國立交通大學

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碩士論文

單迴路積分三角類比數位轉換器之積分

器充電雜訊與諧波功率模型

Analytical Settling Noise and Distortion Power Models

of Sigma-Delta ADCs

111

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中華民國九十七年九月

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摘要

交換式電容積分器是積分三角轉換器中基本的建構成份。其電容不完全的充 放電轉換特性(積分器充放電問題)為積分三角轉換器中一個主要影響輸出誤差 的來源。而因爲積分器充放電問題的高複雜性,相關的誤差和失真的解析模型實 際上是不存在的。在此篇論文中,我們的目的在於經由非線性擬合方法和輸出端 頻譜預測技術來分析積分器充放電問題。由上法,積分器充放電問題誤差和失真 的封閉解可獲得,且可使用積分三角轉換器中的系統參數來組成函數以呈獻出 來。同時我們使用了行爲層的模擬以及 HSPICE 電路的模擬來驗證此解析模型的 正確性,驗證結果顯示出我們的解析模型是足夠精確的。

Analytical Settling Noise and Distortion Power Models of Single-Loop Sigma-Delta ADCs

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Institute of Electrical and Control Engineering Nation Chiao Tung University ABSTRACT

Switch-capacitor (SC) integrator is the basic building component for sigma-delta $(\Sigma \Delta)$ modulators and its incomplete charge transfer (settling problem) constitutes one of the dominant error sources in $\Sigma \Delta$ modulators. Due to the complexity of settling problem, analytic models for related noises and distortions are virtually non-existent. In this paper, we aim to analyze the settling problems by employing nonlinear fitting methods and output spectrum prediction techniques. Closed forms of settling error and settling distortion models are obtained, and are represented as functions of $\Sigma \Delta$ modulator system parameters. Both behavior simulations and HSPICE circuits are employed to verify these analytical models, and the results show that our analytical models are sufficiently accurate.

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List of Symbols

Symbols

•	
Vlsb	Quantizer step size
V_{os}	Maximum output swing of op-amp
OSR	OverSampling Ratio
n	Order of the Sigma-Delta modulator
В	Number of bits in the quantizer
f_s	Sampling Frequency
$f_{\scriptscriptstyle B}$	Signal Bandwidth
$V_{\scriptscriptstyle ref}$	Reference Voltage of the quantizer
A_0	Finite Gain of OTA
f_{in}	Frequency of the input signal
ϕ_i	ith phase of a nonoverlap clock
$A_{_{in}}$	Amplitude of input signal
$\sigma_{_{jit.}}$	standard deviation of clock jitter
C_s	Sampling capacitor
~	
C_{I}	Integrating capacitor
$C_{\scriptscriptstyle L}$	Load capacitor of OTA
C_{Logic}	The loading capacitors of CMOS logic gates
C_{gate}	The gate capacitances of all CMOS transmission gates
C_{OX}	The capacitance per unit area of the gate oxide
V_{s}	Input signal plus feedback DAC signal
$ au_1$	Time constant of input branch
$\sigma_{_{V\!S}}$	Standard deviation of V_s
$ au_2$	Time constant of integrator output settling
a_i	gain coefficient of <i>i</i> th integrator
,	5 0

η	percentage of the bottom plate parasitic
Т	Absolute temperature
R	Switch ON resistance
N	quantizer levels
gm1	Amplifier transconductance
Pr()	Probability of some condition
$\sigma_{\scriptscriptstyle cap.}$	Mismatch of unit capacitance
k	Boltzmann's constant (1.38×10^{-23}) J/K
α	OTA noise factor
Erf[]	Error Function
I _{OTA}	Total current of the OTA
I _B	Bias current of each transistor of the input differential pair of OTA
k _{OTA}	The ratio of the total current of the OTA to this bias current
f_{cl2}	The <i>GBW</i> of the OTA
$V_{\it reff}$	The overdrive voltage of the transistor of the input differential pair of
	ΟΤΑ
k _{cs}	The ratio between the summation capacitance of C_s in all stages and
	the one in the first stage
\mathcal{E}_0	The permittivity of free space
N_{s}	The number of the CMOS transmission gate in $\Sigma\Delta$ modulator

1.Introduction

1.1 Current Status and Background

Sigma-delta($\Sigma\Delta$) A/D converters have been widely used for implementation of analog-to-digital conversion with high-resolution and low-to-moderate bandwidth ranging from 100Hz to 10MHz like audio [1-3], precision measurement [4], mobile communications [5], worldwide interoperability microwave access (WiMAX) system [6], and broadband wireline application like ADSL [7, 8]. Compared to the traditional converters, $\Sigma\Delta$ modulators have several advantages such as superior linearity and accuracy, simple realization, and low sensitivity to circuit imperfection [9], so $\Sigma\Delta$ modulators have become more suitable for high-resolution and low-power designs.

Switched-capacitor (SC) integrators are basic building components for implementation of $\Sigma\Delta$ circuits. Its incomplete transfer of charge and the slewing effect degrade drastically the performance of $\Sigma\Delta$ modulators and remains as the most crucial factor that restricts the performance of $\Sigma\Lambda$ modulators. The influence increases as sampling frequency increases, since higher sampling frequency shortens the operating time of the integrator so that the integrator settling error rises. Due to the complexity of settling problem, analytic models for related noises and distortions are virtually non-existent. Recently papers considered transient transfer of charge in SC integrators and proposed several time-domain-based behavioral descriptions [10-12], which can be used in behavior simulations. Behavior simulations are time-consuming, indirect, and difficult to separate settling noises from other noises. On the other hand, analytical efforts are actually seen before. In [18-20], a detailed transient analysis for the charge-transfer error was carried out, but only for linear systems. In [21], the distortion due to operational transconductance amplifier (OTA) dynamics has been

analyzed and modeled. It uses power expansion and nonlinear fitting to obtain analytical model to represent harmonic distortion as a function of the slew-rate (SR), gain-bandwidth (GBW), and nonlinear DC gain, but the settling noise was not discussed. It is coarsely assumed in [13] that the settling noise is white and the associated power spectral density (PSD) is constant in the sampling interval, but this is far from reality.



