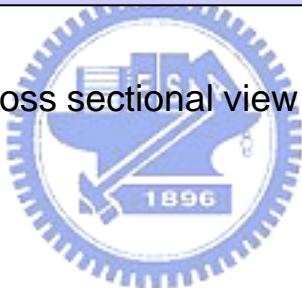


Figure 3-1 Schematic cross sectional view of the simple FET device



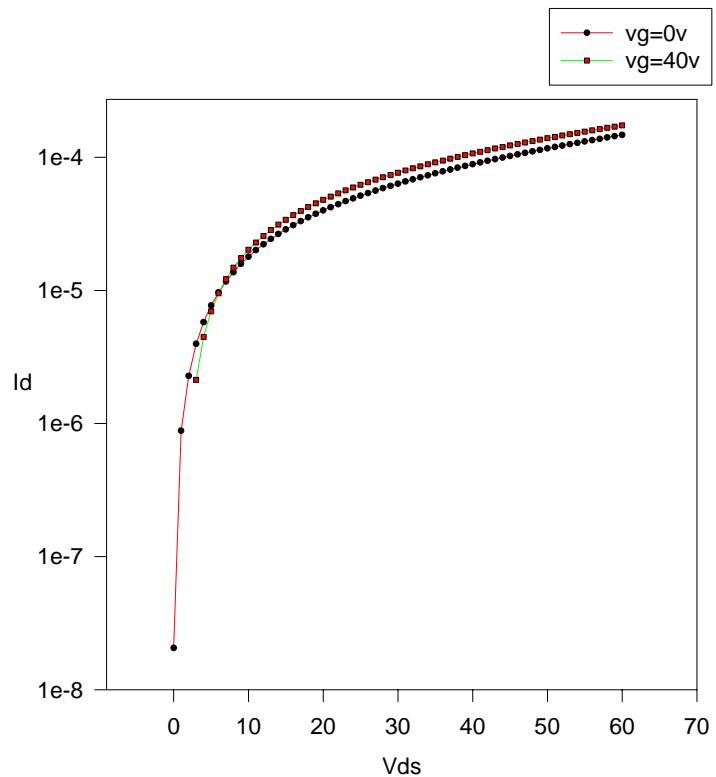
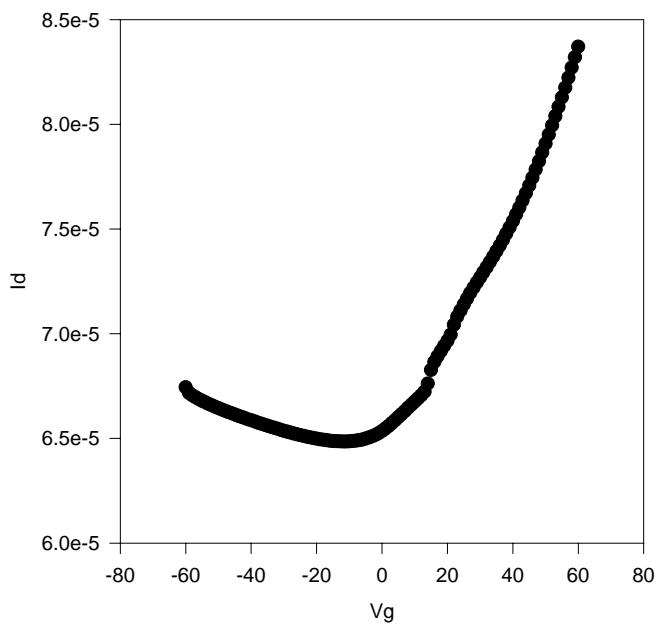


Figure 3-2 .The transfer characteristic and the output characteristic of the amorphous TFT with SiH<sub>4</sub>/H<sub>2</sub> ration is 1/10.

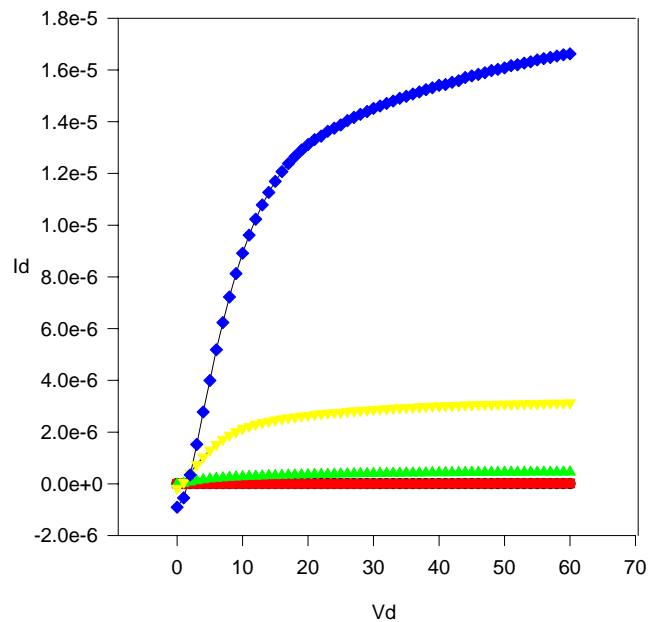
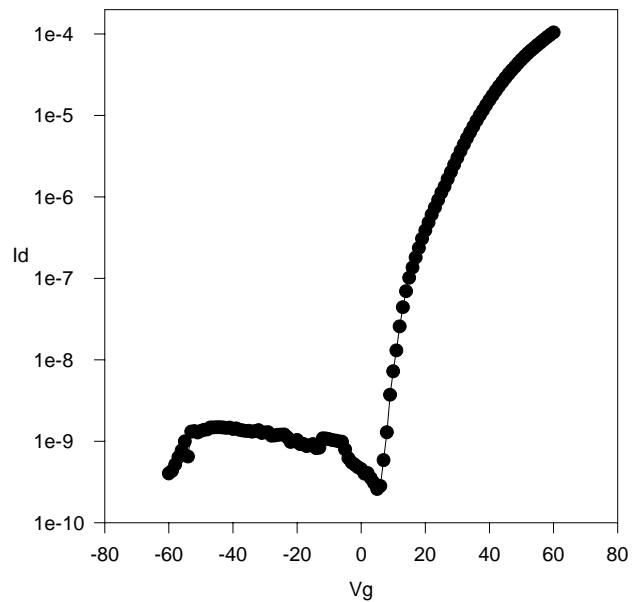


Figure 3-2 .The transfer characteristic and the output characteristic of the amorphous TFT with SiH<sub>4</sub>/H<sub>2</sub> ration is 1/49.

