

CHAPTER 6

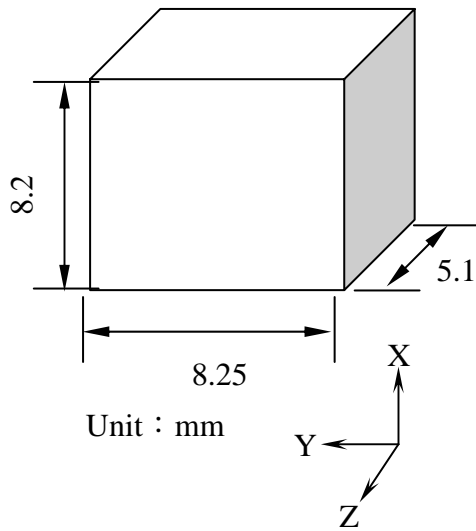
Future Works



Future Works

Low CTE Material

Aluminum Alloy (10XX)



Density of Aluminum : 2.72 g / cc

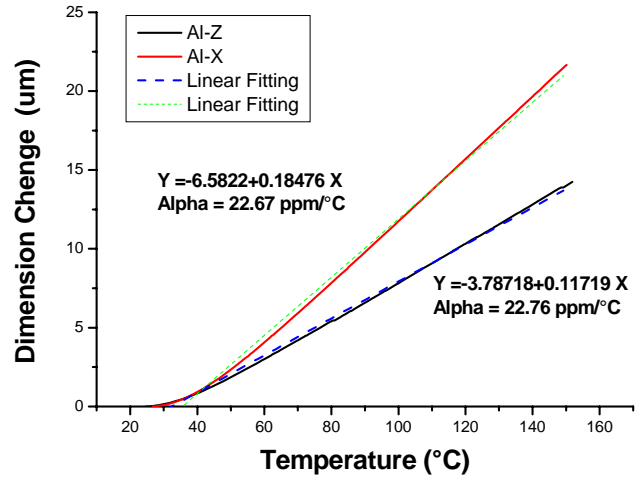
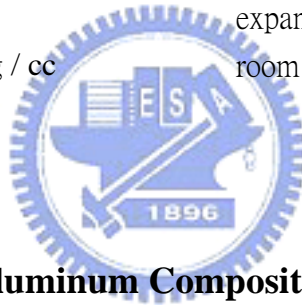


Fig. 1. Measurement of thermal expansion coefficient on aluminum from room temp. to 150 °C



Graphite short fiber / Aluminum Composite

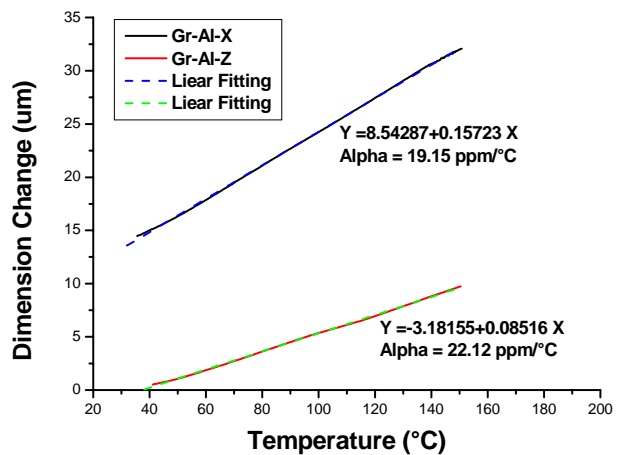
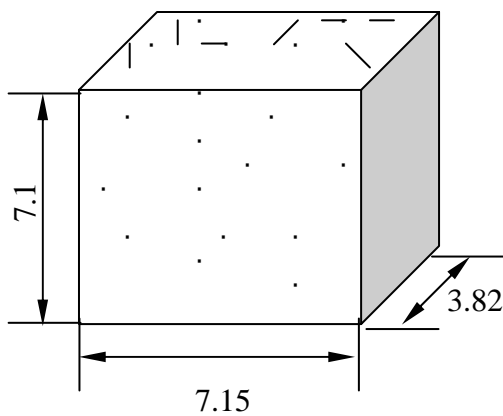
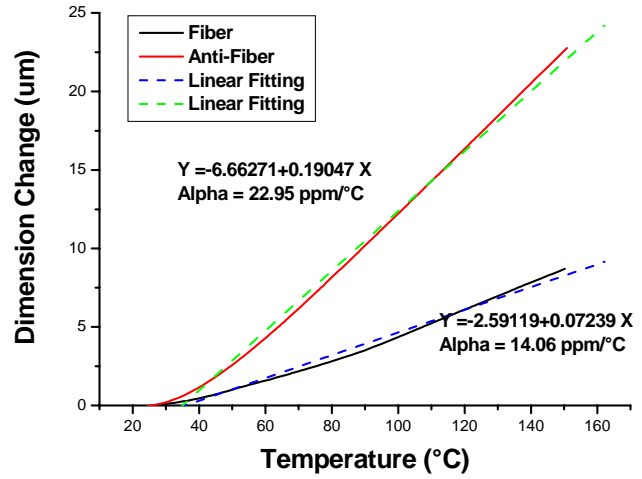
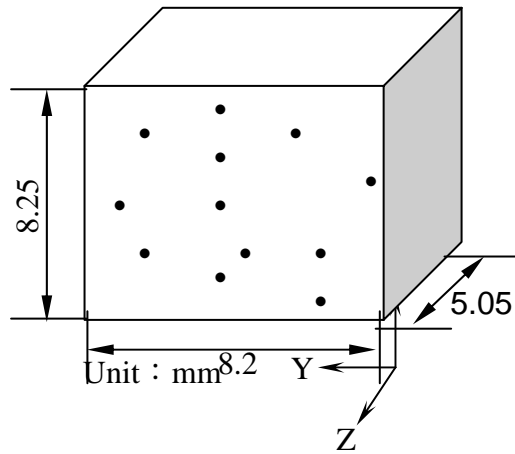


Fig. 2. Measurement of TEA on Gr/Al composite from room temp. to 150 °C

$$V_{Al} (\%) = 95.11 \text{ and } V_{Gr} (\%) = 4.88$$

Graphite/Aluminum Composite



$$V_{Al} (\%) = 92.19 \text{ and } V_{Gr} (\%) = 7.81$$

Fig.3. Measurement of TEA on Gr/Al composite from room temp. to 150 °C

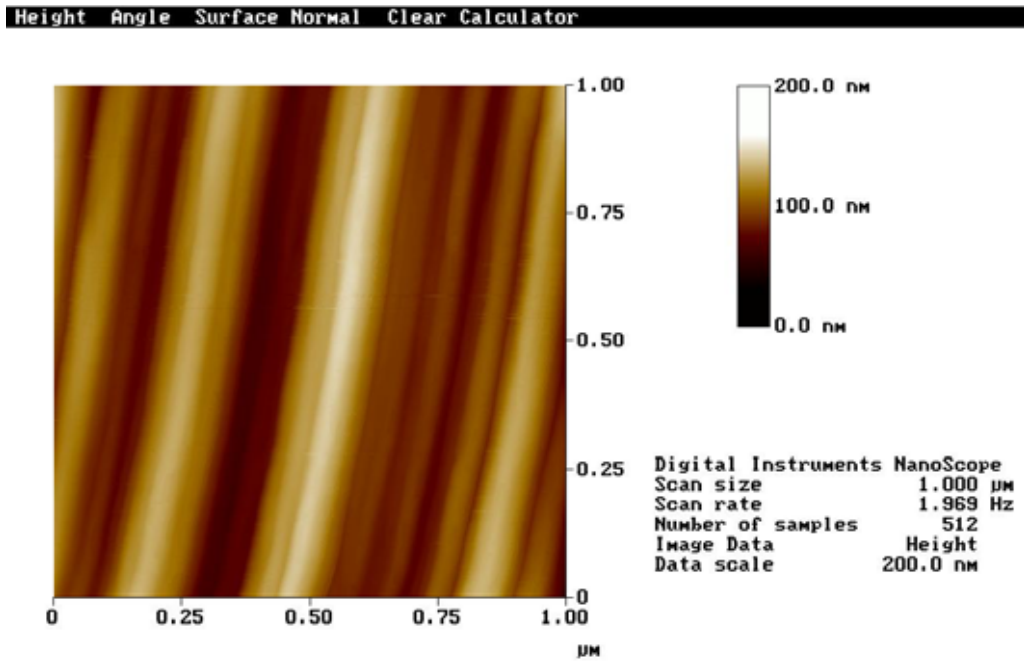


**But another CTE measurement was made with hi-modulus graphite
manufactured by TOSHIBA Ltd., Company.**

Gr/Al composite Fiber vol %	100	200	
12	13.89	14.77	(CTE)
24	4.89	4.96	(CTE)
36	3.98	4.11	(CTE)



