

# Tunable light emissions from thermally evaporated $\text{In}_2\text{O}_3$ nanostructures grown at different growth temperatures

Tsung-Shine Ko, Chia-Pu Chu, Jun-Rong Chen, Tien-Chang Lu\*,  
Hao-Chung Kuo\*, Shing-Chung Wang

*Department of Photonics and Institute of Electro-Optical Engineering, National Chiao Tung University, 1001 Ta Hsueh Rd., Hsinchu 30050, Taiwan, ROC*

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## Abstract

We report the synthesis of the  $\text{In}_2\text{O}_3$  nanostructures grown at different growth temperatures by using the thermal evaporation method. The gold nanoparticles were used as the catalyst and were dispersed on the silicon wafer to facilitate the growth of  $\text{In}_2\text{O}_3$  nanostructures. The nanostructures of the  $\text{In}_2\text{O}_3$  were characterized by scanning electron microscopy, transmission electron microscopy, and X-ray diffraction. The photoluminescence study reveals that  $\text{In}_2\text{O}_3$  nanostructures could emit different luminescence peaks in the range of 400–600 nm with broad bands by adjusting different growth temperatures. The coverage of the wavelength tuning in the emission peaks of the  $\text{In}_2\text{O}_3$  nanostructures could be beneficial for possible applications in white light illumination through manipulating the ratio of each wavelength component.

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## 1. Introduction

$\text{In}_2\text{O}_3$  is an important transparent semiconductor material with wide band gap energy (3.6 eV) and has been applied in optical and electric devices such as solar cells and liquid crystal devices [1–3]. Previous studies focused on the preparations and characterizations of  $\text{In}_2\text{O}_3$  films or nanostructures [4,5]. However, optical properties, such as photoluminescence (PL) results of  $\text{In}_2\text{O}_3$  obtained by different research groups varied a lot. For instance, Lee et al. obtained the PL emission of 637 nm from  $\text{In}_2\text{O}_3$  thin films synthesized by thermal oxidation [4]. Liang et al. used InP as the starting material to grow  $\text{In}_2\text{O}_3$  nanofibers using a furnace and their PL spectra exhibited emission of 470 nm [6]. Zheng et al. observed the PL emission of 429 and 460 nm from their  $\text{In}_2\text{O}_3$  nanowires using a three-probe DC method [7]. Li et al. measured PL of  $\text{In}_2\text{O}_3$  nanotubes exhibiting

emission of 593 nm [8]. Most of the above PL results come from different densities of oxygen vacancies [9]. However, few groups have developed methods to modulate the emission wavelength of  $\text{In}_2\text{O}_3$ . In this paper, we report the synthesis of  $\text{In}_2\text{O}_3$  nanoparticles with a special nanostructure using the two-zone thermal evaporation method. The PL results of  $\text{In}_2\text{O}_3$  nanostructures obtained by different growth conditions exhibited different broad band emission peaks ranging from 400 to 600 nm, which could have potential applications in white light illumination.

## 2. Experiments

The synthesis procedures of  $\text{In}_2\text{O}_3$  nanostructures started with gold nanoparticles produced by the chemical reduction of gold chloride tetrahydrate ( $\text{HAuCl}_4$ ) with sodium citrate spread onto the Si substrates cleaned by the 3-aminopropyltrimethoxysilan (APTMS) ethanol solution and water. Observed from the SEM (scanning electron microscopy) images, the Au nanoparticles are 10–20 nm in width and the density is around  $6 \times 10^8 \text{ cm}^{-2}$ . Then, the gold nanoparticles

\*Corresponding authors. Tel.: +886 3 5712121x52962;  
fax: +886 3 5716631.

E-mail addresses: [timtclu@faculty.nctu.edu.tw](mailto:timtclu@faculty.nctu.edu.tw) (T.-C. Lu),  
[hckuo@faculty.nctu.edu.tw](mailto:hckuo@faculty.nctu.edu.tw) (H.-C. Kuo).

on Si substrates were sent to a two-zone vacuum furnace to grow the  $\text{In}_2\text{O}_3$ . The experimental setup for synthesizing indium oxide nanostructures is schematically depicted in Fig. 1. The starting material, 5 g indium metal, was placed in a quartz boat located inside a quartz tube reactor, designated as zone 1 with the temperature setting as  $T_1$ . p-Type silicon (100) substrates were placed in the downstream of the tube reactor separated from the starting material by 20 cm, designated as zone 2 with the temperature setting as  $T_2$ . The quartz tube was exhausted by a mechanical pump down to around 0.1 Torr. We grew indium oxide nanostructures under different growth temperatures  $T_2$  from 500 to 900 °C for 8 h reaction time. The temperature  $T_1$  was set 900 °C for the source zone. We used the oxygen gas of 150 sccm as carrier gas in our furnace system.