1.2 Motivation and Aim

Designing of $\Sigma \Delta$ modulators is a very complex process. Recently $\Sigma \Delta$ modulator designing based on numerical optimization [13-15] (behavior simulation) is becoming popular, which requires many computing iterations until best performance is achieved. If the best performance achieved still can not meet the design specification, this approach can provide little clue about the dominating noise or distortion. In contrast, design and optimization based on analytical noise and distortion models can be a more efficient and dependable approach [16, 17], as long as all of the important noise and distortion models are available. Although many noise and distortion models are well derived for $\Sigma \Delta$ modulators [], analytical model for switched-capacitor(SC) integrators settling noise is never seen in the literature. For the reasons provided in this and previous paragraphs, the major goal of this paper is to provide the settling noise model.

The settling problems of the SC integrators are mainly caused by non-idealities of OTA such as finite dc gain, finite GBW, and SR limitations. Our research shows that these non-idealities create nonlinear transfer characteristics, which not only cause signal distortions, but also reflect high-frequency noises into base band. By employing nonlinear fitting methods and output spectrum prediction techniques, closed forms of settling error and settling distortion analytical models are obtained, and are represented as functions of $\Sigma\Delta$ modulator system parameters. Both behavior simulations and HSPICE circuits are employed to verify these analytical models, and the results show that our analytical models are sufficiently accurate.

1.3 Organization

This paper is organized as follows. In section II, the motivation of $\Sigma\Delta$ modulators settling effect and properties of the input for SC integrator are discussed. The formulation of analytical settling noise power model is presented in section III with an analytical discussion. In section IV, we develop the model to the settling distortion and discuss the relevance with system parameters. In section V, simulation results including transistor-level and behavior model are used to validate the model do an analytical discussion. in section VI, we provide some conclusions.



2. Formulation of $\Sigma\Delta$ Modulators Settling Problems

There are two purposes in this section. The first is to clearly define the settling error in switched-capacitor integrators. The second is to explore the properties of V_s , which is the input to SC integrator. Fig. 2.1 indicates a standard architecture of second order sigma-delta modulators, where $H(z) = z^{-1}/(1 - z^{-1})$ is the transfer function of switched-capacitor integrator. We only consider the settling error of first stage integrator. Settling errors at later stages are less influential due to noise shaping. Fig. 2.2 shows a typical scheme of switched capacitors integrators with DAC branches. In Fig. 2.2, C_{μ} is the unit capacitor whose capacitance value is $C_s/2^B$.





Fig. 2.2. A typical SC integrator with DAC branches

2.1 Settling Noise of Sampling Phase and Integration Phase

Sampling and integration phase will be analyzed separately. Fig. 2.3 illustrates sampling and integration phase of SC integrators with the MOS switched on-resistance *R* and the transconductance of OTA, *gm1*. Let the output parasitic capacitor be $C_L \cong \eta \cdot C_I$, where η is the percentage of bottom plate parasitic, assumed to be 20%[22]. In Fig. 2.3(a), the voltage V_S represents the difference between the sinusoid input signal and the feedback signal from DAC:

$$V_{s}(z) = X(z) - Y(z)$$
 (2.1)

In a second-order $\Sigma \Delta$ modulator, modulator output signal Y(z) is the time delay version of X(z) plus high-pass filtered (noise shaped) quantization noise $(1-z^{-1})^2 E(z)$. Therefore,

$$Y(z) = z^{-2}X(z) + (1 - z^{-1})^{2}E(z)$$
(2.2)

Combining (2.1) and (2.2), $V_s(z)$ can be written as

$$V_{s}(z) = X(z) \left[1 - z^{-2} \right] - (1 - z^{-1})^{2} E(z)$$
(2.3)

It is sampled by C_s , so C_s is charged in the half clock period T/2 to the voltage V_{CS} :

$$V_{CS} = V_{S} \cdot [1 - \exp(-\frac{T}{2 \cdot \tau_{1}})]$$
(2.4)

where $\tau_1 = R_s \cdot C_s$ is the time constant of the sampling phase in the input branch. So the setting error during the sampling phase is:

$$\varepsilon_1 = V_s \cdot \exp(-\frac{T}{2 \cdot \tau_1}) \tag{2.5}$$



Fig. 2.3 Switched capacitor integrator diagrams

Next, we consider the integration phase shown in Fig. 2.3(b), where the 2^{B} unit capacitors are combined into C_{s} , and the 2^{B} DAC switches are neglected. The charge stored in sampling capacitor will be added to the integration capacitor and this charge current is supplied by OTA. So when the slew rate and gain bandwidth are not large enough, the settling error ε_{2} will appear. According to absolute value of V_{s} , three types of settling conditions can happen in the integrator output during this phase, and the corresponding voltage errors of these three conditions are [11]:

1. Linear settling: When the initial change rate of the integrator output voltage (V_o) is smaller than the OTA slew rate (*SR*).

$$\varepsilon_{2} = a_{1} \cdot |V_{S}| \cdot \exp(-\frac{T}{2 \cdot \tau_{2}}),$$

when $0 < |V_{S}| < \frac{1}{a_{1}} \cdot SR \cdot \tau_{2}$ (2.6)

2. Partial slewing: The initial change rate of V_o is larger than SR, but it gradually decreases until it is below the slew rate.

$$\varepsilon_2 = SR \cdot \tau_2 \cdot \exp\left(\frac{a_1 \cdot |V_s|}{SR \cdot \tau_2} - \frac{T}{2\tau_2} - 1\right),$$

when $\frac{1}{a_1} \cdot SR \cdot \tau_2 < |V_s| < (\frac{T}{2} + \tau_2)\frac{SR}{a_1}$ (2.7)

3. Fully slewing: The initial change rate of V_o is larger than SR, and it maintains

above SR in the $T_{/2}$ interval.

$$\varepsilon_2 = a_1 \cdot |V_s| - SR \cdot \frac{T}{2}$$

when $|V_s| > \frac{SR}{a_1} (\frac{T}{2} + \tau_2)$ (2.8)

where SR is the slew rate of OTA, and $\tau_2 = \frac{1 + 2\pi \cdot GBW \cdot R \cdot Cs}{2\pi \cdot GBW}$ [23] is the time

constant in the integration phase, with *GBW* being the equivalent gain bandwidth in the integration phase. The capacitor loading in OTA output during this phase is heavier than in the sampling phase, and is [17]

The *GBW* is given by
$$GBW = \frac{gml}{C_{12} \cdot 2\pi}$$
(2.9)
(2.9)
(2.10)

In this section, we separately discuss the time-domain and frequency-domain properties of V_s to find out the time-domain probability distribution and the P.S.D of. These properties will be used to do nonlinear fitting and spectrum construction of settling noise in section III.

