# Efficient output phase assignment algorithm for PLAs

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Indexing terms: Logic optimisation, Logic arrays, Phase assignment

Abstract: To implement a multiple output function, one has the option to realise each output with either true logic or complementary logic following with an inverter. In this paper, we propose an efficient algorithm to solve this output phase assignment problem for PLA implementation. Instead of using the double-phase cover minimisation approach, we use a property-checking procedure to estimate the cost of assignments. With the estimated costs, an assignment with minimum cost is chosen. The experimental results show that the proposed algorithm can obtain excellent assignment compared with other approaches.

## 1 Introduction

Owing to the regularity of structure and flexibility of programming, the PLA has become one of the most popular structures for the implementation of logic functions. However, direct implementation of logic functions with a PLA is sometimes wasteful and inefficient owing to a large number of product terms. To optimise the area and performance of a PLA many strategies have been developed [1], such as logic optimisation, partition, folding, etc. Among them, logic optimisation for PLA design has been investigated for many years and most of researches focus on the minimisation of logic functions. Significant works are MINI[2], Espresso\_II[3], Espresso\_MV[4], etc.

In addition to logic minimisation, another optimisation strategy named output phase assignment was proposed to further improve the performance of PLA. Given a multiple output function, one has the option to realise either true logic or complementary logic following with an inverter. With proper selection of output phase, a significant reduction of hardware cost can be achieved. A PLA with and without phase assignment is shown in Fig. 1. One can see that both inverting and noninverting buffers are used at the output. With output phase assignment, the number of product terms is reduced by one. Up to now, there are two algorithms that have been reported to solve the output phase assignment problem [5, 6]. The



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**Fig. 1** Structure of PLA a without output phase assignment b with output phase assignment

results of these algorithms have demonstrated the significant improvement to be had by introducing output phase assignment into PLA design. However, in these algorithms, a procedure called double-phase cover minimisation is used as a major operation. For an *n*-input *m*-output function, the double phase cover is an *n*-input 2m-output function which is generated by adding the complement of an output as a new output. Experiments have shown that the execution time required for doublephase cover minimisation. For some PLAs, doublephase cover minimisation may take more than four times the time required for onset cover minimisation. To avoid this time-consuming procedure without degrading the assignment results, we propose a new algorithm which

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contains a cube-examining procedure. The proposed algorithm has been implemented on Sun workstation in C language to demonstrate its performance. Among the benchmarks described in Reference 3, many examples which Sasao's approach [5] fails to perform phase assignment within 50000 seconds are optimised with our algorithm within 30000 seconds. In addition to speed improvement, the total number of product terms after output phase optimisation is also the least in comparison with other algorithms.

# 2 Fundamental concepts

Given a n-input m-output logic function one can represent each output function in sum-of-product form. For simplicity, each product term in the sum-of-product form is represented with cube notation. A cube is a (n + m)tuples vector. The first n-tuples denote the conjunction of input variables and is written as a bit vector with each bit position representing a distinct variable. The value taken by each bit can be 1, 0 or 2 (don't care), signifying the true form, negated form and nonexistence of the variable corresponding to that position, respectively. The last mtuples denote the outputs where this product term appears, each tuple takes the value 1 or 0, signifying the product term appears or does not appear in the corresponding output. A minterm is a cube with only 0 or 1 entries in the first n-tuples. Given a cube c the input parts of cube is denoted as I(c), and the output parts is denoted as O(c). Cube c can be denoted as  $I(c) \bullet O(c)$ , where symbol • denotes concatenation operation of two vectors.

The Boolean operations of two input vectors are defined as

	AN	D			O	R		
Λ	0	1	2	V	0	1	2	
0	0	Ø	0	0	0	2	2	
1	Ø	1	1	1	2	1	2	
2	0	1	2	2	2	2	2	

The symbol  $\emptyset$  denotes null variable. The Boolean operations of two output vectors are defined as

AND				OR	XOR			
٨	0	1	V	0	1	⊕	0	1
0	0	0	0	0	1	0	0	1
1	0	1	1	1	1	1	1	0

The complement (~) operation of output vector is defined as:  $\sim(0) = 1$ ,  $\sim(1) = 0$ . A cover is a set of cubes. Onset cover F is the set of cubes which set the output to 1. Offset cover R is the set of cubes which set the output to 0. Don't care set cover DC is the set of cubes which can be omitted. Output vector  $e_1$  is said to be contained in output vector  $e_2$  if for any bit  $e_1 = 1$  implies the corresponding bit of  $e_2$  is also 1, and is denoted as  $e_1 < e_2$ . Cube c1 is said to be covered by cube c2 if every minterm of c1 is contained in cube c2, and this is denoted as  $c1 \subset c2$ . Cube c1 is solution to be covered by cover F if every minterm of c1 is contained in cube c2, and this is denoted as  $c1 \subset F$ .