For characterization of as-grown samples, we used SEM (JEOL, JSM 6500F) and high-resolution transmission electron microscopy (HRTEM, JEOL, JEM 2010F, operating at 200 kV) to investigate the morphology and microstructure. The compositions were analyzed using energy dispersive spectrometry (EDS) attached to the SEM. Selected area electronic diffraction (SAED) confirmed the crystal orientation of  $\text{In}_2\text{O}_3$  nanocrystals. The crystal structure analysis was performed by the XRD measurement with Cu  $K\alpha$  radiation. PL spectra were measured at room temperature with a spectrometer (TRIAx-320) excited by a 25-mW He–Cd laser with the lasing wavelength of 325 nm.

### 3. Results and discussion

Fig. 2(a)–(c) show SEM images of the  $\text{In}_2\text{O}_3$  nanocrystals grown at different growth temperatures of 500, 700, and 900 °C, respectively.

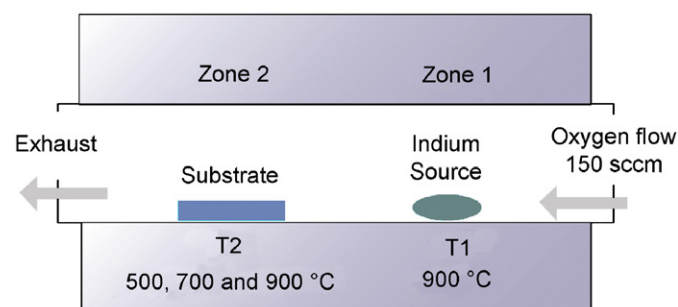


Fig. 1. Schematic diagram of a two-zone furnace for indium oxide nanostructures' growth.

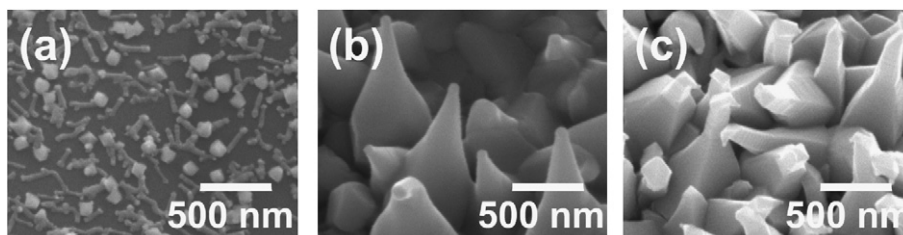


Fig. 2.  $\text{In}_2\text{O}_3$  nanostructures grown at different growth temperatures of 500, 700, and 900 °C (a)–(c), respectively.

and 900 °C, respectively, with the oxygen flow rate of 150 sccm. The amount of nanostructure was found to be dependent on the growth temperatures. As a result, Fig. 2(a) shows fewer nanostructures existed and many  $\text{In}_2\text{O}_3$  tips are beginning to sprout when the growth temperature was 500 °C. As the growth temperature was increased to 900 °C, most of  $\text{In}_2\text{O}_3$  nanocrystals show well-shaped nanostructure as indicated in Fig. 2(c).

The HRTEM images of the nanostructure grown with the oxygen flow rate of 150 sccm at 700 °C are shown in Fig. 3(a) and (b). It is clearly shown that the  $\text{In}_2\text{O}_3$  nanostructure was capped with a 20-nm gold nanoparticle. The presence of gold nanoparticles at the top of the  $\text{In}_2\text{O}_3$  nanostructures provides a strong evidence of the vapor–liquid–solid (VLS) growth mechanism. However, VLS growth mechanism generally leads to a well-directional growth and further to form nanowire or nanorod structures [10,11], which is different from our results. We proposed that the short  $\text{In}_2\text{O}_3$  nanowires were nucleated at the gold nanoparticles by the VLS mechanism at first. As the growth time passed by, the growth direction still favored to the top due to the fast reaction provided by the catalyst. However, the over-supply of the indium vapor