Firstly, we need to find the V_S time-domain statistical property. Simulations results (using SIMULINK) on a second-order $\Sigma \Delta$ modulator with $a_1 = 0.5$, $a_2 = 2$, 10-level quantization, reference voltage $V_{ref} = 1$, and a full scale sinusoidal input signal, are shown in Fig. 2.4. The result is close to a Gaussian distribution. Therefore, we assume V_S is Gaussian distributed with a zero mean. The standard deviations σ_{VS} of V_S under different quantizer levels are tabulated in Table 2.1 We observed that when the quantizer level N increases, σ_{VS} decreases. From this table, the relation between standard deviation σ_{VS} and quantizer levels 2^{B} can be approximated by

$$2^{B} \cdot \sigma_{vs} \approx 1.4 \cdot \left| V_{ref} \right| \tag{2.11}$$



Fig. 2.4. Simulated results of V_S distribution

	TABLE 2.1				
Sta	Standard deviations of V_s vs. different quantizer bit numbers				
	Std.		Ouentinen	Bit	
	deviation	Variance		number	
- é	(σ_{vs})		level (IN)	(B)	
5	0.706	0.498	2	1 1 2	
28	0.476	0.227	3	1.585	
	0.282	0.080	5	2.322	
5	0.198	0.040	7	2.808	
	0.152	0.023	9	3.17	
	0.124	0.016	11	3.46	
2	0.047	0.002	31	4.95	
- 52	State - 19	e			

Next, we must determine the P.S.D of V_S . Am expression for V_S has been given in (2.3)

$$V_{s}(z) = X(z) \left[1 - z^{-2} \right] - (1 - z^{-1})^{2} E(z)$$

The PSD of V_s of second order $\Sigma\Delta$ modulator which simulates with OSR = 16, SR = $60_V / \mu s$, GBW = 130M, and a 100kHz sinusoidal input signal is plotted in Fig. 2.5. In order to calculate the PSD of V_s , we separately discuss the part of E(z) and X(z). We firstly ignore X(z) in (2.3) and express V_s as

$$V_s(z) = (1 - z^{-1})^2 E(z)$$
(2.12)



Then the magnitude of E(z) must be determine. The range of quantization error is limited in $\pm V_{LSB}/2$, and we assume the probability density function of quantization error is uniformly distributed between $\pm V_{LSB}/2$ and its mean is zero. From this assumption, the total quantization noise power can be calculated as

$$e_q^2 = \frac{V_{LSB}^2}{12}$$

$$V_{LSB} = \frac{FS}{2^B}$$
(2.13)
$$FS = Full scale = V_{ref+} - V_{ref-}$$
B: Quantization bit number

Since all the noise power of quantization error is folded into the frequency band $-f_s/2 \sim f_s/2$ and power spectral density is white, we can easily get the height of power spectral density of quantization noise.

$$h_e = \frac{V_{LSB}}{\sqrt{12f_s}} \tag{2.15}$$

Then we substitute z with $e^{j2\pi f/f_s}$ in (2.12) and magnitude of V_S can be defined as

$$|V_s(f)| = \left[2 \cdot \sin\left(\frac{\pi f}{f_s}\right)\right]^2 \cdot \frac{FS}{2^B \sqrt{12f_s}}$$
(2.16)

So the relationship between the magnitude of V_s and the bits number translates to a gain. Fig. 2.6 shows that the shape of V_s is not related to bits which can only affect the level of quantization noise floor.



Fig. 2.6. Simulated results of V_s with $A_{VS} = 0.5$, OSR = 16, and different Bits

Then we consider the part of X(z) and ignore the E(z) in (2.3) to express V_S as

$$V_{s}(z) = (1 - z^{-2})X(z)$$
(2.17)
Take the inverse z-transform to (2.17)

$$V_{s}(t) = x(t) - x(t - 2T)u(t - 2T)$$
(2.18)

$$= A_{in} \sin(\omega t) - A_{in} \sin(\omega (t - 2T)) \cdot u(t - 2T)$$
(2.18)
Then, the amplitude of V_{s} can be obtained as

$$A_{VS} = V_{s}(2T) = x(2T) = A_{in} \sin(\omega \cdot 2T) \cong 2A_{in} \cdot \omega \cdot T$$
(2.19)

Note that A_{VS} is not related to quantizer bit number B. The result has been verified by behavior simulation under different B values, as shown in Fig. 2.6. From (2.19), we can see that input signal amplitude A_{in} , input signal frequency ω and sampling time *T* are the critical parameters to impact the harmonic distortion.

2.3 Performance Metrics for a $\Sigma \Delta$ Modulator

• Signal to Noise Ratio: The SNR of a data converter is the ratio of the signal power to the noise power, measured at the output of the converter for certain input amplitude. The maximum SNR that a converter can achieve is called the peak SNR.

- Signal to Noise and Distortion Ratio: The SNDR of a converter is the ratio of the signal power to the power of the noise and the distortion components, measured at the output of the converter for certain input amplitude. The maximum SNDR that a converter can achieve is called the peak SNDR.
- **Dynamic Range at the input:** The DRi is the ratio between the power of the largest input signal that can be applied without significantly degrading the performance of the converter, and the power of the smallest detectable input signal. The level of significantly degrading the performance is defined as the point where the SNDR is 6 dB bellow the peak SNDR. The smallest detectable input signal is determined by the noise floor of the converter.
- Dynamic Range at the output: The dynamic range can also be considered at the output of the converter. The ratio between maximum and minimum output power is the dynamic range at the output DRo, which is exactly equal to peak SNR.
- Effective Number of Bits: ENOB gives an indication of how many bits would be required in an ideal quantizer to get the same performance as the converter. This numbers also includes the distortion components and can be calculated as

$$ENOB = \frac{SNR - 1.76}{6.02}$$
(2.20)

• Overload Level: OL is defined as the relative input amplitude where the SNDR is decreased by 6dB compared to peak SNDR

Typically, these specifications are reported using plots like Fig. 2.7. This figure shows the SNR and SNDR of the $\Sigma\Delta$ converter versus the amplitude of the sinusoidal wave applied to the input of the converter. For small input levels, the distortion components are submerged in the noise floor of the converter. Consequently,

the SNDR and SNR curves coincide for small input levels. When the input level increases, the distortion components start to degrade the modulator performance. Therefore, the SNDR will be smaller than the SNR for large input signals. Note that these specifications are dependent on the frequency of the input signal and the clock frequency of the converter. Fig. 2.7 also shows that SNDR curves drop very fast once the overload point is achieved. This is due to the overloading effect of the quantizer which results in instabilities.