Definition 1: Phase vector v: Let v be a m-tuple vector, and is represented as  $v = (v_1, \ldots, v_m)$ , where  $v_i \in \{0, 1\}$ , for i = 1 to m. v is defined as a phase vector such that  $v_i = 1$ when the *i*th output  $f_i$  of function f is assigned to be in complementary phase, and  $v_i = 0$  when  $f_i$  is in true phase.

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Definition 2: Phase cost t(v, f): Let t(v, f) denote the minimum number of product terms required to implement logic function f with output phase vector v.

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With definitions 1 and 2 the problem of output phase assignment can be restated: Given an *m*-output logic function f, find a phase vector v for f such that the cost t(v, f) is minimum.

Given a PLA with onset cover F, offset cover R and phase vector v, the onset cover  $F_a(v)$  of the PLA with phase assignment is formed as follows

(a) In F cover, cubes which contribute to the *i*th output for some *i* with  $v_i = 0$  are appended to  $F_a(v)$ . For these cubes, outputs with respect to  $v_i = 1$  are set to 0.

(b) In R cover, cubes which contribute to the *i*th output for some *i* with  $v_i = 1$  are appended to  $F_a(v)$ . For these cubes, outputs with respect to  $v_i = 0$  are set to 0.

Example 1: Given minimised onset and offset covers  $F_m$ ,  $R_m$  of a logic function with four-input three-output, the onset cover  $F_a$  of PLA with phase vector v = (110) is

$F_m$	$R_m$	$F_a (v = 110))$
c <sub>0</sub> 1211 001	d <sub>0</sub> 0200 001	c <sub>0</sub> 1211 001
$c_1 2100 010$	$d_1 0211 001$	$c_2$ 1200 001
$c_2$ 1200 001	$d_2$ 1020 010	$c_3 0210 001$
c <sub>3</sub> 0210 101	d <sub>3</sub> 1201 001	c4 0201 001
$c_4 0201 001$	$d_4$ 1210 001	d <sub>2</sub> 1020 010
c, 2201 010	d <sub>5</sub> 2210 010	$d_{5}$ 2210 010
$c_6 0221 110$	$d_6$ 1212 010	$d_6$ 1212 010
$c_7 0202 110$	$d_7$ 1222 100	$d_7$ 1222 100

The initial cost for  $F_a(v = (110))$  is 8.

After logic minimisation, we know that given a phase vector v the minimum cost  $t(v, f) \leq$ the number of cubes in  $F_a(v)$ . If one can find out how the cubes in  $F_a(v)$  are merged, one may obtain a value close to t(v, f). Taking these approximate numbers as a merit of implementation cost, one can assign the phase of outputs effectively. After investigating the relation between cubes, we summarise two conditions that two cubes can merge into one cube with output phase assigned properly.

(i) If the input parts of two cubes can be reduced to be the same, these cubes can merge.

(ii) If two cubes can merge for a subset of outputs, a phase assignment which excludes outputs outside the subset will make these cubes merge.

Example 2: In Example 1, cube (1212 010) in  $R_m$  can be reduced to be (1211 010) without affecting the functionality of  $R_m$ . This cube can merge with cube (1211 001) in  $F_m$  when phase vector is (010) or (110). Considering another condition, cube (0210 101) and cube (0202 110) in  $F_m$  can merge into (0222 100) with respect to the first output, then for phase vector (011) the two cubes will merge into (0222 100).

These two conditions can be formulated as the following properties:

Property 1: For cubes  $c \in F$ ,  $d \in R$ , where  $I(c) \land I(d) \neq \emptyset$ , if  $c \subset (F - c + (I(c) \land I(d) \bullet O(c))$  and  $d \subset (R - d) + (I(c) \land I(d)) \bullet O(d)$  then cubes c and d can merge when phase vector v satisfies  $(\sim v) \land O(c) \neq 0$  and  $v \land O(d) \neq 0$ .