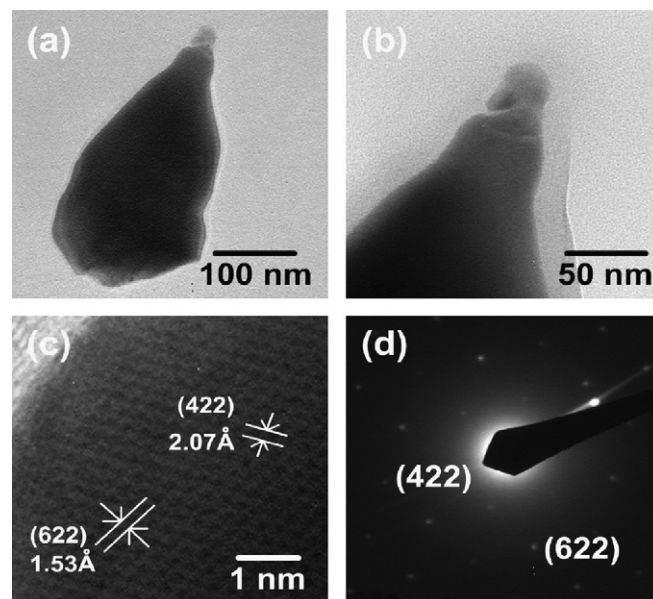


Fig. 3. (a, b) TEM images of the  $\text{In}_2\text{O}_3$  nanostructure's tip. (c) High-resolution TEM images of part of the  $\text{In}_2\text{O}_3$  nanostructures. (d) The corresponding selected area electron diffraction pattern. This  $\text{In}_2\text{O}_3$  nanostructure was grown at 700 °C.

interacting with oxygen atoms could further facilitate the lateral growth. The lateral volume could increase and then turned into such a special shape. Fig. 3(c) and (d) show HRTEM image of a partial  $\text{In}_2\text{O}_3$  nanostructure and the corresponding SAED result, which proved that our  $\text{In}_2\text{O}_3$  nanostructure was a single crystal structure. The lattice plane of (422) with an interplanar spacing of 0.207 nm and (622) with spacing of 0.153 nm can be obtained by the analysis of both TEM images and SAED shown in Fig. 3 corresponding to the  $\text{In}_2\text{O}_3$  crystal lattice planes.

Typical XRD patterns of the  $\text{In}_2\text{O}_3$  nanostructures grown at different growth temperatures are shown in Fig. 4. All the diffraction peaks could be indexed to a pure cubic phase structure with a lattice constant of  $a = 1.011 \text{ \AA}$  (JCPDS 71-2195). Both measurement results show that the stronger and sharper XRD phase peaks could be detected as the growth temperatures were increased. Therefore, the percentage of the crystalline phase of  $\text{In}_2\text{O}_3$  nanostructures could get higher when the samples were grown at higher growth temperature, which was consistent with the SEM observations.

The normalized PL measurement results of the  $\text{In}_2\text{O}_3$  nanostructures prepared by different growth conditions reveal the quality dependent characteristics as shown in Fig. 5. Since the bandgap energy of  $\text{In}_2\text{O}_3$  is around 3.6 eV, we could exclude the origin of the PL as shown in Fig. 5 from the band-to-band transition. Namely, the transition could substantially be ascribed to the carrier recombination between the valence band and the oxygen vacancy-induced donor levels formed in the midst of the  $\text{In}_2\text{O}_3$  bandgap [12]. However, the different crystallization quality of the  $\text{In}_2\text{O}_3$  nanostructures could result in different transition path of carriers due to the different amounts of oxygen vacancies and defects generated during the growth [13]. The reason for electrical n-type property of  $\text{In}_2\text{O}_3$  is that no enough oxygen atoms to catch electrons released from indium atom. The more electrons existing in crystal could fill up the oxygen vacancy-induced donor level and the Fermi energy will be raised up higher to be closer to the

conduction band [14]. The Fermi energy levels filled up by different amount of electrons can be deemed as new energy states for optical transitions. A schematic diagram of relative states is shown in Fig. 6.  $E_1$ – $E_3$  represents main energy states between the conduction and the valence band caused by different amounts of electrons filled up the oxygen vacancy-induced donor levels. In our case, the worse quality sample grown at  $500^\circ\text{C}$  would lead to a shorter wavelength emission and stronger emission intensity due to more oxygen vacancies and more electrons formed in the nanostructures which exhibited higher energy state  $E_1$ . With increasing growth temperature, the fewer electrons would produce due to better material quality and form lower energy states  $E_2$  and  $E_3$ . Therefore, we could synthesize the  $\text{In}_2\text{O}_3$  nanostructures emitting different wavelength peaks to span the whole blue–orange light region by adjusting these growth conditions. It is worth noting that the growth temperature could influence the