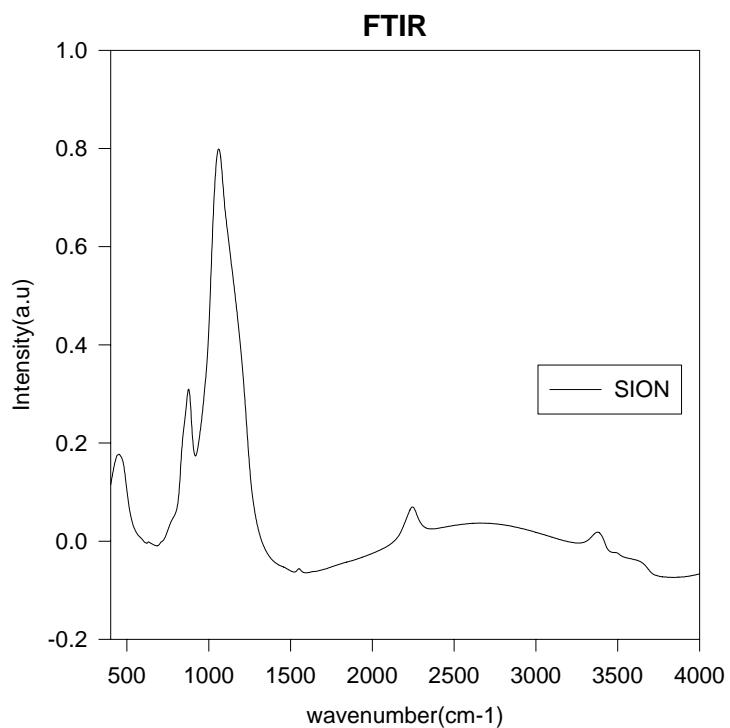


Figure 3-4 FTIR absorption spectra for SiON film

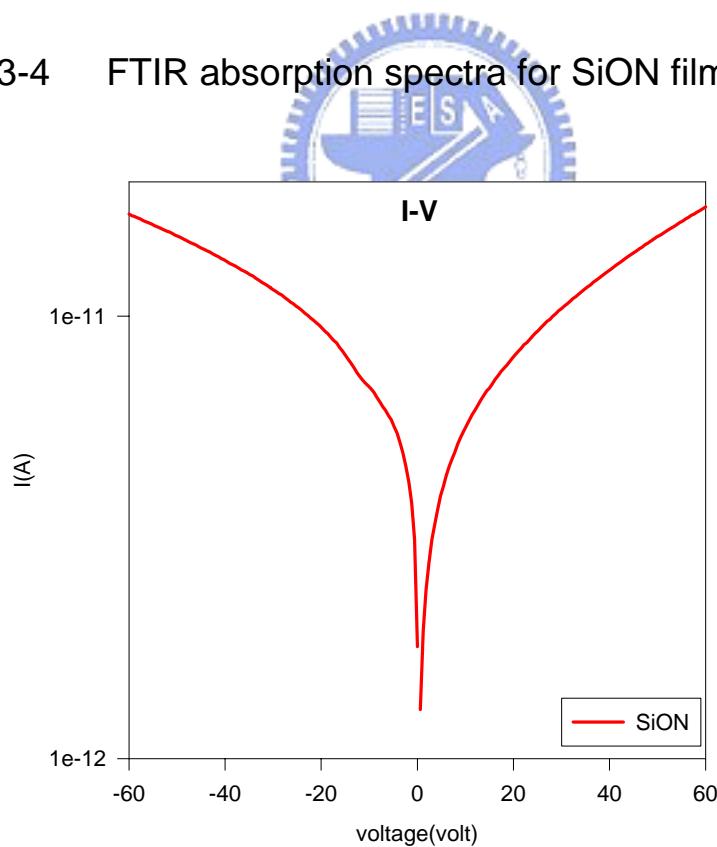


Figure 3-5 I-V measurement for the SiON film

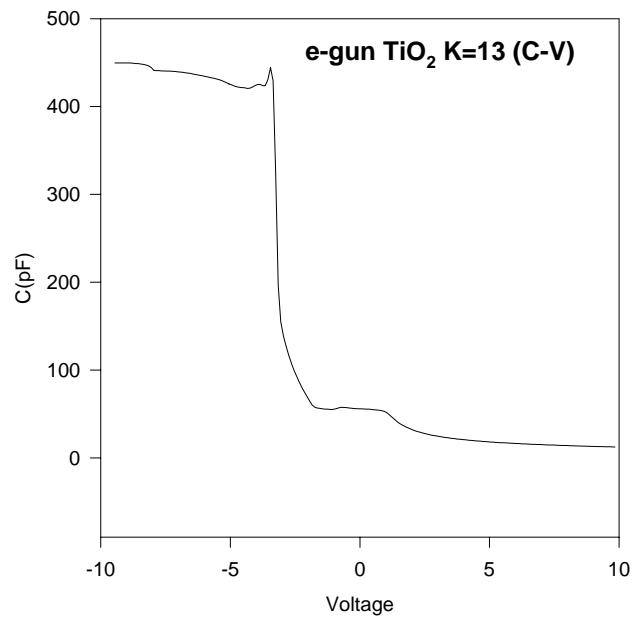


Figure 3-6 C-V measurement for  $TiO_2$  film

