

# An Efficient Timing Model for CMOS Combinational Logic Gates

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**Abstract**—A new general timing model for CMOS combinational logic gates is proposed. In this model, the linearized large-signal equivalent circuit of a gate is first constructed. Then applying the dominant-pole-dominant-zero (DPDZ) method, the dominant pole of the equivalent circuit is calculated. Using this pole, the signal timing can be explicitly expressed. Comparisons between calculation results and simulation results are made and error analyses are performed. The worst-case error in characteristic-waveform timing can be confined to be within 35 percent for CMOS inverters, multi-input NOR gates or multi-input NAND gates with different device dimensions, capacitive loads, and device parameters. Better accuracy can be obtained for logic gates with commonly-used channel dimension or large capacitive load. For internal waveforms not deviating much from the characteristic waveforms, the worst-case error in signal timing is not substantially increased. Applying the proposed timing model in an experimental timing simulator, the signal timing can be analyzed accurately and efficiently with reduced CPU time and memory.

## LIST OF SYMBOLS

- |                |   |                  |  |
|----------------|---|------------------|--|
| $B$            | Mobility correction parameter (SPICE device parameter).   | $I_{DS}$         | DC drain current of an MOSFET.   |
| $C_{bdn(p)}$   | Bulk-drain p-n junction capacitance of an n-channel (p-channel) MOSFET.   | $L_{eff}$        | Effective channel length of an MOSFET.   |
| $C_{bsn(p)}$   | Bulk-source p-n junction capacitance of an n-channel (p-channel) MOSFET.  | NSUB             | Substrate Doping.  |
| $C_{gdown(p)}$ | Gate-drain overlap capacitance of an n-channel (p-channel) MOSFET.  | $P_{f(r)}$       | Effective dominant pole in the fall (rise) characteristic waveform case.   |
| $C_{gsown(p)}$ | Gate-source overlap capacitance of an n-channel (p-channel) MOSFET.   | $P_{fd}(Z_{fd})$ | Dominant pole (zero) in the fall characteristic waveform case.   |
| $C_L$          | Fixed load capacitance of a logic gate.   | $P_{rd}(Z_{rd})$ | Dominant pole (zero) in the rise characteristic waveform case.   |
| $C_{on(p)}$    | Channel oxide capacitance of an n-channel (p-channel) MOSFET.   | $q$              | Magnitude of electronic charge.  |
| DELTA          | Channel width factor (SPICE device parameter).  | $t_{df(r)}$      | Initial fall (rise) delay time.  |
| GAMMA          | Bulk threshold parameter in SPICE, which represents the proportionality factor relating the change in threshold voltage to backgate bias. | $T_{F(R)}$       | Fall (rise) time which is the time interval within which the output voltage lowers (raises) from $0.9 V_{DD}$ ( $0.1 V_{DD}$ ) to $0.1 V_{DD}$ ( $0.9 V_{DD}$ ). |
| $I_{dn(p)}$    | Drain current of an n-channel (p-channel) MOSFET in large-signal model.   | $T_{OX}$         | Channel oxide thickness.   |
|                |   | $T_P$            | Pair delay time which is the sum of fall delay time and rise delay time.   |
|                |   | $T_{PHL(LH)}$    | Fall (rise) delay time which is the time interval between $v_i = \frac{1}{2} V_{DD}$ to $v_0 = \frac{1}{2} V_{DD}$ .   |
|                |   | UCRIT            | Critical field for mobility degradation (SPICE device parameter).  |
|                |   | UEXP             | Critical field exponent in mobility degradation (SPICE device parameter).  |
|                |   | UEXPL(W)         | Correction factor of UEXP for short channel (narrow channel) case (SPICE device parameter).  |
|                |   | UO               | Surface mobility (SPICE device parameter).   |
|                |   | UOL(W)           | Correction factor of UO for short channel (narrow channel) case (SPICE device parameter).  |
|                |   | $v_{i(o)}$       | Input (output) large-signal voltage of a logic gate.   |
|                |   | $v_{02(3)}$      | Large-signal voltage at internal nodes of a 3-input CMOS NOR gate.   |
|                |   | $V_{BS(D)}$      | Bulk-source (drain) reverse bias of an MOSFET.   |
|                |   | $V_{DD}$         | Power supply voltage.  |
|                |   | $V_{DS(GS)}$     | Drain (gate) source voltage of an MOSFET.  |
|                |   | $V_{max}$        | Maximum drift velocity of carriers.  |
|                |   | $V_T$            | Threshold voltage of an MOSFET under backgate bias.  |
|                |   | $V_{T0}$         | Zero-bias threshold voltage of the MOSFET (SPICE device parameter).  |
|                |   | $W_{eff}$        | Effective channel width of an MOSFET.  |

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$W_{n(p)}$	Channel width (as drawn) of an n-channel (p-channel) MOSFET.
$XJ$	Metallurgical junction depth of an MOSFET (SPICE device parameter).
$\epsilon_{Si(SiO_2)}$	Permittivity of Si semiconductor (silicon dioxide).
$\mu_s$	Surface mobility of carriers.
$\phi_F$	Fermi potential.
$\phi_{Fn(p)}$	Fermi potential of an n-type (p-type) silicon.

## I. INTRODUCTION

WITH THE enhanced demands for chip performance and complexity in MOS LSI/VLSI design, signal timing correctness has become more and more important in order to avoid speed degradation, signal glitches, or logic faults. Therefore, new circuit simulators or timing simulators such as MOTIS [1], SPLICE [2], and RELAX [3] have been constructed to analyze a complex VLSI circuit efficiently with acceptable accuracy and less CPU time and storage.

Meanwhile, increasing efforts have concentrated on the constructions of analytic and efficient timing models or calculation methods for logic gate delay [4]–[9] and wiring delay [10], [11]. Generally, the purposes of such models or methods are:

- (1) to implement timing simulators [12] or logic simulators [9] to efficiently analyze or verify the signal timing of LSI/VLSI chips;
- (2) to obtain a deeper physical insight into the speed characteristics of digital IC's and to optimize their performance [8], [13];
- (3) to quickly perform the so-called "timing synthesis" [14] which determines optimum MOSFET channel dimensions from given timing specifications through the use of analytic timing equations.

Thus it will be quite useful in VLSI design if an accurate and analytic timing model can be developed.

Among all the timing models [4]–[9] explored so far, Glasser [7] developed closed form expressions for the upper and lower bounds on propagation delay of a logic gate. In his model, Thevenin equivalent circuits and  $RC$  ladder networks were adopted to replace logic gates and interconnection lines, respectively. Thus digital circuits can be treated as analog circuits. All other models [4]–[6], [8], [9] constructed timing models for inverters [4]–[6], [8], [9] or transmission gates [9] based upon the concept of charging and discharging the capacitive load.

In this paper, a new general timing model for CMOS combinational logic gates is proposed. In this model, the logic gate under consideration is first replaced by its large-signal equivalent circuit. Then nonlinear currents and capacitances in the equivalent circuit are linearized and the resultant equivalent circuit becomes an analog one. After the dominant pole is found, a closed-form expression for the rise or fall times can be obtained. Based upon the derived rise and fall times, the gate delay can be explicitly

expressed. Applying these model formulation procedures, signal timing for CMOS inverters, multi-input NOR gates, and multi-input NAND gates have been characterized. As an illustrating example in model formulation, only a 3-input CMOS NOR gate is considered in Section II of this paper.

Comparisons between exact computer simulation results and theoretical calculation results have been extensively made. Based on these comparisons, error analysis is performed and the versatility of the proposed timing model is investigated in Section III. It is found that for logic gates with voltage waveforms not severely different from characteristic waveforms [4], [8], and for logic gates with different MOS channel dimensions, different capacitive loads and different device parameters, the general agreement between calculation results and simulation results is satisfactory.

As a preliminary observation, the derived timing equations have also been used in experimental timing simulator. Simulation results of some circuit examples are investigated and analyzed. It is found that the CPU time and storage requirement in timing simulations using the developed timing model is quite small.

## II. MODEL FORMULATION

It is found in the design of CMOS multi-stage tapered buffer that the minimum total delay time can be achieved when the delay time in each stage is forced to be the same [8]. In this optimized case, the waveforms at the output nodes of all the intermediate stages are the same, being independent of the input excitation [8]. Such waveforms are called the characteristic waveforms [4].

Based upon this concept, it is expected that the total delay time of a complex IC can be reduced if the deviations of waveforms at internal nodes are minimized despite of different capacitive loads at these nodes. Using this design technique, the internal waveforms within that IC will be very close to the characteristic waveforms.

Therefore, in the proposed new timing model for CMOS logic gates, the case of characteristic waveform is considered. However, as will be shown later, the results of our timing model can be applied for waveforms not deviating much from characteristic waveforms, as in some actual design cases. This versatility increases the applicability of our timing model.

The first step in the model formulation is to determine the operating region of each MOSFET in the logic gate under consideration from its characteristic waveform. As a demonstrating example, consider a CMOS 3-input NOR gate in the worst-case timing condition in which only the input farthest from the output node is excited, as shown in Fig. 1. Its typical fall characteristic waveforms are shown in Fig. 2. Such waveforms can be obtained from the output node of an intermediate stage in a string of NOR gates with the same capacitive load  $C_L$  and fanout number  $N$  as shown in Fig. 1.

To determine the operating region of an MOSFET, the

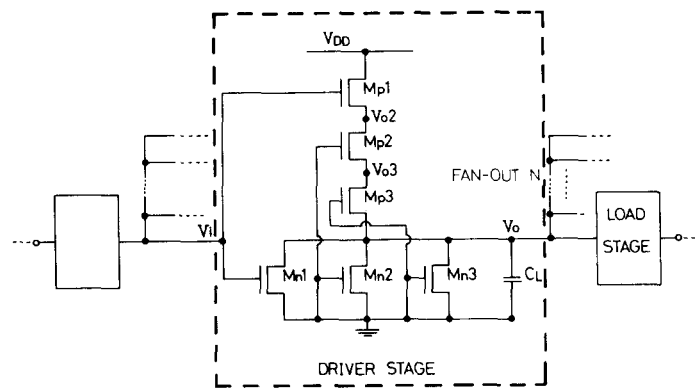


Fig. 1. A chain of identical CMOS 3-input NOR gates.