Metal and Composite Coating



0818.010

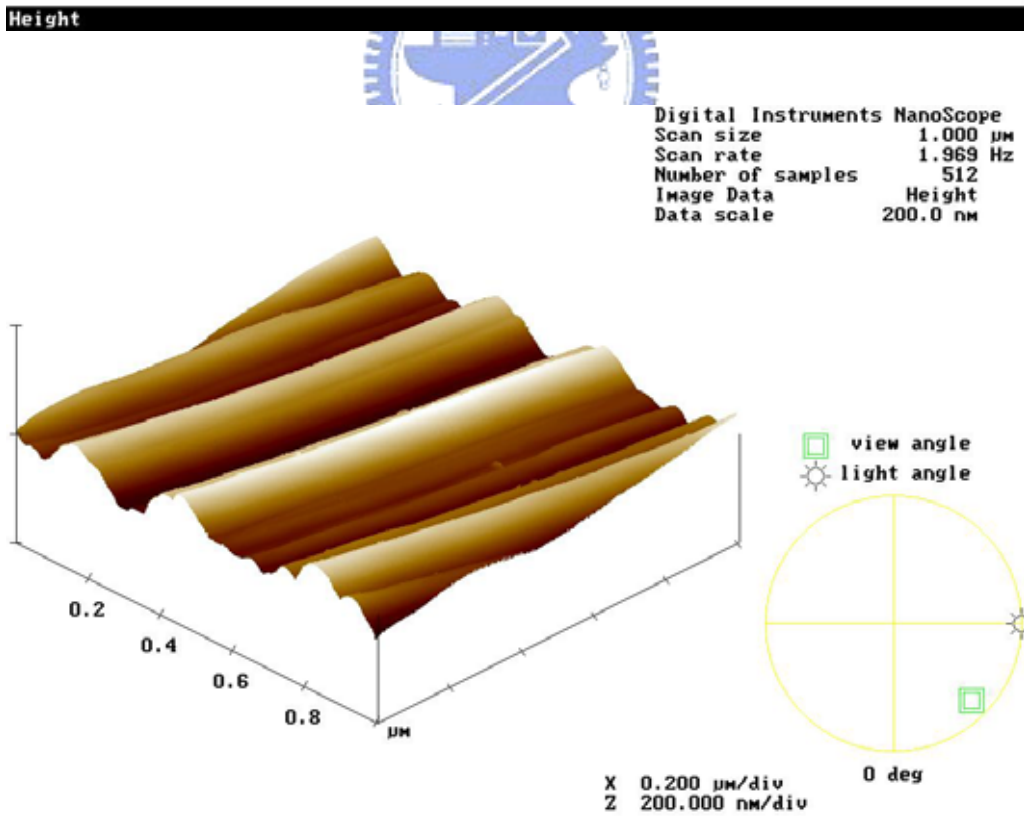


Fig. 4. AFM images showing the surface morphology of the carbon fiber

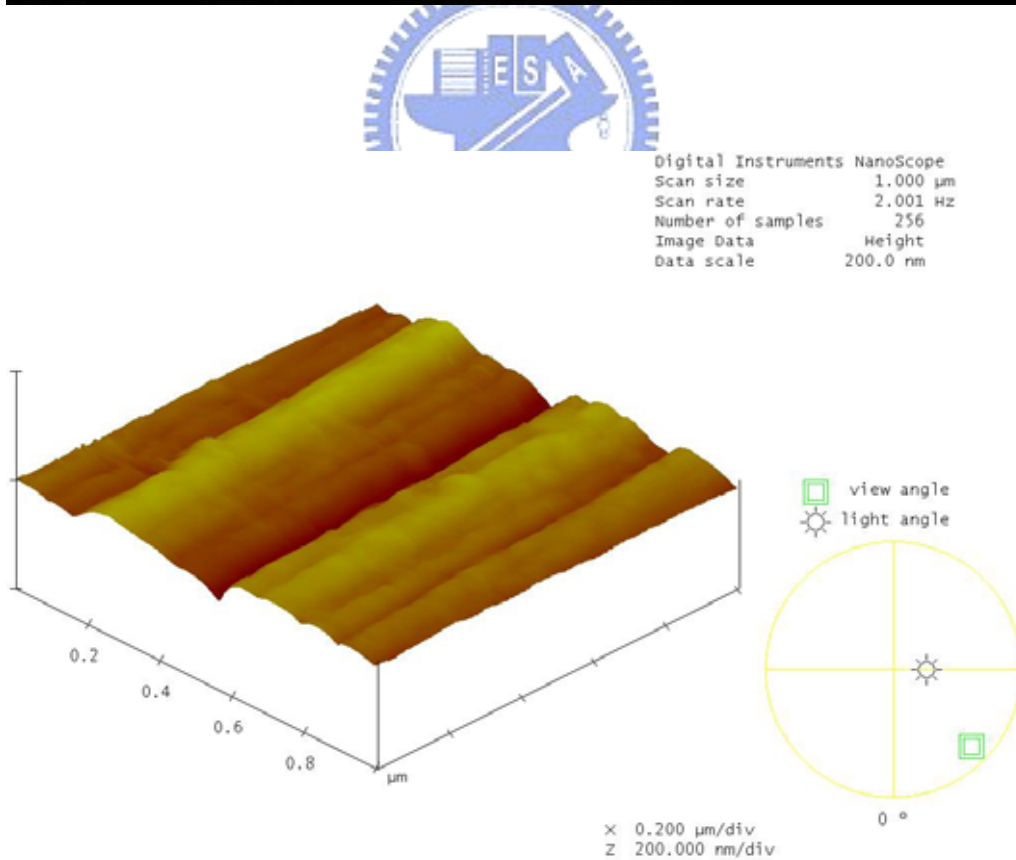
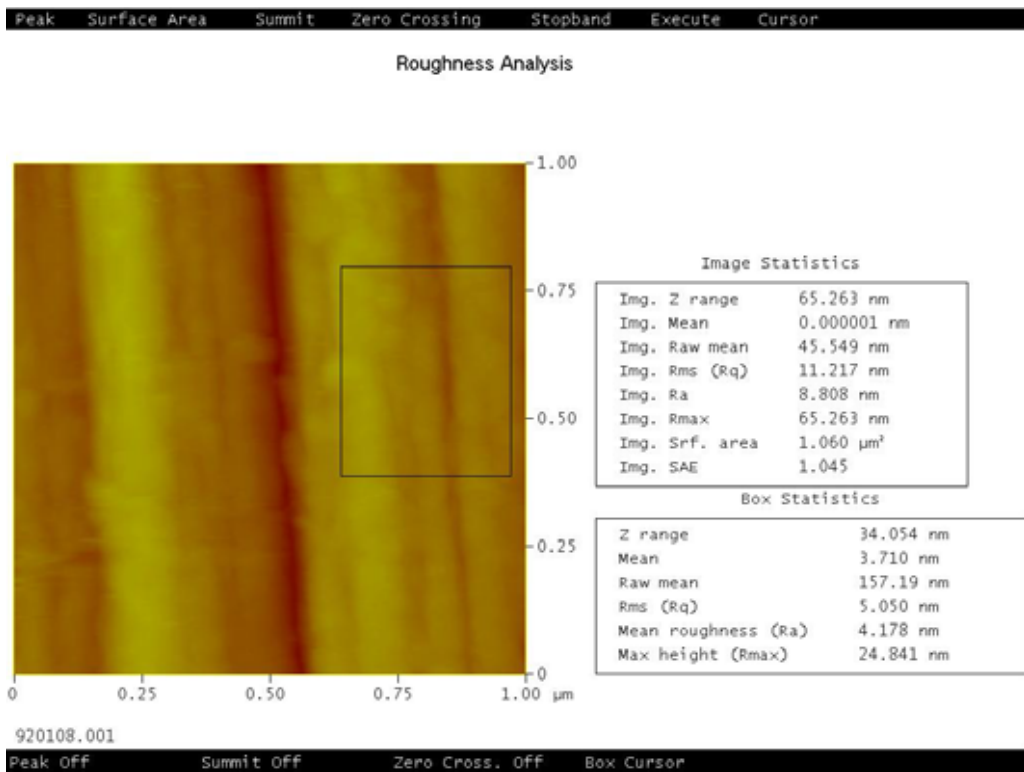