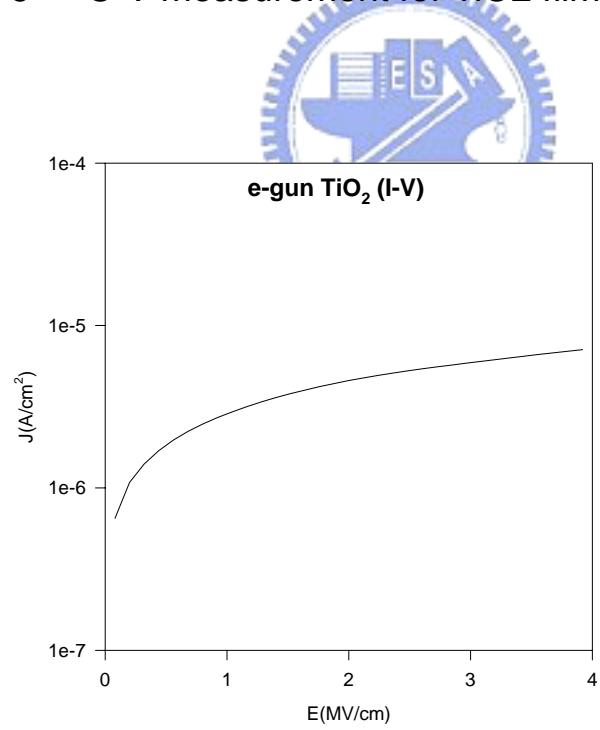


Figure 3-7 I-V measurement for  $TiO_2$  film

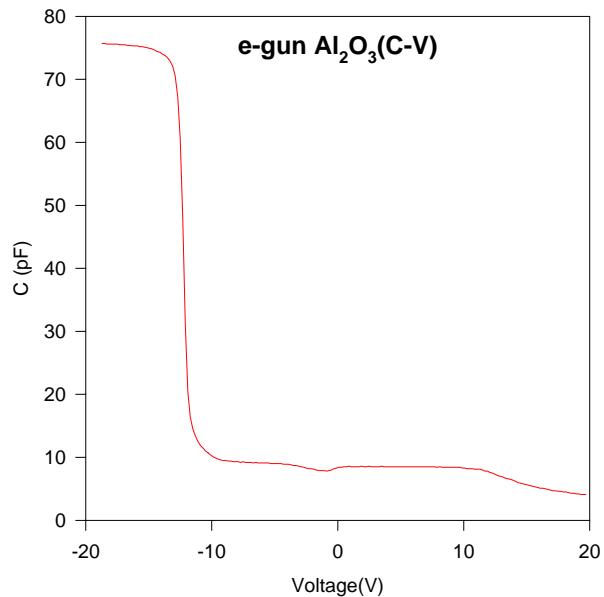


Figure 3-8 C-V measurement for Al<sub>2</sub>O<sub>3</sub> film

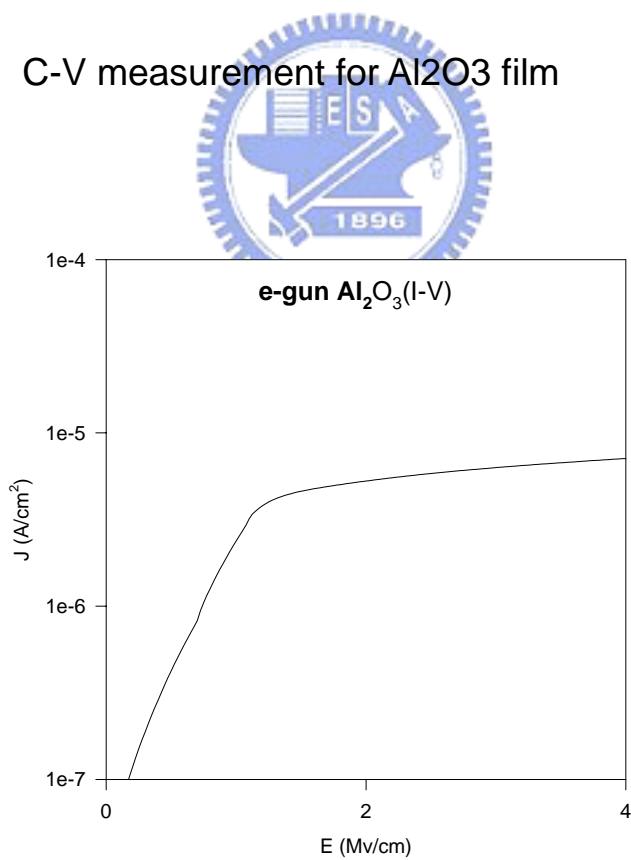


