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#### **CHAPTER 2**

**Table. 2.1** The voltage biases of CMOS sensing circuit for simulation results.

- **Table. 4.1** The measurement results of short-circuit current  $I_{sc}$ , open-circuit voltage  $V_{oc}$ , and photocurrent volume dendity (PVD) ratio of Au / AET-CdSe/ZnS, multi-layered nanodevice.
- **Table. 4.2** The simulation results of multi-layers, two-dimensional nano-Schottky-diode arrays model by using HSPICE software.
- **Table. 4.3** The measurement results of short-circuit current I<sub>sc</sub>, and photocurrent volume density (PVD) ratio of MSA-CdSe/ZnS / AET-CdSe/ZnS, multi-layered nanodevice.
- **Table. 4.4** The measurement conditions for measure the Au / AET-CdSe/ZnS, 4-layered nanodevice, 30μm \* 5μm electrodes combined with CMOS sensing circuit.

# FIGURE CAPTIONS

- **Fig. 1.1** Chemistry is the central science for further applications such as material science and biotechnology. The combination of advanced materials and tailored biomolecules will produce the future nanodevices [1].
- **Fig. 1.2** A gap currently exists in the engineering of small-scale devices. The top-down processes will have their limit below 100 nm, and the bottom-up processes will also have a limit at 2∼5 nm. The gap will be filled by nanoclusters and biomolecules [1].
- **Fig. 1.3** The TEM images of SiO<sub>2</sub>@Au NP clusters synthesized at (A) pH=8.4, (B) pH=8.6, (C) pH=10.2, (D) pH=11.1. The scale bar for all micrographs is 200 nm [2].
- **Fig. 1.4** The TEM images of SiO<sub>2</sub>@CdSe NP clusters synthesized at (A) pH=6.8, (B) pH=7.2, (C) pH=10.2, (D) pH=11.1. The scale bar for all micrographs is 100 nm [2].
- **Fig. 1.5** (a) The schematic diagram of trapping NPs in a submicron narrow gap (5  $\mu$ m \* 5  $\mu$ m \* 1  $\mu$ m) and a submicron sized light source. (b) The fabrication process of a submicron sized light source based on SOI and CdSe/ZnS NPs [16].
- **Fig. 1.6** (A) Optical microscope image of Au-Ppy-Au rods. (B) Optical microscope image of Au-Ppy-Au rods. The lower left inset shows the corresponding FESEM image [17].
- **Fig. 1.7** The measurement results of I-V characteristics. (A) For the gold blocks (1-2, 3-4) within a single nanorod at room temperature. Inset shows the optical microscope image (1000 magnification) of a single Au-Ppy-Au rod on microelectrodes. (B) Temperature-dependent I-V curves for measurements across electrodes 2 and 3. (C) For a single Au-Ppy-Cd-Au rod at room temperature [17].
- **Fig. 1.8** The efficiency evolution of best research cells by several of technology types. This table identifies those cells that have been measured under standard conditions and confirmed at one of the word's accepted centers for standard solar-cell measurements [18].
- **Fig. 1.9** (a) Linking CdSe QDs to TiO<sub>2</sub> particles with bifunctional surface modifier (HS-R-COOH); (b) Light harvesting assembly composed of TiO<sub>2</sub> film functionalized with CdSe QDs on Optically Transparent Electrode (OTE) [19]. (Not to scale)
- **Fig. 1.10** The sequence of steps for linking CdSe QDs to TiO<sub>2</sub> surface with a bifunctional surface modifier [19].
- **Fig. 1.11** I-V characteristics of (a) OTE/TiO<sub>2</sub> and (b) OTE/TiO<sub>2</sub>/MPA/CdSe films. The filtered lights allowed excitation of TiO<sub>2</sub> and CdSe films at wavelengths greater than 300 and 400 nm, respectively [19].