Fig.5. AFM images showing the surface morphology of Ni-coated carbon fiber

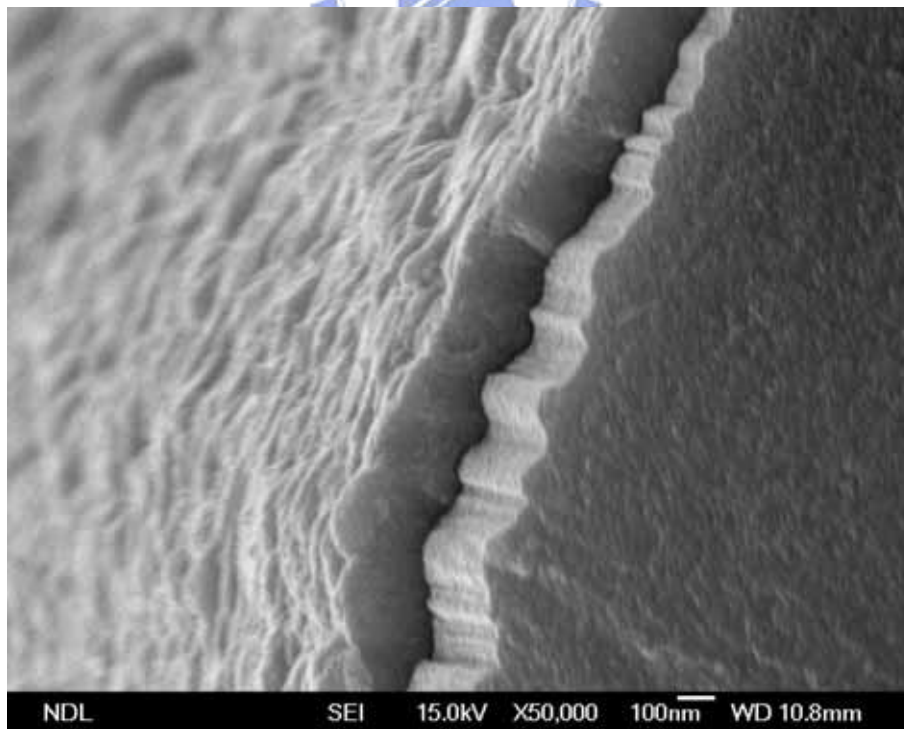
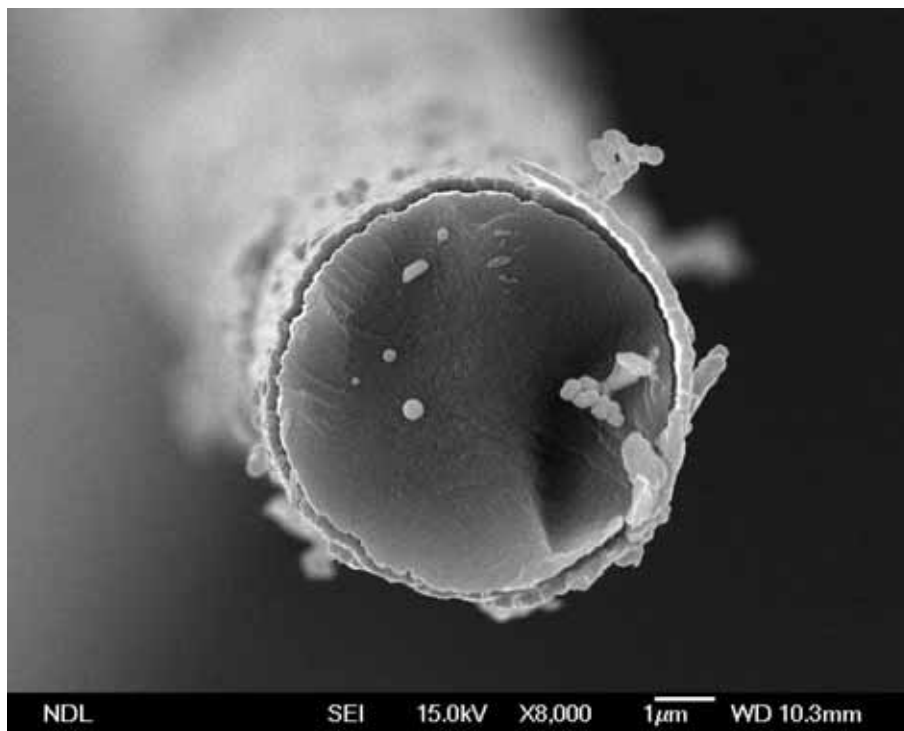


Fig. 6. SEM images showing the cross-section of the Ni-coated carbon fiber

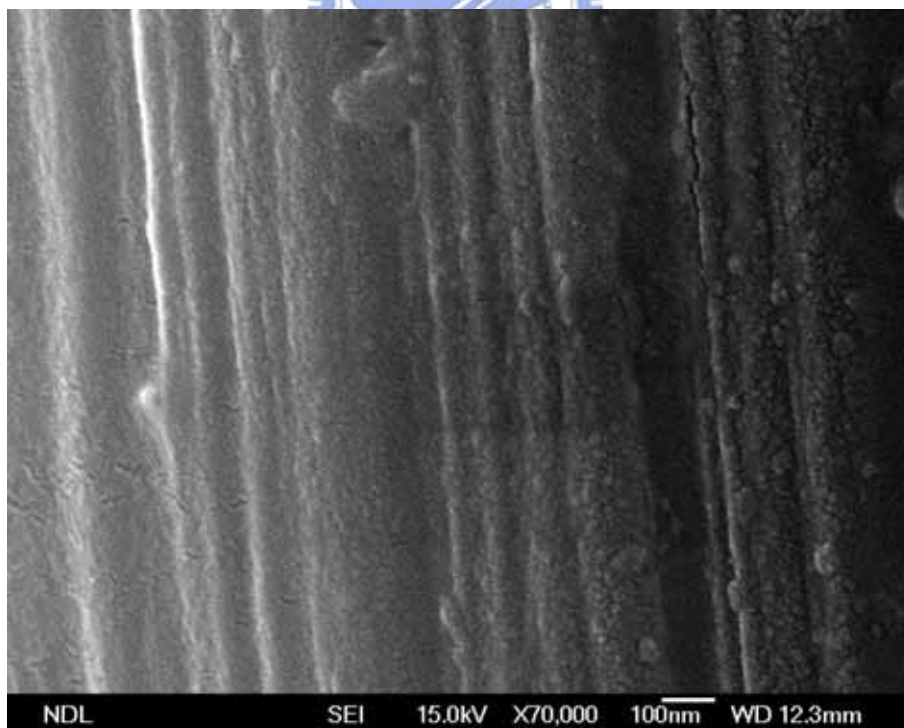
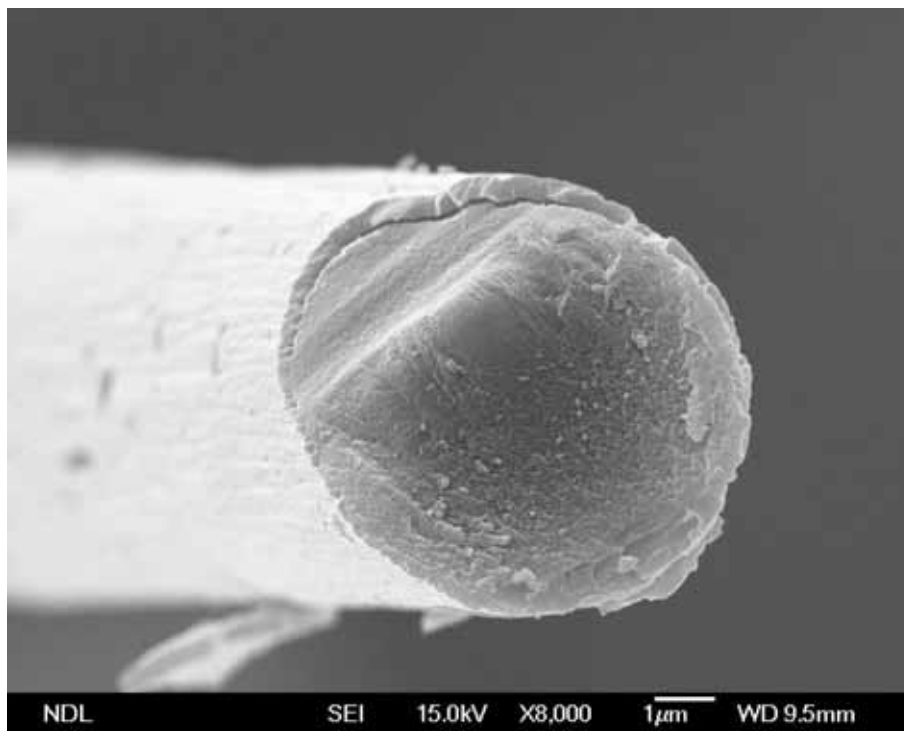


