表 2-1 以電弧放電法合成的碳包覆奈米磁性粒子之磁性性質。[Sun 00-157]

|       | T(K) | M <sub>s</sub> (emu/g) | M <sub>r</sub> (emu/g) | H <sub>c</sub> (Oe) | d (nm)       |
|-------|------|------------------------|------------------------|---------------------|--------------|
| Fe(C) | 300  | 82.08                  | 20.77                  | 626                 | $15\pm 2$    |
| Co(C) | 300  | 89.4                   | 24.89                  | 703                 | $12.5 \pm 2$ |
| Ni(C) | 300  | 8.55                   | 2.59                   | 295.5               | 11.5±2       |



| Material                         | D <sub>c</sub> (nm) |
|----------------------------------|---------------------|
| Fe                               | 14                  |
| Со                               | 70                  |
| Ni                               | 55                  |
| $Fe_3O_4$                        | 128                 |
| r-Fe <sub>2</sub> O <sub>3</sub> | 166                 |
|                                  |                     |

表 2-3 Fe、Co、Ni、Fe3O4及γ-Fe2O3磁域之臨界尺寸 Dc<sup>[Leslie-1996-1770]</sup>

## 表 3-1 試片編號及其製程條件

| Specimem designation <sup>#</sup> | Substrate temperature(°C) |            | CNTs growth conditions*         |      | Remarks   |
|-----------------------------------|---------------------------|------------|---------------------------------|------|-----------|
|                                   | Pretreatment              | CNTs*      | H <sub>2</sub> /CH <sub>4</sub> | Bias |           |
|                                   |                           | Deposition | (sccm)                          | (V)  |           |
| Δ 1                               | 6/3                       | 672        | 11/3                            | 150  | Fig4-1(a) |
| AI                                | 043                       | 072        | 11/3                            | -130 | Fig4-2(a) |
| A2                                | 641                       | 668        | 15/3                            | -150 | Fig4-1(b) |
| A3                                | 643                       | 667        | 20/3                            | -150 | Fig4-1(c) |
| $B2^+$                            | 640                       | 662        | 11/2                            | -150 | Fig4-2(b) |
| B3                                | 641                       | 665        | 11/1                            | -150 | Fig4-2(c) |
| C1                                | 646                       | 674        | 15/1                            | -150 | Fig4-3(a) |
| C2                                | 640                       | 666        | 15/1                            | -100 | Fig4-3(b) |
| C3                                | 642                       | 667        | 15/1                            | -50  | Fig4-3(c) |

## Notes :

<sup>#</sup>Substrate : Si (100) wafer ; Method of preparation of the catalyst preparation : sputtering

<sup>^</sup>Other H-plasma pretreatment condition :

 $H_2=11 \text{ sccm}$ ; magnetic field, 875 Gauss; microwave power, 800W; work pressure ~10<sup>-3</sup> torr and  $H_2$  flow rate ,11 sccm for 10 min.

\*Other CNTs deposition conditions:

magnetic field, 875 Gauss ; work pressure  $\sim 10^{-3}$  torr and microwave power, 800 W for 5 min.

<sup>+</sup>Conditions of post magnetic annealing treatment for specimen B2 : Work pressure~ $10^{-3}$  torr ; magnetic field intensity 875 Gauss and substrate temperature 640<sup>0</sup>C for 4 hour.