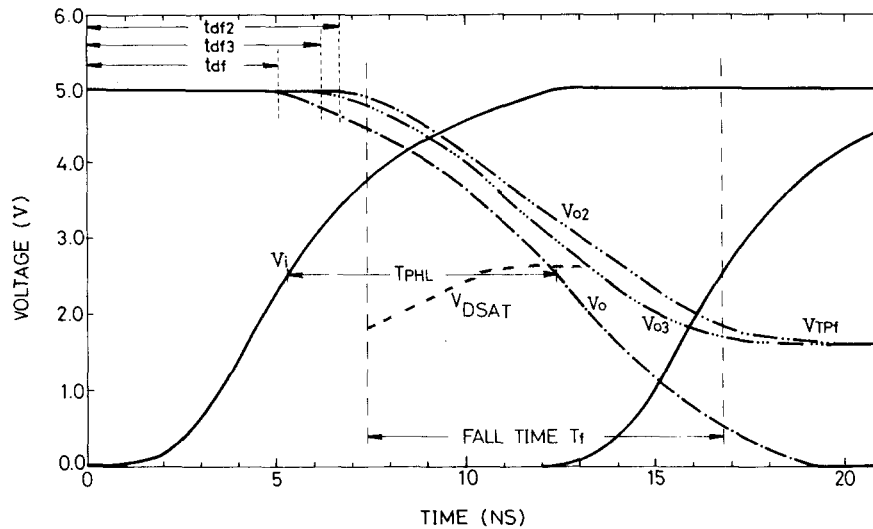


Fig. 2. Typical fall characteristic waveforms of a CMOS 3-input NOR gate.

drain-source saturation voltage  $V_{DSAT}$  of the device under various values of  $V_{GS}$  and  $V_{DS}$  as determined from the waveforms in Fig. 2, are calculated by computer simulations which consider the velocity saturation effect. Typical  $V_{DSAT}$  curve for the MOSFET  $M_{n1}$  with effect channel length  $1.9 \mu\text{m}$  has been plotted along with the falling waveforms in Fig. 2. It can be seen that during nearly half of the fall-time period defined as the time interval within which the output voltage  $v_0$  lowers from  $0.9 V_{DD}$  to  $0.1 V_{DD}$ , the MOSFET  $M_{n1}$  is operated in the linear region. For simplicity, the MOSFET is considered to be operated in the linear region during the fall-time period. This assumption does not introduce large error in the timing calculations as will be shown later. However, when the device channel length is further scaled down, the MOSFET  $M_{n1}$  will mostly be operated in the saturation region during the fall-time period due to the substantially reduced saturation voltage. In this case, the above assumption will cause a larger error.

Based upon the similar consideration, the MOSFET's  $M_{p2}$  and  $M_{p3}$  are found to be operated in their linear regions. The MOSFET  $M_{p1}$  is mostly operated in the off region since its gate-source voltage ( $V_{DD}-V_i$ ) mostly re-

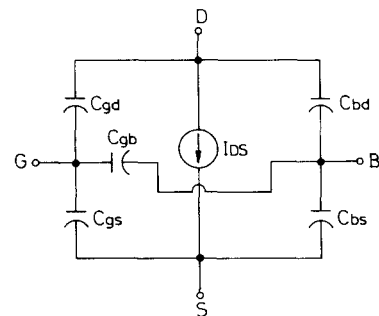


Fig. 3. Four-terminal large-signal equivalent circuit of an MOSFET.

mains below its threshold voltage. In the load stage, the MOSFET  $M_{n1}$  is operated in the linear region during the fall-time period whereas the MOSFET  $M_{p1}$  in the load stage is found to be operated in its saturation region.

After the operating region of each MOSFET has been determined, the second step is to find the large-signal equivalent circuit of the logic gate. In general, the large-signal equivalent circuit of an MOSFET can be drawn as in Fig. 3 where reverse currents across the drain-bulk and source-bulk junctions have been neglected. The capaci-

tance values of the four capacitors in this circuit are all voltage-dependent [15], whereas the expressions of the drain current  $I_{DS}$  are different for different operating regions. In order to conveniently perform comparisons to computer simulation results obtained from the modified SPICE 2 Program called ESPICE, the current model adopted here is the same as that used in ESPICE. Therefore, in the linear region,  $I_{DS}$  can be expressed as [16].

$$I_{DS} = \beta \left\{ \left( V_{GS} - V_{BIN} - \frac{\eta}{2} V_{DS} \right) V_{DS} - \frac{2}{3} \gamma_s [(2\phi_F + V_{DS} - V_{BS})^{3/2} - (2\phi_F - V_{BS})^{3/2}] \right\}. \quad (1)$$

All the parameters involved in (1) are described in Table I.

Note that any fixed voltage (e.g.,  $V_{DD}$ ) at the node of the equivalent circuit only affects the drain current and has no effect on the capacitor transient currents. Therefore, it can be grounded without affecting the nodal current equations of the equivalent circuit. Based upon this concept, power supply  $V_{DD}$  can be grounded. Furthermore, since the output voltage of the load stage remains nearly unchanged during the fall-time period, it can also be effectively grounded. Thus all the output stages of the load stage are shielded out. This characteristic has been found in all the CMOS logic gates.

Directly replacing each MOSFET in the logic gate by its equivalent circuit and grounding the fixed voltages, the resultant large-signal equivalent circuit of the CMOS 3-input NOR gate during the fall-time period is shown in Fig. 4. Since the output node of the load stage has been grounded, it only contributes capacitive load to the driver stage. This capacitive load has been included in  $C_3$ .

Because the transistors  $M_{n1}$ ,  $M_{p2}$ , and  $M_{p3}$  are operated in the linear region during the fall-time period, their drain currents  $I_{dn1}$ ,  $I_{dp2}$  and  $I_{dp3}$  in the equivalent circuit of Fig. 4 can be formulated from (1) with suitable expressions for  $V_{GS}$  and  $V_{DS}$ . All the constant terms involved in these drain currents must be discarded. The reason will be described later. On the other hand,  $I_{dp1}$  is set to zero since the transistor  $M_{p1}$  is off. Note that all the currents and capacitances in the equivalent circuit are all voltage-dependent. Therefore, this circuit is a highly nonlinear one and  $v_0$  can not be analytically solved without any linearizations and approximations.

The third step in the model formulation is to linearize the nonlinear capacitances and currents so that the equivalent circuit becomes a linear one and can be treated as an analog circuit. First, using the commonly known approximations [15], the gate-source and gate-drain capacitances are fixed according to the operating region of the MOSFET. Furthermore, all the voltage-dependent drain-bulk and source-bulk junction capacitances are evaluated at fixed biases obtained at the logic crossover point of the

TABLE I  
MOSFET CURRENT EQUATION USED IN THE MODIFIED SPICE2 PROGRAM

$$I_{DS} = \beta \left\{ (V_{GS} - V_{BIN} - \frac{\eta}{2} V_{DS}) V_{DS} - \frac{2}{3} \gamma_s [(2\phi_F + V_{DS} - V_{BS})^{3/2} - (2\phi_F - V_{BS})^{3/2}] \right\}$$

where

$$\beta = \frac{W_{eff}}{L_{eff}} \cdot \mu_s \cdot \frac{\epsilon_{SiO_2}}{T_{OX}}$$

$$XUO = UO \cdot (1 - \frac{UOL}{L_{eff}} - \frac{UOW}{W_{eff}})$$

$$XUEXP = UEXP + \frac{UEXP L}{L_{eff}} - \frac{UEXP W}{W_{eff}}$$

$$XUO' = XUO \cdot \left( \frac{UCRIT \cdot \epsilon_{SI}}{\frac{\epsilon_{SiO_2}}{T_{OX}} [V_{GS} - V_T - UTRA \cdot \min(V_{DS}, 2\phi_F)]} \right) XUEXP$$

$$\mu_s = XUO' \cdot \frac{1}{\{1 + [\frac{XUO' \cdot \min(V_{DS}, 2\phi_F)}{V_{MAX} \cdot L_{eff}}]^{1/2}\}}$$

$$\eta = 1 + \frac{\pi}{4} \cdot \frac{DELTA \cdot \epsilon_{SI}}{\frac{\epsilon_{SiO_2}}{T_{OX}} \cdot W_{eff}}$$

$$V_{BIN} = V_{BI} + (\eta - 1) \cdot (2\phi_F - V_{BS})$$

$$V_{BI} = V_{TO} - GAMMA \cdot \sqrt{2\phi_F}$$

$$V'_{BIN} = V_{BI} + (\eta - 1) \cdot 2\phi_F$$

$$\gamma_s = GAMMA \cdot (1 - \alpha_S - \alpha_D)$$

$$\alpha_S = \frac{1}{2} \cdot \frac{XJ}{L_{eff}} \cdot (\sqrt{1 + 2 \cdot \frac{WS}{XJ}} - 1)$$

$$\alpha_D = \frac{1}{2} \cdot \frac{XJ}{L_{eff}} \cdot (\sqrt{1 + 2 \cdot \frac{WD}{XJ}} - 1)$$

$$W_S = XD \cdot \sqrt{2\phi_F - V_{BS}}$$

$$W_D = XD \cdot \sqrt{2\phi_F - V_{BD}}$$

$$XD = \sqrt{\frac{2\epsilon_{SI}}{q \cdot N_{SUB}}}$$

logic gate. This approximation on the junction capacitance is just the same as that adopted in MOTIS [1]. During the fall-time period of CMOS 3-input NOR gate considered above, the logic crossover point is defined as the point at which the output voltage falls to  $V_{DD}/2$ . At this point, the input voltage is nearly equal to  $4V_{DD}/5$  as may be seen from the waveforms shown in Fig. 2. The voltages  $V_{02}$  and  $V_{03}$  at node 2 and node 3, respectively, are approximately  $3V_{DD}/5$ . Therefore the reverse bias across the capacitances  $C_{bdn1}$  and  $C_{bdp3}$  is  $V_{DD}/2$  whereas the biases across  $C_{bdp2}$  ( $C_{bsp3}$ ) and  $C_{bdp1}$  ( $C_{bsp2}$ ) are  $2V_{DD}/5$ . In eval-

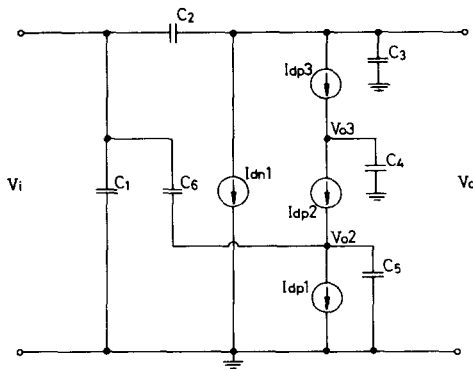


Fig. 4. Large-signal equivalent circuit of a CMOS 3-input NOR gate during the fall-time period.

uating the capacitance value, the formula of junction capacitance used in the SPICE 2 Program [16] is applied.