Fig. 7. SEM images showing the cross-section and the morphology of the SiC-coated carbon fiber

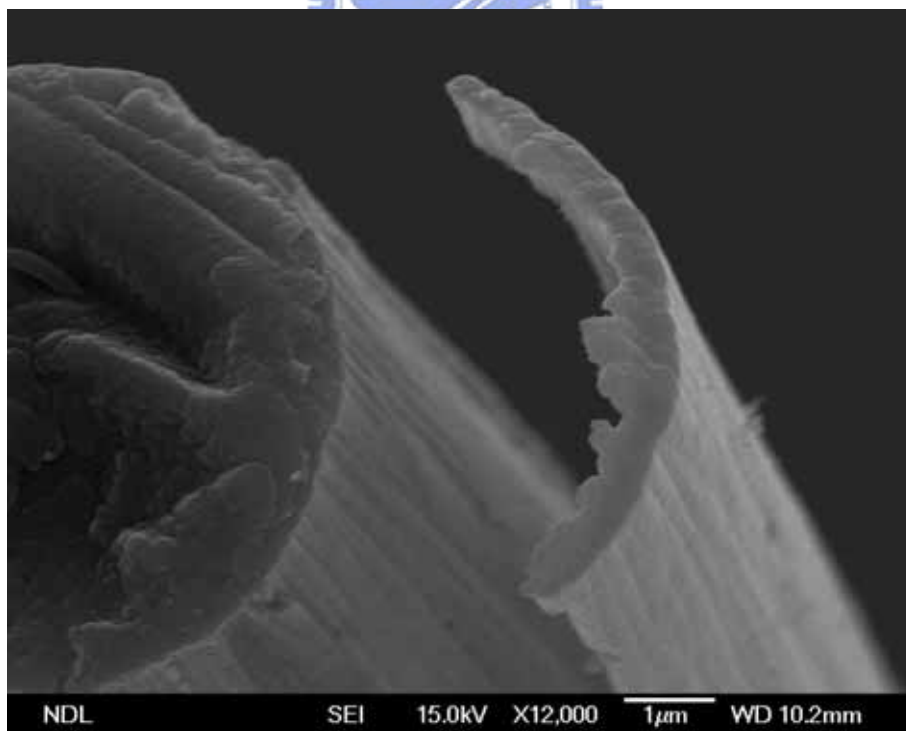
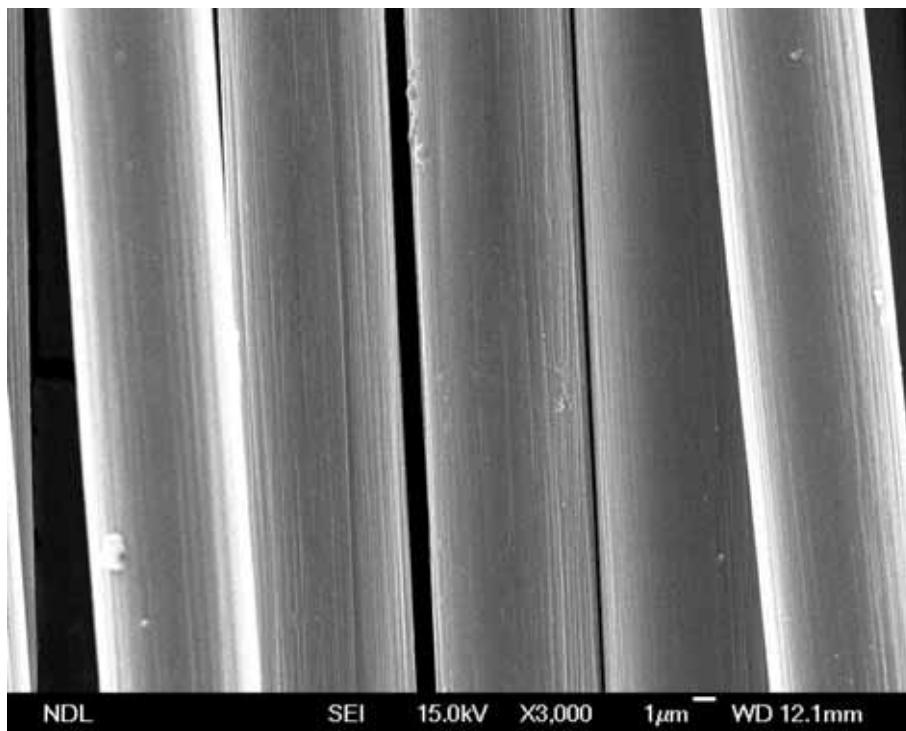


Fig. 8. SEM images showing the cross-section and the morphology of the SiC-coated carbon fiber