表 4-1 不同製程條件所成長碳奈米管之形貌比較表

| Specimem designation            | Length<br>(nm) | Diameter<br>(nm) | Tube number<br>density<br>(Gtube/inch <sup>2</sup> ) | CNTs<br>morphology         | Remarks           |
|---------------------------------|----------------|------------------|--|----------------------------|-------------------|
| A1                              | 855            | 100              | 14.2   | Tubule-like<br>+ a-C       | Fig4-1(a)         |
| A2                              | 447            | 63               | 15.5   | Tubule-like<br>+ a-C       | Fig4-1(b)         |
| A3                              | 178            | 54               | 23.2   | Short tubule<br>-like+ a-C | Fig4-1(c)         |
| B2                              | 550            | 88               | 20.6   | Tubule-like<br>+ a-C       | Fig4-2(b)         |
| B3                              | 289            | 55               | 21.9   | Short tubule<br>-like+ a-C | Fig4-2(c)         |
| C1                              | 178            | 52.7             | 28.4   | Short tubule<br>-like+ a-C | Fig4-3(a)         |
| C2                              | 150-225        | 40-157.5         | 18   | Particle-like<br>+ a-C     | Fig4-3(b)         |
| C3                              | -              | 1896             | -  | Petal-like<br>Carbon film  | Fig <b>4-3(c)</b> |
| <sup>+</sup> Post-treated<br>B2 | 550            | ······54         | 23.2   | Pure CNT                   | Fig<br>4-13(b)    |

## Note:

 <u>Conditions of post magnetic annealing treatment for specimen B2</u>: Work pressure~10<sup>-3</sup> torr ; magnetic field intensity 875 Gauss and substrate temperature 640<sup>0</sup>C for 4 hour.

a-C = amorphous carbon

| 表 4-2 碳奈米管經磁性退火後之特性比輔 | 較表(試片編號:B2 | ) |
|-----------------------|------------|---|
|-----------------------|------------|---|

| Features  |        | As grown CNTs  | Post-treated $CNTs^{\circ}$                               | Remarks                    |
|---|--------|--|---|----------------------------|
| SEM morphology  |        | CNTs+ a-C  | Pure CNTs   | Fig 4-13(a)<br>Fig 4-13(b) |
| XRD features  |        | Fe(BCC)<br>Fe <sub>3</sub> C(Simple<br>Orthorhombic)<br>Diamond(FCC) | Fe <sub>3</sub> C(Simple<br>Orthorhombic)<br>Diamond(FCC) | Fig 4-11                   |
| Raman   | height | 0.92   | 0.96  | Fig 4-12                   |
| $(I_G/I_D)$   | area   | 0.78   | 0.89  |                            |
| H <sub>C</sub> (Oe)                                   | T=350K | 356  | 306   | Fig 4-20(c)<br>Fig 4-21(c) |
|   | T=300K | 360  | 310   | Fig 4-20(b)<br>Fig 4-21(b) |
|   | T=10K  | 1896<br>372  | 340   | Fig 4-20(a)<br>Fig 4-21(a) |
| M-T curve   |        | $\mathrm{T} \uparrow  \rightleftharpoons  \mathrm{M} \downarrow$     | $T \uparrow  \rightleftharpoons  M \downarrow$            | Fig 4-19                   |
| Turn On voltage <sup>*</sup><br>(V/ $m$ m)            |        | 10.02  | 5.8   | Fig 4-22<br>Fig 4-23       |
| Threshold voltage <sup>#</sup><br>(V/µm)              |        | -  | 9.18  | Fig 4-22<br>Fig 4-23       |
| Current density <sup>+</sup><br>(mA/cm <sup>2</sup> ) |        | $2.51*10^{-4}$   | 22.05   | Fig 4-22<br>Fig 4-23       |

## Notes :

<sup>°</sup><u>Conditions of post magnetic annealing treatment for specimen B2</u> : Work pressure~10<sup>-3</sup> torr ; magnetic field intensity 875 Gauss and

substrate temperature  $640^{\circ}$ C for 4 hour.

\*Turn on voltage represents the value of voltage at emission current density =  $0.01 \text{ mA/cm}^2$ .

<sup>#</sup>Threshold voltage represents the value of voltage at emission current

density = 10 mA/cm<sup>2</sup>. <sup>+</sup>Current density represents the value of emission current density at applied field = 10 V/ $\mu$  m.

M-T : magnetization versus temperature

a-C = amorphous carbon