After the linearization cited above, the capacitances in the equivalent circuit of Fig. 4 becomes voltage-independent and can be expressed in terms of various junction capacitances and MOS capacitances.

To linearize the drain current in (1), first the  $V_{DS}$ - and  $V_{GS}$ -dependent carrier mobility  $\mu_s$  as expressed in Table I is evaluated at the logic crossover point. In the case of CMOS 3-input NOR gate, the mobilities  $\mu_{sn1}$  and  $\mu_{sp2}$  are evaluated at  $V_{DS} = V_{DD}/2$ ,  $V_{GS} = 4V_{DD}/5$  and  $V_{DS} = V_{DD}/6$ ,  $V_{GS} = 3V_{DD}/5$ , respectively. The mobility  $\mu_{sp3}$  is evaluated at  $V_{DS} = V_{DD}/6$  and  $V_{GS} = 3V_{DD}/5$ .

Further linearization of the drain current can be performed by first determining the time-domain function of each node voltage from the characteristic waveforms. Here we approximate the node voltage function by a single-pole response. This approximation will simplify the calculations and will lead to a closed-form expression for signal timing. Moreover, the error of this approximation is small as compared with the simulated waveforms, as will be justified in the next section. For the 3-input NOR gate, each node voltage as a function of time  $t$  has been determined from Fig. 2 as

$$v_i(t) = [V_{DD} - V_{DD} \exp(-p_r t)] u'(t) \quad (2)$$

$$v_0(t) = V_{DD} u(t) - V_{DD} u(t - t_{df}) + V_{DD} \exp[-p_f(t - t_{df})] u(t - t_{df}) \quad (3)$$

$$v_{03}(t) = V_{DD} u(t) - (V_{DD} - V_{Tpf}) \cdot u(t - t_{df3}) + (V_{DD} - V_{Tpf}) \cdot \exp[-p_{f3}(t - t_{df3})] u(t - t_{df3}) \quad (4)$$

$$v_{02}(t) = V_{DD} u(t) - (V_{DD} - V_{Tpf}) \cdot u(t - t_{df2}) + (V_{DD} - V_{Tpf}) \cdot \exp[-p_{f2}(t - t_{df2})] u(t - t_{df2}) \quad (5)$$

where the initial delay times  $t_{df}$ ,  $t_{df3}$  and  $t_{df2}$  which are defined in Fig. 2 have the relation  $t_{df} < t_{df3} < t_{df2}$ . The voltage  $V_{Tpf}$  is the minimum residual voltage at the source node of a PMOS after complete discharging. The voltage

$V_{Tpf}$  can be solved as

$$V_{Tpf} = -\{2[\gamma_{sp}(2\phi_{Fn})^{1/2} - V_{Tp}] + \gamma_{sp}^2\}/2 + \{[2\gamma_{sp}(2\phi_{Fn})^{1/2} - 2V_{Tp} + \gamma_{sp}^2]^2 + 4[2\gamma_{sp}V_{Tp}(2\phi_{Fn})^{1/2} + \gamma_{sp}^2V_{DD} - V_{Tp}^2]\}^{1/2}/2 \quad (6a)$$

where

$$V_{Tp} \equiv V_{BINp} + \gamma_{sp}(2\phi_{Fn})^{1/2}. \quad (6b)$$

Since it has been found that the approximation  $p_{f3} \approx p_{f2} \approx p_f$  introduces small error, this approximation will be used thereafter. The unique pole  $p_f$  is the one to be calculated from the equivalent circuit.

Further linearization of the drain current in (1) starts from the linearization of the terms  $(2\phi_F + V_{DS} - V_{BS})^{3/2}$  and  $(2\phi_F - V_{BS})^{3/2}$ . The linearization can be described by the following equation:

$$(2\phi_F + V_{DS} - V_{BS})^{3/2} \rightarrow (2\phi_F + V_{DS} - V_{BS}) (2\phi_F + V_{DS}|_{t=t_e} - V_{BS}|_{t=t_e})^{1/2}$$

where  $t = t_e$  is the time at the logic crossover point. Using (3) and the relation  $v_0(t = t_e) = V_{DD}/2$ , the time  $t_e$  can be solved as

$$t_e = t_{df} + (\ln 2)/p_f. \quad (7)$$

Finally, there are nonlinear voltage terms in the drain current equations to be linearized. Applying the linearization procedures as described in Appendix, the resultant expressions for those nonlinear terms after discarding the constant terms are

$$v_i v_0(t) = F_0 v_0(t) \quad (8)$$

$$v_0^2(t) = \frac{1}{2} V_{DD} v_0(t) \quad (9)$$

$$v_{03}^2(t) = B_0 v_{03}(t) \quad (10)$$

$$v_{02}^2(t) = C_0 v_{02}(t). \quad (11)$$

The constants  $F_0$ ,  $B_0$ , and  $C_0$  have already been expressed in Appendix.

Using (8)–(11), the linearized drain currents can be written as

$$I_{dn1} = \beta_{n1D} v_0 \quad (12)$$

$$I_{dp3} = \beta_{p3D} v_0 - \beta_{p3S} v_{03} \quad (13)$$

$$I_{dp2} = \beta_{p2D} v_{03} - \beta_{p2S} v_{02} \quad (14)$$

where

$$\beta_{n1D} \equiv \beta_{n1} \left[ F_0 - V'_{BINn1} - \frac{\eta_{n1}}{4} V_{DD} - \frac{2}{3} \gamma_{sn1} (2\phi_{FP} + \frac{1}{2} V_{DD})^{1/2} \right] \quad (15a)$$

$$\beta_{p3D} \equiv \beta_{p3} \left[ \frac{\eta_{p3}}{4} V_{DD} - V'_{BINp3} - (\eta_{p3} - 1) V_{DD} - \frac{2}{3} \gamma_{sp3} \left( 2\phi_{Fn} + \frac{1}{2} V_{DD} \right)^{1/2} \right] \quad (15b)$$

$$\beta_{p3S} \equiv \beta_{p3} \left[ \frac{\eta_{p3}}{2} B_0 - V'_{BINp3} - (\eta_{p3} - 1) V_{DD} - \frac{2}{3} \gamma_{sp3} (2\phi_{Fn} + V_{DD} - F_{F2})^{1/2} \right] \quad (15c)$$

$$\beta_{p2D} \equiv \beta_{p2} \left[ \frac{\eta_{p2}}{2} B_0 - V'_{BINp2} - (\eta_{p2} - 1) V_{DD} - \frac{2}{3} \gamma_{sp2} (2\phi_{Fn} + V_{DD} - V_{F2})^{1/2} \right] \quad (15d)$$

$$V_{F2} \equiv v_{03}|_{t=\tau_e} = V_{Tpf} + \frac{1}{2} (V_{DD} - V_{Tpf}) \cdot \exp[-p_f(t_{df} - t_{df3})] \quad (15e)$$

$$\beta_{p2s} \equiv \beta_{p2} \left[ \frac{\eta_{p2}}{2} C_0 - V'_{BINp2} - (\eta_{p2} - 1) V_{DD} - \frac{2}{3} \gamma_{sp2} (2\phi_{Fn} + V_{DD} - V_{F1})^{1/2} \right] \quad (15f)$$

$$V_{F1} \equiv v_{02}|_{t=\tau_e} = V_{Tpf} + \frac{1}{2} (V_{DD} - V_{Tpf}) \cdot \exp[-p_f(t_{df} - t_{df2})]. \quad (15g)$$

Note that the surface mobilities in the above expressions have been evaluated at the logic crossover point. Now, since the nonlinear capacitances and currents have been linearized, the whole equivalent circuit, as shown in Fig. 4, has become a linear circuit.

After detailed investigations on the characteristic waveforms of various CMOS logic gates, it has been found that generally during the fall- or rise-time periods, the input voltage has entered its tail region with small variation or nearly constant voltage level. Therefore, the input excitation has only negligible effect on the output response. Similar conclusion can be drawn for those waveforms not severely deviating from characteristic waveforms. In these cases, the output waveform can be well characterized by the poles and zeros of the linearized equivalent circuit, which are affected by the input voltage. Here, in order to obtain the closed-form expression for signal timing, the modified dominant-pole approximation is adopted. This approximation is in consistence with the above approximation of single-pole response. Under this approximation, the constant terms in drain currents may be discarded since they do not affect the poles and zeros of the linearized equivalent circuit.

According to our observations, simply considering the dominant pole is not accurate enough when there exists a zero sufficiently close to the poles of interest. This can be demonstrated by a simple example. Consider a stable circuit with two poles and one zero. Its transfer function  $H(s)$  can be expressed as

$$H(s) = H_0 \frac{s + c}{(s + a)(s + b)}. \quad (16)$$

Using the conventional dominant pole calculation method [17], the dominant pole  $P^*$  can be determined despite of the zero  $c$ . The resultant expression of  $1/p^*$  is

$$\frac{1}{p^*} = \frac{1}{a} + \frac{1}{b}. \quad (17)$$

However, if the zero  $c$  is sufficiently close to one of the two poles, say  $b$ , the transfer function can be simplified as

$$H(s) \approx H_0 \frac{1}{(s + a)}. \quad (18)$$

Thus the dominant pole is  $a$  rather than that in (17).

Here, a new calculation method called the dominant-pole-dominant-zero (DPDZ) method is proposed in our modified dominant-pole approximation. In this method, the effective dominant pole  $P_e$  is calculated by

$$\frac{1}{p_e} = \frac{1}{a} + \frac{1}{b} - \frac{1}{c}. \quad (19)$$

Evidently, (19) reduces to  $p_e = a$  when  $b \approx c$ . Therefore, the DPDZ method is more adequate than the conventional method. If there exists more than one zero, the dominant zero must be used in (19).

Another modification proposed in the DPDZ method is for the case of closely spaced poles without any actual dominant pole. In this case, using the effective dominant pole of (19) to calculate the rise or fall time leads to a worst-case error greater than 20 percent [17] which occurs when two poles overlap (i.e.,  $1/a = 1/b - 1/c$ ). To completely reduce this error, the value of  $1/p_e$  must be equal to  $(2/a)/(1 + 1/5)$ . If a factor of 1/2 is multiplied to all the terms in (19) concerning the larger poles, the resultant value of  $1/p_e$  will be  $3/2a$  which will have an error of 10 percent. In other cases with nonoverlapping poles, the error was found to be smaller than 10 percent with the correction factor of 1/2. Therefore, the effective dominant pole now can be expressed generally as

$$\frac{1}{p_e} = \frac{1}{a} + \frac{1}{2} \left( \sum_i \frac{1}{b_i} - \frac{1}{c} \right) \quad (20)$$

where  $b_i$  represents any pole larger than the pole  $a$ . This final form of  $p_e$  will be used in timing models of all CMOS combinational logic gates. Then the resultant error due to the modified dominant pole approximation will be within 10 percent.