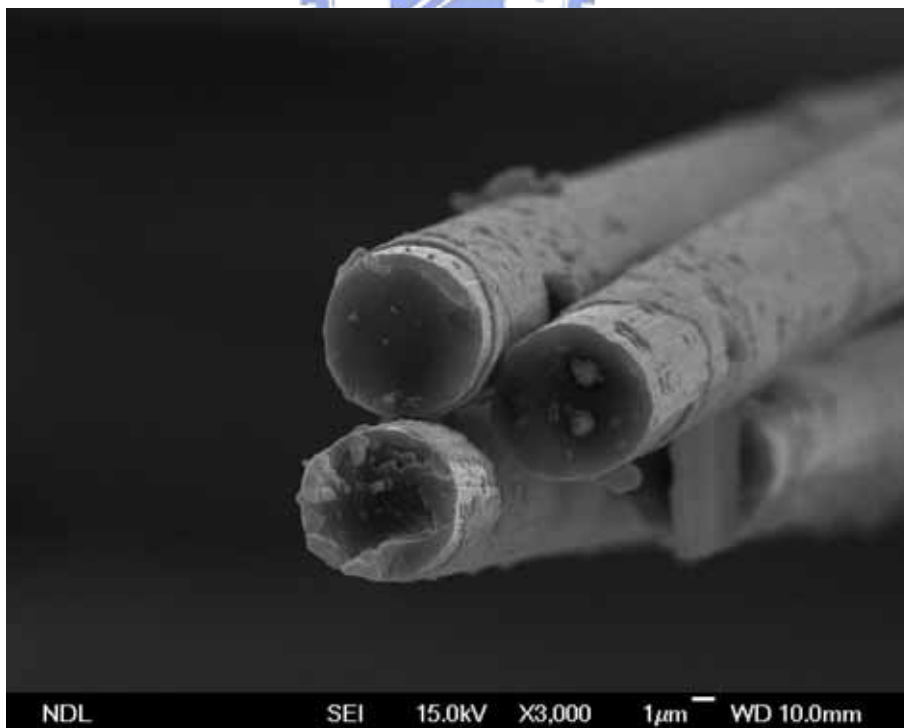
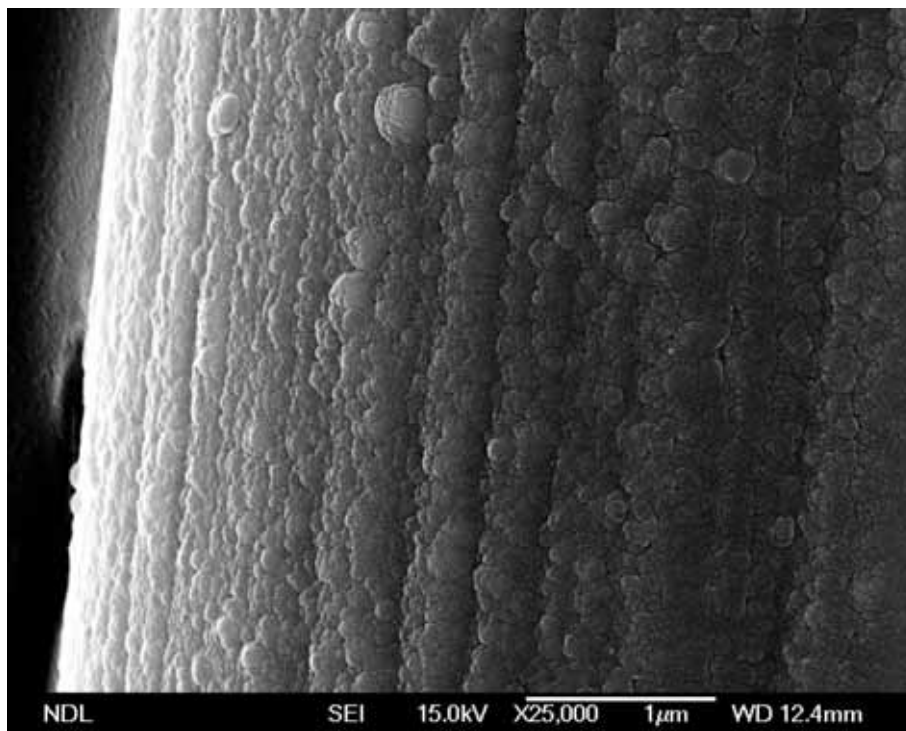


Fig. 9. SEM images showing the cross-section and the morphology of the composite coating (Ni-SiC) on carbon fiber

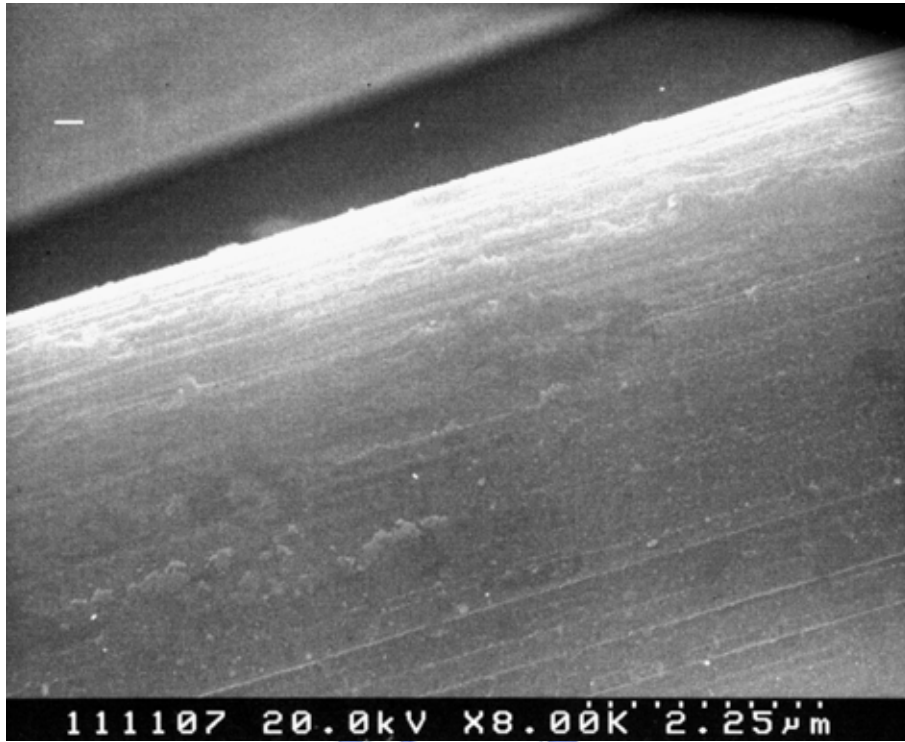


Fig. 10. SEM images showing the the morphology of Ta-coated carbon fiber

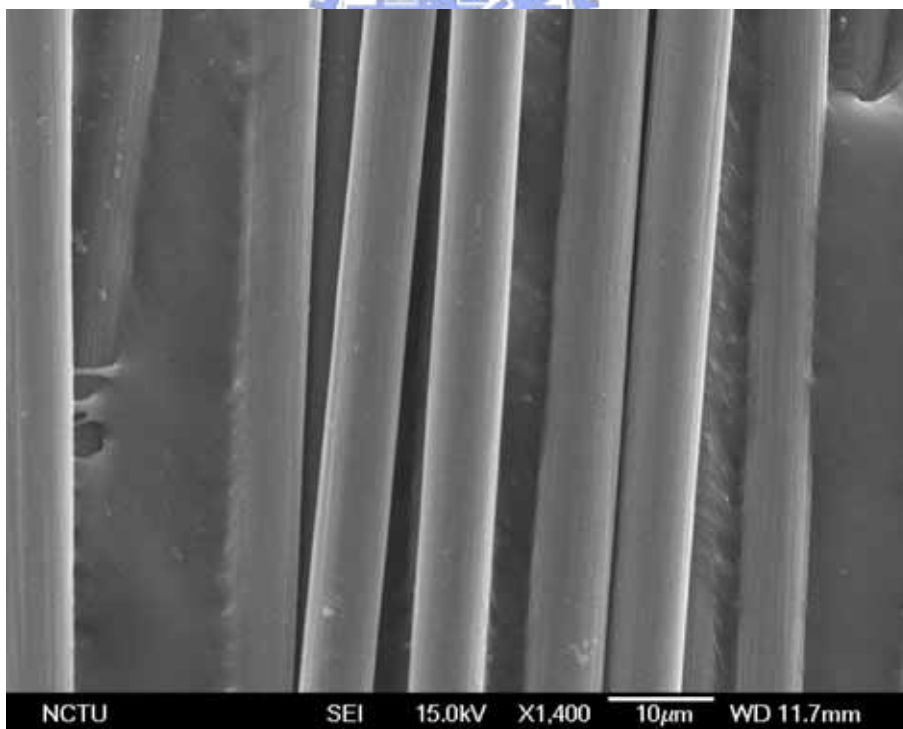
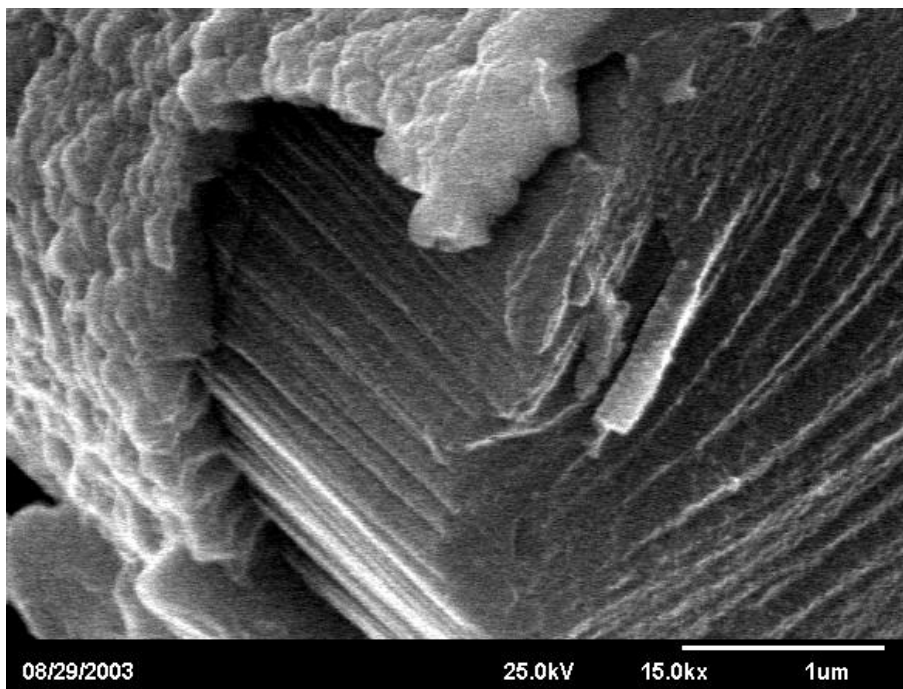


