## 國立交通大學

## 電子工程學系 電子研究所碩士班碩士論文

## 低功率管線式類比數位轉换器的設計與分析



# Design and Analysis of Eow Power Pipelined 

Analog－to－Digital Converter

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中華民图九十七年一月

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## 摘要

近年來，隨著數位電路的發展，系統整合變成主要趨勢，因此電路的面積和其功率消耗必需愈小愈好。在本論文中將以幾個傳統的低功率設計技巧互相搭配來完成一個十位元以及四千萬赫茲／秒取樣頻率的管線式類比數位轉換器。論文中最主要的是以一個預先充電式（雙密勒電容式）的取樣保持電路來降低第一級放大器設計的難度，而在電源電壓三伏特之下，利用差動的方式將訊號表式範圍提高到四伏特以便簡化元件匹配及雜訊的問題，並搭配放大器共用的技巧進而降低功率消耗。本研究使用 TSMC 2P4M 0．35um 的製程去模擬所設計的電路，根據模擬結果，在電源三伏特下，輸入差動訊號為正負二伏特，取様頻率為四千萬赫茲／秒，有效位元達到九點四個位元，整體功率消耗為四十五微瓦特

# Design and Analysis of Low Power Pipelined Analog-to-Digital Converter 

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#### Abstract

In recent years, digital products play an important role in IC design business. Accompanying with development of digital circuit system integration becomes a trend, where low power and small area of circuits is the basic requirements. In this thesis we use several old techniques for low power to design a 10 -bit, $40 \mathrm{M} / \mathrm{s}$ sampling rate pipelined analog-to-digital converter.

The primary feature in the thesis is the use of precharged (double miller capacitors) sample-hold amplifier to ease the design of analog amplifier and opamp sharing to further reduce the power dissipation. We also use differential voltage of $4 \mathrm{~V}_{\mathrm{p}-\mathrm{p}}$ to be the reference voltage. The large reference voltage makes noise issues become less important. In this research, pipelined ADC has been designed with standard TSMC 2P4M 0.35um COMS technology. Simulated results show that under 3 V supply voltage and input range of $4 \mathrm{~V}_{\mathrm{p}-\mathrm{p}}$, the designed pipelined ADC can operate at sampling rate of 40 MHz , effective numbers of bit of 9.4 bits and total power consumption of 45 mW .


## 致 謝

在交大碩士班這兩年多，隨著這本論文的完成也將結束，而這也可能是我求學時期的終點，但我知道，學習卻不會因此而間斷，因為接下來的兵役和嶄新的職場生活將會是我的另一個挑戰。

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## CHAPTER 1

## Introduction

### 1.1 Background

Analog-to-digital converter (ADC) has revolution for years. Now it becomes an indispensable product for many electronic systems. Because the world we live is an analog world, such as lights, heats, forces, waves, etc, all kinds of staffs we've seen and heard are analog signals. It is important to convert these analog signals into digital signals for storing and evaluating in digital circuits. In Fig 1.1 we can see the connection between computer and a real world. There are lots of applications in our life and we use them everyday. For example, digital camera, it converts the analog pixel information into digital information and processes them by DSP chips. Also it has wide applications, such as audio systems, video systems, medical instruments, mobile communications, wireline communication, control systems, etc. All kinds of these applications bring us to the world of entertainment. Depending on applications the ADC with different resolution and sampling rate has to be chosen correspondingly. Let us see Fig 1.2 to clearly know the correspondent applications. This figure also points out what kind of ADC architecture should be used for a given resolution and sampling rate. With medium resolution and sampling rate the opamp-based ADC is used often. There is an essential challenge the ADC is facing, power consumption. For many computer systems we might consider to integral all circuit blocks together including digital, analog and mix-signal circuits. Integration means that low power is necessary. For designing a low power ADC there are so many fantastic methods to implement it. In the next section we will talk about some old methods but put them together to really perform a low power pipelined ADC.

### 1.2 Introduction to Low Power Pipelined ADC

Shown in Fig 1.3 is the block diagram of pipelined ADC. The first stage called SHA samples an analog signal and the following ten stages quantify the sampled signal. This pipelined ADC has one analog input and ten parallel outputs. In Fig 1.3 the signal passes to the next stage every one clock cycle. While after ten clock cycles the pipelined stages have been filled up and then the digital outputs will be produced every one clock cycle. One clock cycle generates one 10 -bit parallel digital outputs is why the pipelined ADC is often used in high speed applications. In submicron CMOS technology and the rapid revolution of digital circuits, it is necessary to combine analog and digital circuits together for power issues. The other essential issue of analog circuits is the noise. The RMS noise voltage in ADC has to be smaller than 1 LSB of ADC and we know that it must waste power to get low noise. For a given reasonable noise level designing low power ADC is now having a challenging test to take. Especially in opamp-based ADC the noise is an essential issue for ultra low power design. However, the resolution of ADC is mostly determined by CMOS technology and it could achieve $0.1 \%$ accuracy of the ratio of two devices if careful layout is effectuated. Some other methods called delta-sigma converters and digital calibration converters are often used to achieve high resolution. Now we continue to introduce and explain some techniques for designing the low power pipelined ADC.
(1) Precharged SHA is used in the first stage [1][2], which has benefit of low power analog opamp. By precharging the output capacitors technically relax the design of opamp, having low power circuit could be achieved.
(2) In 10-bit pipelined ADC shown in Fig 1.3 the gain accuracy, settling speed and offsets requirement become less important when we move down the line [3]. Smaller (and thus low power) stages can be used for later stages having, possibly, a dramatic effect on both layout size and power dissipation.
(3) In Fig 1.3 the amplifier in each stage is used for only half of a clock cycle. Every consecutive stages do not perform amplification at the same clock cycle so significant power reduction can be achieved by sharing an amplifier between every consecutive stages [4][5]. For example, the
first and the second stages of quantization circuit can use only one opamp back and forth when amplification is needed.
(4) In pipelined stages we have options that how many bits each stage can solve. We have solution from predecessors [6] that solving multiple bits in the first stage would save power but consequently slow down the circuit.
(5) Reference voltage is the voltage range used to represent the signals. First thing when designing an ADC is to decide how large your reference voltage is (may also be presented in differential form). As the supply voltage scaling down, the voltage available to represent the signal reduce, therefore, dynamic range becomes an important issue [7]. The dynamic range can be written as:

$$
\begin{equation*}
D R \propto \frac{(\alpha V d d)^{2}}{K T / C} \tag{1.1}
\end{equation*}
$$

, where $\boldsymbol{D} \boldsymbol{R}$ is the dynamic range, $\boldsymbol{K}$ and $\boldsymbol{T}$ are Boltzmann's constant and absolute temperature respectively and $\boldsymbol{\alpha}$ represents what fraction of the given supply voltage is being utilized. Finally, we can get some insight from Fig 1.4 and use the concluded expression to show the relation between power and other parameters, and which is given by:

$$
\begin{equation*}
P \propto K T \cdot D R\left(\frac{V_{g s}-V t}{\alpha^{2} V d d}\right) \cdot f_{s} \tag{1.2}
\end{equation*}
$$

, where $\boldsymbol{P}$ is the power consumption, $f_{s}$ is the given sampling rate and $\left(V_{g s}-V_{t}\right)$ is the overdrive when we model the opamp as a single transistor. In (1.2) we saw that for an given dynamic range, amplifier's performance and sampling rate the power dissipation is minimized if we increase the fraction of a given supply voltage to represent the signals.

### 1.3 Motivations

Today is the day called "Digital World". Digital world makes unportable products become portable, unmemorable become memorable, hard to process become easy to process. However,
digital circuits dominate the electronic technologies while the most important thing is that our world is really an analog world. Analog world must be transferred through the "box" called ADC to becoming a Digital world. This is why an ADC is so necessary and is not going to be endangered. The challenges the ADC encountered need lots of tricks playing around to solve them. That is why so many companies in the world really feel it interesting and they know this will be the exciting thing forever. Having dreams lead people to happiness. There are always some people there insist their dreams and make the world colorful. This is why this work worth to do and the results of these people's hard working will lead the world to be more colorful.

### 1.4 Organization of the Thesis

There are five chapters in the thesis. Chapter 1 is the introduction to ADC talking about background and motivations of research in ADC. Chapter 2 is the design and simulation of precharged SHA. The results of each circuit block in SHA will be shown at the end of this chapter. Chapter 3 is the design and simulation of Multiplying Digital-to-Analog Converter (MDAC). In this chapter the process variation in comparator will be simulated. After all the circuit blocks being done we move to Chapter 4, where we will talk about whole ADC architecture using circuit blocks designed before. The effective number of bits (ENOB), INL and DNL will be simulated. Finally, Chapter 5 is the conclusion about this research.


Fig 1.1 Connection between analog world and digital world


Fig 1.2 Classification of ADC applications according to sampling rate and resolution


Fig 1.3 10-bit pipelined ADC structure


Fig 1.4 Simplified circuit for modeling a typical feedback amplifier

## CHAPTER 2

## Precharged Sample-and-Hold Amplifier

### 2.1 Switch Design

### 2.1.1 NMOS Switch

This section will introduce NMOS and CMOS switches which are used a lot in designing mixed-signal circuits. Shown in Fig 2.1 is a simple NMOS switch controlled by a clock signal. When clock goes low, the charge in the channel will inject to both sides equally, which can be written as:

$$
\begin{equation*}
Q_{c h}=C o x W L\left(V_{G S}-V_{T}\right) \tag{2.1}
\end{equation*}
$$

, in which we assume that impedance on the both sides are equal. This charge injection will cause voltage stored on a capacitor change, therefore, destroy the information we want. Also, the channel resistance is written as: 1896

$$
\begin{equation*}
R_{c h}=\left[\mu_{n} \operatorname{Cox} \frac{W}{L}\left(V_{G S}-V_{T}\right)\right]^{-1} \tag{2.2}
\end{equation*}
$$

, it is an important design consideration when speed becomes an issue. Shown in Fig 2.2 is channel resistance with different channel widths versus input signal level.