Now, the fourth step in the model formulation is to calculate the effective dominant pole from the linearized equivalent circuit using the DPDZ method. In the case of 3-input NOR gates, applying the Kirchhoff's current law (KCL) to the circuit shown in Fig. 3 leads to the KCL equations.

Taking the Laplace transformation and discarding the constant terms, the resultant equations in matrix form can be written as

$$\begin{bmatrix} S(C_2 + C_3) + \beta_{n1D} + \beta_{p3D} & -\beta_{p3S} & 0 \\ -\beta_{p3D} & SC_4 + \beta_{p2D} + \beta_{p3S} & -\beta_{p2S} \\ 0 & -\beta_{p2D} & S(C_5 + C_6) + \beta_{p2S} \end{bmatrix} \begin{bmatrix} v_0 \\ v_{03} \\ v_{02} \end{bmatrix} = \begin{bmatrix} SC_2 \\ 0 \\ SC_6 \end{bmatrix} \begin{bmatrix} v_i \end{bmatrix}. \quad (21)$$

The transfer function  $V_0/V_i$  can be calculated from (21) and the inverse of the dominant pole can be calculated. In the expression of the dominant pole, the terms concerning both  $C_4$  and  $(C_5 + C_6)$  are the terms corresponding to the nondominant poles larger in magnitude than the pole generated by  $(C_2 + C_3)$ . Therefore, according to the DPDZ method, these terms must be multiplied by 1/2. The resultant expression is

$$\begin{aligned} \frac{1}{P_{fd}} = & (C_2 + C_3)/\beta_{n1D} + \frac{1}{2} \left[ C_4 \left( \frac{1}{\beta_{p3S}} + \frac{1}{\beta_{n1D}} \frac{\beta_{p3D}}{\beta_{p3S}} \right) \right. \\ & + (C_5 + C_6) \left( \frac{1}{\beta_{p2S}} + \frac{1}{\beta_{p3S}} \frac{\beta_{p2D}}{\beta_{p2S}} \right. \\ & \left. \left. + \frac{1}{\beta_{n1D}} \frac{\beta_{p3D}}{\beta_{p3S}} \frac{\beta_{p2D}}{\beta_{p2S}} \right) \right]. \end{aligned} \quad (22)$$

Similarly, the inverse of the dominant zero can be calculated. After multiplying the factor 1/2, the resultant expression is

$$\begin{aligned} \frac{1}{Z_{fd}} = & \frac{C_2}{C_2 + C_6} \frac{1}{2} \left[ C_4/\beta_{p3S} + (C_5 + C_6) \right. \\ & \left. \cdot \left( \frac{1}{\beta_{p3S}} \frac{\beta_{p2D}}{\beta_{p2S}} + \frac{1}{\beta_{p2S}} \right) \right] \end{aligned} \quad (23)$$

Finally, the effective dominant pole can be written as

$$\frac{1}{P_f} = \frac{1}{P_{fd}} - \frac{1}{Z_{fd}}. \quad (24)$$

The fifth step is to calculate the fall or rise times from the corresponding effective dominant pole. In the case of NOR gate considered above, since the output voltage is of single-pole response with the fall pole  $p_f$  expressed in (24), its fall time  $T_F$  can be easily expressed as

$$T_F = (\ln 9)/P_f \quad (25)$$

Based upon the five model formulation steps described above, the rise time of the characteristic waveform in a CMOS 3-input NOR gate can be characterized. The resultant expression is

$$T_R = (\ln 9)/P_r = (\ln 9) \left( \frac{1}{P_{rd}} - \frac{1}{Z_{rd}} \right) \quad (26a)$$

$$\begin{aligned} \frac{1}{P_{rd}} = & (C_2' + C_3') \left( \frac{1}{\beta_{p3D}} + \frac{1}{\beta_{p2D}} \frac{\beta_{p3S}}{\beta_{p3D}} + \frac{1}{\beta_{p1D}} \frac{\beta_{p2S}}{\beta_{p2D}} \frac{\beta_{p3S}}{\beta_{p3D}} \right) \\ & \cdot \frac{1}{2} \left[ C_4 \left( \frac{1}{\beta_{p2D}} + \frac{1}{\beta_{p1D}} \frac{\beta_{p2S}}{\beta_{p2D}} \right) + (C_5' + C_6') \frac{1}{\beta_{p1D}} \right] \end{aligned} \quad (26b)$$

$$\begin{aligned} \frac{1}{Z_{rd}} = & \frac{1}{2} \{ C_4' / (\beta_{p2D}' + \beta_{p3S}') + (C_5' + C_6') / (\beta_{p1D}' + \beta_{p2S}') \\ & - C_2' / \beta_{pl} V_{DD} - C_6' \beta_{p3S}' \beta_{p2S}' / [(\beta_{p2D}' + \beta_{p3S}') \\ & \cdot (\beta_{p1D}' + \beta_{p2S}') \beta_{pl} V_{DD}] \}. \end{aligned} \quad (26c)$$

In (26), the capacitance  $C_i'$  can be similarly expressed as  $C_i$  in the case of fall time.

The conductance parameters in (26) can be expressed as

$$\begin{aligned} \beta_{p3D}' = & \beta_{p3} \left[ \frac{3\eta_{p3}}{4} V_{DD} - V'_{BINp3} - (\eta_{p3} - 1) V_{DD} \right. \\ & \left. - \frac{2}{3} \gamma_{Sp3} \left( 2\phi_{Fn} + \frac{1}{2} V_{DD} \right)^{1/2} \right] \end{aligned} \quad (27a)$$

$$\begin{aligned} \beta_{p2D}' = & \beta_{p2} \left[ \frac{\eta_{p2}}{2} X_{tr2} - V'_{BINp2} - (\eta_{p2} - 1) V_{DD} \right. \\ & \left. - \frac{2}{3} \gamma_{Sp2} (2\phi_{Fn} + V_{DD} - V_{R2})^{1/2} \right] \end{aligned} \quad (27b)$$

$$\begin{aligned} \beta_{p1D}' = & \beta_{p1} \left[ \frac{\eta_{p1}}{2} X_{tr1} - V'_{BINp1} - (\eta_{p1} - 1) V_{DD} \right. \\ & \left. - \frac{2}{3} \gamma_{Sp1} (2\phi_{Fn} + V_{DD} - V_{R1})^{1/2} \right. \\ & \left. - V_{DD} 2^{-Tr/Tf} \exp(-p_f t_{dr}) \right] \end{aligned} \quad (27c)$$

$$\begin{aligned} \beta_{p3S}' = & \beta_{p3} \left[ \frac{\eta_{p3}}{2} X_{tr2} - V'_{BINp3} - (\eta_{p3} - 1) V_{DD} \right. \\ & \left. - \frac{2}{3} \gamma_{Sp3} (2\phi_{Fn} + V_{DD} - V_{R2})^{1/2} \right] \end{aligned} \quad (27d)$$

$$\begin{aligned} \beta_{p2S}' = & \beta_{p2} \left[ \frac{\eta_{p2}}{2} X_{tr1} - V'_{BINp2} - (\eta_{p2} - 1) V_{DD} \right. \\ & \left. - \frac{2}{3} \gamma_{Sp2} (2\phi_{Fn} + V_{DD} - V_{R1})^{1/2} \right] \end{aligned} \quad (27e)$$

where

$$X_{tr2} \equiv 2V_{DD} - \frac{1}{2}(V_{DD} - V_{Tpf}) \exp[-p_r(t_{dr} - t_{dr3})]$$

$$X_{tr1} \equiv 2V_{DD} - \frac{1}{2}(V_{DD} - V_{Tpf}) \exp[-p_r(t_{dr} - t_{dr2})]$$

$$V_{R2} \equiv V_{DD} - \frac{1}{2}(V_{DD} - V_{Tpf}) \exp[-p_r(t_{dr} - t_{dr3})]$$

$$V_{R1} \equiv V_{DD} - \frac{1}{2}(V_{DD} - V_{Tpf}) \exp[-p_r(t_{dr} - t_{dr2})].$$

The mobility  $\mu_{sp1}$  in the parameter  $\beta_{p1}'$  is evaluated at  $V_{GS} = V_{DD}$  and  $V_{DS} = V_{DD}/6$ .

So far, the rise and fall times expressions have been explicitly formulated. The sixth step in the model formulation is to calculate the propagation delay time of the logic gate. Generally, the rise (fall) propagation delay  $T_{PLH}$  ( $T_{PHL}$ ) is defined as the time interval from the point the input voltage lowers (raises) to  $V_{DD}/2$  to the point the output voltage raises (lowers) to  $V_{DD}/2$ , as indicated in Fig. 2 for  $T_{PHL}$ . Based upon this definition, the delay times  $T_{PLH}$  and  $T_{PHL}$  can be expressed as

$$T_{PLH} = t_{dr} + \frac{\ln 2}{\ln 9} T_R - \frac{\ln 2}{\ln 9} T_F \quad (28)$$

$$T_{PHL} = t_{df} + \frac{\ln 2}{\ln 9} T_F - \frac{\ln 2}{\ln 9} T_R \quad (29)$$

where  $t_{dr}$  and  $t_{df}$  are the initial delay as indicated in Fig. 2, and  $T_F$  and  $T_R$  have been expressed in (25) and (26), respectively.

The pair delay of characteristic waveforms defined as the delay of two successive stages, can be expressed as

$$T_p \equiv T_{PLH} + T_{PHL} = t_{dr} + t_{df} \quad (30)$$

### III. COMPARISONS TO COMPUTER SIMULATION RESULTS AND ERROR ANALYSES

According to our observations, the initial delay at the output node denoted by  $t_{dr}$  or  $t_{df}$ , is mainly due to the voltage overshoot or undershoot caused by the capacitance feedthrough effect. For a better understanding, consider the equivalent circuit of Fig. 4. When the input voltage is raised from 0 V, this input voltage change is fed forward to the output node by the capacitance feedthrough path formed by the capacitance  $C_2$  and the capacitance at the output node. At this time, the output voltage has an overshoot from its initial value  $V_{DD}$ . Therefore, the output voltage can not be lowered instantly when the input voltage is applied. This results in the initial delay time which is defined as the time the output voltage lowers back from its overshoot to  $V_{DD}$ . The above concept has been confirmed in modeling the initial delay of CMOS inverters under step inputs [18].