Fig. 11. SEM images showing the cross-section and the morphology of the Al-coated carbon fiber

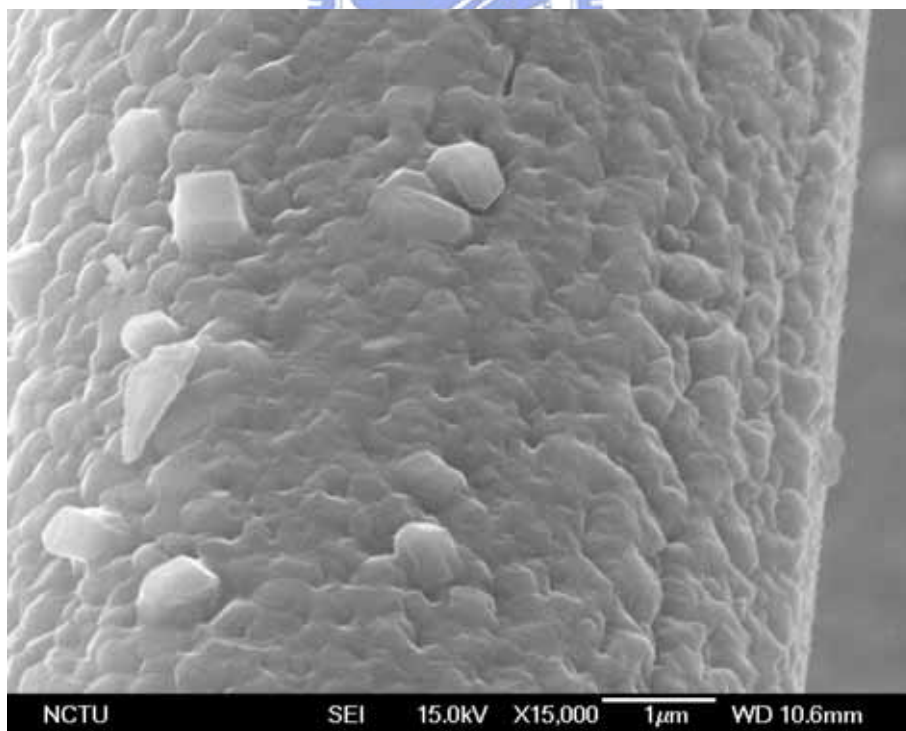
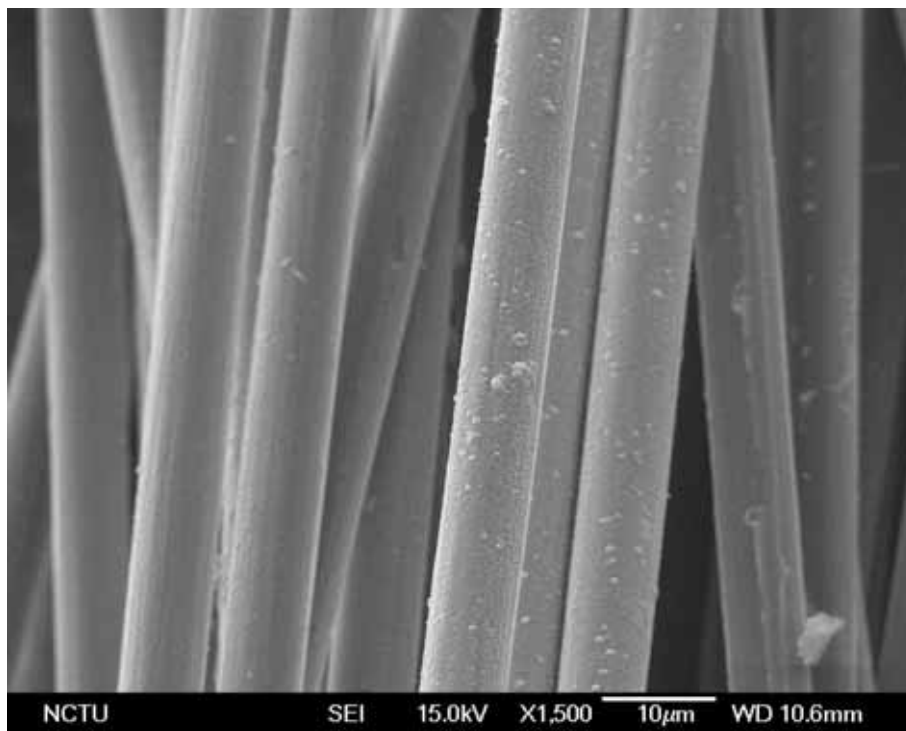


Fig. 12. SEM images showing the morphology of the Al-coated carbon fiber

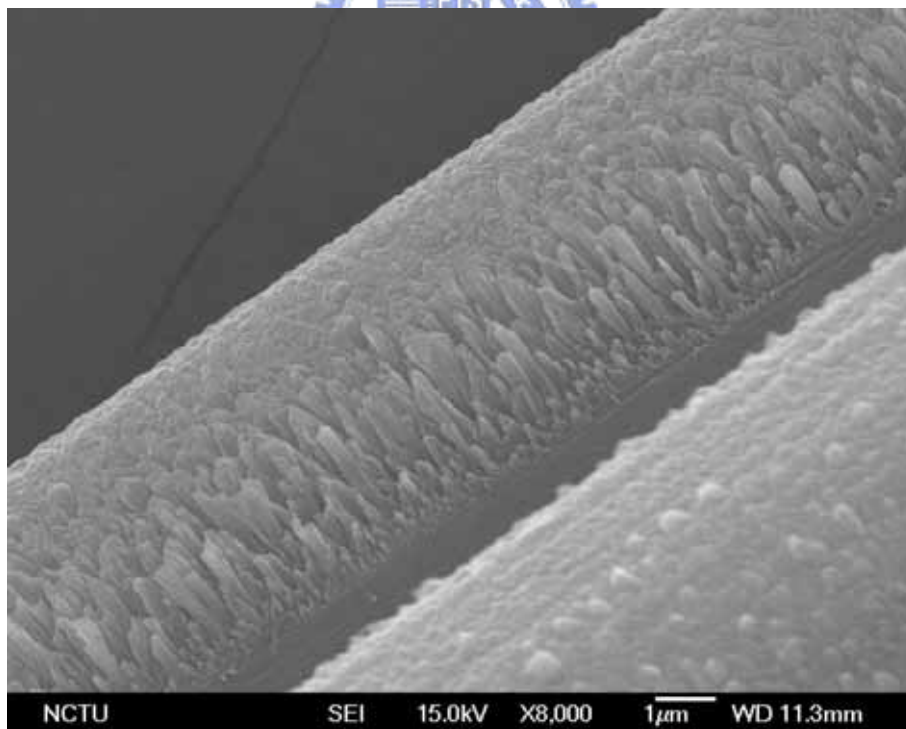
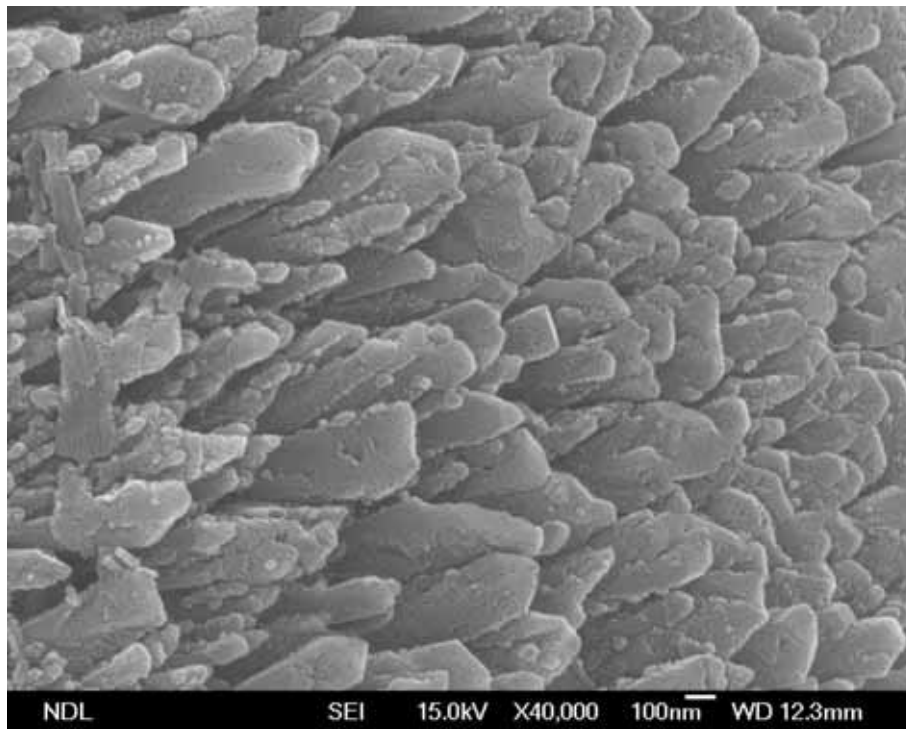


