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APPLICATION OF A SUPPORTED IRON OXYHYDROXIDE CATALYST IN OXIDATION OF BENZOIC ACID BY HYDROGEN PEROXIDE

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ABSTRACT

Oxidation of benzoic acid was studied via Fenton-like reaction using an innovative supported γ -FeOOH catalyst. The decomposition kinetics of hydrogen peroxide was investigated first. Oxidation of benzoic acid by hydrogen peroxide was performed to understand the effects of initial pH and hydrogen peroxide dosage. The treatment efficiency of benzoic acid at an initial pH of 3.2 was higher than at initial pHs of 6.0 and 10.0; this can be partly explained by reductive dissolution of γ -FeOOH. Therefore, the extent of heterogeneous catalysis was evaluated. We found that the majority of oxidation occurred on the catalyst surface, with some occurred in the solution due to iron dissolution of the catalyst.

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1 INTRODUCTION

Advanced oxidation processes (AOPs) show potential as one of the technologies for treating refractory compounds in waters and wastewaters. The combination of hydrogen peroxide and a ferrous salt has been referred to as "Fenton's reagent" (1). The primary oxidant in Fenton's reagent is the hydroxyl radical (OH•) generated by the reaction of hydrogen peroxide with ferrous ion:

 $H_2O_2 + Fe^{2+} \rightarrow OH_{\bullet} + OH^{-} + Fe^{3+}$ (1)

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Oxidation of aromatics by the hydroxyl radical has been extensively investigated (2,3). Fenton's reagent is an effective and simple oxidant of various types of organic contaminants. The drawback of Fenton's method for destruction of organics is the production of a significant amount of ferric hydroxide sludge that requires further separation and disposal.

Several authors have recently reported on the use of heterogeneous catalysts with hydrogen peroxide (4-7) and dissolved oxygen (8) as oxidants. Sandy aquifer material has been employed to study the decomposition kinetics of hydrogen peroxide and the degradation of quinoline (4). Goethite (α -FeOOH) particles have been used in the investigation of heterogeneous catalytic oxidation of n-butyl chloride by hydrogen peroxide (5). Lanstar High Force has developed a COE process (Catalytic Oxidation of Effluents) for the treatment of wastewater containing aromatic chemicals (6). This COE process uses a special catalyst to promote the oxidation reaction with hydrogen peroxide at 60°C. In addition, a platinum-ruthenium catalyst on a carbon support was used in the oxidation of trichloroethylene at 130°C and 6 atm with dissolved molecular oxygen as the oxidant (8).

This study developed a novel supported iron oxide granular catalyst which is prepared via crystallization process. The easy solid-liquid separation of this catalyst after oxidation can conquer the disadvantage of Fenton's method. Benzoic acid is a common by-product of petrochemical and chemical processes. It was selected as the target organic compound for this study because of its non-volatility, aromatic structure, and high reactivity with OH• but slow oxidation by hydrogen peroxide. The effects of pH and the hydrogen peroxide dosage on removal of benzoic acid by hydrogen peroxide were investigated. The performance of this novel catalyst and other iron oxide catalysts were also compared.

2 EXPERIMENTAL

2.1 Catalyst preparation

A novel granular catalyst, with the iron oxide on a brick grain support, was developed in this research in the following manner. The brick granular particles, purchased from a brick - processing factory in Taiwan, were packed as carriers in a 6.1 liter (6.8 cm- $\phi \times 170$ cm-H) fluidized bed reactor. H₂O₂ (Union Chemical Works Ltd.) and FeSO₄ (Merck) were fed continuously with molar ratio of 1:2 into the reactor bottom and the crystals were allowed to grow on the surface of brick particles for one week. The pH of the solution was controlled at 3.5 to prevent Fe(OH)₃ precipitation. The color of brick granular particles changed from orange to reddish purple after crystallization. The crystallized particles, in which via crystallization in the fluidized bed one week (9), were harvested from the fluidized bed to analyze the catalyst characteristics.