Derivation of Sigma-Delta Modulator Settling noise Power Model

In this section, models of settling noises which appear at $\Sigma\Delta$ modulator output will be derived and expressed in noise power form. This derivation is divided into sampling phase and integration phase.

3.1 Settling Errors of Sampling Phase

From (15) and (17), we can get magnitude of $|N_{TF}(z)|$ in frequency domain. By calculating the sum of in-band noise power, settling error of sampling phase can be acquired.

$$P_{e_{1}} = \int_{-f_{B}}^{f_{B}} S_{e}^{2}(f) |N_{TF}(f)|^{2} df$$

$$= \int_{-f_{B}}^{f_{B}} \frac{V_{LSB}}{12 f_{s}} \left[4 \sin^{2}(\frac{\pi f}{f_{s}}) \times \exp(-\frac{T_{s}}{2\tau_{1}}) \right]^{2} df$$
(3.1)

3.2 Settling Errors of Integration Phase

As discussed in section II, there are three settling conditions depending on the absolute value of V_s . The full slewing case is not considered here because it is not significant. Note that V_s at end of each integration interval can be written as

$$g_{i}(V_{S}) = \begin{cases} a_{1}V_{S}(1-\beta) ; & |V_{S}| \leq V_{L} \\ a_{1}V_{S}(1-\frac{V_{L}}{V_{S}}\beta e^{-1}e^{|V_{S}|/V_{L}}) ; |V_{S}| > V_{L} \end{cases}$$
(3.2)

where $\beta = \exp(-T_s / 2\tau_2)$ and $V_L = SR\tau_2 / a_1$

From (3.2), the settling error of integration phase can be calculated as following expression:

$$\varepsilon_{2}(V_{S}) = \begin{cases} a_{1}V_{S}\beta ; |V_{S}| \leq V_{L} \\ a_{1}\operatorname{sgn}(V_{S})V_{L}\beta e^{-1}e^{|V_{S}|/V_{L}} ; |V_{S}| > V_{L} \end{cases}$$
(3.3)

To approximate (3.3), we apply least square method and neglect the even terms by reasons of symmetry of (3.3). Then (3.3) can be approximated by

$$p_i(V_s) = \alpha_1 V_s + \alpha_3 V_s^3 + \alpha_5 V_s^5$$
(3.4)

The $p_i(V_S)$ should be fitted through all the points in that specific interval so that the sum of the squares of the distances of those points from the $p_i(V_S)$ is minimum. The sum of the squares is

$$q = \int_{0}^{V_{H}} \left[\varepsilon_{2}(V_{S}) - p(V_{S}) \right]^{2} dV_{S}$$

=
$$\int_{0}^{V_{H}} \left[\varepsilon_{2}(V_{S}) - a_{1}\alpha_{1}V_{S} - a_{1}\alpha_{3}V_{S}^{3} - a_{1}\alpha_{5}V_{S}^{5} \right]^{2} dV_{S}$$
(3.5)

With above method, the determination of coefficients in (3.4) for q to be minimum becomes the solution of follow equations.

$$\begin{cases} \frac{\partial}{\partial \alpha_{1}} \left[\int_{0}^{V_{H}} \left[\varepsilon_{2}(V_{S}) - p(V_{S}) \right]^{2} dV_{S} \right] = 0 \\ \frac{\partial}{\partial \alpha_{3}} \left[\int_{0}^{V_{H}} \left[\varepsilon_{2}(V_{S}) - p(V_{S}) \right]^{2} dV_{S} \right] = 0 \\ \frac{\partial}{\partial \alpha_{5}} \left[\int_{0}^{V_{H}} \left[\varepsilon_{2}(V_{S}) - p(V_{S}) \right]^{2} dV_{S} \right] = 0 \end{cases}$$
(3.6)

Note that (3.7) only takes into account the nonlinear curve in (3.7), whereas errors derived from the distribution of V_S are omitted. This may lead to a worse estimation of settling noise, especially in the case of small V_L . The distribution of V_S in (3.6) is

assumed to be uniformed distributed in the specific integral interval. Nevertheless, the distribution of V_S should be defined as Gaussian distribution and the weighting function that indicates the probability of V_S in the specific interval must be considered so that (3.6) should be derevised as:

$$\begin{cases} \frac{\partial}{\partial \alpha_{1}} \left\{ \int_{0}^{V_{H}} \left[\varepsilon_{2}(V_{s}) - p(V_{s}) \right]^{2} \times W(V_{s}) dV_{s} \right\} = 0 \\ \frac{\partial}{\partial \alpha_{3}} \left\{ \int_{0}^{V_{H}} \left[\varepsilon_{2}(V_{s}) - p(V_{s}) \right]^{2} \times W(V_{s}) dV_{s} \right\} = 0 \\ \frac{\partial}{\partial \alpha_{5}} \left\{ \int_{0}^{V_{H}} \left[\varepsilon_{2}(V_{s}) - p(V_{s}) \right]^{2} \times W(V_{s}) dV_{s} \right\} = 0 \end{cases}$$
(3.7)

where $W(V_S)$ represents the weighting function of V_S . Since the settling noise is highly depends on the distribution of V_S , the probability of V_S in the specific interval must be defined. As discussed in section II, the V_S can be assumed to be Gaussian distribution and the relation between standard deviation σ_{VS} and quantizer levels 2^B can be approximated by

From (3.8), the p.d.f of
$$V_s$$
 is
$$f(V_s) = \frac{1}{\sqrt{2\pi\sigma_{V_s}}} \exp(-\frac{V_s}{2\sigma_{V_s}^{-2}})$$
(3.9)

However, since the integral interval is $0 \sim V_H$, the p.d.f of V_S should be redefined as

$$f(V_s) = \frac{1}{\int_0^{V_H} \frac{1}{\sqrt{2\pi}} \exp(-\frac{V_s}{2\sigma^2}) dV_s} \frac{1}{\sqrt{2\pi}\sigma_{V_s}} \exp(-\frac{V_s}{2\sigma_{V_s}^2})$$
(3.10)

where V_H is defined as $2V_{ref}$. Then (3.11) is normalized and the weighting function can be expressed as

$$k_{2} = \frac{V_{H}}{\int_{0}^{V_{H}} \frac{1}{\sqrt{2\pi}} \exp(-\frac{V_{s}}{2\sigma^{2}}) dV_{s}} \frac{1}{\sqrt{2\pi}\sigma_{V_{s}}} \exp(-\frac{V_{s}}{2\sigma_{V_{s}}^{2}})$$
(3.11)