Property 2: For cubes  $c1, c2 \in F$ , where  $O(c1) \land O(c2) \neq O$ , let e be a m-tuple vector,  $e < O(c1) \land O(c2)$ . If  $(I(c1) \lor I(c2)) \bullet e \subset F$ , then cubes c1, c2 can merge when the assigned phase vector v satisfies  $(\sim v) \land e \neq 0$  and  $((\sim v) \land ((O(c1) \lor O(c2)) \oplus e) = 0$ .

Property 3: For cubes  $c1, c2 \in R$ ;  $O(c1) \land O(c2) \neq O$ , let e be a *m*-tuple vector,  $e < O(c1) \land O(c2)$ . If  $(I(c1) \lor$  $l(c2)) \bullet e \subset R$ , then cube c1, c2 can merge when the assigned phase vector v satisfies  $v \bar{\wedge} e \neq 0$  and  $v \wedge ((O(c1) \lor O(c2)) \oplus e) = 0.$ 

Example 3: For the PLA given in Example 1, the following pairs of cubes satisfy the described properties:

 $c_0$  and  $d_6$  which satisfy property 1, can merge when phase vector is (010) or (110)

 $c_5$  and  $d_3$  which satisfy property 1, can merge when phase vector is (001) or (101)

 $c_6$  and  $d_1$  which satisfy property 1, can merge when phase vector is (001), (011) or (101)

 $c_3$  and  $c_7$  which satisfy property 2, can merge when phase vector is (011).

Based on these properties, an algorithm for output phase assignment is proposed and implemented.

## Phase determination algorithm 3

The flow of the proposed assignment algorithm is shown as follows:

Algorithm 1: Output phase assignment algorithm /\* Input: onset cover F(+ don't care set DC) \*//\* Output: onset cover F after phase assignment \*/ R = complement(F, DC); compute offset cover If (DC set is not empty)

F = complement(R, DC); recompute onset cover F1 = minimise(F,R,DC); minimise onset cover

R1 = minimise(R, F, DC); minimise offset cover

If (no. of output < default\_size) /\* default\_size is 12 in experiment \*/  $phase = find_minimum_phase(F1,R1);$ else

phase = find\_near\_minimum\_phase(F1,R1);  $(F_a, R_a) = \text{phase\_setup}(\text{phase}, F, R);$ 

 $F_m = \text{minimise}(F_a, R_a);$ 

 $return(F_m)$ 

After reading in a PLA, its complement the offset cover Ris generated. If a DC-set exists, F is recomputed from Rand DC to ensure the mutually disjoint property among F, R and DC covers. This restriction is required when minimising the offset cover R. After these preprocessing works, both F and R are minimised individually. With these minimised covers, the properties described in the previous Section are checked for cost estimation. Because the proposed algorith is a heuristic algorithm and intends to improve the speed performance for large PLA, it does not guarantee the best solution. To compromise between optimisation quality and execution time, the procedure for cost estimation and phase assignment is divided into two parts: for small PLA, the algorithm records all phase vectors when estimating the cost. And for large PLA, the algorithm stores the mergiability for each pairs of outputs. When the phase of outputs are determined, the algorithm invokes phase\_setup subroutine to generate the onset for the selected phase vector. After minimising the phase assigned PLA, the output phase optimisation procedure is terminated.

The best way for recording the checking results is to update the estimated cost for each phase vector v. However, when the number of outputs is large, the number of phase vectors will be unreasonably large. It is impractical to record all possible phase vectors. To compromise between complexity and optimisation quality of

the algorithm, the way that the checking results are recorded is different and depends on the number of outputs.

3.1 Minimum cost assignment algorithm

When the number of outputs is small, an integer array phase\_wei is allocated to store the estimated cost for each phase vector.

Definition 3: index of a phase vector v - index(v). Given a phase vector v, the index(v) is defined as the value of binary representation of v with  $v_i$  as LSB and  $v_m$  as MSB.