### 2.1.2 CMOS Switch

When large signal has to be process, we might consider using CMOS switch shown in Fig 2.3. In the same design manner, charge injection and channel resistance are important parameter. The charge injection of CMOS switch is difficult to express, but it is often much smaller than that of NMOS switch. In circuit design, the charge injection problem will be conquered by some techniques. The channel resistance of CMOS switch is written as:

$$
\begin{align*}
R_{c h}= & \left\{\mu_{n} \operatorname{Cox}(W / L)_{n}\left(V d d-V_{t n}\right)-\left[\mu_{n} \operatorname{Cox}(W / L)_{n}-\mu_{p} \operatorname{Cox}(W / L)_{p}\right] \cdot V_{i n}\right.  \tag{2.3}\\
& \left.-\mu_{p} \operatorname{Cox}(W / L)_{p}\left|V_{t p}\right|\right\}^{-1}
\end{align*}
$$

, we see that if we can make $\mu_{n} \operatorname{Cox}(W /)_{n}=\mu_{p} \operatorname{Cox}(W / L)_{p}$, then the channel resistance is independent of input signal level [8]. Fig 2.4 shows the channel resistance with different sizes of NMOS and PMOS versus input signal level. It is apparent to see that large transistor size can have small and constant resistance.

### 2.2 Introduction to Precharged SHA

Precharged SHA and also called double miller capacitors SHA is shown in Fig 2.5. It can be seen that in the sample mode signals are sampled on both $\boldsymbol{C}_{\boldsymbol{s}}$ and $\boldsymbol{C}_{\boldsymbol{L}}$, which is the loading of the next stage. Having this design manner the output is precharged to approximate desired voltage in sample mode. When in the hold mode, which forms the miller capacitor around the opamp, the output signal would not vary considerably, so the opamp's output voltage could stay nearly at the common mode voltage, therefore, low power and small output swing could be achieved. Also, clock phases are shown in Fig 2.6. When $\phi_{I}$ is high, it is in the sample mode. $\psi_{I a}$ is off before $\psi_{1}$ because it would disable the path to be injected charge. This clock phase arrangement is called bottom plate sampling [9]. When the instant of $\phi_{1 a}$ goes low, the outputs start to hold the voltages sampled before (the charge stored on $\boldsymbol{C}_{\boldsymbol{s}}$ is unchanged). When at the end of $\psi_{2}$ the hold signal is stable and then the low of $\phi_{2}$ is the time when the next stage is processing this sampled signal. In fact, the exact voltage at the output is not the point, but the charge stored on capacitor is. Ideally the charge stored on $\boldsymbol{C}_{s}$ does not change either in the sample mode or the hold mode unless the charge injections are considerable. As we mentioned before the combination of $\boldsymbol{C}_{\boldsymbol{s}}$ and $\boldsymbol{C}_{\boldsymbol{o}}$ in the hold mode forms a miller capacitor, reducing the charge injections dramatically from switches $\boldsymbol{S}_{\boldsymbol{I}}$ to $\boldsymbol{S}_{4}$. Since we use differential structure and the information is stored as the type of charge, the input common mode voltage could be different from the output common mode voltage.

So the input common mode voltage of amplifier is defined at the middle of opamp's input common mode range, while output common mode voltage is defined at the middle of supply voltage.

Now we discuss the noise issue in SHA. The noise in the integrated circuits is expressed as power. In Fig 2.5 both the sample mode and hold mode contribute the noise to the outputs. We first express the output noise power in the sample mode as:

$$
\begin{equation*}
\overline{V_{n . s^{2}}}=\frac{K T}{C s+C o+C_{L}} \tag{2.4}
\end{equation*}
$$

,where $\boldsymbol{K}$ is Boltzmann's constant and $\boldsymbol{T}$ is absolute temperature. Then in the hold mode the output noise is described by:

$$
\begin{equation*}
\overline{V_{n \cdot h^{2}}^{2}}=\frac{4 K T\left(C s+C_{p i}\right)}{3 C s\left[C_{L+}\left(C s / / C_{p i}\right)\right]} \cdot(1+n e) \tag{2.5}
\end{equation*}
$$

, where $\boldsymbol{C}_{\boldsymbol{p} \boldsymbol{i}}$ is the input capacitor of the opamp and $\boldsymbol{n}_{\boldsymbol{e}}$ is the noise contribution factor of the opamp due to the other noise source except the input transistors, and it depends on the architecture of the opamp [1]. These two noise power values should be added to obtain the total noise power.

### 2.3 Opamp Design

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Fig 2.7 shows a telescopic opamp. Telescopic opamp has the advantages of low power, high gain, high speed and low noise, but it suffers from small output swing. Listed above are the properties of telescopic opamp, the real performance is determined by designers in terms of system requirements and the tradeoffs between each of them. Now we talk about some concerns for designing this opamp: (1) slew rate is not we concern since output voltage is much stable and the differential inputs will not drive it out of its linear range. (2) small output swing can be designed, therefore large overdrive of transistors and high speed are achieved. (3) input common mode range need not to be large unless switch charge injections are very large, which is controlled by designing switches to be small. (4) speed and phase margin are much complicated to describe and they depend on how much loading of the next stage is. (5) common mode feedback amplifier
(CMFB) could not tolerate large output swing, so the overdrive of differential pairs in CMFB $\left(\boldsymbol{M}_{\boldsymbol{c} \boldsymbol{1}} \sim \boldsymbol{M}_{\boldsymbol{c 4}}\right)$ have to be chosen carefully [9]. Now we move to specify the specifications of the opamp used in precharged SHA mathematically.