Taking into account (3.11), (3.8) can be re-written as

$$\Rightarrow \begin{cases} \frac{\partial}{\partial \alpha_{1}} \int_{0}^{V_{H}} \left[\epsilon_{2}(V_{s}) - a_{1}\alpha_{1}V_{s} - a_{1}\alpha_{3}V_{s}^{-3} - a_{1}\alpha_{3}V_{s}^{-5} \right]^{2} \times k_{2}dV_{s} \\ = 0 \\ \frac{\partial}{\partial \alpha_{3}} \int_{0}^{V_{H}} \left[\epsilon_{2}(V_{s}) - a_{1}\alpha_{1}V_{s} - a_{1}\alpha_{3}V_{s}^{-3} - a_{1}\alpha_{3}V_{s}^{-5} \right]^{2} \times k_{2}dV_{s} \\ = 0 \\ \frac{\partial}{\partial \alpha_{5}} \int_{0}^{V_{H}} \left[\epsilon_{2}(V_{s}) - a_{1}\alpha_{1}V_{s} - a_{1}\alpha_{3}V_{s}^{-3} - a_{1}\alpha_{5}V_{s}^{-5} \right]^{2} \times (-2a_{1}V_{s}k_{2})dV_{s} = 0 \\ \int_{0}^{V_{H}} \left[\epsilon_{2}(V_{s}) - a_{1}\alpha_{1}V_{s} - a_{1}\alpha_{3}V_{s}^{-3} - a_{1}\alpha_{5}V_{s}^{-5} \right] \times (-2a_{1}V_{s}k_{2})dV_{s} = 0 \\ \int_{0}^{V_{H}} \left[\epsilon_{2}(V_{s}) - a_{1}\alpha_{1}V_{s} - a_{1}\alpha_{3}V_{s}^{-3} - a_{1}\alpha_{5}V_{s}^{-5} \right] \times (-2a_{1}V_{s}^{-3}k_{2})dV_{s} = 0 \\ \int_{0}^{V_{H}} \left[\epsilon_{2}(V_{s}) - a_{1}\alpha_{1}V_{s} - a_{1}\alpha_{3}V_{s}^{-3} - a_{1}\alpha_{5}V_{s}^{-5} \right] \times (-2a_{1}V_{s}^{-5}k_{2})dV_{s} = 0 \\ \int_{0}^{V_{H}} \left[\epsilon_{2}(V_{s}) - a_{1}\alpha_{1}V_{s} - a_{1}\alpha_{3}V_{s}^{-3} - a_{1}\alpha_{5}V_{s}^{-5} \right] \times (-2a_{1}V_{s}^{-5}k_{2})dV_{s} = 0 \\ \int_{0}^{V_{H}} \left[\epsilon_{2}(V_{s}) - a_{1}\alpha_{1}V_{s} - a_{1}\alpha_{3}V_{s}^{-3} - a_{1}\alpha_{5}V_{s}^{-5} \right] \times (-2a_{1}V_{s}^{-5}k_{2})dV_{s} = 0 \\ \int_{0}^{V_{H}} \left[\epsilon_{2}(V_{s}) - a_{1}\alpha_{1}V_{s} - a_{1}\alpha_{3}V_{s}^{-3} - a_{1}\alpha_{5}V_{s}^{-5} \right] \times (V_{s}k_{2})dV_{s} = \int_{0}^{V_{H}} \epsilon_{2}V_{s}k_{2}dV_{s} = 0 \\ \int_{0}^{V_{H}} \left[a_{1}\alpha_{1}V_{s} + a_{1}\alpha_{3}V_{s}^{-3} + a_{1}\alpha_{5}V_{s}^{-5} \right] \times (V_{s}k_{2})dV_{s} = \int_{0}^{V_{H}} \epsilon_{2}V_{s}k_{2}dV_{s} \\ \int_{0}^{V_{H}} \left[a_{1}\alpha_{1}V_{s} + a_{1}\alpha_{3}V_{s}^{-3} + a_{1}\alpha_{5}V_{s}^{-5} \right] \times (V_{s}^{-5}k_{2})dV_{s} = \int_{0}^{V_{H}} \epsilon_{2}V_{s}^{-5}k_{2}dV_{s} \\ \int_{0}^{V_{H}} \left[a_{1}V_{s}^{-4} + a_{3}V_{s}^{-4} + a_{5}V_{s}^{-6} \right] \times k_{2}dV_{s} \\ = \int_{0}^{V_{L}} \beta V_{s}^{-4}k_{2}dV_{s} + \int_{V_{L}}^{V_{H}} V_{L}\beta e^{-1}e^{|V_{s}|/V_{L}}V_{s}k_{2}dV_{s} \\ \int_{0}^{V_{H}} \left[\alpha_{1}V_{s}^{-4} + \alpha_{3}V_{s}^{-6} + \alpha_{5}V_{s}^{-6} \right] \times k_{2}dV_{s} \\ = \int_{0}^{V_{L}} \beta V_{s}^{-6}k_{2}dV_{s} + \int_{V_{L}}^{V_{H}} V_{L}\beta e^{-1}e^{|V_{s}|/V_{L}}V_{s}^{-5}k_{2}dV_{s} \\ = \int_{0}^{V_{H}} \left[\alpha_{1}V_{s}^{-6} + \alpha_{3}V_{s}^{-8} + \alpha_{5}V_{s}^{-1} \right] \times k_{2}dV_$$