For example, index of phase vector v = (110) is index(v) = 3. With index(v), each phase vector v is mapped to one content of array phase\_wei. The contents of array phase\_wei are calculated with the following steps:

A1 For each cube c in  $F_m$ , if  $(\sim v) \land O(c) \neq 0$ 

 $phase_wei(index(v)) = phase_wei(index(v)) + 1.$ 

A2 For each cube d in  $R_m$ , if  $v \wedge O(d) \neq 0$ 

 $phase_wei(index(v)) = phase_wei(index(v)) + 1.$ 

A3 For each pair of cubes c and d which satisfy property 1, if  $(\sim v) \land O(c) \neq 0$  and  $v \land O(d) \neq 0$ 

 $phase_wei(index(v)) = phase_wei(index(v)) - 1.$ 

A4 For each pair of cubes c1 and c2 that satisfy property 2, if  $(\sim v) \land e \neq 0$  and  $(\sim v) \land ((O(c1) \lor O(c2)) \oplus e) = 0$ 

 $phase_wei(index(v)) = phase_wei(index(v)) - 1.$ 

A5 For each pair of cubes d1 and d2 that satisfy property 3, if  $(v \land e) \neq 0$  and  $v \land ((O(d1) \lor O(d2)) \oplus e) = 0$ 

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phase_wei(index(v)) = phase_wei(index(v)) - 1.
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The first and second steps calculate the initial costs for all phase vectors. Step 3-5 then adjusts the costs according to the checking results. During property checking, a cube is marked if it satisfies any of the three properties. This will restrict each cube to merge with other cubes at most one time. After these five steps, contents of the array phase\_wei store the estimated cost for all possible phase vectors. The phase of outputs are assigned according the contents of the array.

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Example 4: The estimated costs for PLA given in Example 3 are listed as:

phase vector:	(000)	(100)	(010)	(110)	(001)	(101)	(011)	(111)
index of array:	0	1	2	3	4	5	6	7
after step 1, 2:	8	9	9	8	9	9	10	8
after step 3:	8	9	8	7	7	7	9	8
after step 4:	8	9	8	7	7	7	8	8

After constructing the **phase\_wei** array, output phase is assigned based on the value of **phase\_wei**.

Theorem 1: For any phase vector v of function f

# $t(v, f) \leq \text{phase_wei(index}(v))$

Proof: After logic minimisation, the minimised cover must contain no redundant cube and every cube is maximised such that no two cubes can merge. Given a PLA and phase vector v, the initial onset cover of PLA with phase assignment is  $F_a(v)$ , the initial value of **phase\_wei**(v) equals to the number of product terms in  $F_a(v)$ . If two cubes c, d in  $F_a(v)$  satisfy any of the properties, then c and d can be replaced with single cube. The number of product terms in  $F_a(v)$  is reduced by one, and the value phase\_wei(v) is also decreased by one. When all pairs of cubes which satisfy the proposed properties are replaced by related cubes, the number of cubes in the final cover is equal to phase\_wei(v). However, if the number of product terms in minimised cover is larger than phase\_wei(v), then the minimised cover can be replaced by the newly formed  $F_a(v)$ . After logic minimisation, the number of product terms must be less than or equal to  $phase_wei(v)$ .

For PLAs with small number of output, the estimated costs for each phase vector are stored in the array **phase\_wei**. With Theorem 1, the value in array **phase\_wei** provides an upper bound for phase assignment cost. The phases vector v with minimum weight is selected as the desired phase.

*Example 5:* For the array **phase\_wei** shown in Example 4, **phase\_wei**(3) is the first one that has minimum value. Therefore, the assigned phase vector is (1, 1, 0) which means that the first and second outputs are in complemented phase, while the third output is in true phase.

# 3.2 Near minimum cost assignment algorithm

When the number of outputs is large it is impractical to record weights for all phase vectors simultaneously. Therefore a near optimum strategy is used. Instead of one-dimensional array for all phase vectors, the algorithm uses a 2m \* 2m matrix for storing the mutual relation between outputs. The contents of weight matrix Mare formed with the following steps

B1 Let  $O(c)^i$  denote the *i*th bit in the output parts of cube c. For any cube c in onset cover F, if  $O(c)^i = 1$  then

M(i, i) = M(i, i) + 1;

B2 For any cube d in offset cover R, if  $O(d)^i = 1$ , then

$$M(j, j) = M(j, j) + 1$$
, where  $j = i + m$ ;

B3 Let |O(c)| denote the number of '1' in the output parts of cube c. For any cube c in onset cover F that does not satisfy any of the properties, if  $O(c)^i = 1$  and  $O(c)^i = 1$ , where  $i \neq j$ , then