### 2.3.1 DC Gain Requirement

In the feedback amplifier, feedback network is usually formed by passive component such as resistors and capacitors and its gain is determined by its ratio. In this feedback SHA system, the forward path, i.e. opamp, has high gain to perform virtual short at the input differential voltage. If gain is not large enough, the inputs would have a little differential voltage, therefore, causing the feedback amplifier's gain deflect from its ideal value. Precharged SHA is supposed to have gain of one in the hold mode if opamp's gain and bandwidth are infinite. First if we consider the DC gain only we could write the input/output transfer function in the hold mode as:

$$
\begin{equation*}
V_{O}=V_{i} \cdot\left[1+\frac{1}{A}\left(\frac{V_{c o}}{V_{i}}-1\right)+\frac{1}{A} \cdot \frac{C_{L}}{C o}\left(\frac{V_{c} \vec{c}}{V_{i}}-1\right)\right] \tag{2.6}
\end{equation*}
$$

, where $\boldsymbol{V}_{i}$ is voltage stored on $\boldsymbol{C}_{\boldsymbol{s}}$ at the end of $\boldsymbol{\phi}_{1 a}, \boldsymbol{V}_{\boldsymbol{c o}}$ and $\boldsymbol{V}_{\boldsymbol{c} \boldsymbol{l}}$ are voltages stored on $\boldsymbol{C}_{\boldsymbol{o}}$ and $\boldsymbol{C}_{\boldsymbol{L}}$ at the end of $\phi_{1}$, respectively. Now assume that $V_{c o} / V_{i}$ and $V_{c o} / V_{i}$ are about 0.96 if input signal is limited in 20 MHz . To achieve 10 -bit accuracy, the deviation of $\boldsymbol{V}_{\boldsymbol{o}}$ from $\boldsymbol{V}_{\boldsymbol{i}}$ should be less than $1 / 2^{N+1}(0.00049)$ of $\boldsymbol{V}_{\boldsymbol{i}}$. With these assumption, substitute them into (2.6), then we obtain that $\boldsymbol{A}_{\boldsymbol{0}}$ (DC gain of opamp) should be larger than 163.

### 2.3.2 Output Swing Estimation

Here output swing is defined as differential output swing. The output swing is caused by the input differential signals when charge injections of switches are not equal or opamp's mismatch problem, but the most importantly this will happen is that voltages stored on $\boldsymbol{C}_{\boldsymbol{s}}, \boldsymbol{C}_{\boldsymbol{o}}$ and $\boldsymbol{C}_{\boldsymbol{L}}$ are not equal. An unequal voltages stored on these capacitors is obvious because the time difference between $\psi_{1}$ and $\psi_{1 a}$. The output swing can be expressed by:

$$
\begin{equation*}
V_{o, o p}=\left(V_{i}-V_{c o}\right)+\frac{C_{L}}{C o} \cdot\left(V_{i}-V_{c l}\right) \tag{2.7}
\end{equation*}
$$

With some rational assumptions of $\boldsymbol{C}_{\boldsymbol{o}}=\boldsymbol{C}_{\boldsymbol{L}}$ and $\boldsymbol{V}_{c o}=\boldsymbol{V}_{c \boldsymbol{l}}=0.96 \boldsymbol{V}_{\boldsymbol{i}}$, we obtain that $\boldsymbol{V}_{\boldsymbol{o}, \boldsymbol{o p}}=0.32 \mathrm{~V}_{\mathrm{p}-\mathrm{p}}$.

### 2.3.3 Unity-Gain Frequency Requirement

In precharged SHA the feedback factor is one in the hold mode, the unity gain frequency $\left(\boldsymbol{f}_{\boldsymbol{t}}\right)$ of opamp would approximately be the bandwidth $\left(f_{-3 d B}\right)$ of SHA. It is the frequency range that an opamp has gain ability to operate correctly. More importantly it affects the settling speed of small signal processed in the opamp. In small signal model, transfer function of the first-order system can be written as:

$$
\begin{equation*}
V_{o}(t)=V_{o}(\infty)-\left[V_{o}(\infty)-V_{o}(0)\right] \cdot e^{-t / \tau} \tag{2.8}
\end{equation*}
$$

according to Laplace transform of the system [11]. The extreme single-ended output swing is 1.66 V (from $1.5+0.32 / 2$ ) if common mode output voltage is 1.5 V . If 10 -bit accuracy is desired, then settling within $0.1 \%$ of sampled voltage must be achieved. If we assume that settling within 3 ns is rational, then substitute these assumptions into (2.8), we have $\boldsymbol{f}_{\boldsymbol{t}}>281 \mathrm{MHz}$. Fig 2.8 shows the configuration in the hold mode for calculating the time constant of the system. Time constant of the system is given by:

$$
\begin{equation*}
\tau=\frac{\left[C_{L}+\left(C_{s} / / C_{p i}\right)\right]\left(1+C_{p o} / C_{o}\right)+C_{p o}}{G m} \cdot \frac{C_{s}+C_{p i}}{C_{s}} \tag{2.9}
\end{equation*}
$$

, in which $\boldsymbol{G}_{\boldsymbol{m}}$ is the transconductance of the opamp. In (2.9) we could see that the time constant is affected by many parameters and tradeoff is complicated among each of them.