Fig. 13. SEM images showing the micro-structure of the AAO on carbon fiber

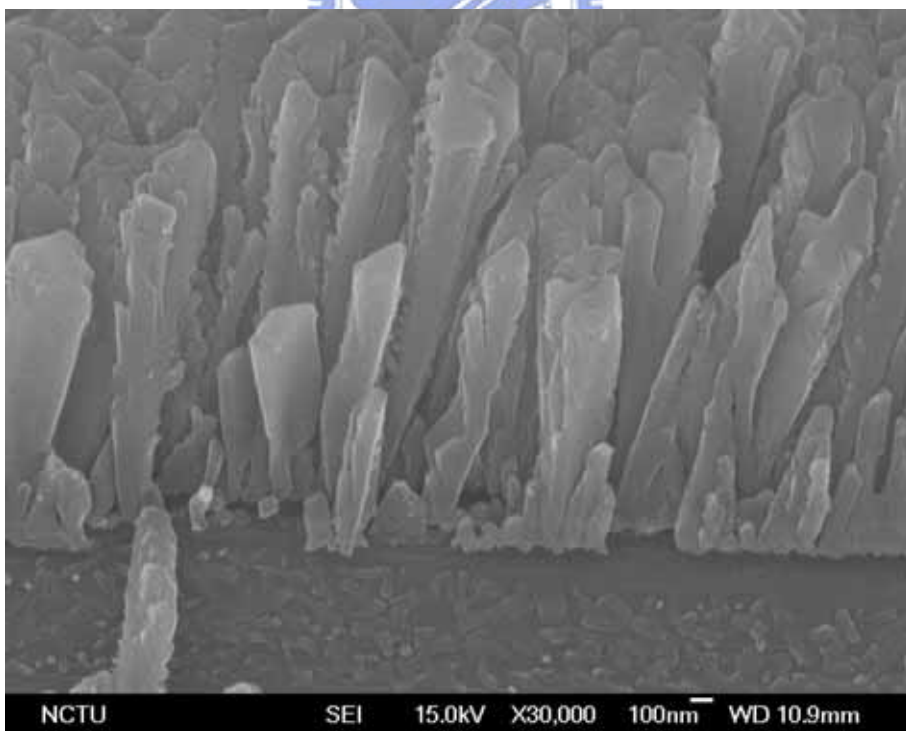
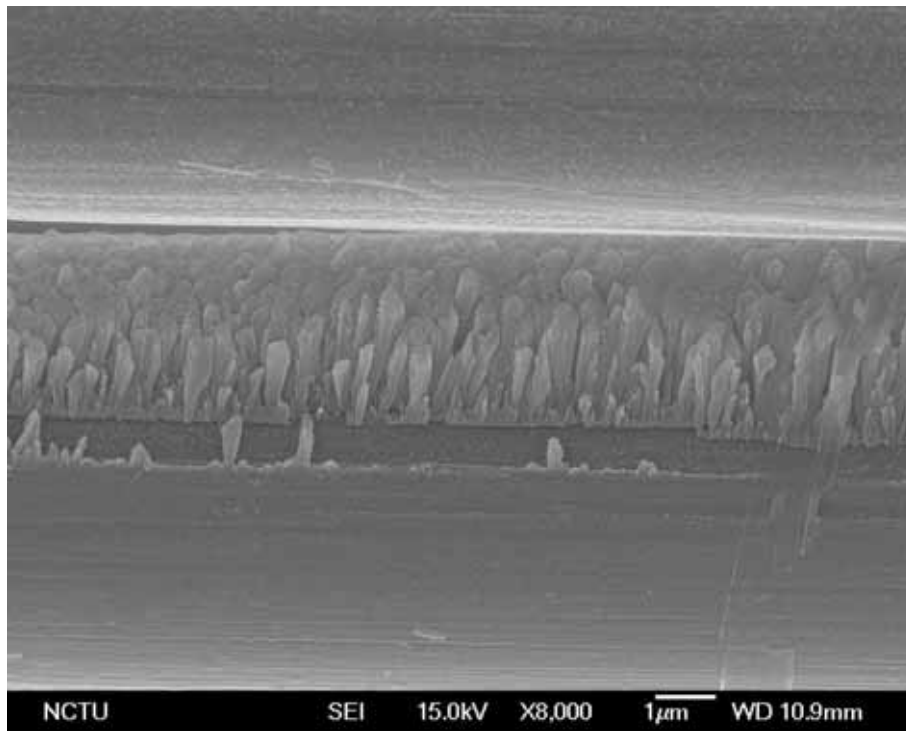


Fig. 14. SEM images showing the micro-structure of the AAO on carbon fiber

Characters of CNT

Electrical conductivity -- probably the best conductor of electricity on a nanoscale level that can ever be possible.

Thermal conductivity -- comparable to diamond along the tube axis.

Mechanical -- probably the stiffest, strongest, and toughest fiber that can ever exist.

Chemistry of carbon -- can be reacted and manipulated with the richness and flexibility of other carbon molecules. Carbon is the basis of most materials we use every day.

Self-assembly -- strong *van der Waals* attraction leads to spontaneous roping of many nanotubes. Important in certain applications.



Electrical conductivity



Conductance Quantization	$(12.9 \text{ k}\Omega)^{-1}$
Resistivity	$10^{-4} \text{ }\Omega\text{-cm}$
Maximum Current Density	10^{13} A/m^2

Mechanical property



Elastic Behavior

Young's Modulus (SWNT)

~ 1 TPa

Young's Modulus (MWNT)