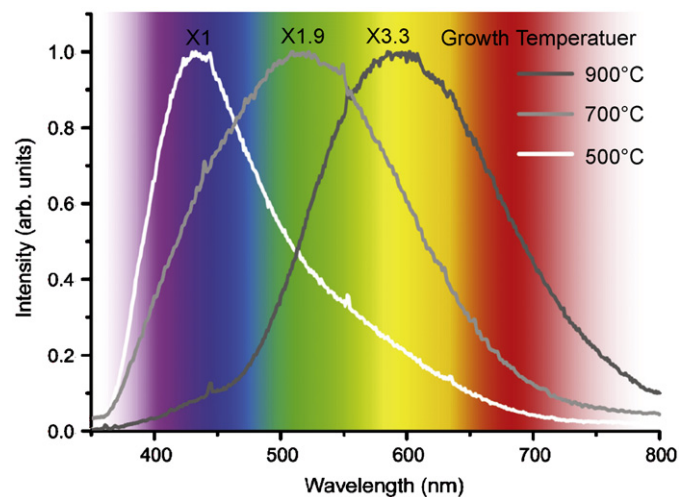


Fig. 5. Room temperature PL spectra of the  $\text{In}_2\text{O}_3$  nanostructures grown at different growth temperatures.

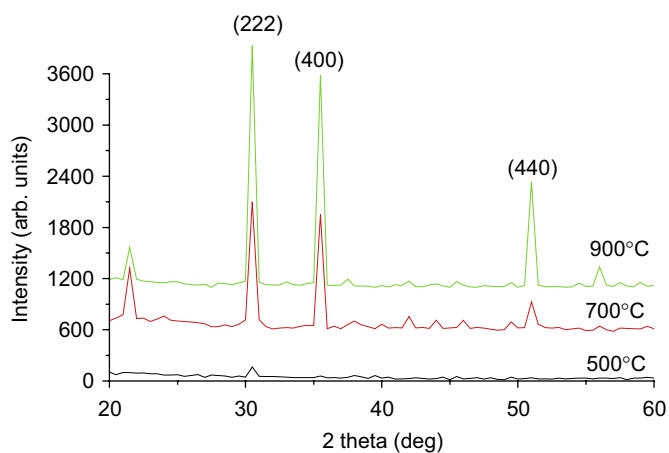


Fig. 4. XRD pattern of the  $\text{In}_2\text{O}_3$  nanostructures grown at different growth temperatures.

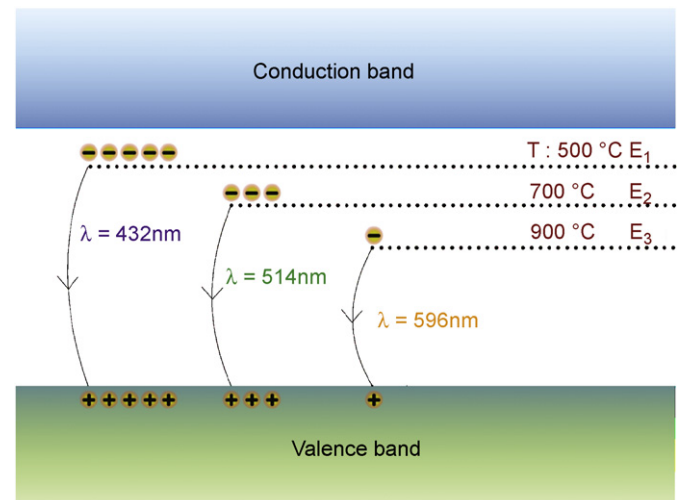


Fig. 6. Transition and emission mechanisms for  $\text{In}_2\text{O}_3$  nanostructures.

optical transition energy in the nanostructures. Considering the oxygen vacancies, the vacancies could be repaired and would diminished in amount accordingly as we increased the growth temperature.

#### 4. Conclusion

We have grown the  $\text{In}_2\text{O}_3$  nanostructures at different growth temperatures by using the thermal evaporation method. The VLS process was dominant in the growth of the  $\text{In}_2\text{O}_3$  nanostructures confirmed by the TEM images. Both SEM and XRD results revealed the clearer phase of  $\text{In}_2\text{O}_3$  nanostructures as our samples were grown at higher growth temperature. The PL measurement results showed that  $\text{In}_2\text{O}_3$  nanostructures could emit different broadband luminescence peaks ranging from 400 to 600 nm by adjusting growth temperature. Owing to the different amount of oxygen vacancies provided by different growth conditions, the optical transition energy of the  $\text{In}_2\text{O}_3$  nanostructures becomes tunable, which could be beneficial for possible applications in white light illumination.

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