### 2.4 Bootstrapped Switch Design

In Fig 2.5, switches design is critical when analog signals have to be processed. We see very clearly that $\boldsymbol{S}_{I}, \boldsymbol{S}_{2}, \boldsymbol{S}_{I I}$ and $\boldsymbol{S}_{12}$ sample analog input signal, therefore, their linearity and accuracy are very critical than others. The designs of the other switches are simple because they just process a constant voltage. If voltage level is large CMOS switches are used, otherwise NMOS switches
are used. Now we consider a special switch called bootstrapped analog switch for sampling analog signal. Bootstrapped switch configuration is shown in Fig 2.9 [7][12]. The idea in this is that making the charge injection independent of input signal level leads to no distortion at the output. What makes the charge injection a constant is that we let the gate-source voltage of $\boldsymbol{M}_{c-v g s}$ constant and which can be understood in (2.1). The circuit operation can be achieved by charging the capacitor $\left(\boldsymbol{C}_{\boldsymbol{b}}\right)$ in advanced, then disconnect the path to avoid the charge lost and gate-source voltage will maintain the voltage charged before. We must note that there are some nodes of this circuit will exceed the supply voltage, so the substrates have to be connected to the highest voltage nodes [7]. There is also a very important design consideration here that it must be designed that the delay time of switch is constant at all input frequencies. This is because non-constant delay time would cause distortion at the output. Now we use a terminology called group delay to exhibit the delay time at each frequency. The group delay at each frequency equals the negative of the slope of the phase at that frequency, it can be defined as:

$$
\begin{equation*}
\tau(\omega)=-\frac{d}{d \omega}\{\angle H(j \omega)\} \tag{2.10}
\end{equation*}
$$

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, where $\angle H(j w)$ is the phase response [13]. For no delay time we should have our input frequency be less than one-tenth of $\boldsymbol{f}_{-3 d \boldsymbol{B}}$. Fig 2.10 shows a RC phase response with zero phase shifts (zero time delay) below one-tenth of $\boldsymbol{f}_{-3 d B}$, so we can keep the resistance of switch small to reduce time delay. The resistance of bootstrapped switch $\left(\boldsymbol{M}_{\boldsymbol{c - v g s}}\right)$ versus input signal level is shown in Fig 2.11.

### 2.5 Capacitor Size Selection

Capacitors are very important in switch-capacitor circuits. Although a capacitor doesn't contribute noise, the combination of resistors and capacitors contribute noise. In simple RC circuit we have RMS noise voltage of:
$V_{r m s}=\sqrt{\frac{K T}{C}}$
across the capacitor. It should be note that this noise voltage is independent of the value of resistance. We can decrease the KT/C noise by only increasing the value of C. For example, in (2.4) we can increase the value of the parallel combination of capacitors in denominator to keep the sampled RMS noise voltage under 1 LSB of ADC . Tab 2.1 lists the RMS noise voltage on a capacitor of different size. Depending on Tab 2.1 we could select a reasonable size of capacitor to limit the noise voltage.

### 2.6 Simulated Results

### 2.6.1 Opamp Simulated Results

Tab 2.2 shows the sizes of all transistors in this opamp. Fig 2.12 shows the gain and phase response of relationship between input and output when driving 0.25 p capacitor loading. We see that DC gain $\left(\boldsymbol{A}_{\boldsymbol{0}}\right)$ is about 552 , unity gain frequency $\left(\boldsymbol{f}_{\boldsymbol{t}}\right)$ is about 590 MHz and phase margin $(\boldsymbol{P M})$ is about 67 degree. Fig 2.13 shows the transfer curve that gives the information of output voltage swing range. The slope is sharpest between output voltages at -0.3 V and 0.3 V and this is what we call the output swing range. Fig 2.14 shows the transconductance $\left(\boldsymbol{g}_{\boldsymbol{m}}\right)$ of input differential pairs with different input common mode voltage. It can be observed that within the common mode range the transconductance would remain in the highest value and be more constant. We see that the input common mode range is between 0.85 V and 1.65 V .

### 2.6.1.1 Input-Referred Offset Voltage Simulation

When designing an analog circuit it is important to consider the process variation. The issue now is how to model the device size variation to be more approaching to reality. The approximate way is to model the device variation with the Gaussian distribution. Now we can model the device using the form as:

$$
\begin{equation*}
P=G a u s s(\text { mean }, \operatorname{sigma}) \tag{2.12}
\end{equation*}
$$

in which $\boldsymbol{p}$ could represent parameters of the device such as width, length, threshold voltage [10]. If we specify the standard deviation of Gaussian distribution well the simulated process variation approaches to the fabricated process variation. The standard deviation is specified according to device parameters of TSMC 0.35 um technology. We model only the width of each device as the form in (2.12) and perform 200 Monte Carlo indices. Fig 2.15 shows the offset distributions over 200 Monte Carlo indices. We redraw it as the histogram shown in Fig 2.16 and obtain that the standard deviation of input-referred offset voltage $\left(\sigma\left(V_{o s}\right)\right)$ is 0.34 mV and the mean is -0.024 mV . This means that we will have $99.7 \%$ of input-referred offset voltage within $3 \sigma\left(V_{o s}\right)$ in fabrication. Since only the width variation has been modeled the offset is much smaller than what we expect. In general the input-referred offset is dominated mostly by the threshold mismatch of the input differential pairs. Finally, we summarize the performance of telescopic opamp in Tab 2.3.

