## **Fabrication and Characterization of Metal-induced**

## Lateral Crystallization Polysilicon Thin-film Transistor with

## **Multi-channel and Multi-gate**

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## Abstract

I have studied the effects of NH<sub>3</sub> plasma passivation on the electrical characteristics of pattern-dependent metal-induced lateral crystallization (PDMILC) polysilicon thin-film transistors (poly-Si TFTs). These transistors have various numbers of multiple channels. PDMILC TFTs with NH<sub>3</sub> plasma passivation outperform those without such passivation. This is because of the effective hydrogen passivation of the grain-boundary dangling bonds, and the pile-up of nitrogen at the SiO<sub>2</sub>/poly-Si interface. Additionally, the performance of such devices improves as the number of multi-channels increase. In particular, the electrical characteristics of a nano-scale TFT with ten 67 nm-wide split channels (M10) are superior to other TFTs. For example, the M10 TFT has a higher field effect mobility of 84.63 cm<sup>2</sup>/Vs, a higher *ON/OFF* current ratio (>10<sup>6</sup>), a steeper subthreshold slope (*SS*) of 230

mV/decade, an absence of drain-induced barrier lowering (DIBL) and favorable output characteristics. We have found that the active channels of the M10 TFT have exhibit for the best NH<sub>3</sub> plasma passivation, due to its split nanowire channels structure. We have also studied for the pattern-dependent nickel (Ni) metal-induced lateral crystallization (Ni-MILC) polysilicon thin-film transistors (poly-Si TFTs) with ten nanowire channels and multi-gate. Experiment results show that employing ten nanowire channels improves the Ni-MILC poly-Si TFT performance, including a higher ON/OFF ratio and a lower threshold voltage  $(V_{th})$  than single-channel TFT. Furthermore, experimental results reveal that a combination the multi-gate structure and ten nanowire channels can further enhance the entire performance of Ni-MILC TFT, including a low leakage current, a high ON/OFF ratio, a low  $V_{th}$ , a steep 4411111 subthreshold swing (SS), and a kink-free output characteristics. From our studies, we conclude that the performance of the PDMILC TFTs can be improved by NH<sub>3</sub> plasma passivation. The lateral electrical field of a ten multiple nanowire channels TFT can be effectively reduced by additional multi-gate control. The PDMILC TFTs process is compatible with CMOS technology, and involves no extra mask. Such high performance PDMILC TFTs are thus promising for use in future high-performance poly-Si TFT applications, especially in AMLCD and 3D MOSFET stacked circuits.

Key words: Pattern-depended metal induced lateral crystallization, Mobility,

Polysilicon thin film transistor, AMLCD, Multi-gate, nanowire.