2.2 Analytical methods and catalyst characterization

Hydrogen peroxide and benzoic acid were analyzed using HPLC with a reverse phase Merck

LiChrospher C-18 column (25 cm-L \times 4 mm-ID) on the mobile phase of 40% methanol (Fisher) and 60% deionized water containing tetra-n-butylammonium phosphate PICA reagent (paired ion chromatography reagent for acid, TCI). Total iron concentration was determined with an atomic absorbance spectrophotometer (Varian Spectra AA-30). Dissolved organic carbon (DOC) was determined using a TOC analyzer (Dohrmann DC-190). The specific surface area, average pore size, and total pore volume were measured by a N₂-BET meter (Micromeritics ASAP 2400). The average particle size and the shape factor were determined using an image analyzer (Galai ScanArray-2 series). The iron content of the catalyst was dissolved via digestion treatment and analyzed using an inductively coupled plasma emission spectroscopy (ICP, ARL 3580). The granular catalyst was identified using a Mössbauer spectrometer (Austin S-600) (10); ⁵⁷Co (Pd) was used as the source and iron foil was used as the standard for the isomer shift.

2.3 Experimental procedures

Experiments were conducted at room temperature. The agitation mixing of batch reactors was kept at 120 rpm. The batch reactor was prepared by filling with the proper amount of the granular catalyst (10 g/l or 20 g/l) and 500 ml of benzoic acid solution, pH was then adjusted to the desired initial value. Concentrated hydrogen peroxide (10% w/v) was added continuously within the first five minutes of the reaction at a rate depending on the desired dosage. For the experiments in section 3.4, the dosage of hydrogen peroxide was varied from 200 mg/l to 1600 mg/l. For the rest of the experiments, the dosage of hydrogen peroxide was 800 mg/l. The initial concentration of benzoic acid ranged from 107 mg/l to 116 mg/l in the studies of oxidation. The supernatant was filtered for the analyses of H₂O₂, DOC, iron, and benzoic acid.

3 Results and discussion

3.1 Catalyst characterization

Table 1 lists the properties of the carrier and the novel granular catalyst produced from the fluidized bed crystallization reactor. The iron contents of original brick grain (carrier) and crystallized brick grain (catalyst) were 40.6 and 135.1 g/kg, respectively. After crystallization, the average pore size reduced but the total pore volume increased apparently, resulting in a higher overall porosity. The carriers (i.e., supports) consist mainly of quartz (SiO₂) according to XRD; the minor component, α -Fe₂O₃, was found in the Mössbauer spectrum (Figure 1a). Figure 1b shows the Mössbauer spectrum of the granular catalyst at room-temperature. The central quadrupole doublet represents γ -FeOOH. The isomer shift and quadrupole splitting of Mössbauer parameters were 0.36 and 0.69, respectively. Therefore, the major component coated on the catalyst surface was determined to be γ -FeOOH (10). γ -FeOOH (also called lepidocrocite) has been identified as the first solid product of corrosion, and it can convert into α -FeOOH, and later, γ -Fe₂O₃ (10). After crystallization, the average brick grain surface area increased from 2.57 m²/g to 48.3 m²/g, which is

relatively lower than the surface area of pure FeOOH (164.1 m²/g, Aldrich). The synthesis of γ -FeOOH may occur via the oxidation of ferrous ion by hydrogen peroxide (11,12) as below:

$$H_2O_2 + 2Fe^{2+} + 2H_2O \ge 2 \gamma - FeOOH + 4H^+$$
 (2)

By means of shaking tests, we found that the coating of γ -FeOOH on the brick grain carrier is much stronger than that on silica sand, another common carrier (seed). Under the same crystallization condition for one week, the iron content of γ -FeOOH-laden silica sand was determined to be 59.1 g/kg by ICP, which is significantly lower than that of γ -FeOOH-laden brick grains (135.1 g/kg) as listed in Table 1. The iron constituent in brick grains is considered to be the major factor in prompting crystal growth, as well as the formation of delicate crystal structures.