Figure 3-9 I-V measurement for Al<sub>2</sub>O<sub>3</sub> film

## ~ Device Structure ~

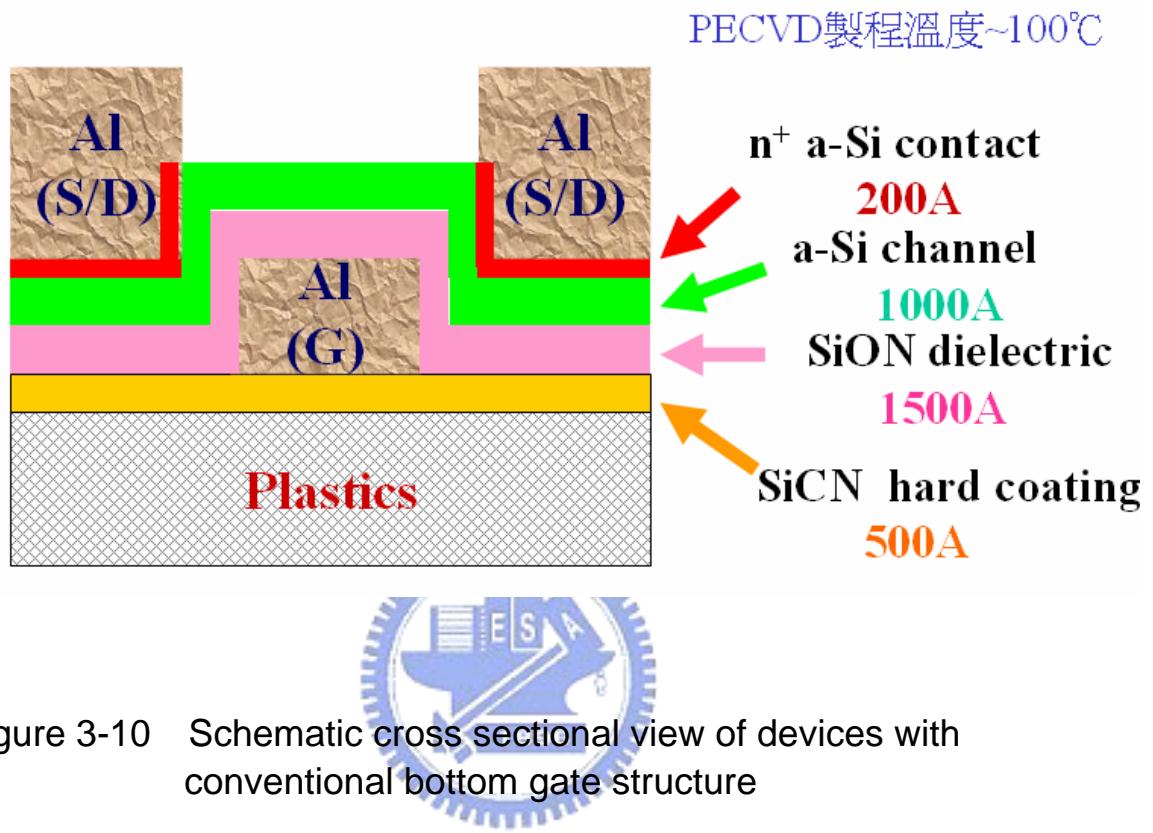
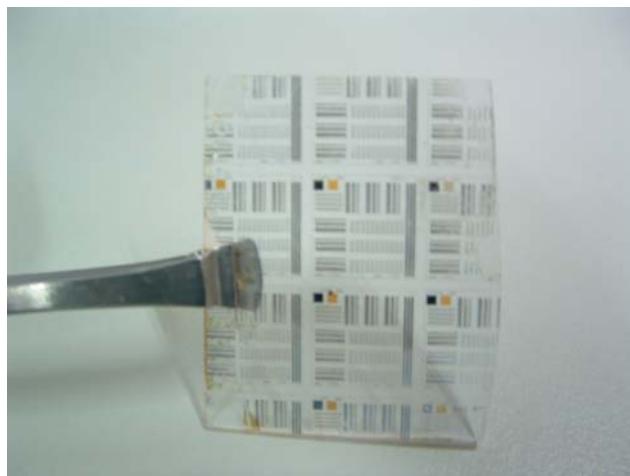


Figure 3-10 Schematic cross sectional view of devices with conventional bottom gate structure