Based on the above mentioned concept, it is possible to develop models for all the initial delay times, namely,  $t_{df}$ ,  $t_{df2}$ ,  $t_{df3}$ ,  $t_{dr}$ ,  $t_{dr2}$ ,  $t_{dr3}$ , etc. Then all the timing formulas derived in the previous section can be directly solved. We shall study this approach in the future.

Here, the initial delay times are determined semi-empirically. Thus the resultant timing formula can be more easily solved but still with reasonable accuracy.

Consider a logic gate driven by a slower rising input voltage which has a smaller rise pole  $P_r$ . In this case, the overshoot due to the capacitance feedthrough effect becomes larger. This leads to a larger  $t_{df}$ . Therefore the product  $p_r t_{df}$  is expected to be nearly constant. So is the product  $p_f t_{dr}$ . These predictions have been verified for logic gates with a wide range of device channel dimensions, device parameter values, or load capacitances. In the case of CMOS 3-input NOR gates, the constant values

of  $P_r t_{df}$  and  $p_f t_{dr}$  have been determined from the simulation results as  $p_r t_{df} = p_f t_{dr} = 0.5$ . These universal values have also been used for NOR gates with different fan-in number from 2 to 4.

The difference of delay times, such as  $(t_{df} - t_{df2})$  and  $p_f(t_{df} - t_{df3})$  have been found to be strongly related to the fall waveform of the output voltage  $v_0$ . If the fall pole  $p_f$  is smaller, i.e., the falling speed is slower, the voltage at the internal node  $v_{02}$  or  $v_{03}$  will be lowered more slowly. Thus the delay time difference  $(t_{df} - t_{df2})$  or  $(t_{df} - t_{df3})$  will be larger. Therefore, the products  $p_f(t_{df} - t_{df2})$  or  $(t_{df} - t_{df3})$  can be set to some universal constants. In the case of CMOS NOR gates, these constants are  $p_f(t_{df} - t_{df2}) = -0.134$ ,  $p_f(t_{df} - t_{df3}) = -0.113$ ,  $p_r(t_{dr} - t_{dr2}) = 0.094$ , and  $p_r(t_{dr} - t_{dr3}) = 0.059$ . These constants are universal for NOR gates with two to four inputs and different device channel dimensions, device parameters, or capacitive loads.

Now, the expression of  $T_F$  contains only a variable  $T_F/T_R$  whereas the expression of  $T_R$  contains a variable  $T_R/T_F$ . Therefore, a nonlinear equation of the variable  $T_F/T_R$  or  $T_R/T_F$  can be obtained by dividing one of these two expressions by the other. After a few number of iterations,  $T_F/T_R$  or  $T_R/T_F$  can be solved. Using the calculated  $T_F/T_R$  or  $T_R/T_F$ ,  $T_F$  and  $T_R$  can be quickly calculated from their respective expressions.

Using the calculated values of  $T_F$  and  $T_R$ , the initial delay time of 3-input NOR gates can be calculated by using the following empirical laws:

$$t_{df} = 0.18 T_R + 0.22 T_F \quad (31a)$$

$$t_{dr} = 0.07 T_R + 0.58 T_F \quad (31b)$$

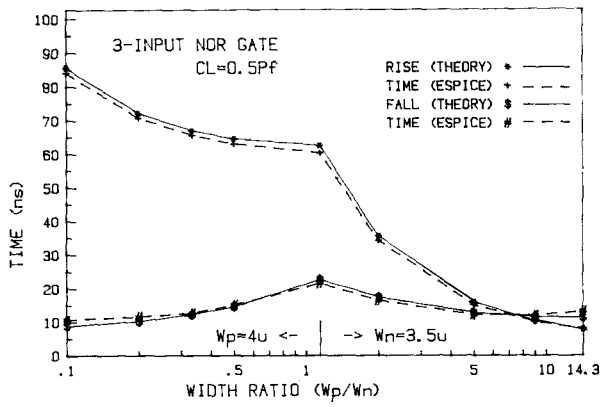
Note that the above laws are universal for all types of CMOS NOR gates. Therefore, they can be determined either from computer simulations or actual experimental measurements.

Substituting (31) into (28)–(30), we can obtain the universal semi-empirical formulas for delay times. These formulas can be used in the calculations of delay times for various CMOS NOR gates with satisfactory accuracy, as will be seen later.

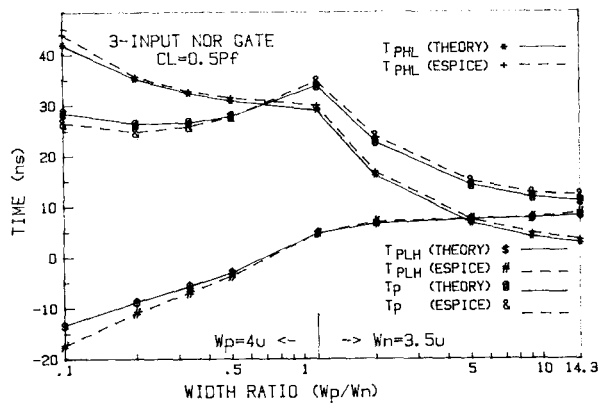
Before the comparisons between theoretical calculation and ESPICE simulations are made, the error sources of the proposed timing models are first investigated. Generally, there are three kinds of error sources. The first is the capacitance estimation error introduced in evaluating various voltage-dependent MOSFET channel capacitances and p-n junction capacitances by fixed values. The second is the drain current estimation error introduced from fixed mobilities, operating region determinations, and drain current linearization techniques. The last is the dominant-pole approximation error introduced from the calculation of dominant pole and the assumption of single-pole response.

In the case of large fixed capacitance load  $C_L$ , all the internal device capacitances become negligibly small as compared with  $C_L$ . Thus the error from the capacitance





(a)



(b)

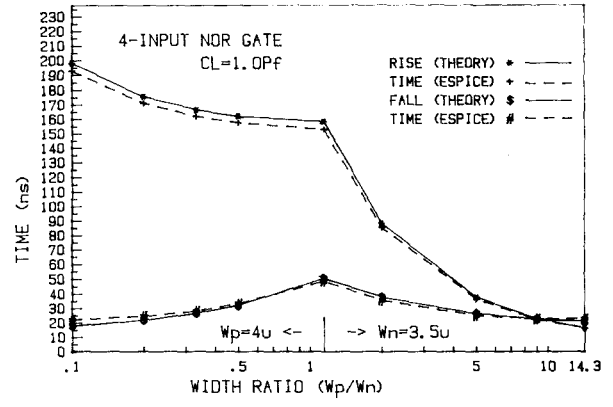
Fig. 5. Calculated and simulated (a) rise time, fall time; (b) rise delay, fall delay and pair delay of characteristic waveforms for a CMOS 3-input NOR gate with  $C_L = 0.5$  PF.

estimation and the dominant-pole approximation is quite small. The only error source is the current estimation. For the 3-input NOR gate with a large  $C_L$ , the capacitances  $C_3$  and  $C_3'$  become the most dominant capacitances. From (22) to (26) the expressions for  $T_F$  and  $T_R$  become

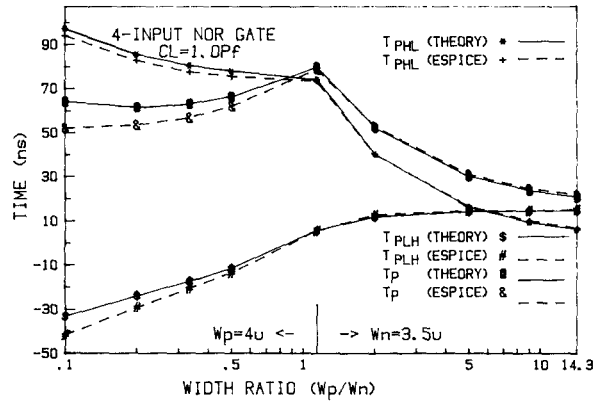
$$T_F \approx (\ln 9) C_L / \beta_{n1D} \quad (32a)$$

$$T_R \approx (\ln 9) C_L \left[ \frac{1}{\beta'_{p3D}} + \frac{1}{\beta'_{p2D} \beta'_{p3D}} + \frac{1}{\beta'_{p1D} \beta'_{p2D} \beta'_{p3D}} \right]. \quad (32b)$$

The error in  $T_F$  and  $T_R$  thus represents the error due to various approximations made on various conductance factors. Fig. 5(a) shows the comparisons between calculations and ESPICE simulations for the characteristic waveform timing of 3-input NOR gates with effective channel length  $L_{effn} = 1.9 \mu\text{m}$ ,  $L_{effp} = 2.26 \mu\text{m}$  and  $C_L = 0.5$  PF. The maximum error in  $T_F$  and  $T_R$  is limited to be below 15 percent for  $W_p/W_N = 4 \mu\text{m}/40 \mu\text{m}$  to  $W_p/W_N = 50 \mu\text{m}/3.5 \mu\text{m}$ , or equivalently for  $T_R/T_F \approx 10$  to  $T_R/T_F \approx 0.5$ . Outside this range, the characteristic waveforms severely deviate from those shown in Fig. 2. Thus the timing error will be increased. For larger  $C_L$  or larger channel width, similar error characteristics have also been found in the same range of  $W_p/W_N$  or  $T_R/T_F$ . Generally, the values of



(a)



(b)

Fig. 6. Calculated and simulated (a) rise time, fall time; (b) rise delay, fall delay, and pair delay of characteristic waveforms for a CMOS 4-input NOR gate with  $C_L = 1$  PF.

$T_F$  and  $T_R$  are found to be increased linearly with  $C_L$ , as predicted in (32).

For the rise delay time  $T_{PLH}$  and the fall delay time  $T_{PHL}$ , the maximum error exceeds 15 percent when the time is small, as may be seen from Fig. 5(b). However, this larger error will be diminished in the multi-stage delay time which is the sum of several rise and fall delay times, simply because the smaller delay times have only smaller contributions in the whole multi-stage delay time. This prediction has been confirmed by error characteristics of the pair delay time  $T_p$  shown in Fig. 5(b) for 3-input NOR gates with  $C_L = 0.5$  PF. In that figure, maximum error of 10 percent is found between simulation results and calculation results from a simple universal equations.