Parameters	Carrier (original brick grain)	Catalyst (crystallized brick grain)
Iron content (g/kg)	40.6	135.1
Bulk density (g/cm ³)	1.010	1.111
Average particle size (mm)	0.515	0.564
Specific surface area(m ² /g)	2.57	48.3
Average pore size (µm)	0.0079	0.0036
Total pore volume (cm ³ /g)	0.0051	0.0431
Shape factor	0.769	0.804

Table 1. Properties of the carrier and the catalyst produced from the fluidized bed crystallization reactor

3.2 Decomposition of hydrogen peroxide in the absence of benzoic acid

The reaction of hydrogen peroxide with metals or metal oxides is usually described by a modified Haber-Weiss mechanism as below (13):

$$H_2O_2 + S \rightarrow OH_{\bullet} + OH^{-} + S^{+}$$
(3)

where S denotes the active site on the catalyst surface and S^+ represents the oxidized site. In the absence of benzoic acid, the decomposition rate of hydrogen peroxide follows a first-order relationship with the concentration of hydrogen peroxide in this heterogeneous catalysis system:

$$-\frac{d[H_2O_2]}{dt} = k_{obs}[H_2O_2] \tag{4}$$

Equation (4) can be transformed into an integrated expression,

$$\ln\frac{[H_2O_2]}{[H_2O_2]_t} = -k_{obs} \times t \tag{5}$$

where t denotes the reaction time, $[H_1O_2]_i$ and $[H_2O_2]$ represent the hydrogen peroxide concentrations at the initial stage and at a specific reaction time, and k_{ac} is an observed first-order rate constant.



Figure 1. Room-temperature Mössbauer spectrum of (a) the carrier, and (b) the granular catalyst produced from the fluidized bed crystallization reactor.

In Table 2, the effect of initial pH (designated as pHi) on hydrogen peroxide decomposition in the absence of organic compounds is summarized. It is evident that the decomposition rate was strongly pH dependent, and appeared to increase as pH increased in this heterogeneous catalysis, which was also observed in the goethite system (5). According to the surface complexation theory, when pH is changed, the binding strength between hydrogen peroxide and iron oxyhydroxide may be altered due to the different distribution of three surface species (= $Fe^{III}-OH_2^+$, = $Fe^{III}-OH$, and = $Fe^{III}-O'$) (14, 15). The results demonstrate that hydrogen peroxide may favor the more negatively charged oxide surface, which can be explained by the conclusion of Wallace (16) that hydrogen peroxide may form strong complexes with compounds possessing weak base properties.

pHi	$k_{obs}(hr^{-1})$
3.3	0.102
5.4	0.123
7.0	0.272
8.9	0.326

Table 2. Effect of initial pH on hydrogen peroxide decomposition

 $[H_2O_2]_i = 800 \text{ mg/l}$, catalyst concentration= 20 g/l

3.3 Effects of pH on oxidation of benzoic acid by hydrogen peroxide

Figures 2a and 2b display the effects of initial pH on the percentage of benzoic acid remaining after oxidation (BA/BA_i) and the dissolved iron concentration, respectively. The amount of the catalyst used in

these experiments was 10 g/l. After 6 hours of reaction, the final pH values of the reactors changed to 3.0, 4.3 and 5.8 from initial pH values of 3.2, 6.0 and 10.0, respectively. In the absence of hydrogen peroxide, only trace amount of benzoic acid was adsorbed on the granular catalyst at the equilibrium pH of 5.0 (pHi 6.0) and 6.5 (pHi 10.0), in contrast to about 11% when equilibrium pH was 3.2 (pHi 3.2). The stronger adsorption at low pH may be attributed to the low pKa of benzoic acid (i.e., pKa = 4.2). According to the pHzpc (point of zero charge) of γ -FeOOH (i.e., pHzpc = 7.2) (17), the catalyst carried a positive charge between pH 3.2 and 7.2. Adsorption of benzoic acid on the catalyst is pH-dependent, as has been commonly observed in the study of simple organic acids adsorption on iron oxide (18, 19).