Then the values of the coefficients are:

$$\begin{bmatrix} \alpha_{1} \\ \alpha_{3} \\ \alpha_{5} \end{bmatrix} = \begin{bmatrix} \int_{0}^{Vh} k_{2}V_{s}^{2} & \int_{0}^{Vh} k_{2}V_{s}^{4} & \int_{0}^{Vh} k_{2}V_{s}^{6} \\ \int_{0}^{Vh} k_{2}V_{s}^{2} & \int_{0}^{Vh} k_{2}V_{s}^{6} & \int_{0}^{Vh} k_{2}V_{s}^{6} \end{bmatrix}^{-1} \times \begin{bmatrix} \int_{0}^{V_{L}} k_{2}\beta V_{s}^{2} dV_{s} + \int_{V_{L}}^{V_{h}} k_{2}V_{L}\beta e^{-1}e^{|V_{s}|/V_{L}}V_{s} dV_{s} \\ \int_{0}^{V_{L}} k_{2}\beta V_{s}^{4} dV_{s} + \int_{V_{L}}^{V_{h}} k_{2}V_{L}\beta e^{-1}e^{|V_{s}|/V_{L}}V_{s}^{3} dV_{s} \\ \int_{0}^{V_{L}} k_{2}\beta V_{s}^{6} dV_{s} + \int_{V_{L}}^{V_{h}} k_{2}V_{L}\beta e^{-1}e^{|V_{s}|/V_{L}}V_{s}^{5} dV_{s} \end{bmatrix}$$

$$(3.12)$$

In order to validate (3.12), we apply least square to the V_S in three cases. In case one, simulations was carried for a $\Sigma \Delta$ modulator with 3-Bits, OSR = 120, $SR = 40_V / \mu_S$, and GBW = 100MHz and the V_S was obtained. The coefficients, α_1, α_3 , and α_5 , can be determined by applying least square method to above V_S and compare with the ones obtained by another two cases, with Gaussian distribution, and no Gaussian distribution. Fig. 3.1 and Table 3.1 show the V_S and coefficients obtained in three cases. The case applied Gaussian distribution show a good fit when compared to the one by simulation. In Fig 3.2, the fitting results in three cases were illustrated and the case with Gaussian distribution is closer to the one simulated than another case. Note that the V_L in this case is 0.1681 and the probability of nonlinear operation is respectively 0.35, 0.34, and 0.9 in three cases. This result shows that applying Gaussian distribution to V_S plays a crucial role in calculating settling noise.



(a) Behavioral model (b) with Gaussian distribution (c) No Gaussian distribution

Fig. 3.1. Distribution of V_S obtained in three cases

TABLE 3.1

	Coeffic	cients ob	stained in th	ree cas	es
	Behaviora	l with	Gaussiar	n no	Gaussian
	model	distri	bution	distr	ibution
α_1	0.958	0.94		835.	67
α_3	1.239	1.609		-153	2.7
α_5	19.677	16.35	7	567.	25



Fig. 3.3. The distribution of angle of V_S

With α_3 and α_5 , the next step of calculating settling noise power is the determination of the P.S.D of V_S^3 by using the P.S.D of V_S .

(2.16) is used to destruct a signal in frequency domain on Matlab to represent it as V_{S} .

The height of the power spectral density of V_S in frequency domain can be expressed as

$$h_e(f) = \frac{V_{LSB}}{\sqrt{12f_s}} \left[2\sin(\frac{\pi f}{f_s}) \right]^2 \times e^{i\alpha}$$
(3.13)

where α represents the angle of V_s . In Fig. 3.3, simulation result shows that the angle of V_s is close to a uniform distribution. Therefore, α is considerably assumed to be a arbitrary value in $0 \sim 2\pi$. To demonstrate the P.S.D of V_s^3 , we will begin by considering the square of V_s . Since the P.S.D V_s has been verify in above discussion, we can use modulation of DTFT Theorems and apply circular convolution to realize square of V_s . We can expressed the height of the power spectral density of the square of V_s in frequency domain as

$$h_{e2}(f) = h_{e}(f) \otimes h_{e}(f)$$

$$= \frac{1}{f_{s}} \int_{\frac{f_{s}}{2}}^{\frac{f_{s}}{2}} \frac{V_{LSB}}{\sqrt{12f_{s}}} \left[2\sin(\frac{\pi\theta}{f_{s}}) \right]^{2}$$

$$\frac{V_{LSB}}{\sqrt{12f_{s}}} \left[2\sin(\frac{\pi(f-\theta)}{f_{s}}) \right]^{2} \times e^{i\alpha} d\theta$$
(3.13)

In order to compute the expect value of (3.13), we express (3.13) as a sum of different absolute value with a arbitrary value:

$$\begin{vmatrix} Ae^{i\alpha} + Be^{i\beta} + ce^{i\gamma} + ... \end{vmatrix}$$

= $|A(\cos(\alpha) + i\sin(\alpha)) + A(\cos(\beta) + i\sin(\beta))$
+ $A(\cos(\gamma) + i\sin(\gamma)) + ... /$
= $[A^2 + B^2 + C^2 + ... + AB\cos(\alpha - \beta)$
+ $AB\cos(\beta - \gamma) + AB\cos(\gamma - \alpha) + ...]^{0.5}$ (3.14)

The mean of cosine function is zero and then the expect value of (34) results as

$$\sqrt{A^2 + B^2 + C^2 + \dots} \tag{3.15}$$

Then the expect value of the height of spectral density of square of V_S can be defined as

$$h_{e2}(f) = \frac{1}{f_s} \int_{-\frac{f_s}{2}}^{\frac{f_s}{2}} \frac{16V_{LSB}^4}{9f_s} \sin^4(\frac{\pi\theta}{f_s}) \sin^4(\frac{\pi(f-\theta)}{f_s}) d\theta$$
(3.16)

Fig 3.4 shows that the expect value of (3.16) and behavior model simulation with f_s



Fig. 3.4. the expect value of (3.16) and the behavior model simulation result

However, when f is zero α , β , and γ are all zero and the expect value is on longer zero. Therefore the height of spectral where f = 0 is

$$h_{e2}(0) = \frac{1}{f_s} \int_{-\frac{f_s}{2}}^{\frac{f_s}{2}} \frac{4V_{LSB}^2}{3f_s} \sin^2(\frac{\pi\theta}{f_s}) \sin^2(\frac{\pi(-\theta)}{f_s}) d\theta$$
(3.17)

Then we can follow the above technique to obtain V_S^3 and V_S^5 :

$$h_{e3}(f) \approx \frac{1}{2^{3B}} \begin{cases} \frac{0.879}{\sqrt{f_s}} \sin^2(\frac{\pi f}{f_2}) + \\ 0.0642 \sqrt{f_s} \left[173 - 136 \cos^2(\frac{\pi f}{f_2}) + 8 \cos^4(\frac{\pi f}{f_2}) \right] \end{cases}$$
$$h_{e5}(f) \approx \frac{0.0396 f_s}{2^{5B}} \left[9.2 + 16.97 \cos^2(\frac{\pi f}{f_s}) \sin^2(\frac{\pi f}{f_s}) \\ + 18.11 \cos^2(\frac{\pi f}{f_s}) + 55.6 \sin^2(\frac{\pi f}{f_s}) \\ + 3.23 \cos^4(\frac{\pi f}{f_s}) + 15.8 \sin^4(\frac{\pi f}{f_s}) \end{bmatrix} \right]$$

Fig. 3.5 and Fig. 3.6shows that the expect value of V_s ³ and V_s ⁵ compared with simulation results by behavior model.