### 2.6.2 Bootstrapped Switch Simulated Results

Tab 2.4 shows the sizes of all transistors in bootstrapped analog switch. We see that in Fig 2.17 the gate-source voltage of $\boldsymbol{M}_{\boldsymbol{c} \text {-vgs }}$ remains a constant value. In (2.1) we see clearly that this leads to constant charge injection if the body effect is ignored and could be seen in Fig 2.18. In Fig 2.18 charge injection makes the negative voltage change but it is almost independent of voltage level. Fig 2.19 shows the phase relationship between input and output and reveals the almost zero-phase shift up to 20 MHz (Nyquist-rate frequency).

Now we take a look at sampled signal spectral to find the SFDR (Spurious Free Dynamic Range), which is the peak signal in the output spectrum to the largest spike in the output spectrum up to the Nyquist frequency [8]. We will consider two situations: (1) with the highest signal level (2.5V for single-ended), we see output spectrum at different input frequencies. Fig 2.20 shows the output spectrum at input frequency of about 20 MHz and we see that SFDR is about 68 dB . In constant input signal level of 2.5 V , Fig 2.21 illustrates the SFDR values versus input frequency. (2)
at about input frequency of 20 MHz , we see output spectrum at different input signal level (single-ended). Fig 2.20 illustrates the SFDR values versus input signal level.

### 2.6.3 Precharged SHA Simulated Results

The final design of precharged SHA is shown in Fig 2.23 and the remaining NMOS switch sizes are listed in Tab 2.5. For seeing the transient signal curve we use bootstrapped analog switches including $\boldsymbol{S}_{1}, \boldsymbol{S}_{2}, \boldsymbol{S}_{11}, \boldsymbol{S}_{12}$ to simulate the overall circuit. The simulated input and output signals are shown in Fig 2.24. Now we consider two situations that $\boldsymbol{S}_{1}, \boldsymbol{S}_{2}, \boldsymbol{S}_{11}, \boldsymbol{S}_{12}$ are bootstrapped switches or ideal switches to understand the importance of this analog switch. In the next section the input signal must meet the requirement of:
$\frac{f_{\text {in }}}{f_{s}}=\frac{M_{\text {sin }}}{M}$
, where $\boldsymbol{f}_{\boldsymbol{s}}$ is sampling frequency, $\boldsymbol{M}_{\text {sin }}$ is prime integer number of sinewave cycles and $\boldsymbol{M}$ is the number of samples. We take $\boldsymbol{M}=1024$ samples in the following simulations. For example, if we want to input a signal near 1 MHz we can select $\boldsymbol{M}_{\text {sin }}=23$, running 23 cycles of sinewave, to have $\boldsymbol{f}_{\text {in }}=0.8984375 \mathrm{MHz}$

### 2.6.3.1 Ideal-Switch Precharged SHA Simulated Results

In this section, we will consider the effects of either input signal level or input frequency respectively: (1) with the signal level of $4 \mathrm{~V}_{\mathrm{p}-\mathrm{p}}$ (differential), we see the output spectrum at different input frequencies. Fig 2.25 shows the output spectrum at input frequency of about 20 MHz and $\operatorname{SFDR}$ is 79 dB . Fig 2.26 shows the $\operatorname{SFDR}$ values with $4 \mathrm{~V}_{\mathrm{p}-\mathrm{p}}$ input voltage versus input frequency. (2) Fig 2.27 shows the SFDR values at input frequency of 20 MHz versus input signal level.

### 2.6.3.2 Bootstrapped-Switch Precharged SHA Simulated Results

First, we take a look at the output frequency spectrum of SHA with the implementation of real transistors. Fig 2.28 shows a frequency spectrum when $4 \mathrm{~V}_{\mathrm{p}-\mathrm{p}}$ and 20 MHz input signal is presented and SFDR is about 73 dB . In the same procedure as the last section, we will find out how signal level and frequency affect the SFDR value. (1) shown in Fig 2.29 is the SFDR values with signal level of $4 V_{p-p}$ versus input frequency. (2) shown in Fig 2.30 is the SFDR values at input frequency of 20 MHz versus input signal level.

### 2.6.4 Final Results and Discussions

The transient simulation in HSPICE doesn't include the electronic noise, i.e. thermal noise, flicker noise, etc. We must take another way to look at how much noise affects the circuit. By using AC simulation in HSPICE we could integrate the total noise power in the bandwidth we interest. When in the sample mode the simulated RMS input-referred noise voltage up to noise equivalent bandwidth (NEB) is 0.285 mV and 0.252 mV when in the hold mode. Fig 2.28 shows that electronic-free SFDR is 73.88 dB in full-range signal and also means that RMS distortion noise voltage is 0.286 mV by using the formula:

$$
\begin{equation*}
S F D R=20 \log \frac{V p / \sqrt{2}}{\sqrt{(V d)^{2}+\left(V_{n}\right)^{2}+\left(V_{o f f}\right)^{2}}} \tag{2.14}
\end{equation*}
$$

, $\boldsymbol{V}_{\boldsymbol{d}}, \boldsymbol{V}_{\boldsymbol{n}}$ and $\boldsymbol{V}_{\text {off }}$ are RMS noise voltages of distortion, electronic noise and offset due to process variations respectively and $\boldsymbol{V}_{\boldsymbol{p}}$ is an amplitude of a sinewave [9]. Now it is intuitive to add these three noise powers together to obtain that the final electronic-included SFDR of SHA is 69.45 dB [14].