Figure 2a depicts that the benzoic acid oxidation rate at pHi 3.2 exceeds those at pHi 6.0 and 10.0. The higher benzoic acid oxidation rate at pHi 3.2 may correlate to the adsorption behavior of benzoic acid on the granular catalyst. This was also in accordance with the following phenomena: the dissolved iron concentration increased from 1.4 mg/l to 4.3 mg/l between 3h and 6h at pHi 3.2, but was below 0.15 mg/l at pHi 6.0 and 10.0, as shown in Figure 2b. This was due to the reductive dissolution reaction of γ -FeOOH as described below (10, 15, 20):

$$\gamma \text{-FeOOH}_{(s)} + 3 \text{ H}^+ + e^- \rightarrow \text{Fe}^{2+} + 2 \text{ H}_2\text{O}$$
(6)

Stone (20) found that the rate of reductive dissolution was dependent on pH and organic reductant concentration. Therefore, the acidic condition favors reductive dissolution of γ -FeOOH which may increase the initial rate of Fenton's reaction. From the above results, we may conclude that the reaction of OH radicals with benzoic acid occurs not only on the catalyst surface, but also in the aqueous solution (Fenton's reaction) through iron dissolution of the catalyst at pHi 3.2.

3.4 Effect of hydrogen peroxide dosage on oxidation of benzoic acid and reductive dissolution of iron oxyhydroxide

The influence of hydrogen peroxide dosage on oxidation of benzoic acid was also investigated. The change of dissolved iron during the reaction was shown in Figure 3a. The result indicates that there was an obvious difference in iron concentrations depending on the dosage of H_2O_2 . They also show that the presence of benzoic acid affected the iron concentration. The dissolved iron concentration increased with increasing H_2O_2 dosage in the presence of benzoic acid. Without benzoic acid (the control test), the dissolved iron in the aqueous phase increased only slightly to approximately 0.25 mg/l even after 6.5 hours of reaction time at dosages from 200 to 1600 mg/l H_2O_2 . Thus, the dissolved iron contributed only trivial effect to the decomposition of H_2O_2 . This finding also correlates with the reductive dissolution of γ -FeOOH, as indicated in equation (6). Benzoic acid adsorbed on the iron oxyhydroxide surface can readily exchange electrons with an Fe(III) surface center, and can form inner-sphere surface complexes (15). Heterogeneous catalytic oxidation of benzoic acid donates electrons to enhance Fe²⁺ dissolution of γ -FeOOH under acidic conditions, which induces the homogeneous catalytic oxidation. Therefore, we can conclude that



Figure 2. Effects of initial pH values on (a) the benzoic acid remaining percentage, and (b) the dissolved iron concentration in oxidation of benzoic acid. The control experiment is conducted in the absence of H_2O_2 with pHi 3.2 for adsorption alone. $[H_2O_2]_i = 800 \text{ mg/l}$, [catalyst] = 10 g/l, $[BA]_i = 116 \text{ mg/l}$, [catalyst] denotes the catalyst concentration



Figure 3. Effects of hydrogen peroxide dosages on (a) dissolved iron concentrations, and (b) the two-stage, first-order reaction kinetics in oxidation of benzoic acid. The control experiment is conducted in the absence of benzoic acid with H_2O_2 dosage of 1600 mg/l. pHi=3.2, [catalyst]=20 g/l, [BA]_i=107 mg/l, H denotes H_2O_2 dosage

heterogeneous and homogeneous oxidation reactions are closely related.