glass substrate



silicon substrate



plastic substrate

Figure 3-11 TFT device was fabricated on the different kinds of substrate

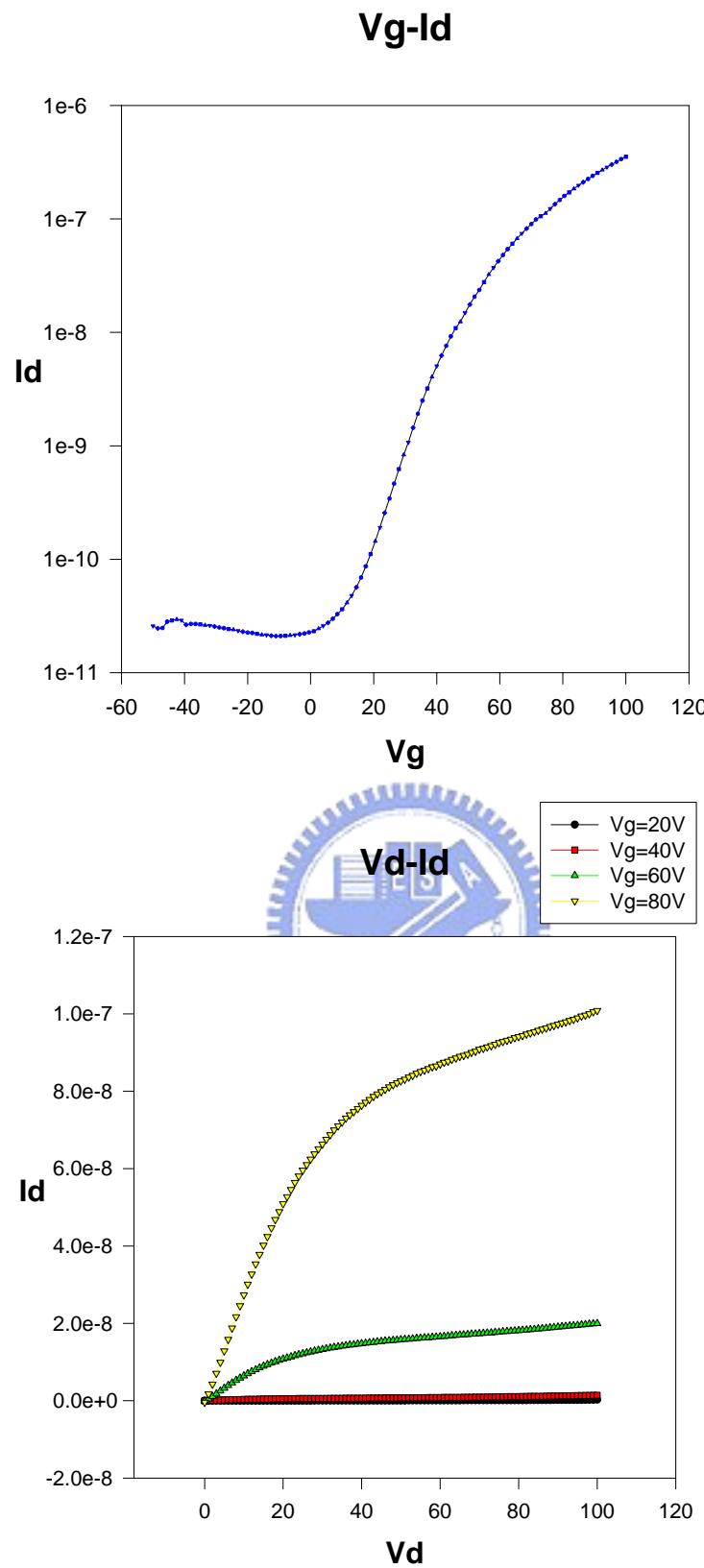


Figure 3-12 depicts the output ( $I_D$ - $V_D$ ) characteristics and the transfer ( $I_D$ - $V_G$ ) characteristics of the TFT which was fabricated on the silicon substrate    ( $W/L=300 \mu m/20 \mu m$ )

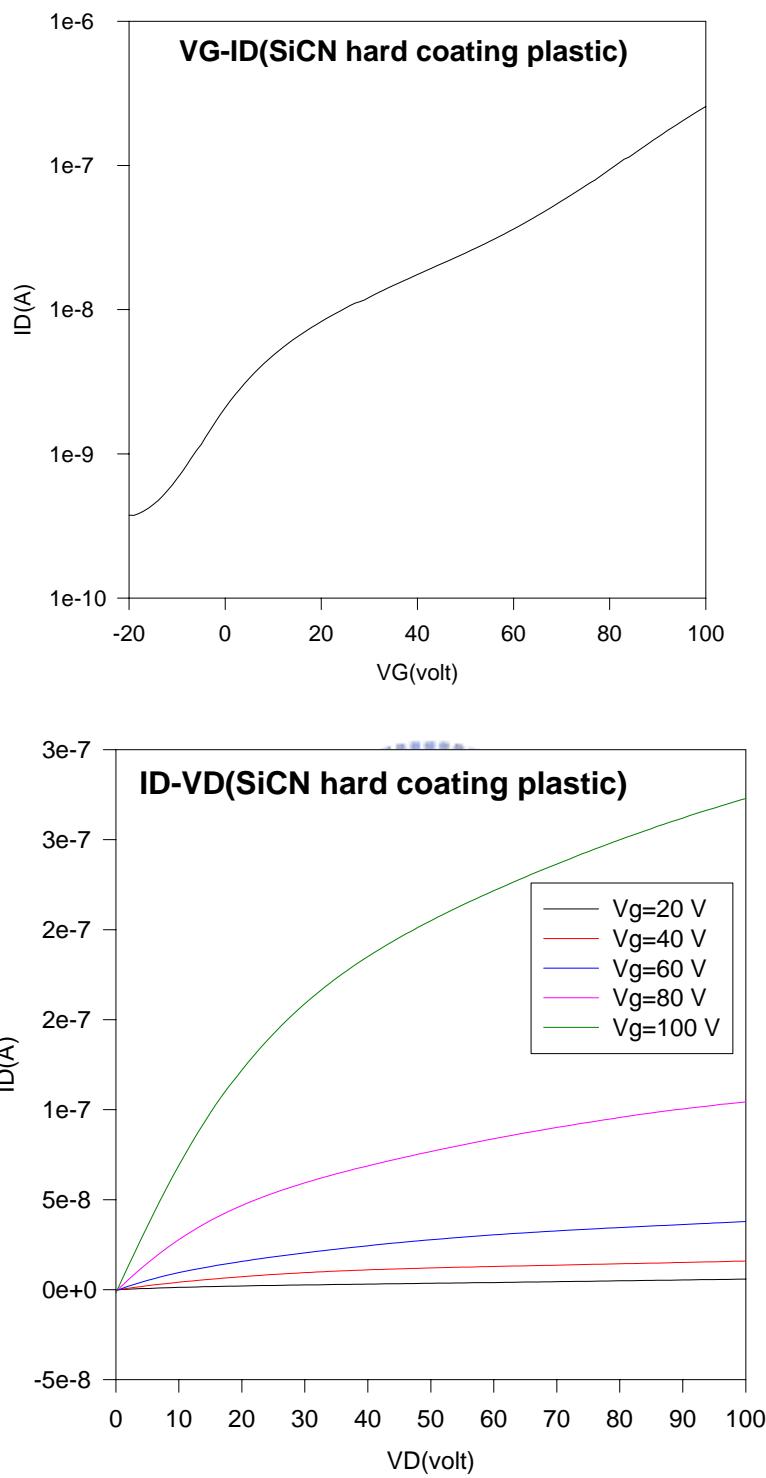


Figure 3-13 I-V characteristics of TFT devices with SiON gate dielectric on the SiCN coated plastic substrate.  
 (W/L=50  $\mu$  m/50  $\mu$  m)