The circuit is affected by many noise sources. Like those we presented are nonlinearity of devices and electronic noise. We should notice that the signal level and its frequency will provide the noise of nonlinearity because the transistors in opamp may be pushed into the triode region. The electronic noise is independent of signal level and should be concerned in another way to really characterize the circuit performance by simulation. Finally, we use Tab 2.6 to summarize the performance of precharged SHA.


Fig 2.1 NMOS switch configuration


Fig 2.2 NMOS channel resistance versus input signal level


Fig 2.3 CMOS switch configuration


Fig 2.4 CMOS channel resistance versus input signal level


Fig 2.5 Precharged SHA configuration


Fig 2.6 Clock phases used in Precharged SHA


Fig 2.7 Telescopic opamp with continuous-time common mode feedback (CMFB) circuit

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Fig 2.8 Precharged SHA in the hold mode and take some parasitic capacitors into account


Fig 2.9 Bootstrapped analog switch configuration


Fig 2.10 Linear phase response of first-order low pass filter


Fig 2.11 Channel resistance of $\mathrm{M}_{\mathrm{c} \text {-vgs }}$ in bootstrapped analog switch versus input signal level


Fig 2.12 Gain and phase response of telescopic opamp


Fig 2.13 Input/Output transfer curve of telescopic opamp


Fig 2.14 Input common mode range of telescopic opamp


Fig 2.15 Simulated input-referred offset voltage over 200 Monte Carlo indices


Fig 2.16 Distribution of input-referred offset voltage of opamp


Fig 2.17 Control and input signals of bootstrapped analog switch


Fig 2.18 Input and output signals of bootstrapped analog switch


Fig 2.19 Phase response of bootstrapped analog switch


Fig 2.20 Frequency spectrum of bootstrapped analog switch when 2.5 V and 20 MHz single-ended input signal is presented


Fig 2.21 Simulated SFDR of bootstrapped analog switch at 2.5 V input voltage versus input signal frequency


Fig 2.22 Simulated SFDR of bootstrapped analog switch at 20 MHz input frequency versus input signal level


Fig 2.23 Precharged SHA with real transistor implementation, where the bootstrapped analog switches are shown in Fig 2.9


Fig 2.24 Transient simulation of a precharhed SHA with implementation of real transistors


Fig 2.25 Frequency spectrum of ideal-switch SHA at frequency of 20 MHz and differential input of $4 \mathrm{~V}_{\mathrm{p}-\mathrm{p}}$


Fig 2.26 Simulated SFDR of ideal-switch SHA versus input signal frequency


Fig 2.27 Simulated SFDR of ideal-switch SHA versus input signal level



Fig 2.28 Frequency spectrum of bootstrapped-switch SHA at input frequency of 20 MHz and differential input of $4 \mathrm{~V}_{\mathrm{p}-\mathrm{p}}$


Fig 2.29 Simulated SFDR of bootstrapped-switch SHA versus input signal frequency



Fig 2.30 Simulated SFDR of bootstrapped-switch SHA versus input signal level

| Capacitor Value | $\left(\mathbf{K T}^{\prime} \mathbf{C}\right)^{\mathbf{1 / 2}} \quad$ (T=343k) |
| :--- | :--- |
| 0.1 p | 0.218 mV |
| 0.2 p | 0.154 mV |
| 0.4 p | 0.109 mV |
| 0.6 p | 0.089 mV |
| 0.8 p | 0.077 mV |
| 1 p | 0.069 mV |

Tab 2.1 RMS noise voltage on a capacitor

| Transistor | Size |  | Multiple |
| :---: | :---: | :---: | :---: |
| $M_{1}=M_{2}$ | $\mathrm{L}=0.4 \mathrm{u}$ | $\mathrm{W}=3 \mathrm{u}$ | $\mathrm{m}=10$ |
| $M_{3}=M_{4}$ | $\mathrm{L}=0.5 \mathrm{u}$ | W=3u | $\mathrm{m}=1$ |
| $M_{5}=M_{6}$ | $\mathrm{L}=0.35 \mathrm{u}$ | $\mathrm{W}=2 \mathrm{u}$ | $\mathrm{m}=10$ |
| $M_{7}=M_{8}$ | $\mathrm{L}=2 \mathrm{u}$ | $\mathrm{W}=5 \mathrm{u}$ | $\mathrm{m}=8$ |
| $M_{c l}=M_{c 2}=M_{c 3}=M_{c 4}$ | $\mathrm{L}=0.35 \mathrm{u}$ | $\mathrm{W}=2 \mathrm{u}$ | m=4 |
| $\boldsymbol{M}_{\text {cbl }}=\boldsymbol{M}_{\text {cb } 2}$ | $\mathrm{L}=2 \mathrm{u}$ | $\mathrm{W}=5 \mathrm{u}$ | m=4 |
| $\boldsymbol{M}_{c s}$ | $\mathrm{L}=2 \mathrm{u}$, | $\mathrm{W}=2 \mathrm{u}$ | $\mathrm{m}=5$ |
| $M_{\text {s }}$ | $\mathrm{L}=2 \mathrm{u}$ | $\mathrm{W}=4 \mathrm{u}$ | $\mathrm{m}=10$ |