To analyze the kinetics of benzoic acid degradation, the plots of -ln(BA/BA_i) vs. time is presented in Figure 3b. The two-stage first-order reaction kinetics describes the change of benzoic acid reasonably well. As shown in Figure 3b, the turning points of the four curves all occurs at 0.5-1.0 mg/l of dissolved iron concentration. The first stage has a lower reaction rate constant because heterogeneous catalysis dominates here, which will be verified in section 3.6. The higher reaction rate constant occurring in the second stage is attributed to reductive dissolution of iron oxyhydroxide, which corresponds to Figure 3a.

3.5 Comparison of supported y-FeOOH catalyst with other iron oxide catalysts

To compare the performance of this novel catalyst with other iron oxide catalysts (5, 21, 22), we evaluated two indexes: the stoichiometric efficiency (E) in oxidizing pollutants by H_2O_2 , and the H_2O_2 decomposition rate constant (k_{surf}) in the absence of pollutants (Table 3). We define E as below (21):

$$E \text{ (mole/mole)} = \frac{\Delta \text{ [pollutant]}}{\Delta \text{ [H2O2]}}$$
(7)

When E is low, few radicals react with organic compounds, instead they undergo inefficient scavenging reaction (21). Furthermore, E is affected by the type and concentration of the pollutant, H_2O_2 concentration, and pH (4, 21, 22). The normalized rate constant to the surface area, k_{surfs} is defined as below:

$$k_{surf} = \frac{k_{obs}}{(catalyst surface area per liter of water)}$$
(8)

Valentine and Wang (21) have demonstrated that oxides could have similar reactivity, but different catalytic activity for organic compounds. All three oxides exhibited similar reactivities toward H_2O_2 decomposition (k_{surf}), however, the stoichiometric efficiencies of ferrihydrite and semicrystalline were only 14% and 43%, respectively, compared with that of goethite (Table 3). This may be due to their structural difference; ferrihydrite has more vacant Fe sites and OH groups to consume radicals than goethite (23). As shown in Table 3, among these oxides studied in the reviewed literatures, goethite possesses the highest catalytic activity. Therefore, we compared the supported γ -FeOOH catalyst prepared in our laboratory with the purchased goethite granular particle. The catalytic activity of the supported γ -FeOOH catalyst was also evaluated with another refractory target compound, 2,4,6-trichlorophenol (Table 3). The results indicate that the novel catalyst had lower k_{surf} but higher E than goethite. It proves that the novel granular catalyst is promising because of the insignificant OH• scavenging behavior.

In our study, the E value in treating benzoic acid decreased to a plateau when pH increased to 4.3, which is similar to the result of Khan and Watts (22). Figure 3b and Table 3 indicate that higher H_2O_2 dosages induce faster benzoic acid degradation, yet reduce E. These phenomena may be due to the competition of