The same error characteristics have also been observed in the cases of 2- and 4-input CMOS NOR gates. Fig. 6(a) and (b) show the comparisons for four-input NOR gates with  $C_L = 1$  PF.

We had also derived the timing models for CMOS inverters and CMOS NAND gates with fan-in numbers up to 4. According to our observations on the comparisons between the calculations and computer simulations, similar error characteristics described above have also been found. Typical comparisons are shown in Fig. 7(a) and (b) for 4-input NAND gates with  $C_L = 1$  PF.

From the above error analyses, it is concluded that the

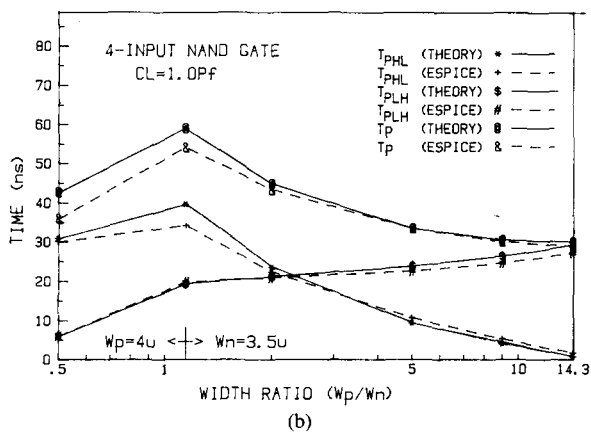
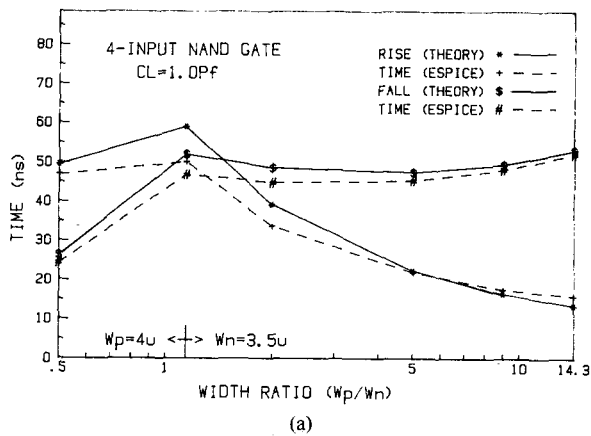


Fig. 7. Calculated and simulated (a) rise time, fall time; (b) rise delay, fall delay, and pair delay of characteristic waveforms for a CMOS four-input NAND gate with  $C_L = 1$  PF.

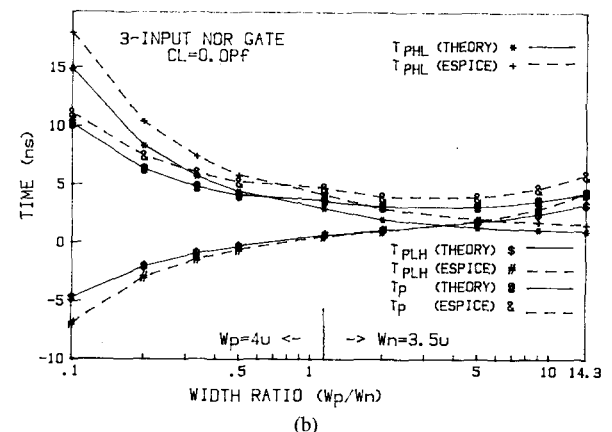
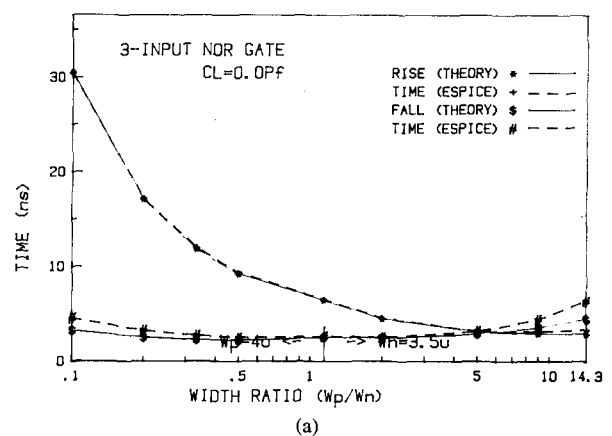


Fig. 8. Calculated and simulated (a) rise time, fall time; (b) rise delay, fall delay, and pair delay of characteristic waveforms for a CMOS three-input NOR gate with  $C_L = 0$ .

error introduced by the drain current approximations used in our timing model is below 15 percent. Therefore, under these approximations, the timing error for CMOS combinational gates with large  $C_L$  can be limited to be below 15 percent.

In the case of large fan-out number  $N$  such that the load capacitance is larger than internal capacitances, the dominant pole exists and the error sources are the current estimation and the capacitance estimation. It is found that the timing error in this case is limited to be under 25 percent. Therefore, the maximum error due to the capacitance estimation error is about 10 percent.

The worst-case error occurs when the capacitive load is not larger than internal gate capacitances such that the dominant pole does not exist. This is because that three error sources appear in these worst cases. Since the error due to the modified dominant-pole approximation is below 10 percent, the worst-case error in the proposed timing model can be confined to be below 35 percent.

One of these worst cases is that of the multi-input logic with no fixed capacitance load and with one fan-out gate. Fig. 8(a) and (b) show the calculated and the simulated signal timings of 3-input NOR gates whereas Fig. 9(a) and (b) show those of 2-input NOR gates. The maximum error is about 30 percent for the rise or fall times and is about 25 percent for the pair delay time. Similar error charac-

teristics are also found in multi-input NAND gates with  $N = 1$  and  $C_L = 0$ . Typical results are shown in Fig. 10(a) and (b) for CMOS 4-input NAND gates.

In the CMOS inverter case, the error is quite small because the dominant pole always exists as may be seen from its equivalent circuit. Typical inverter timing characteristics are shown in Fig. 11(a) and (b).

Under device parameter variations, the error characteristics of the timing model are found to be the same, being below 35 percent. As an example, the signal timing of CMOS 3-input NOR gates with increased  $V_{T0}$  and decreased mobility is shown in Fig. 12(a), (b), and Fig. 13(a) and (b), respectively.

In actual IC's, internal waveforms may not be characteristic waveforms. In these cases, the timing model can also be applied to characterize the signal timing with reasonable error if the waveforms do not deviate much from the characteristic waveforms. For example, under step input excitations, the worst-case error of the rise and fall times for the 3-input NOR gates with  $C_L = 0$  is nearly 40 percent, as may be seen from Table II. Since the delay time in this case is very small, its error is larger. But for multi-stage delay, this large error will be diminished, as mentioned before. On the other hand, under slow exponential input excitation with time constant 5 ns, the maximum error of the rise and fall times is nearly 23 percent

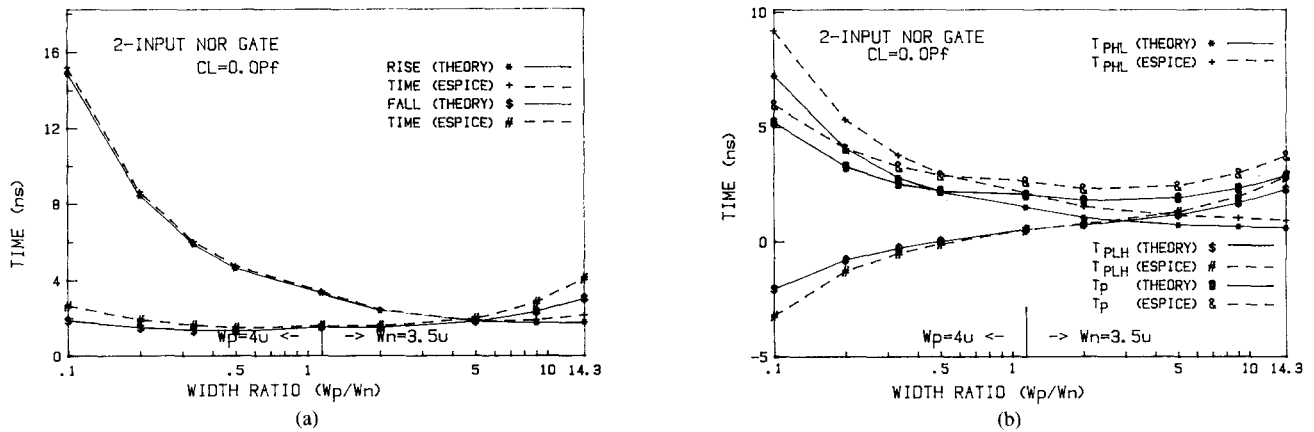


Fig. 9. Calculated and simulated (a) rise time, fall time; (b) rise delay, fall delay, and pair delay of characteristic waveforms for a CMOS 2-input NOR gate with  $C_L = 0$ .

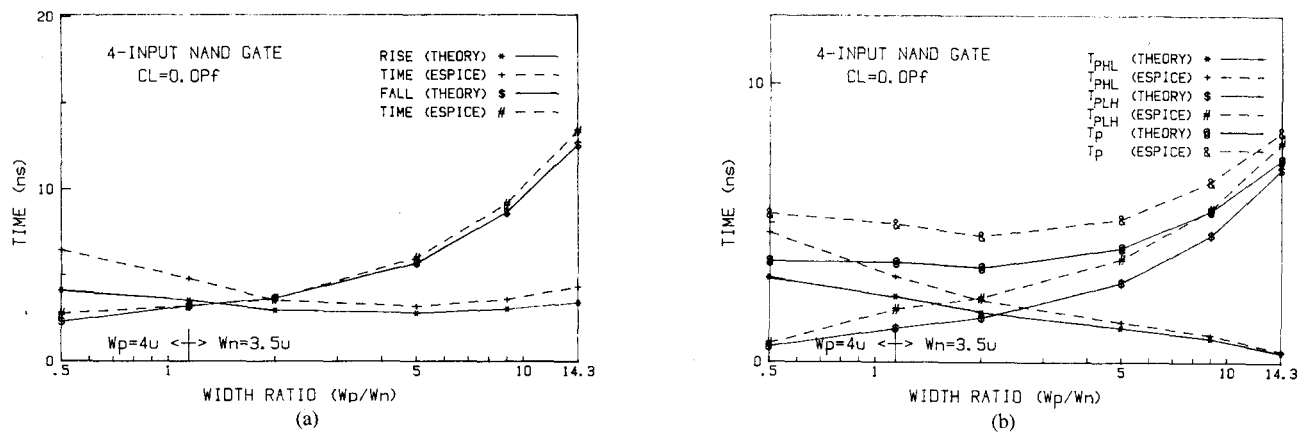


Fig. 10. Calculated and simulated (a) rise time, fall time; (b) rise delay, fall delay, and pair delay of characteristic waveforms for a CMOS 4-input NAND gate with  $C_L = 0$ .