M(i, j) = M(i, j) - 2/|O(c)|;

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B4 For any cube d in offset cover R that does not satisfy any of the properties, if  $O(d)^i = 1$  and  $O(d)^j = 1$ , where  $i \neq j$ , then

$$M(l, n) = M(l, n) - 2/|O(d)|,$$

where l = i + m, n = j + m;

B5 For any pair of cubes c in F and d in R that satisfy property 1, if  $O(c)^i = 1$ ,  $O(d)^j = 1$ , then

$$M(i, l) = M(i, l) - 2/(|O(c)| + |O(d)|),$$

where l = j + m;

B6 For any pair of cubes c, d in F, assume that there exists a m-tuple vector e,  $e < O(c) \land O(d)$  such that e satisfy property 2. Let g be a m-tuple vector,  $g = e \oplus (O(c) \lor O(d))$ . For any  $e^i = 1$ ,  $g^j = 1$ ,

$$M(l, n) = M(l, n) - 1/(|O(e)| * |O(g)|),$$
  
where  $l = i + m, n = i + m;$ 

B7 For any pair of cubes c, d in R, assume that there exists a *m*-tuple vector e,  $e < O(c) \land O(d)$  such that e satisfy property 3. Let g be a *m*-tuple vector,  $g = e \oplus (O(c) \lor O(d))$ . For any i, j,  $e^i = 1$ , l = i + m,  $g^j = 1$ , n = j + m

$$M(l, n) = M(l, n) - 1/(|O(e)| * |O(g)|);$$

B8 Because the matrix is symmetrical, the lower-left contents of matrix are filled as follows:

M(j, i) = M(i, j) for all j > i, where  $i, j \le 2m$ .

In these steps, the subtracted value is determined in such a way that the summation of subtracted value is one when two cubes can merge for a given phase vector. After these steps are done for all cubes, the weight matrix Mgives the number of product terms for each output and an approximate number of cubes which can be shared between any pair of outputs. Based on this matrix, a near optimum phase determination procedure is applied to assign the phase of outputs.

Example 6: Taking the PLA in example 1 as an example, the weight matrix M is

1	2	3	4	5	6
3.0	1.67	- 1.0	0	-0.5	-1.17
- 1.67	4.0	0	0	0	-1.67
-1.0	0	4.0	0	-1.0	0
0	0	0	1.0	0	0
0.5	0	-1.0	0	3.0	0
-1.17	-1.67	0	0	0	4.0

Definiton 4: Extended phase vector u. Given a phase vector v, the extended phase vector u is a 2*m*-tuples vector and is defined as:

$$u_i = \begin{cases} \bar{v}_i & \text{for } i \leq m \\ v_{i-m} & \text{for } i > m \end{cases}$$

Definition 5: Phase weight w(v). For a given phase vector v and weight matrix M, the phase weight of v in terms of extended phase vector u is defined as

$$w(v) = \sum_{i=1}^{2m} \sum_{j=i}^{2m} u_i * u_j * M(i, j)$$

The assignment of output phase is equivalent to find a phase vector v such that the phase weight w(v) is

minimum. However, when the number of outputs is large, it is impossible to calculate all phase weights. To solve the problem efficiently, a near optimum assignment algo-rithm shown subsequently is used which is similar to the algorithm proposed in Reference 5.

Algorithm proposed in Molectence 5. Algorithm 2: near minimum assignment algorithm /\* Input: weight matrix M \*//\* Output: assigned phase vector \*/

(i) for 
$$(i = 1 \text{ to } 2m) \text{ sm}(i) = \sum_{j=1}^{2m} M(i, j);$$

(ii)  $k = \operatorname{Argmax} (|sm(k) - sm(k + m)|) /*$  Argument of which |sm(k) - sm(k + m)| is maximum. \*/ (iii) If (sm(k) > sm(k + m))

 $v_k = 1;$ 

clear the (k)th column of matrix M;