Table	3. Comparison of various studies com	ducting iro	n oxide catalyzec	t oxidation	by stoichi	ometric	c efficiency	(E) and H_2O_2
decomp	position rate constant (k_{uvp})							
Authors	Catalyst: preparation	[Catalyst]	Target	[Pollutant]	[H ₂ 0 ₂]	Hd	E mole/mole)	k _{urf} min-1(m ² /1)-1
Chou and Huang	Supported γ -FeOOH particle (0.564mm): prepared by crystallization	20 g/l	Benzoic acid	107 mg/l	200 mg/l 400 mg/l	3.2 1	61×10 ⁻¹	
[this study]	To mark the formula of	10 g/l		116 mg/l	800 mg/l	3.0 6	.13×10 ⁻²	1.76×10 ⁶ (pH _{3.3})
						4.3 2 5.8 1	00×10 ⁻²	2.12×10*(pH ₁ 5.4) 4.70×10*(pH ₁ 7.0)
		20 g/l	2,4,6-TCP	115 mg/l	800 mg/l	3.3 1	98×10 ⁻²	
						5.68	.32×10 ⁻³	
	FeOOH particle (0.3-0.6mm): purchased	10 g/l	Benzoic acid	116 mg/l	800 mg/l	4.3 6	44×10 ⁻³	8.53×10 ⁻⁶
Valentine	Goethite powder (529.5nm):	2.5 g/l	Quinoline	10 mg/l	500 mg/l	7.7 1	.45×10 ⁻³	1.80×10 ⁻⁵
and Wang [21]	prepared by aging Fe(OH) ₃			50 mg/l		0	.95×10 ⁻²	1.80×10 ⁻⁵
	Semicrystalline (852.6nm): as above	0.5 g/l		10 mg/l		9	21×10 ⁴	1.80×10 ⁻⁵
	Ferrihydrite (622.9nm): as above	0.25 g/l		10 mg/l		7	07×10 ⁴	5.20×10 ⁻⁵
Lin [5]	Goethite particle (0.3-0.6mm): purchased	0.5 g/l	Butyl chloride	7.4 mg/l	75 mg/l	7.5 1	80×10 ⁻¹	2.34×10 ⁴
					112 mg/l 112 mg/l	3.8		1.58×10 ⁻⁴ 2.2×10-5
Khan and	Sand-goethite particle (~0.1 mm):	500 g/l	Perchloroethylene	5 mg/l	68 mg/l	3	03×10 ⁻²	4.00×10 ⁻⁷
Watts [22]	mixture of 93% sand and 7%					5 3	25×10 ⁻³	4.00×10 ⁻⁷
	purchased goethite					74	03×10 ⁻³	4.90×10 ⁻⁷

Table 3.

with pollutants rather than without pollutants; estimation of the surface area as $1.0\ m^2/g$

H₂O₂ for the OH radical, and explained by the following reaction:

$$H_2O_2 + OH_{\bullet} \rightarrow HO_{2^{\bullet}} + H_2O, \tag{9}$$

where $HO_{2^{\bullet}}$ is the perhydroxyl radical, which is a relatively weak oxidant compared to the OH. It has been proven that higher H_2O_2 concentration favors the above mechanism (24).

3.6 Extent of heterogeneous catalysis and homogeneous catalysis

To thoroughly understand the proportions of heterogeneous catalysis and homogeneous catalysis, a parallel oxidation reaction was conducted with an equivalent concentration of soluble ferrous ion. The experiments were carried out by adding 5 mg-Fe/l (as FeSO₄) and 800 mg/l H₂O₂ in the presence (catalyst/Fe(II), trial I) and absence (Fe(II)-only, trial II) of the granular catalyst. The catalyst-only system (trial III) contains 20 g/l of catalyst without addition of Fe(II). Table 4 summaries the oxidation and the mineralization of benzoic acid in the above three systems. This table shows that no benzoic acid was left in trial I and II after 1.5 hours, but benzoic acid is depleted till 4.5 hours in trial III. The remaining DOC percentages of trial III and trial II at 5 hours were 41.3% and 72.9%, respectively. The results demonstrate that trial III has lower benzoic acid oxidation rate but higher mineralization rate than that in trial II, even when the dissolved iron concentration was kept below 5 mg/l. The finding indicates that by-products of benzoic acid oxidation of this Fenton-like reaction (H₂O₂ + γ -FeOOH) may be different from those of Fenton's reaction (H₂O₂ + Fe²⁺). In other words, they have different mechanisms for benzoic acid oxidation.