- **Fig. 2.1** Density of states in metal (A) and semiconductor (B) nanocrystals. In each case, the density of states is discrete at the band edges. The Fermi level is in the center of a band in a metal, and so *kT* will exceed the level spacing even at low temperature and small size. In semiconductor, the Fermi level lies between two bands, so that there is large level spacing even at large size. The HOMO-LUMO gap increases as the semiconductor nanocrystals of smaller size (bellow 10 nm) [11].
- **Fig. 2.2** (a) Illustration of a STM tip-single metal NP-insulator coated gold substrate double tunnel junction and corresponding equivalent circuit. (b) Current versus voltage for a single galvinol-coated Au NP acquired in aqueous solution at pH 5. Insect shows an STM image of the sample. Tip was coated with Apiezon wax and gold substrate was coated with hexanethiol [8].
- Fig. 2.3 SEM images of (a)-(e) 50k magnification and (f)-(j) 150k magnification. (a) (f) Au NPs / SiO<sub>2</sub> (Au NPs assembled on SiO<sub>2</sub> substrate), (b) (g) CdSe NPs / Au NPs / SiO<sub>2</sub>, (c) (h) Au NPs CdSe NPs / Au NPs / SiO<sub>2</sub>, (d) (i) CdSe NPs / Au NPs / CdSe NPs / Au NPs / SiO<sub>2</sub>, and (e) (j) Au NPs / CdSe NPs / Au NPs / CdSe NPs / Au NPs / SiO<sub>2</sub>. Note that for better resolution, 3 nm thickness of Pt was plated on each sample prior to SEM performing [14].
- Fig. 2.4 The close photographs of SiO<sub>2</sub>/Si wafer fragments of different level assembly process. (right 1) blank SiO<sub>2</sub>/Si wafer fragment. (right 2) Au NPs on SiO<sub>2</sub>/Si wafer fragment. (right 3) CdSe NPs + Au NPs on SiO<sub>2</sub>/Si wafer fragment. (right 4) Au NPs + CdSe NPs + Au NPs on SiO<sub>2</sub>/Si wafer fragment. (right 5) CdSe NPs + Au NPs + CdSe NPs + Au NPs on SiO<sub>2</sub>/Si wafer fragment. (right 6) Au NPs + CdSe NPs + Au NPs + CdSe NPs + Au NPs on SiO<sub>2</sub>/Si wafer fragment [14].
- **Fig. 2.5** The images of the electrodes at different stages. (a) Optical microscope image of the silicon chip. (b) (c) SEM images of the two types of electrodes of size 30  $\mu$ m / 15  $\mu$ m and 30  $\mu$ m / 5  $\mu$ m (width / length). (d) (e) The larger magnification of the edge part of the electrodes after fabrication of a layer of Au NPs (Au NPs / SiO<sub>2</sub>) and the 4-layered structure (CdSe NPs / Au NPs / CdSe NPs / Au NPs / SiO<sub>2</sub>) [14].
- Fig. 2.6 The measurement results of the nanodevice with and without illumination. Two sets of electrodes (a) 30  $\mu$ m / 15  $\mu$ m and (b) 30  $\mu$ m / 5  $\mu$ m were investigated.  $I_{dark}$  means the current measured in the dark while  $I_{illumination}$  represents the current measured under the illumination of 375 nm laser. (Average R = 1 / the slope of I-V curves) [14].
- **Fig. 2.7** (a) One-dimensional array of resistors and nano-Schottky-diodes, where D1 represents the forward-biased Schottky diode, D2 the reverse-biased Schottky diode and R1 the resistance of Au NP. (b) (c) The models for nanodevice in dark and under illumination. For HSPICE simulation, Fowler-Nordheim diode model was employed, V = 0.4 V,  $R1 = 1 \text{ M}\Omega$ ,  $R2 = 5 \text{ M}\Omega$  and I = 5 pA [14].
- Fig. 2.8 The cross sectional figures of two kinds of photo-sensing nanodevices on CMOS sensing

- chip. (a) Au / AET-CdSe/ZnS nanodevice. (b) MSA-CdSe/ZnS / AET-CdSe/ZnS nanodevice.
- **Fig. 2.9** The schematic of CMOS sensing circuit.
- **Fig. 2.10** The HSPICE simulation results of CMOS sensing circuit (a)~(f).
- Fig. 2.11 The simulation result of Output versus  $I_d$ , the resistance value of photo-sensing nanodevice is fixed to 7.5 k $\Omega$ . The linearity is 99.85% when the  $I_d$  ranging from 50 nA to 100 nA. When the  $I_d$  is upon 100 nA, the output will gradually saturate because  $M_{16}$  will leave the saturation region, entering triode region.

