

Figure 3-1 Schematic of ICP Etcher



Figure 3-2. Schematic of PEC wet etcher



Figure 3-3. Etch rate as a function of ICP power for InGaN, GaN and AlGaN. The controlled conditions are 10/10 sccm of Cl_2/N_2 , 600W of RF power, 2 mtorr for 300 s.



Figure 3-4. Surface roughness as a function of ICP power for $In_{0.37}Ga_{0.63}N$, n-GaN and $Al_{0.35}Ga_{0.65}N$. The controlled conditions are 10/10 sccm of Cl_2/N_2 , 600W of RF power, 2 mtorr for 300 s.



Figure 3-5. Etch rate as a function of $KOH_{(aq)}$ concentration under 100 mW/cm² of UV exposure.



Figure 3-6. Surface roughness as a function of $KOH_{(aq)}$ concentration under 100 mW/cm² of UV exposure.



Figure 3-7. *I-V* curves of Schottky diodes after hybrid etch for GaN.



Figure 3-8. *I-V* curves of Schottky diodes after hybrid etch for AlGaN.



Figure 3-9. Barrier heights (Φ_b) and ideality factors (*n*) of Schottky diodes after hybrid etch for n-GaN.



Figure 3-10. Barrier heights (Φ_b) and ideality factors (*n*) of Schottky diodes after hybrid etch for Al_{0.15}Ga_{0.85}N.



Figure 3-11. Breakdown voltages (V_B) after hybrid etch of Schottky diodes for n-GaN. All samples were etched by ICP with the flow rate of Cl₂/N₂=10/10 sccm, ICP/RF powers of 600/100 W, pressure 100 mtorr for 60 s followed by PEC etch by 0.04 M KOH_(aq) under 100 mW/cm² of UV exposure.



Figure 3-12. Breakdown voltages (V_B) after hybrid etch of Schottky diodes for Al_{0.15}Ga_{0.85}N. All samples were etched by ICP with the flow rate of Cl₂/N₂=10/10 sccm, ICP/RF powers of 600/100 W, pressure 100 mtorr for 60 s followed by PEC etch by 0.04 M KOH_(aq) under 100 mW/cm² of UV exposure.



Figure 3-13. Surface morphologies of n-GaN. (a) as-grown, (b) ICP etch only, (c) ICP etch followed by 30 min of PEC etch, and (d) ICP etch followed by 60 min of PEC etch.



Figure 3-14. Barrier heights and ideality factors as a function of ICP etch time for GaN



Figure 3-15. Barrier heights and ideality factors as a function of PEC wet etch time for GaN



Figure 3-16. SIMS analysis of Cl atoms in GaN after hybrid etch. The penetration depth of Cl atoms were estimated about 1500 Å.



Figure 3-17. ESCA spectra of Ga atoms in n-GaN after hybrid etch.



Figure 3-18. ESCA spectra of Cl atoms in n-GaN after hybrid etch.