Table 1: Comparisons of various output phase assignment algorithms

PLA		cube number						
name		True_PLA	Com_PLA	Playground	Sasao	Proposed	Exhaustive	
5	add6	355	387	293	293	293	293	
	adr4	75	83	61	<i>_</i> 61	61	61	
	alut	19	20	1 5	15	15	15	
	alu2	68	40	43	40	37	37	
	alu3	66	49	47	37	37	37	
	apla	25	26	25	22	25	21	
	bc0	179	216	179	185	179	•	
	bca	180	190	180	•	180	•	
	bcb	156	170	/ 156	•	156	•	
	bcc	137	161	137	•	137	•	
	bcd	117	139	117	117	117	•	
	chkn	140	171	138	141	136	134	
C	co14	14	92	14	14	14	14	
	cps	163	147	•	153	147	•	
	dc1	9	11	9	9)	9	9	
	dc2	39	43	35	37	37	35	
	dist	123	122	104	109	106	103	
	dk17	18	16	15	18	16	14	
	dk27	10	10	9	9	9	9	
	dk48	21	14	14	19	13	13	
	exep	109	97	97	-	97	•	
f	f5 i m	77	76	76	76	76	76	
	gary	107	114	107	107	107	•	
	in0	107	114	107	107	107	•	
	in1	106	144	106	106	106	•	
	in2	136	125	125	136	116	116	
	in3	74	112	74	79	74	•	
	in4	212	242	212	224	212	-	
	in5	62	150	62	62	62	•	
	in6	54	118	54	54	54	•	
	in7	54	66	43	43	33	•	
	ibp	122	144	116	•	122	•	
	misg	69	51	34	34	34	•	
	mish	82	76	•	•	53	•	
	mip4	128	131	112	111	117	110	
	opa	79	76	76	79	75	75	
	radd	75	83	61	61	61	61	
	rckl	32	33	32	32	32	32	
	rd53	31	32	22	22	22	22	
	rd73	127	127	93	93	93	93	
	risc	29	20	20	27	20	20	
	root	57	59	49	49	48	48	
	san	38	33	32	32	33	32	
	sarfi	49	43	39	42	41	39	
	tial	581	393	359	359	359	· ·	
	va2	110	174	110	110	110	110	
	wim			8	8	8	8	
	x1dn	110	159	110	110	103	103	
	x6de	, 10 , 10	161	82	82	82	82	
	x9dn	120	150	107	116	104	104	
	7/	50	50	45	45	45	4	
÷	75xn1	86	23	0.4	64 64	58	58	
7	79svm	88	70	79	86	72	7	
		5150		1516	4602	4460	t	

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else

$$v_k = 0;$$

clear the (k + m)th column of matrix M;

(iv) If (any of the outputs is not assigned) goto 1;

Example 7: Given the weight matrix M in Example 6, the procedure of phase assignment is as follows: 1-1 The summation of rows:

- 1-2 Because |sm(1) sm(4)| = 2.33 is maximum, select k = 1.
- 1-3 sm(1) < sm(4), let  $v_1 = 0$ , the first output is set to be in true phase. Clear the contents in the fourth column.
- 2-1 Recalculate the summation of each row

Table 2: Comparisons of execution time for phase assignment algorithms

PLA			Execution time				
name	No_ Input	No_output	Sasao	Proposed	speedup		
add6	12	7	22095	12222	1.81		
adr4	8	5	1045	551	1.90		
alu1	12	8	137	43	3.19		
alu2	10	8	1503	734	2.05		
alu3	10	8	2317	881	2.63		
apla	10	12	918	1197	0.77		
bc0	26	11	15694	15198	1.03		
bcd	26	38	352460	468405	0.75		
chkn	29	7	17483	16022	1.09		
co14	14	1	169	141	1.20		
cps	24	109	859428	327818	2.62		
dc1	4	7	43	35	1.23		
dc2	8	7	383	369	1.04		
dist	8	5	3042	1525	1.99		
dk17	10	11	773	858	0.90		
dk27	9	9	131	146	0.90		
dk48	15	17	1253	3687	0.34		
f51 m	8	8	2048	809	2.53		
gary	15	11	3986	7522	0.53		
inO	15	11	3513	4855	0.72		
in 1	16	17	9049	10209	0.89		
in2	19	10	6071	8930	0.68		
in3	35	29	16599	12567	1.32		
in4	32	20	54601	45317	1.20		
in5	24	14	14318	9558	1.50		
in6	33	23	30057	11490	2.62		
in7	27	10	1899	763	2.49		
jbp	122	23	•	*44180	-		
misg	56	23	16800	1063	15.80		
mish	94	43	•	*5402	-		
mip4	8	8	3953	2644	1.50		
opa	17	69	26848	23099	1,16		
radd	8	5	586	415	1.41		
rckl	32	7	2512	2229	1.13		
rd53	5	3	38	57	0.67		
rd73	7	3	452	590	0.77		
risc	8	31	612	1042	0.59		
root	8	5	1063	760	1.40		
san	7	3	331	167	1 98		
sar6	a a	12	1071	626	1.71		
tial	25	8	359	359	1.00		
va2	25	8	25646	21014	1 22		
wim	4	7	45	50	0 90		
x1dn	27	, R	27135	19064	1 42		
yAda	20	5	5700	5730	0.00		
NDUA YOAn	39 27	5	38071	30440	1 25		
74 × 24	7	, т А	246	20440	1 44		
24 75vn1	7	10	1151	239	1 20		
79eum	,	10	1710	720	2 2 5		
Total			1575443	1072004	1 70		
	I		Time unit : 0.0	1 600	1.70		