Fig. 3.5 The expect value of V_s^3 and the simulation result by behavior model



Fig. 3.6 The expect value of V_s^{5} and the simulation result by behavior model

Then the expect value of the height of spectral density of settling noise of integration phase can be defined as

$$h(f) = \alpha_1 h_{e1} + \alpha_3 h_{e3} + \alpha_5 h_{e5}$$
(3.18)

So the settling noise in base $band \pm f_B$ of integration phase can be obtained by integrating (38):

$$P_{\varepsilon^2} = \int_{-f_B}^{f_B} (\alpha_1 h_{e1}(f) + \alpha_3 h_{e3}(f) + \alpha_5 h_{e5}(f))^2 df$$
(3.19)

Then total settling noise is

$$P_{\varepsilon} = P_{\varepsilon 1} + P_{\varepsilon 2} \tag{3.20}$$

Note the low frequency region of third and fifth power is absolutely flat and means that the in band noise power will increase if the α_3 and α_5 in (3.11) increase. Therefore, the nonlinearity of settling will make an amount increase on noise power. It is worth noting that settling noise is highly dependent on the high frequency noise. Due to the noise shaping nature, the high frequency amplitude of V_s is great and will lead to large settling noise.

Derivations of Sigma-Delta Modulators Settling Distortion

In analysis of settling noise, the input of integrator, V_S , is define as a function of quantization noise and (13) is used to derivate settling noise. However, the V_S in this section is defined as a sinusoid and the quantization noise is ignored.

The technique applied in section 3 will be used to calculate settling distortion. Since the input signal is a sinusoid and the distribution is uniformed distributed in $-A_{vs} \sim A_{vs}$, the weighting function would not be considered and the coefficients were determined by (25). Then the coefficients were expressed as

$$\begin{bmatrix} \alpha_{1} \\ \alpha_{3} \\ \alpha_{5} \end{bmatrix} = \begin{bmatrix} \frac{225}{64 \cdot Vh} & \frac{-525}{32 \cdot Vh^{3}} & \frac{945}{64 \cdot Vh^{5}} \\ \frac{-525}{32 \cdot Vh^{3}} & \frac{2205}{16 \cdot Vh^{5}} & \frac{-4725}{32 \cdot Vh^{7}} \\ \frac{945}{64 \cdot Vh^{5}} & \frac{-4725}{32 \cdot Vh^{7}} & \frac{11025}{64 \cdot Vh^{9}} \end{bmatrix} \begin{bmatrix} \int_{0}^{VL} (1 - \beta e) \, dV_{s} + \int_{VL}^{A_{VS}} (1 - \frac{V_{L}}{V_{s}} \beta e^{|V_{s}|/V_{L}}) \, dV_{s} \\ \int_{0}^{VL} (1 - \beta e) \cdot V_{s}^{2} \, dV_{s} + \int_{VL}^{A_{VS}} (1 - \frac{V_{L}}{V_{s}} \beta e^{|V_{s}|/V_{L}}) V_{s}^{2} \, dV_{s} \\ \int_{0}^{VL} (1 - \beta e) \cdot V_{s}^{4} \, dV_{s} + \int_{VL}^{A_{VS}} (1 - \frac{V_{L}}{V_{s}} \beta e^{|V_{s}|/V_{L}}) V_{s}^{4} \, dV_{s} \end{bmatrix}$$

$$(4.1)$$

where A_{VS} has defined in (2.19). Note that the validation of the calculation is $|V_L| < A_{VS}$, otherwise, the settling will operate linearly and has no distortion at output node. $|V_S| \le V_L$ can be further derived as:

 $|V_{S}| \leq V_{L}$

$$\Rightarrow 2A\,\omega T \le \frac{SR\,\tau}{0.5}$$

$$\Rightarrow 2A \cdot 2\pi \cdot f_{in} \cdot \frac{1}{2 \times BW \times OSR} \leq \frac{SR}{0.5} \cdot \frac{1 + 2\pi \cdot GBW \cdot RC_s}{2\pi \cdot GBW}$$
$$\Rightarrow OSR \geq \cdot 2A \cdot 2\pi \cdot f_{in} \cdot \frac{1}{2 \times BW} \frac{2\pi \cdot GBW}{1 + 2\pi \cdot GBW \cdot RC_s} \frac{0.5}{SR}$$
(4.2)

Assuming $f_{in} = BW$, $R = 300\Omega$, $C_s = 2 \times 10^{-12} F$, it leads to the following equation:

$$OSR \ge \frac{\pi}{SR\left(\frac{1}{2\pi \cdot GBW} + 6 \times 10^{-10}\right)}$$
(4.3)

We then plot (4.3) as shown in Fig. 4.1 which shows that OSR is inverse proportional



Fig. 4.1 3D plot of (4.3)

Fig. 4.1 indicates that if we design *SR* and *GBW* above the curve with desired *OSR*, the modulator would have no harmonic distortion. It shows that the op-amp slew rate needs to be at least 200V/us, then the modulator can have no harmonic distortions with *OSR* larger than 15. Although op-amps operate in linear region can have no harmonic distortion, it may consume more power dissipation (because large slew rate).

Therefore, there has a trade off between power consumption and harmonic distortion. In general, one can choose smaller slew rate to let power consumption lower and have negligible harmonic distortions.

In order to verify the result in (4.1), we use SIMULINK to build a second-order $\Sigma\Delta$ modulator with a multi-bit quantizer. The behavioral settling model in [11] is employed. We assume that $SR = 70_V / \mu s$, GBW = 100MHz, $R = 300\Omega$, OSR = 16, $f_B = 1$ MHz and $C_s = 2$ pF, and a 1MHz sinusoidal input signal is used. After performing FFT to the output data of the $\Sigma\Delta$ modulator, we obtain the simulated P.S.D which is shown in Fig. 4.2 It shows that HD3 is -115.1dB and HD5 is -119.9dB. The theoretical harmonic powers calculated from (4.1) are HD3 = -116.4dB and HD5 = -120.3dB. The simulated and theoretical results are very close, and this confirms that our settling distortion model is reasonably precise.



