

# Contents

Abstract (in Chinese).....	I
Abstract (in English).....	II
Acknowledgement.....	V
Contents.....	VII
Table Captions.....	X
Figure Caption.....	

<b>Chapter 1 Introduction.....</b>	<b>1</b>
1.1 Background.....	1
1.1.1 Cu Dual Damascene Process and Cu-CMP.....	1
1.1.2 W-plug process and W-CMP.....	3
1.1.3 The Role of the Electrostatic Forces (Electrochemical double layer).....	6
1.1.4 Abrasion Modes.....	7
1.2 Motivation.....	8
1.2.1 Part of Copper.....	8
1.2.2 Part of tungsten.....	9
<b>Chapter 2 Study of suspension stability of Nano-particle with Organic Additive.....</b>	<b>15</b>
2.1 Introduction.....	15
2.2 Experimental.....	16
2.2.1 Size and zeta potential measurement.....	16
2.2.2 CMP Process.....	17
2.3 Results and discussions.....	21
2.3.1 Titration in the neutral slurry.....	21
2.3.2 Surface morphology after buffing.....	22
2.4 Summary.....	23
<b>Chapter 3 Evaluation of W-CMP performance with varying DI water dilution and hydrogen peroxide concentration.....</b>	<b>39</b>
3.1 Introduction.....	39
3.2 Experimental.....	40
3.2.1 Size and zeta potential measurement.....	40
3.2.2 Tafel & EIS (electrochemical impedance spectroscope) Measurement.....	42
3.2.3 CMP Process.....	43
3.2.4 ESCA Analysis.....	45
3.3 Results and Discussions.....	46

3.3.1 Zeta potential and abrasive size.....	46
3.3.2 Electrochemical results.....	47
3.3.3 Electrical evaluation.....	49
3.4 Summary.....	49
<b>Chapter 4 Conclusions.....</b>	<b>76</b>
<b>Reference.....</b>	<b>78</b>
<b>Vita.....</b>	<b>82</b>



### Table Caption

Table.1-1 Properties of low resistivity metals.....	14
Table.2-1 Zeta potential of alumina abrasives in neutral solution with ionic carboxylic acids.....	37
Table 2-2 IEP of different composed slurry.....	37
Table.2-3 Polishing parameters for surface morphology evaluation.....	38
Table 3-1 Part I: Dilute ratio with 1-6 parts of DI water.....	51
Table 3-2 Part II: Concentration of hydrogen peroxide.....	51
Table 3-3 Content distribution of experimental part1.....	52
Table 3-4 Content distribustion of experimental part2.....	52
Table 3-5 Electrical evaluation without H <sub>2</sub> O <sub>2</sub> .....	53
Table 3-6 Electrical evaluation with H <sub>2</sub> O <sub>2</sub> .....	53
Table 3-7 Corrosion current of Tafel plot in experimental part1.....	53
Table 3-8 EIS equivalent circuit in experimental part1.....	53
Table 3-9 Corrosion current of Tafel plot in experimental part2.....	54
Table 3-10 EIS equivalent circuit in experimental part2.....	54



## Figure Caption

Figure 3-10 Titration of 1:2 with 2% H <sub>2</sub> O <sub>2</sub> .....	61
Figure 3-11 Titration of 1:3 with 2% H <sub>2</sub> O <sub>2</sub> .....	61
Figure 3-12 Titration of 1:4 with 2% H <sub>2</sub> O <sub>2</sub> .....	61
Figure 3-13 Titration of 1:5 with 2% H <sub>2</sub> O <sub>2</sub> .....	62
Figure 3-14 Titration of 1:6 with 2% H <sub>2</sub> O <sub>2</sub> .....	62
Figure 3-15 Equivalent circuit of EDL and surface coating.....	63
Figure 3-16 Tafel of experimental part1.....	64
Figure 3-17 EIS of experimental part1.....	64
Figure 3-18 Tafel of experimental part2.....	65
Figure 3-19 EIS of experimental part2.....	65
Figure 3-20 pH changing to compare corrosion current .....	66
Figure 3-21 pH changing to observe EIS.....	66
Figure 3-22 pH changing to compare corrosion current.....	67
Figure 3-23 pH changing to observe EIS.....	67
Figure 3-24 Survey of experimental part1.....	68
Figure 3-25 Multiplex of oxygen in the experimental part1.....	68
Figure 3-26 Multiplex of tungsten in the experimental part1.....	69
Figure 3-27 Survey of experimental part2.....	69
Figure 3-28 Multiplex of oxygen in the experimental part2.....	70
Figure 3-29 Multiplex of tungsten in the experimental part2.....	70
Figure 3-30 Fitting to find the WO <sub>3</sub> around the BE of oxygen in 1:3 w/o H <sub>2</sub> O <sub>2</sub> .....	71
Figure 3-31 Fitting to find the WO <sub>3</sub> around the BE of tungsten in 1:3 w/o H <sub>2</sub> O <sub>2</sub> ....	71
Figure 3-32 Fitting to find the WO <sub>3</sub> around the BE of oxygen in 1:3 with 2% H <sub>2</sub> O <sub>2</sub> .....	72
Figure 3-33 Fitting to find the WO <sub>3</sub> around the BE of tungsten in 1:3 with 2% H <sub>2</sub> O <sub>2</sub> .....	72
Figure 3-34 Polishing rate of experimental part1.....	73
Figure 3-35 Polishing rate of experimental part2.....	73
Figure 3-36 Via chain structure flow.....	74
Figure 3-37 Via chain structure top view.....	75