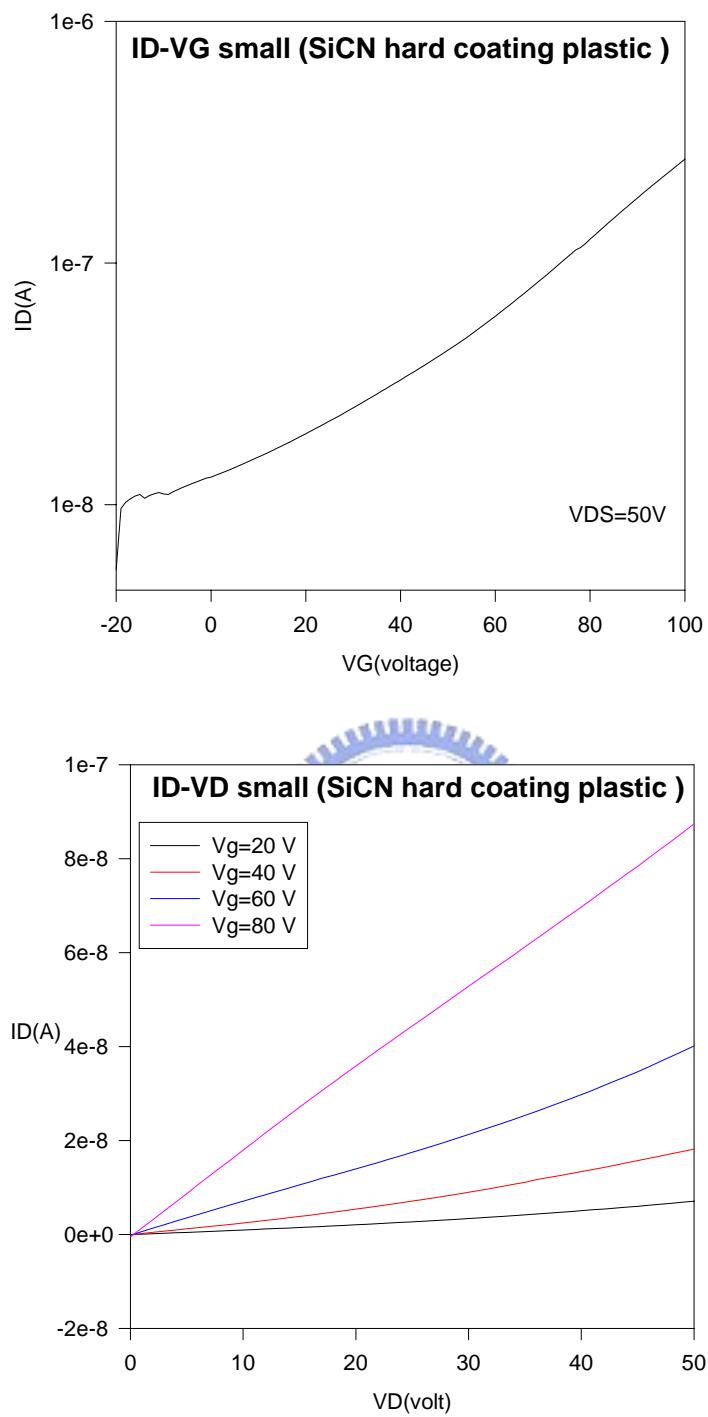


Figure 3-14 I-V characteristics of TFT devices with SiON gate dielectric on the SiCN coated plastic substrate.  
 $(W/L=50 \mu m/10 \mu m)$

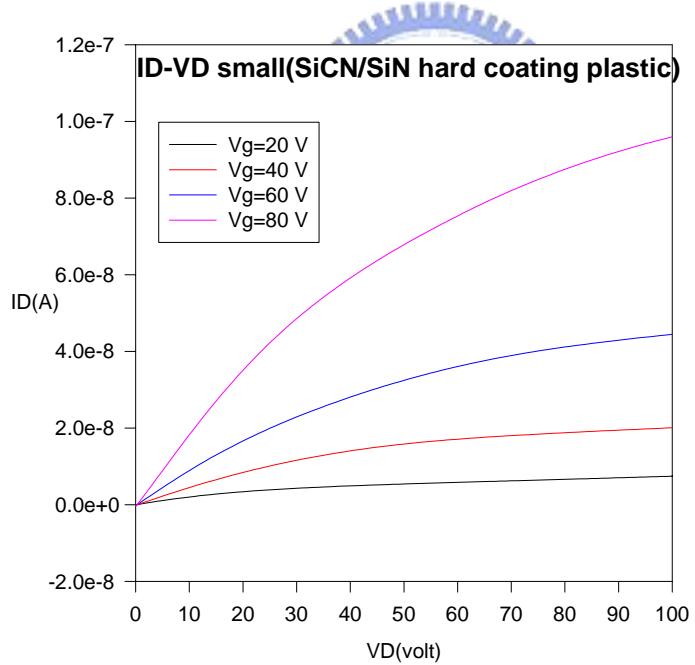
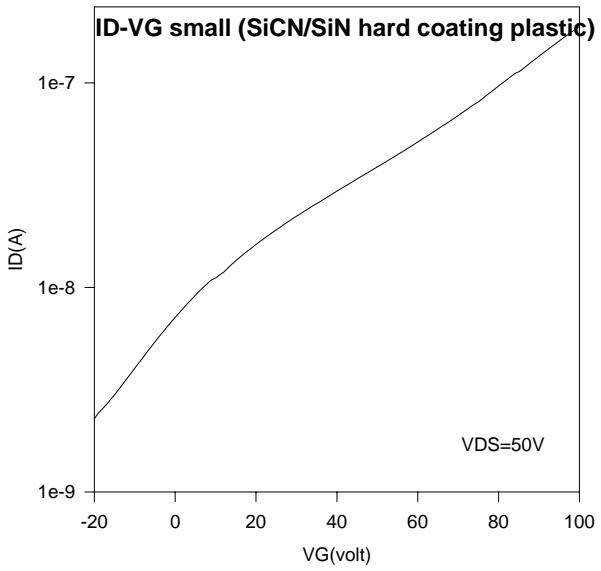