- **Fig. 3.1** The flow diagram for preparing the Citrate-capped Au NPs solution.
- Fig. 3.2 (a) The close photographs of 100 μL of approximately 15 nm diameter Au NPs solution + 100 μL DI water (left) and 100 μL of approximately 5 nm diameter AET-CdSe/ZnS NPs solution + 100 μL DI water (right). The Au NPs solution was in deep red while the AET-modified CdSe/ZnS NPs solution was in yellow. (b) The close photographs of the mixture of 100 μL Au NPs solution and 100 μL AET-modified CdSe/ZnS NPs solution just after mixing (right), the mixture after standing 6 hrs (middle) in room temperature, and the mixture after standing 5 days in room temperature (left). As we can see, the color of mixture just after mixing was like that of Au NPs solution. However, after 6 hrs, it became dark purplish red. After 5 days, there was obvious precipitate at the bottom and the supernatant became pale yellow.
- **Fig. 3.3** (a) The TEM image of Citrate-capped approximately 15 nm diameter Au NPs. (b) The TEM image of MSA-capped or AET-capped approximately 5 nm diameter CdSe/ZnS NPs. (c) The UV-visible spectrum of Au NPs solution. (d) The UV-visible and PL intensity spectrum of MSA-CdSe/ZnS or AET-CdSe/ZnS NPs solution.
- **Fig. 3.4** (a) The band gap and surface structure diagram of CdSe/ZnS NP. (b) The PL intensity spectrum of different kind of surface capping method of CdSe NP.
- Fig. 3.5 The flow diagram for preparing the MSA-capped CdSe/ZnS NPs solution.
- Fig. 3.6 The flow diagram for preparing the AET-capped CdSe/ZnS NPs solution.
- **Fig. 3.7** The overall fabrication process of the photo-sensing nanodevice by Coulombic force system on the silicon chip substrate is shown above. (a) The cross-section figure of the surface of the silicon chip designed for photo-sensing nanodevice fabrication, (b) The modification of TMSPED on the silicon oxide surface and the protonation of amino (-NH<sub>3</sub><sup>+</sup>) groups, (c) The assembly of ~ 15 nm diameter Au NPs or ~ 5 nm diameter MSA-CdSe/ZnS NPs on silicon oxide substrate by ionic interaction, (d) The assembly of ~ 5 nm diameter AET-CdSe/ZnS NPs on the silicon oxide substrate by ionic interaction, and (e) The formation of the photo-sensing nanodevice structures after repeated assembly process. (Not to scale)

- **Fig. 4.1** The environment setup for I-V characteristics measurement.
- **Fig. 4.2** The environment setup for UV-visible absorbance spectrum measurement.
- **Fig. 4.3** The environment setup for PL intensity spectrum measurement.
- **Fig. 4.4** The layout of the CMOS sensing chip. The chip is 1460 μm \* 1460 μm and has 48 pins. There are eight identical CMOS sensing circuits at the corner part of the chip, and thirteen different size/shape electrodes at the center part of the chip.
- Fig. 4.5 The cross section figure of electrodes structure, where the four layers of metal lines ( $\sim 10$  µm thickness) are connected by vias. The passivation window in this work is 86 µm \* 86 µm. The silicon oxide region between Al electrodes has different shapes.
- **Fig. 4.6** (a) The SEM image of the 13 electrodes. (b) The size (width \* length between electrodes) figure of the corresponding 13 electrodes. The electrodes, (1)~(8), are connected to the eight identical CMOS sensing circuits. The rest five electrodes, E1~E5 are connected directly to pads for direct measurement.
- **Fig. 4.7** The SEM images (100k magnification) of Au / AET-CdSe/ZnS nanostructure of different level construction are shown above (a)~(e).
- **Fig. 4.8** The SEM images (100k magnification) of MSA-CdSe/ZnS / AET-CdSe/ZnS nanostructure of different level construction are shown above (a)~(e).
- Fig. 4.9 The overall experimental procedure of fabrication and measurement of photo-sensing nanodevice on TSMC 0.35 µm silicon chip.
- **Fig. 4.10** The SEM images of blank electrodes (a) 30  $\mu$ m \* 5  $\mu$ m electrodes (950 magnification), (b) 30  $\mu$ m \* 15  $\mu$ m electrodes (950 magnification), (c) The edge part of the electrodes (50k magnification).
- **Fig. 4.11** The SEM images (70k magnification) of the edge part of Au / AET-CdSe/ZnS NPs modified electrodes. (a) 1-layered nanostructure, (b) 4-layered nanostructure, (c) 8-layered nanostructure, (d) 12-layered nanostructure.
- **Fig. 4.12** The SEM images (70k magnification) of the edge part of MSA-CdSe/ZnS / AET-CdSe/ZnS NPs modified electrodes. (a) 1-layered nanostructure, (b) 4-layered nanostructure, (c) 6-layered nanostructure, (d) 12-layered nanostructure.
- **Fig. 4.13** (a) The cross section figure of the electrodes structure corresponds to SEM image of the nanodevice—modified silicon chip. (b) The current flow trend of the electrodes structure, and the electrodes dominated the source of generated current. In the worse case, we must consider the whole chip area for calculation, not the area of the electrodes. (The twill line means the thin film structure composed of NPs)
- **Fig. 4.14** The UV-visible absorption spectrum of multi-layered nanostructure on quartz glass. (a) Au / AET-CdSe/ZnS (b) MSA-CdSe/ZnS / AET-CdSe/ZnS. The Light Gray Line: 10% TMSPED/methanol ->quartz glass. The Black Line: 1-layered nanostructure. The Red Line: 2-layered nanostructure. The Green Line: 3-layered nanostructure. The Blue Line:

- 4-layered nanostructure. The Magenta Line: 5-layered nanostructure.
- Fig. 4.15 The PL emission spectrum of multi-layered nanostructures on quartz glass. (a)(c) The PL intensity of Au / AET-CdSe/ZnS and MSA-CdSe/ZnS / AET-CdSe/ZnS, 4-layered nanostructure. The Red Line: photo-excitation with 435nm wavelength; The Green Line: photo-excitation with 400 nm wavelength; The Blue Line: photo-excitation with 375 nm wavelength; The Black Line: photo-excitation with 365 nm wavelength. (b)(d) The PL intensity of Au / AET-CdSe/ZnS and MSA-CdSe/ZnS / AET-CdSe/ZnS, multi-layered nanostructure under 375 nm photo-excitation. The Black Line: 1-layered nanostructure; The Red Line: 2-layered nanostructure; The Green Line: 3-layered nanostructure; The Blue Line: 4-layered nanostructure; The Magenta Line: 5-layered nanostructure; The Yellow Line: 8-layered (b) and 6-layered (d) nanostructure; TheOrange Line: 12-layered nanostructure.
- **Fig. 4.16** The electrodes under measuring are shown above. Electrodes 1 and 2 have silicon oxide region of 30  $\mu$ m \* 15  $\mu$ m and 30  $\mu$ m \* 5  $\mu$ m (width \* length), respectively.
- **Fig. 4.17** The I-V curves of the multi-layered Au / AET-CdSe/ZnS photo-sensing nanodevice when in dark (black line) or illumination with 375 nm (blue line), 400 nm (green line), 435 nm (red line) laser diode.
- Fig. 4.18 (a) Two-dimensional array of resistors and nano-Schottky-diodes. (b) (c) The models for nanodevice in dark and under illumination. For HSPICE simulation, Metal-Insulator-Semiconductor diode model was employed, V = 0.4 V,  $R1 = 0.25 \text{ M}\Omega$ ,  $R2 = 5 \text{ M}\Omega$  and I = 5 pA.
- **Fig. 4.19** The I-V curves of the multi-layered MSA-CdSe/ZnS / AET-CdSe/ZnS photo-sensing nanodevice when in dark (black line) or illumination with 375 nm (blue line), 400 nm (green line), 435 nm (red line) laser diode.
- **Fig. 4.20** I-V characteristics of an illuminated solar cell. (a) Typical p-n junction solar cell in the fourth quadrant. (b) Au / AET-CdSe/ZnS solar cell in the second quadrant.
- **Fig. 4.21** The electrodes of size  $30 \mu m / X \mu m$  (width / length).
- Fig. 4.22 The measurement results of 4-layered,  $30\mu m$  \*  $5\mu m$  electrodes, Au / AET-CdSe/ZnS nanodevice combined with CMOS sensing circuit are shown above (a)~(d), where  $I_d$  means the current following through the  $R_d \sim 7.5 k\Omega$ . In this measurement, we fixed the  $V_{bias} \sim 1.70118V$  and then illuminated with laser source or under dark condition.
- **Fig. 4.23** The result of output versus  $I_d$  in both HSPICE simulation (dark line) and this measurement of photo-sensing circuit (red line). The power intensity of the laser diodes (375, 400, 435 nm) is  $2.5 \text{mW} / \text{cm}^2$

# TABLE FOR FULL TEXT OF CHEMICAL REAGENTS

Simplified	Full Text (or Synonyms)	Formula	Molecular
Form			Weight
TMSPED	N-[3-(trimethoxysilyl)propyl]-ethylene	$C_8H_{22}N_2O_3Si$	222.36
	diamine		
APTES	3-aminopropyltriethoxysilane	C <sub>9</sub> H <sub>23</sub> NO <sub>3</sub> Si	221.37
Citric acid	Acidum citricum monohydricum	C <sub>6</sub> H <sub>8</sub> O <sub>7</sub> · H <sub>2</sub> O	210.14
Monohydrate			
Tyramine	4-(2-Aminoethyl)phenol	C <sub>8</sub> H <sub>11</sub> NO	137.18
MSA	D, L-mercaptosucinic acid	C <sub>4</sub> H <sub>6</sub> O <sub>4</sub> S	150.15
AET	2-aminoethane thiol	C <sub>2</sub> H <sub>7</sub> NS.HCl	113.61