1.28 Tpa

Maximum Tensile Strength

~ 100 GPa

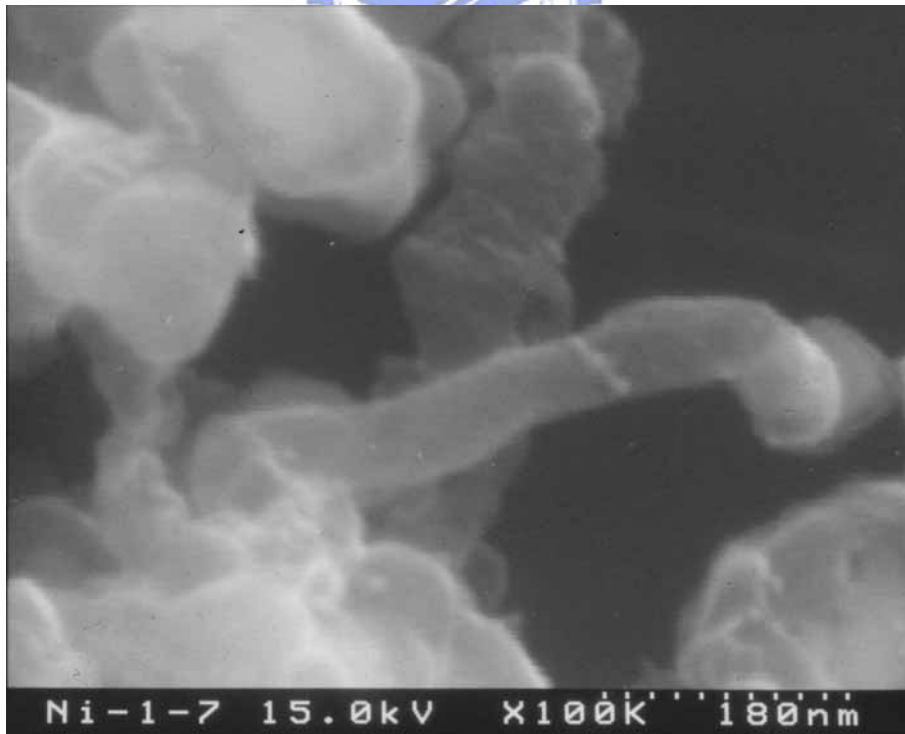
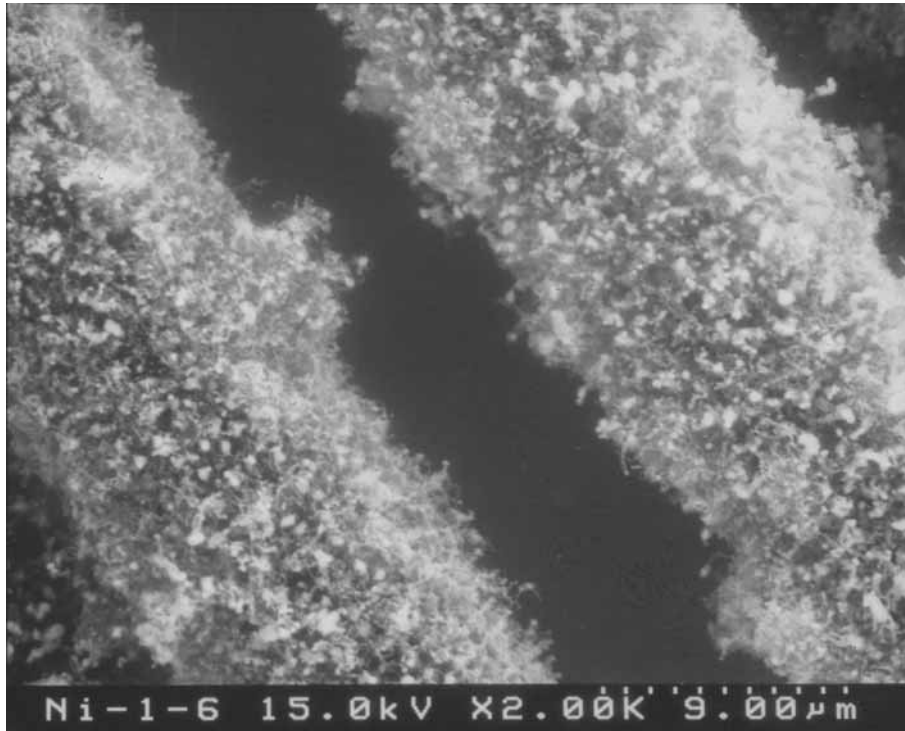


Fig. 15. SEM images showing the micro-structure of the CNT on carbon fiber

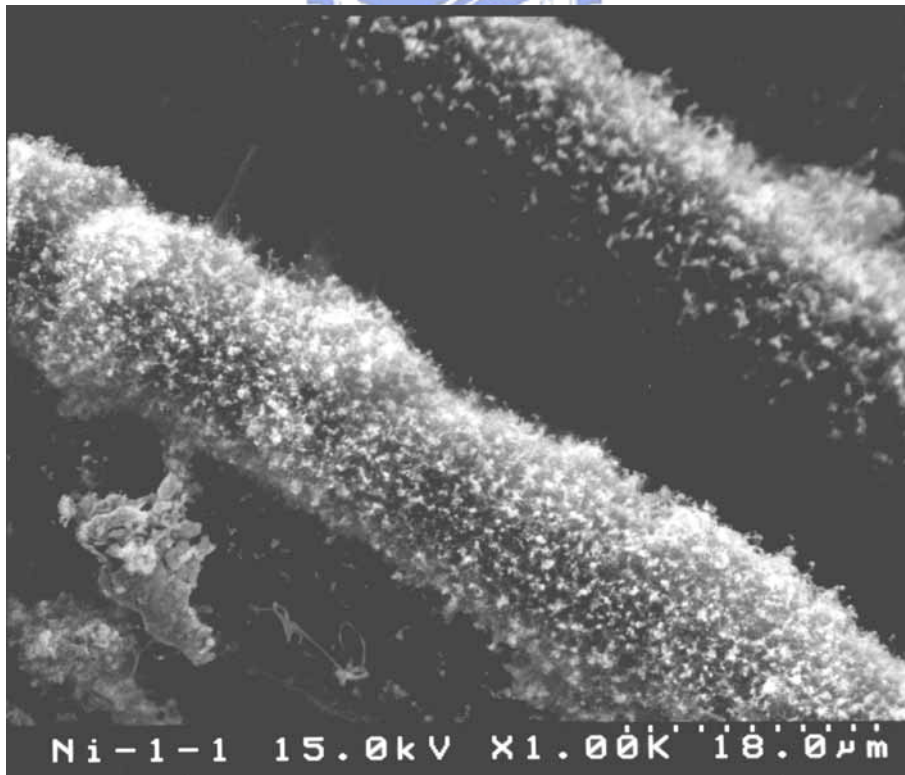
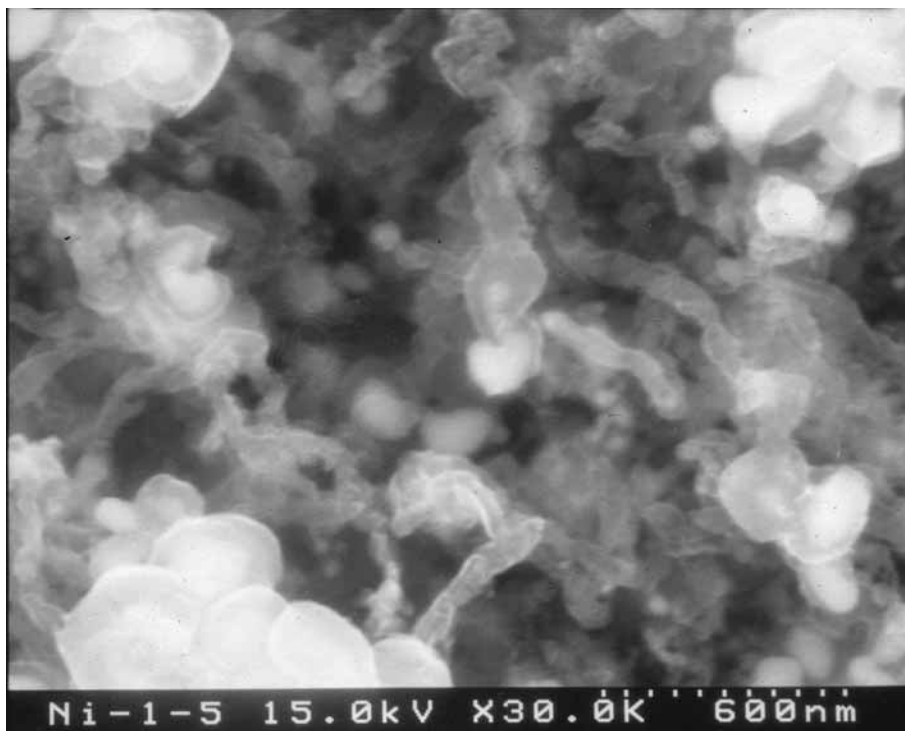


Fig. 16. SEM images showing the micro-structure of the CNT on carbon fiber