Figure 3-15 I-V characteristics of TFT devices with SiON gate dielectric on the SiCN/SiN coated plastic substrate.  
 $(W/L=50 \mu m/50 \mu m)$

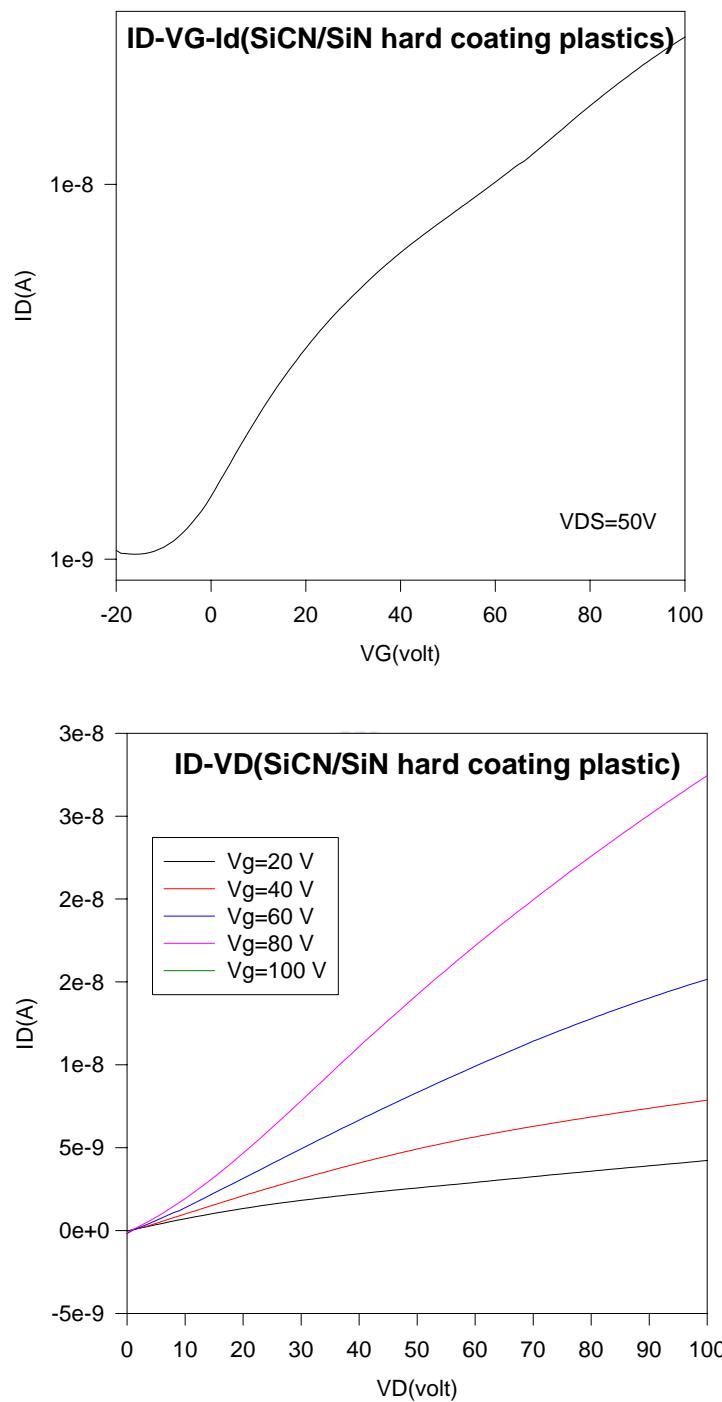


Figure 3-16 I-V characteristics of TFT devices with SiON gate dielectric on the SiCN/SiN coated plastic substrate.  
(W/L=50  $\mu\text{m}$ /10  $\mu\text{m}$ )