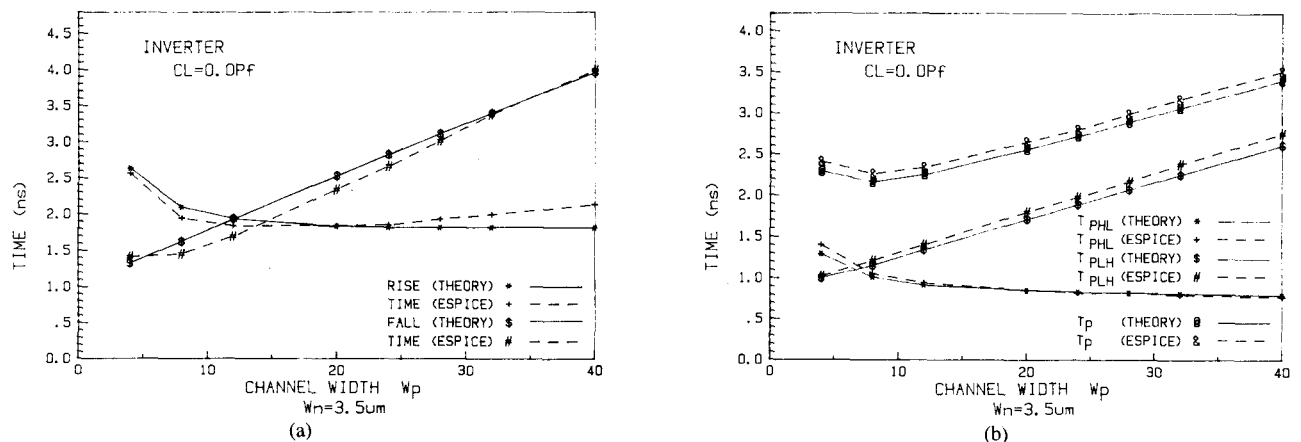


Fig. 11. Calculated and simulated (a) rise time, fall time; (b) rise delay, fall delay, and pair delay of characteristic waveforms for a CMOS inverter with  $C_L = 0$ .

and that of the delay time is larger, as may be seen from Table III. Note that the error characteristic described above is the worst-case one with  $C_L = 0$ . If  $C_L$  is added, better accuracy can be obtained. Thus the proposed timing model is versatile and is applicable in circuit timing analysis.

To study the actual application of our timing model in timing analysis, an experimental program called TISA [14] has been written to analyze the signal timing of CMOS combinational logic gates. Running TISA and ESPICE on a VAX-11/780 computer, the results are listed in Tables IV

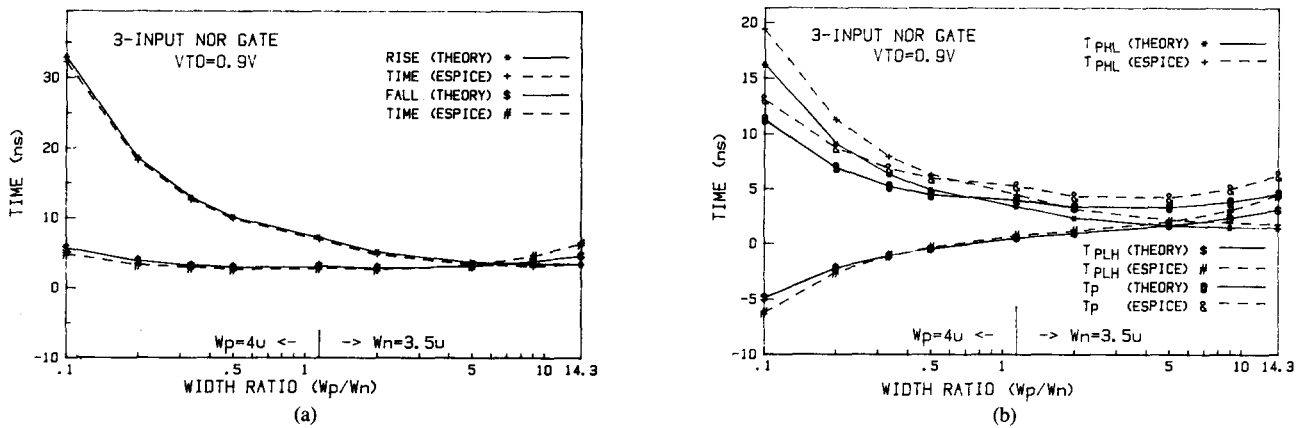


Fig. 12. Calculated and simulated (a) rise time, fall time; (b) rise delay, fall delay, and pair delay of characteristic waveforms for a CMOS 3-input NOR gate with  $C_L = 0$  and  $|V_{T0}| = 0.9V$ , a 0.205-V increase from that of Fig. 8.

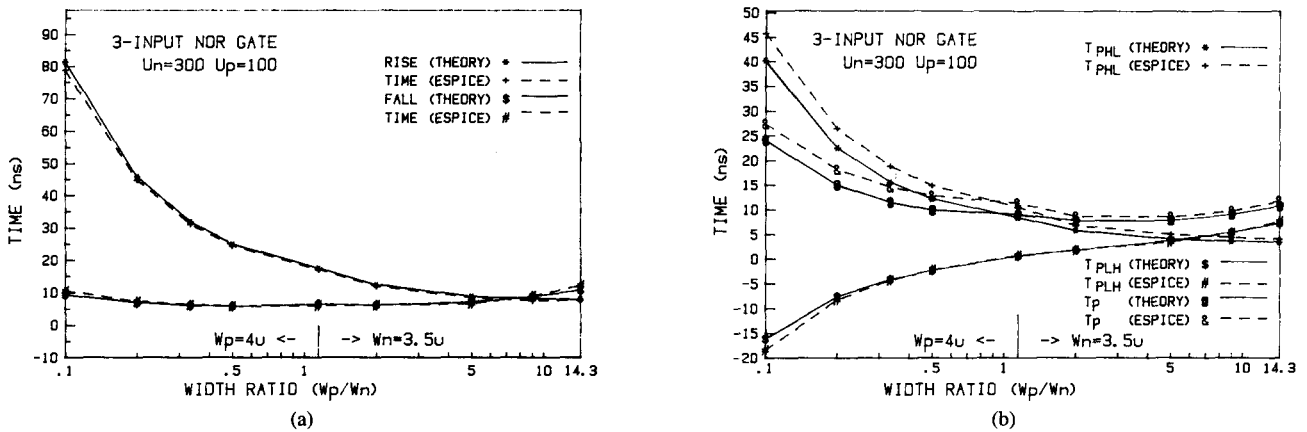


Fig. 13. Calculated and simulated (a) rise time, fall time; (b) rise delay, fall delay, and pair delay of characteristic waveforms for a CMOS three-input NOR gate with  $C_L = 0$  and decreased mobility. The value of  $U_0$  parameter for NMOS is decreased from 681 in Fig. 8 to 300 whereas that for PMOS is decreased from 262 in Fig. 8 to 100.

TABLE II  
RISE TIME, FALL TIME, RISE DELAY AND FALL DELAY OF A CMOS 3-INPUT NOR GATE WITH  $C_L = 0$  AND DRIVEN BY STEP INPUT

	$W_p$ ( $\mu m$ )	4.0	4.0	4.0	4.0	4.0	7.0	17.5	31.5	50.0
		$W_n$ ( $\mu m$ )	40.0	20.0	12.0	8.0	3.5	3.5	3.5	3.5
Rise Time (ns)	THEORY	29.59	16.76	11.65	9.122	6.314	4.311	2.839	2.422	2.232
	ESPICE	30.41	17.36	11.97	9.352	6.402	4.418	2.908	2.481	2.303
	ERROR(%)	2.69	3.46	2.67	2.46	1.37	4.42	2.37	2.37	3.08
Fall Time (ns)	THEORY	0.291	0.376	0.486	0.618	1.095	1.322	1.960	2.671	3.508
	ESPICE	0.376	0.399	0.457	0.515	0.877	1.249	2.521	4.008	5.932
	ERROR(%)	22.61	5.76	-6.35	-20.00	-24.86	-5.84	21.94	33.36	40.86
Rise Delay $T_{PIH}$ (ns)	THEORY	14.80	8.378	5.827	4.561	3.157	2.155	1.419	1.211	1.116
	ESPICE	18.37	10.37	7.278	5.662	3.840	2.567	1.653	1.396	1.279
	ERROR(%)	19.43	19.21	19.94	19.44	17.79	16.05	14.16	13.25	12.74
Fall Delay $T_{PHL}$ (ns)	THEORY	0.262	0.339	0.437	0.565	0.985	1.19	1.771	2.403	3.157
	ESPICE	0.169	0.185	0.206	0.235	0.362	0.52	1.232	2.278	3.610
	ERROR(%)	-55.03	-83.24	-112.14	-136.60	-172.10	-128.41	-43.75	-5.49	12.55

TABLE III  
RISE TIME, FALL TIME, RISE DELAY AND FALL DELAY OF A 3-INPUT CMOS  
NOR GATE WITH  $C_L = 0$  AND DRIVEN BY EXPONENTIAL INPUT EXCITATION  
WITH TIME CONSTANT 5 ns

	$\omega_p$ ( $\mu\text{m}$ )	4.0	4.0	4.0	4.0	4.0	7.0	17.5	31.5	50.0
	$\omega_n$ ( $\mu\text{m}$ )	40.0	20.0	12.0	8.0	3.5	3.5	3.5	3.5	3.5
Rise Time (ns)	THEORY	30.18	17.98	13.21	10.84	8.017	6.150	4.569	4.097	3.879
	ESPICE	30.70	17.63	12.48	10.04	7.523	5.936	4.703	4.237	3.957
	ERROR (%)	1.69	-1.99	-5.85	-7.97	-6.57	-3.61	2.85	3.30	1.97
Fall Time (ns)	THEORY	1.835	1.986	2.176	2.410	3.253	3.608	4.593	5.629	6.776
	ESPICE	1.939	1.951	2.116	2.460	3.433	3.807	5.753	7.072	8.753
	ERROR (%)	5.36	-1.79	-2.84	2.03	5.24	5.23	20.16	20.40	22.59
Rise Delay $T_{PLH}$ (ns)	THEORY	13.99	7.891	5.507	4.321	2.987	1.977	1.187	0.951	0.841
	ESPICE	21.31	13.67	10.33	8.434	5.882	4.161	2.443	1.829	1.532
	ERROR (%)	34.35	42.28	46.69	48.77	49.22	52.49	51.41	48.00	45.10
Fall Delay $T_{PHL}$ (ns)	THEORY	-1.093	-0.956	-0.787	-0.576	0.183	0.503	1.389	2.231	3.353
	ESPICE	-1.140	-0.990	-0.791	-0.565	0.317	0.979	2.833	4.690	6.517
	ERROR (%)	4.12	3.43	0.50	-1.95	42.71	48.62	50.97	50.51	48.55