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- 2-2 |sm(2) sm(5)| = 0.84, select k = 2
- 2-3 sm(2) < sm(5), let  $v_2 = 0$ , the second output is set to be in true phase. Clear the contents in the fifth column.
- 3-1 Recalculate the summation of each row

$$sm(1)$$
  $sm(2)$   $sm(3)$   $sm(4)$   $sm(5)$   $sm(6)$   
\* 2.0 \* \* 1.16

3-2 sm(3) > sm(6), let  $v_3 = 1$ , the third output is set to be in complementary phase.

With the selected phase assignment (001), the final PLA requires seven product terms.

## 4 Experimental results

The proposed algorithm has been implemented on Sun 4/260 workstation in C language. Espresso\_MV (version 2.3) [4] is used as the minimisation algorithm. The PLAs described in Reference 3 are used for output phase optimisation, and the results are shown in Table 1. The fourth column shows the results obtained with Playground [6]. The fifth column is the optimisation results of Sasao's approach [5] implemented in Espresso\_MV. The sixth column is the results of our algorithm. The last column shows some results of exhaustive searching. Among the 49 PLAs, both Playground and Sasao's approach fail to generate the solution for Mish. However, the proposed algorithm can generate a good result within a short time. In addition to this PLA, there are 11 PLAs that the proposed algorithm generates the best result as compared with other algorithms. Although there are some PLAs that the proposed algorithm does not work as well with, it still improves the performance. Compared with the results of exhaustive searching, the proposed algorithm obtains the same results for 26 PLAs. Considering the total number of product terms for the 49 PLAs. Sasao's approach generates 4603 product terms. Playground generates 4516 product terms and the proposed algorithm generates only 4460 product terms.

In Table 2, the speed of our algorithm is compared with that of Sasao's approach. Because the execution time of Playground [6] is slower as compared with the execution time for Sasao's approach, only the time for Sasao's approach and our approach are listed in the Table. The column with the heading 'Sasao' represents the time used for Sasao's approach, the column with the heading 'Proposed' represents the time spent with our algorithm, and the column with the heading 'Speedup' represents the value that Sasao's time divided by the proposed time. From the Table, one can find that the proposed algorithm is faster than Sasao's approach for many PLAs. The average speedup is about 1.71, that is about 41% of time can be saved with our approach. Since those PLAs that Sasao's approach fails to generate phase vector are not included in the Table, the average speedup is underestimated. From experimental results, the time needed for phase assignment procedure is about 13% of total time. To sum up, the proposed algorithm is superior to other algorithms both in speed and optimisation quality.

### 5 Conclusions

A new algorithm for output phase optimisation has been proposed and implemented. This algorithm first minimises the onset cover and offset cover individually. With the minimised covers, cubes in both covers are checked if they meet some properties. From the results of checking, the cost for each possible phase assignment is estimated. An output phase with minimum or near minimum estimated cost is chosen as the desired solution. This algorithm has been implemented on a Sun 4/260 workstation in C language. The experimental results demonstrate the excellent performance in speed and optimisation results. On the average, this algorithm can save 41% of execution time comparing with Sasao's approach. Besides this, some large PLAs which conventional algorithms fail to process within reasonable time are optimised with the proposed algorithm. With this algorithm not only is speed improved, but the total number of product terms for 49 PLAs is reduced as compared with other algorithms.

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