Fig. 4.2 Output spectrum of a second-order $\Sigma\Delta$ modulator with harmonic distortion

In order to provide insight on how settling distortions are related to circuit and system parameters, we further analyze the 3rd and 5th harmonic powers as follows:

$$HD3_{settling} (dB) = 20 \log \left(\frac{1}{\sqrt{2}} \left(\frac{|\alpha_3| A_{VS}^3}{4} \right) \right)$$
$$= 20 \left[\log |\alpha_3| + \log (2A\omega T)^3 - \log 4\sqrt{2} \right]$$
$$= 20 \log |\alpha_3| - 60 \log OSR + 30.095$$
(4.4)

 $HD5_{settling}(dB) = 20\log|\alpha_5| - 100\log OSR + 48.15$

From (4.4) we can see that *OSR* can effectively influence settling harmonic powers. The (4.4) reveals that α_s and α_s are functions of *T*, *GBW*, *R*, *C*_s and *SR*. In order to place much more emphasis on relationship between GBW and the settling distortion, Fig 4.3 shows HD3 with *SR*=50V/us, *R* = 300 Ω , *OSR* = 16, *f*_B= 1MHz and *C*_s = 2pF, and a 1MHz sinusoidal input signal. Similarly, Fig. 4.4 shows *SR vs.* HD3 with *GBW*=50MHz.



Fig. 4.3 GBW v.s HD3



The simulated and theoretical results are very close, and this confirms that our settling distortion model is reasonably precise. In general, harmonic distortion less than -110dB can be ignored because it is below the noise floor of modulator output spectrum. From(39), Fig. 4.4 and Fig. 4.5, we can obtain the minimum required *SR* and *GBW* w. r. t. a specific *OSR*. The results are summarized in Table 4.4.

It is clear from Table 4.1 that as *OSR* decreases, *SR* have to increase dramatically so that the effect of settling distortion can be contained. This can be explained by (39), since *T* increases when *OSR* decreases.

TABLE 4.1

OSP		SR	GBW
USK	HD3(dB)	$(V / \mu s)$	(MHz)
2	$20\log \alpha_3 $ -24	≥180	≥ 430
4	$20\log \alpha_3 $ -42	≥150	≥ 400
8	$20\log \alpha_3 $ -60	≥120	≥ 370
16	$20\log \alpha_3 $ -72	≥100	≥ 350
32	$20\log \alpha_3 $ -78	≥ 80	≥ 340
64	$20\log \alpha_3 $ -89	≥ 50	≥ 320
100	$20\log \alpha_3$ -90	≥ 30	≥ 300
100	$20\log \alpha_3$ -90	≥ 30	≥ 300

Minimum SR and GBW required w. r. t. OSR



Fig. 5.1 Circuit-level schematic of spice simulation



Fig. 5.2 Quantizer of spice simulation



Fig. 5.3 Comparison of our theoretical result with transistor-level and behavior simulation result

5. Simulation Results and Validation

In order to demonstrate the validity the model presented in previous section, we use the spice simulation shown in Fig. 5.1 and Fig. 5.2 The relevant parameters were: $f_B = 100$ kHz, OSR = 100, C_S = 0.5pf, C_i = 1pf, and a 100 kHz sinusoidal input signal. Additional parameters used in the simulation of Fig. 5.3 are listed in Table 5.1. Fig. 5.3 shows the settling noise obtained by presented model and simulated output by transistor-level and behavior model. The theoretical noise power by previous model is obtained by adding the previous settling noise power to the theoretical quantization noise power. The output shows a good agreement between the transistor-level modeled and presented modeled modulator.

Notice that increase OSR will increase settling noise and reduce SNR. Then we do the same simulation with different OSR. Fig. 5.4 indicates the noise power at $\Sigma \Delta$ modulator output, which is a combination of quantization noise and settling noise. Notice that increasing *SR* and *GBW* will reduce settling noise and increase *SNR*, but will also increase analog power consumption and the design challenges. On the other hand, multi-bit quantizers can reduce the slew rate requirement, since a multi-bit structure makes the output feedback signal closer to the input signal.



Fig. 5.4 P.S.D of settling noise obtained from transistor-level simulation and previous established

model

The previous study reveals that as non-idealities or OSR increases, the settling noise will rise dramatically and degrade the performance of $\Sigma \Delta$ modulator. Because high non-idealities reflect high-frequency noises into base band, first order $\Sigma \Delta$ modulator maybe is a more efficient architecture than second order. In order to make an efficient choice between first and second order, we calculate the minimum required *SR* and *GBW* w. r. t. a specific *OSR*. The results are summarized in Table 5.2. Table 5.1 indicates that as OSR increase, the bigger SR and GBW are needed to cope with the settling noise.

TABLE 5.1

Parameter	Fig. 5.3(a)	Fig. 5.3(b)	Fig. 5.3(c)
$SR(V / \mu s)$	160	80	60
GBW(MHz)	160	127	95
$P_{\varepsilon}(\mathrm{dB})$	-85.4	-68.48	-49.2

SIMULATION PARAMETERS IN FIG. 5.3

TABLE 5.2

MINIMUM SR AND GBW REQUIRED W. R. T. OSR

		Sec.	-		
OSP	$\mathbf{P}_{\mathbf{Q}}$ of fist order	SR	GBW		
USK	$\Sigma\Delta$ modulator	$(V / \mu s)$	(MHz)		
16	6.69×10 ⁻⁵	≥6	≥ 20		
32	8.37×10^{-6}	≥ 20	≥ 40		
64	1.05×10 ⁻⁶	≥ 50	≥ 75		
80	5.35×10 ⁻⁷	≥60	≥120		
100	2.74×10 ⁻⁷	≥100	≥140		
120	1.59×10 ⁻⁷	≥140	≥160		
140	1×10 ⁻⁷	≥ 200	≥ 220		
	\$ 18	36	112		
2					
	******	220.			

6. Conclusions and Future Works

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The analytical model of settling noise of $\Sigma \Delta$ ADCs is never derived in the literature to date and can only be performed through time-domain behavior simulations due to the complex dynamic behavior. In this paper, we have established an analytical model with nonlinear slewing behavior to adequately estimate the $\Sigma \Delta$ ADCs in-band noise power as a function of $\Sigma \Delta$ modulator system parameters. Once the system parameters such as OSR, GBW, and SR are known, the model gives a expect value of PSD. Both behavior simulations and HSPICE circuits are employed to verify these analytical models, and the results show that our analytical models are sufficiently accurate. Measurement results suggest that for high order $\Sigma \Delta$ ADCs with high OSR and low Bit-number the settling noise will be bigger than other noises and becomes dominate noise source.

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