A control trial (trial IV) was performed by only adding benzoic acid and catalyst to investigate the adsorption extent. The changes of residual DOC and the dissolved iron concentration during benzoic acid degradation of trials I. II. III, and IV are presented in Figures 4a and 4b, respectively. We divide the graph into two regions for the purpose of discussion. The line chosen to separate the two regions is drawn according to the dissolved iron concentration of trial I; the dissolved iron concentration before the line (region A) is less than 5 mg/l because of adsorption effect on y-FeOOH, and after the line (region B), larger than 5 mg/l. At 2.3 hours of reaction, the dissolved iron concentration of trial I approaches that of trial II; the remaining DOC percentages of trial I, II, and IV are 67.7%, 91.8%, and 99%, respectively (Figure 4a). This means 31.3% of DOC removal was due to the combined effect of heterogeneous and homogeneous catalysis (trial I), while only 7.2% of DOC removal was attributed to homogeneous catalysis alone (trial II). Therefore, about 77% of mineralization is contributed by heterogeneous catalysis within region A, where heterogeneous catalysis dominates. Khan and Watts (22) also found the similar phenomena using the silica sand-goethite catalyst and H_2O_2 to treat percholoroethylene (PCE). They proved that up to 94% of PCE degradation was attributed to heterogeneous catalysis within the first 24 hours at pH 3, where slight homogeneous catalysis by soluble iron occurred. In region B, benzoic acid was completely oxidized to its by-products. The dissolved iron concentration of trial I was higher than that of trial II; the difference increased gradually due to Fe²⁺ dissolution from y-FeOOH. Therefore, we can conclude that homogeneous catalysis is of increasing importance in region B of the heterogeneous system.

Trial	BA depletion (h)	DOC 5 h ^a (%)	Soluble Fe _{5 h} (mg/l)
I: catalyst/Fe(II) system	1.5	39.4	10.4
II: Fe(II)-only system	1.5	72.9	5
III: catalyst-only system	4.5	41.3	2.3

Table 4. Oxidation and mineralization of benzoic acid in trials I, II, and III

^aDOC _{5b}^c the remaining DOC percentage at 5 hours of reaction

Fe(II) dosage = 5 mg-Fe/l, pHi=3.2, [BA]_i=107 mg/l, $[H_2O_2]_i$ =800 mg/l, DOC_i=95.5 mg/l.

Trial I - catalyst/Fe(II) system: with 20 g/l of catalyst and with 5 mg-Fe(II)/l

Trial II - Fe(II)-only system: without catalyst and with 5 mg-Fe(II)/l

Trial III - catalyst-only system: with 20 g/l of catalyst and without Fe(II)



Figure 4. Changes of (a) residual DOC, and (b) dissolved iron concentration during oxidation of benzoic acid in trials I, II, III, and IV. The experimental conditions of trials I, II, and III are the same as those in Table 4. The control system (trial IV) contains only benzoic acid and 20 g/l of catalyst (without H_2O_2).

4 CONCLUSIONS

According to the above results and discussion, we have the following conclusions:

 The novel catalyst prepared by our crystallization process has been identified as γ-FeOOH coated onto brick grains, and it has the ability to decompose hydrogen peroxide as well as degrade benzoic acid. The supported γ-FeOOH catalyst has been proven to possess lower reactivity toward H₂O₂ (k_{surf}) but higher stoichiometric efficiency (E) in oxidizing benzoic acid than goethite, a promising catalyst.

- (2) In the absence of benzoic acid, hydrogen peroxide is decomposed primarily on the catalyst surface. The decomposition rate follows a first-order kinetics and appears to increase as pH increases in this heterogeneous catalysis system.
- (3) In the presence of benzoic acid, the majority of mineralization of benzoic acid takes place on the catalyst surface through heterogeneous catalysis in the early stage, while some occur in the aqueous phase through homogeneous catalysis. Heterogeneous catalysis in the presence of benzoic acid apparently dissolves more iron than that in the absence of benzoic acid, and the iron concentration is increased by increasing H_2O_2 dosages only in the presence of benzoic acid. These results, we suggest, are attributable to the reductive dissolution reaction of γ -FeOOH. Oxidation of benzoic acid in the heterogeneous system contributes electrons to hasten the Fe²⁺ dissolution of γ -FeOOH under acidic conditions, thus inducing homogeneous catalytic oxidation.

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