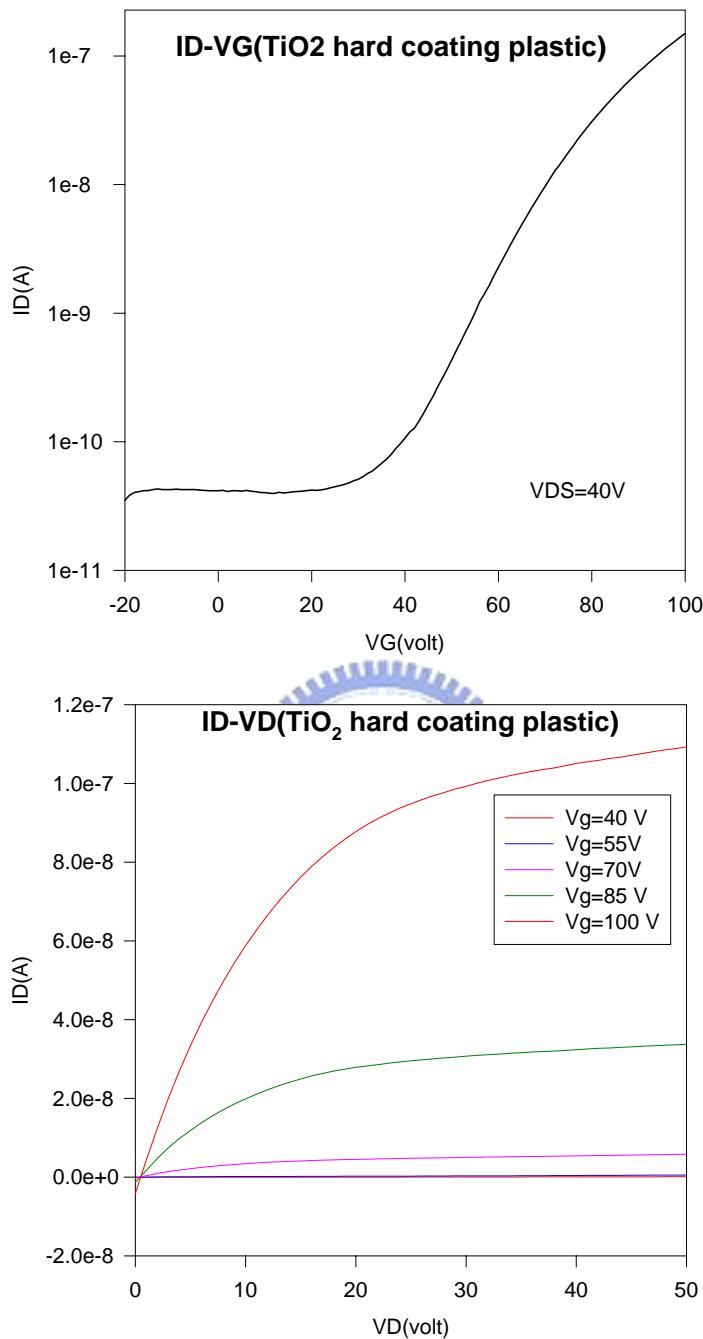
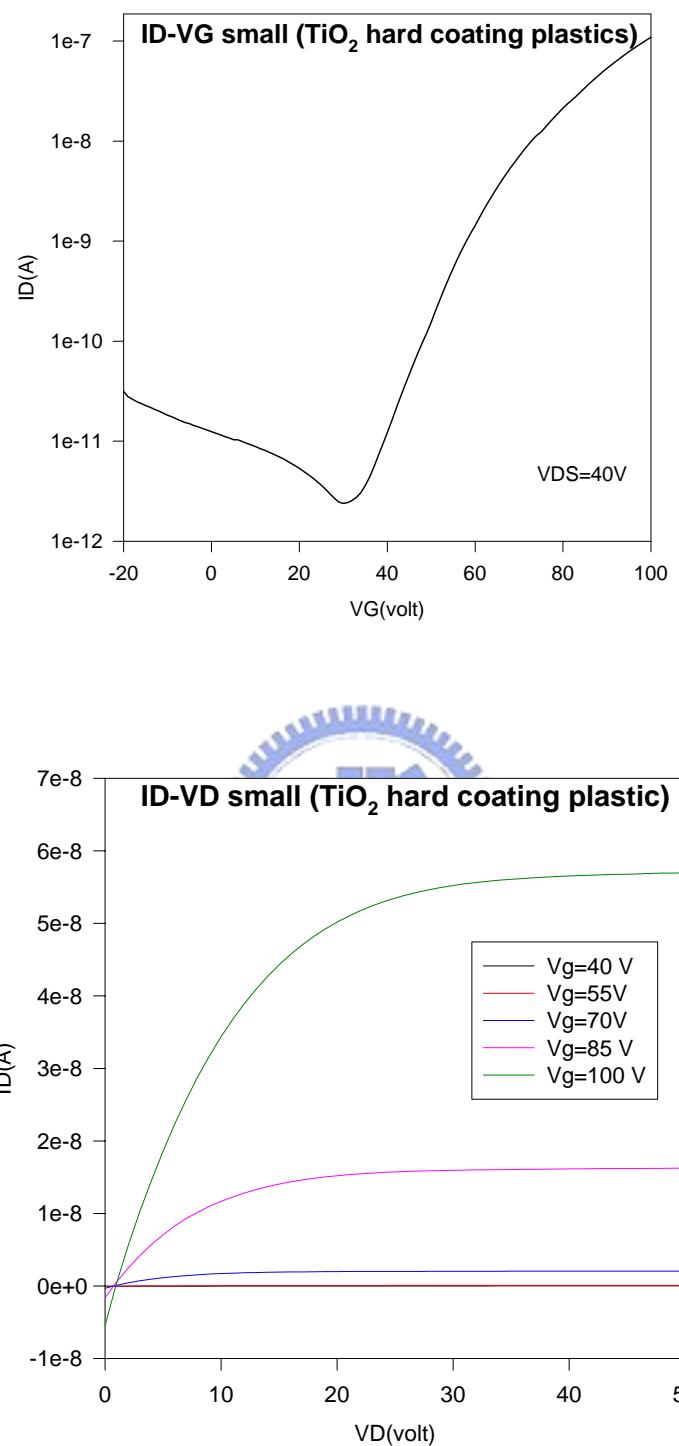


Figure 3-17 I-V characteristics of TFT devices with SiON gate dielectric fabricated on the  $\text{TiO}_2$  (800A) hard coating on the plastic substrate  
 $(W/L=50\text{ }\mu\text{m}/50\text{ }\mu\text{m})$



**Figure 3-18** I-V characteristics of TFT devices with SiON gate dielectric fabricated on the  $\text{TiO}_2$  (800A) hard coating on the plastic substrate  
 $(W/L=50\mu\text{m}/10\mu\text{m})$

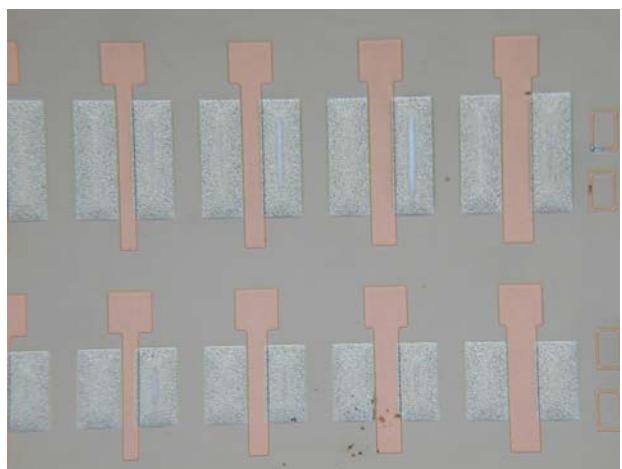


Figure 3-19 picture of the TFT device with the TiO<sub>2</sub> and thin SiON being the gate dielectric

