the major influence on R_{D} instead of the diffusion behavior of I₃⁻.²³ The reduction of I₃⁻ concentration increased R_{D} , which is accompanied with an increase in the total resistance, as Fig. 5 (a) shows. The reduction of I₃⁻ concentration caused increased R_{D} , enlarged total resistance, and low FF value.

J_{SC} is generally determined by the light harvesting efficiency, charge injection yield of dye molecules, and charge transport of a device. Using the same dye as sensitizer, the charge injection yield of devices with various concentrations of I₂ should be

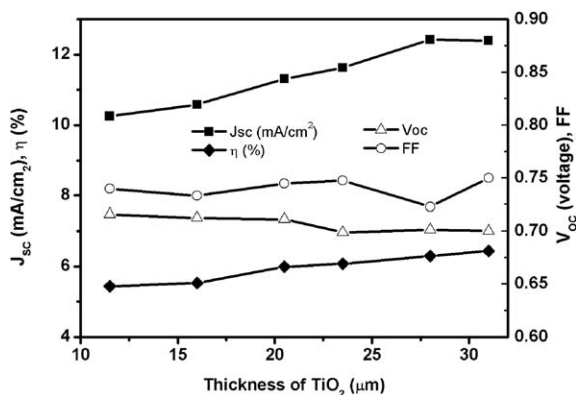
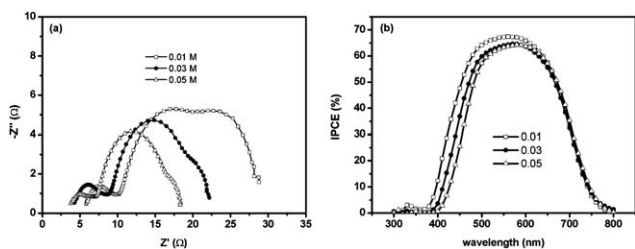


Fig. 4 The effect of TiO₂ photoelectrode thickness on photovoltaic characteristics of N719-sensitized solar cells: short-circuit current density (J_{SC}), open-circuit voltage (V_{OC}), fill factor (FF), and overall energy conversion efficiency (η).

Table 3 Photovoltaic performances, electron life time (τ_{eff}), effective electron diffusion length (L_n) and dc resistance of impedance of diffusion of I_3^- (R_D) evaluated by EIS

Electrolyte I_2/M	$J_{\text{SC}}/\text{mA cm}^{-2}$	V_{OC}/V	FF	η (%)	$\tau_{\text{eff}}/\text{ms}$	$L_n/\mu\text{m}$	$\omega_{\text{max}}/\text{Hz}$	R_D/Ω
0.01	13.06	0.71	0.69	6.46	201.94	43.7	3.12	10.7
0.03	13.03	0.71	0.73	6.75	175.83	44.6	3.77	4.86
0.05	12.39	0.70	0.75	6.44	147.46	44.7	3.06	3.08

**Fig. 5** (a) Nyquist plots of DSSCs containing different concentration of I_2 determined under an AM 1.5G solar illumination of 100 mW cm^{-2} . The thickness of the TiO_2 photoelectrode is $28 \mu\text{m}$. (b) IPCE spectra of DSSC with different concentration of I_2 .

similar. The electron transport resistance (R_w) (approximately 4Ω) fluctuated with an increase in concentration of I_2 . The concentration of I_2 also did not significantly affect the recombination resistance R_k at the photoelectrode. The effective electron diffusion length L_n was considered to evaluate the charge collection efficiency. A larger L_n contributes to a larger J_{SC} .²⁴ The L_n can be calculated according to the equation: $L_n = L (R_w/R_k)^{1/2}$. Table 3 shows that the observed L_n did not significantly change with various concentration of I_2 (less than 0.05 M). Fig. 5 (b) shows the incident photon to current efficiency (IPCE). The IPCE curves reveal a downward shift in the wavelength range from 400 to 600 nm with increasing concentration of I_2 . The decrease in IPCE is due to I^-/I_3^- absorbing incident light in the back-illuminated device. As a consequence, reducing the concentration of I_2 enhances the light harvesting efficiency and contributed to improving J_{SC} , and the other contributing factors can be excluded.

4. Conclusions

In summary, this study reports the preparation of sponge-like TiO_2 formed on Ti substrates by H_2O_2 as an underlayer for DSSC. Compared with surface polished/ TiCl_4 treatment on Ti substrates, the open current voltage, fill factor, and the efficiency of the DSSC using the H_2O_2 treated Ti substrate were improved by an increase in the contact area and favor adhesion at the Ti/ TiO_2 interface. The significantly reduced charge transfer resistance at the Ti/ TiO_2 interface made a very large contribution to the improvement of the FF. The increased electron density and the prolonged electron life time explained the improvement of V_{OC} . The resistance of I_3^- diffusion increased with decreasing concentration of I_3^- leading to a lower FF. The similar effective electron diffusion length and the upward shift of IPCE with a decreasing concentration of I_3^- indicate the improvement of light harvesting to increase J_{SC} . Surface modification by H_2O_2 oxidation combined with the optimized thickness of TiO_2 and

concentration of I_2 achieved a high energy conversion efficiency of 6.75% for the back-illuminated DSSCs.

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