TABLE IV  
TIMING DATA OBTAINED FROM TISA AND ESPICE FOR A CHAIN OF 5-STAGE  
CMOS INVERTERS WITH DIFFERENT CAPACITIVE LOADS AND DRIVEN  
BY STEP INPUT

		ESPICE (ns)	TISA (ns)	ERROR (%)
0.2PF	$T_F$	3.42	2.55	25.4
	$T_{PT}$	2.16	1.61	25.5
0.4PF	$T_R$	5.94	5.89	0.8
	$T_{PT}$	5.72	4.50	21.3
0.8PF	$T_F$	11.05	10.04	9.1
	$T_{PT}$	12.40	11.20	9.6
1.6PF	$T_R$	21.44	21.60	-0.7
	$T_{PT}$	25.08	21.79	13.1
3.2PF	$T_F$	42.02	37.93	9.7
	$T_{PT}$	50.12	47.08	6.1
CPU Time (sec)		60.11	1.32	

$\omega_p = 12\mu\text{m}$ ;  $\omega_n = 3.5\mu\text{m}$ ; step input excitation

$T_{PT}$ : Total delay time

$T_R$ : Rise time

$T_F$ : Fall time

and V. In Table IV, the analyzed circuit is a chain of 5-stage identical inverters with different capacitive loads and under step-input excitation. In this case, internal waveforms are not characteristic waveforms. However, the error in the rise or fall time is below 25 percent whereas the error in the total delay time is reduced from 25.5 percent in the first stage to 6.1 percent in the last stage. The anal-

TABLE V  
TIMING DATA OBTAINED FROM TISA AND ESPICE FOR A CHAIN OF 12-STAGE  
CMOS 3-INPUT NOR GATES WITH DIFFERENT CAPACITIVE LOADS AND  
DRIVEN BY STEP INPUT

		ESPICE (ns)	TISA (ns)	ERROR (%)
0.2 PF	$T_F$	4.74	3.14	33.7
	$T_{PT}$	4.26	2.82	33.8
0.4 PF	$T_R$	50.9	50.0	1.8
	$T_{PT}$	29.5	27.7	6.1
0.6 PF	$T_F$	28.7	22.2	22.6
	$T_{PT}$	40.0	34.9	12.8
0.8 PF	$T_R$	96.8	94.9	2.0
	$T_{PT}$	87.0	80.2	7.8
1.0 PF	$T_F$	49.9	38.3	23.2
	$T_{PT}$	102.8	90.9	11.6
2.0 PF	$T_R$	231.1	226.9	1.8
	$T_{PT}$	215.8	200.5	7.1
1.0 PF	$T_F$	78.8	60.6	23.1
	$T_{PT}$	217.4	198.3	8.8
0.8 PF	$T_R$	105.8	100.8	4.7
	$T_{PT}$	266.4	242.7	8.9
0.6 PF	$T_F$	41.5	31.4	24.3
	$T_{PT}$	272.0	245.8	9.6
0.4 PF	$T_R$	56.2	53.7	4.4
	$T_{PT}$	298.0	269.4	9.6
0.2 PF	$T_F$	19.3	14.6	24.4
	$T_{PT}$	298.5	269.2	9.8
0.8 PF	$T_R$	95.0	93.6	1.5
	$T_{PT}$	345.1	314.5	8.9
CPU Time (sec)		604.66	2.36	

$\omega_p = 4.0\mu\text{m}$ ;  $\omega_n = 3.5\mu\text{m}$ ; step input excitation

$T_{PT}$ : Total delay time;  $T_R$ : Rise time;  $T_F$ : Fall time

ysis time in CPU seconds of TISA is 45 times less than that of ESPICE.

In Table V, the signal timing of a chain of 12-stage identical 3-input NOR gates with different capacitive loads and under step-input excitation is listed. The device channel dimensions and capacitive load of each NOR gate in the chain are also listed in the table. Although the internal waveforms are not characteristic waveforms, the general error is below 34 percent whereas the error in the total delay time is reduced from 33.8 percent in the first stage to 9 percent in the last stage. The analysis time of TISA is about 250 times less than that of ESPICE.

From the above analyses, it is clear that the required CPU time and memory in the new timing analysis program is small because the signal timing is characterized by direct calculation rather than by point-by-point calculation in the time domain. Moreover, the error of the total delay time in an IC is reasonably small.

#### IV. CONCLUSION AND DISCUSSION

Based upon the  $s$ -domain analysis using the modified dominant-pole calculation method on the linearized equivalent circuit, the signal timing of a complex CMOS combinational logic gate has been explicitly expressed. Error analysis has shown that maximum error can be confined to 35 percent for inverters, multi-input NOR gates or multi-input NAND gates with effective channel length down to 1.9  $\mu\text{m}$  and with different capacitive loads. Under considerable device parameter variations or waveform deviations, the timing model can also be applied with reasonable error characteristics. Applying the timing model in an experimental CAD program leads to faster timing analysis with CPU time being over an order of magnitude less than ESPICE for complex circuits.

From this work, it is felt that direct modeling a gate rather than modeling a device will be very helpful both in speed performance optimization and in circuit analysis of a digital IC. Using such models in a CAD program, the required CPU time and memory will be greatly decreased. Therefore, the approach of modeling a gate is worth developing especially in the VLSI era.

Further extension of the timing model will be done in three major areas. First, the signal timing of the CMOS gates with very short channel devices will be characterized by considering the velocity saturation effect. Second, the signal timing in non-worst-case timing case in which the input excitation does not enter the gate from the input node farthest to the output node will be modeled. Finally, the signal timing of NMOS gates and other CMOS gates will be characterized. Continuing efforts to improve the accuracy of the timing model will also be made.

#### APPENDIX

Using the expressions of  $v_i(t)$  and  $v_0(t)$  in (2) and (3), the voltage quadratic terms  $v_i v_0(t)$  and  $v_0^2(t)$  can be expressed as

$$\begin{aligned} v_i v_0(t) &= V_{DD} v_0(t) - V_{DD} \exp(-p_r t) \\ &\cdot [u(t) - u(t - t_{dr})] - [V_{DD}^2 \exp \\ &\cdot [-p_f(t - t_{df})] u(t - t_{df}) \\ &\cdot \exp(-p_r t) \end{aligned} \quad (\text{A1})$$

$$\begin{aligned} v_0^2(t) &= V_{DD}^2 u(t) - V_{DD}^2 u(t - t_{df}) + \{V_{DD}^2 \\ &\cdot \exp[-p_f(t - t_{df})]\} u(t - t_{df}) \\ &\cdot \exp[-p_f(t - t_{df})]. \end{aligned} \quad (\text{A2})$$

In the above equations, the terms containing the product of two exponential functions must be linearized to eliminate one of the two exponential functions. The linearization technique adopted here is to evaluate one of the exponential functions at the output voltage crossover point, i.e., at  $t = t_e$  where  $v_0(t)$  is equal to  $V_{DD}/2$ . From (3),  $t_e$  may be solved as in (7) in the text.

Substituting (7) into the expression of  $\exp(-p_f t)$  in the last term of (A1),  $v_i v_0(t)$  when  $t > t_{df}$  can be linearized as

$$\begin{aligned} v_i v_0(t) &= V_{DD} v_0(t) - [V_{DD} 2^{-p_r/p_f} \cdot \exp(-p_r t_{df})] v_0(t) \\ &= [V_{DD} - V_{DD} 2^{-p_r/p_f} \exp(-p_r t_{df})] v_0(t). \end{aligned} \quad (\text{A3})$$

It is found that if the constant 2 in (A3) is replaced by 2.8, the error can be reduced. Thus we have

$$\begin{aligned} v_i v_0(t) &= F_o v_0(t) \\ &= [V_{DD} - V_{DD} (2.8)^{-T_{FI} T_R} \\ &\cdot \exp(-p_r t_{df})] v_0(t). \end{aligned} \quad (\text{A4})$$

Substituting (7) into the expression of  $\exp[-p_f(t - t_{df})]$  in the last term of (A2),  $v_0^2(t)$  after  $t > t_{df}$  becomes

$$v_0^2(t) = \frac{1}{2} V_{DD} v_0(t) \quad (\text{A5})$$

Using  $v_{03}(t)$  in (4), the term  $v_{03}^2(t)$  can be explicitly expressed as

$$\begin{aligned} v_{03}^2(t) &= V_{DD}^2 u(t) + [V_{DD}^2 - V_{DD}^2] u(t - t_{df3}) \\ &+ 2V_{DD} (V_{DD} - V_{DD}) \exp[-p_f(t - t_{df3})] \\ &\cdot u(t - t_{df3}) + \{(V_{DD} - V_{DD})^2 \exp[-p_f(t - t_{df3})] \\ &\cdot u(t - t_{df3})\} \exp[-p_f(t - t_{df3})]. \end{aligned} \quad (\text{A6})$$

Substituting (7) into the expression of  $\exp[-p_f(t - t_{df3})]$  in the last term of (A6),  $v_{03}^2(t)$  is linearized as

$$v_{03}^2(t) = B_o v_{03}(t) + V_{DD}^2 u(t) + [V_{DD}^2 - V_{DD}^2] u(t - t_{df3}) \quad (\text{A7})$$

where the constant  $B_o$  can be written as

$$B_o = 2V_{DD} + \frac{1}{2}(V_{DD} - V_{DD}) \exp[-p_f(t_{df} - t_{df3})] \quad (\text{A8})$$

After discarding the two constant terms in (A8), the expression of  $v_{03}^2(t)$  is just as (10) in the text.

Similarly,  $v_{02}^2(t)$  can be linearized as

$$v_{02}^2(t) = \{2V_{Tpf} + \frac{1}{2}(V_{DD} - V_{Tpf}) \exp[-p_f(t_{df} - t_{df2})]\} v_{02}(t) \quad (A9)$$

$$\equiv C_o v_{02}(t).$$

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