Tab 2.2 Transistor sizes of telescopic opamp

| Specifications | Performance |
| :--- | :--- |
| DC Gain | $590 \mathrm{MHz}\left(\mathrm{C}_{\mathrm{L}}=0.25 \mathrm{p}\right)$ |
| Unity-Gain Frequency | $67\left(\mathrm{C}_{\mathrm{L}}=0.25 \mathrm{p}\right)$ |
| Phase Margin | $0.8 \mathrm{~V}(0.85 \mathrm{~V} \sim 1.65 \mathrm{~V})$ |
| Input Common Mode Range | $1.2 \mathrm{~V}(-0.6 \mathrm{~V} \sim 0.6 \mathrm{~V})$ |
| Output Swing | $\sigma\left(\boldsymbol{V}_{\text {os }}\right)=0.34 \mathrm{mV}$ |
| Input-Referred Offset Voltage | 3 V |
| Supply Voltage | 2.72 mW |
| Power Consumption | TSMC 2 P4M 0.35 um |
| CMOS Technology |  |

Tab 2.3 Telescopic opamp performance summary

| Transistors | Size | Multiple |
| :--- | :--- | :--- |
| $\boldsymbol{M}_{\boldsymbol{q}_{\boldsymbol{n}}}$ | $\mathrm{L}=0.35 \mathrm{u} \quad \mathrm{W}=1 \mathrm{u}$ | $\mathrm{m}=1$ |
| $\boldsymbol{M}_{\boldsymbol{9} \boldsymbol{P}}$ | $\mathrm{L}=0.35 \mathrm{u} \quad \mathrm{W}=1 \mathrm{u}$ | $\mathrm{m}=4$ |
| $\boldsymbol{M}_{I 0 n}$ | $\mathrm{~L}=0.35 \mathrm{u} \quad \mathrm{W}=1 \mathrm{u}$ | $\mathrm{m}=1$ |
| $\boldsymbol{M}_{I 0 p}$ | $\mathrm{~L}=0.35 \mathrm{u} \quad \mathrm{W}=1 \mathrm{u}$ | $\mathrm{m}=4$ |
| $\boldsymbol{M}_{I I}$ | $\mathrm{~L}=0.35 \mathrm{u} \quad \mathrm{W}=1 \mathrm{u}$ | $\mathrm{m}=1$ |
| $\boldsymbol{M}_{I 2}$ | $\mathrm{~L}=0.35 \mathrm{u} \quad \mathrm{W}=1 \mathrm{u}$ | $\mathrm{m}=1$ |
| $\boldsymbol{M}_{I 3}$ | $\mathrm{~L}=0.35 \mathrm{u} \quad \mathrm{W}=1 \mathrm{u}$ | $\mathrm{m}=6$ |
| $\boldsymbol{M}_{I 4}$ | $\mathrm{~L}=0.35 \mathrm{u} \quad \mathrm{W}=1 \mathrm{u}$ | $\mathrm{m}=6$ |
| $\boldsymbol{M}_{I 5}$ | $\mathrm{~L}=0.35 \mathrm{u} \quad \mathrm{W}=1 \mathrm{u}$ | $\mathrm{m}=4$ |
| $\boldsymbol{M}_{I 6}$ | $\mathrm{~L}=0.35 \mathrm{u} \quad \mathrm{W}=1 \mathrm{u}$ | $\mathrm{m}=4$ |
| $\boldsymbol{M}_{\text {c-rgs }}$ | $\mathrm{L}=0.35 \mathrm{u} \quad \mathrm{W}=1 \mathrm{u}$ | $\mathrm{m}=40$ |

Tab 2.4 Transistor sizes of bootstrapped analog switch

| Switch | Type | Size |
| :--- | :--- | :--- |
| $\boldsymbol{S}_{1}=\boldsymbol{S}_{2}=\boldsymbol{S}_{I I}=\boldsymbol{S}_{I 2}$ | Bootstrapped switch | Listed in Tab 2.4 |
| $\boldsymbol{S}_{3}=\boldsymbol{S}_{4}$ | NMOS | $\mathrm{L}=0.35 \mathrm{u} \quad \mathrm{W}=2 \mathrm{u}$ |
| $\boldsymbol{S}_{5}$ | NMOS | $\mathrm{L}=0.35 \mathrm{u} \quad \mathrm{W}=2 \mathrm{u}$ |

Tab 2.5 Switch sizes of precharged SHA

| Specifications | Performance |
| :--- | :--- |
| Sample Rate | 40 MHz |
| SFDR @ $\mathrm{f}_{\mathrm{in}}=20 \mathrm{MHz}$ and $\mathrm{V}_{\text {in }}=4 \mathrm{~V}_{\mathrm{p}-\mathrm{p}}$ | 69.45 dB (including electronic noise) |
| Differential Input | $4 \mathrm{~V}_{\mathrm{p}-\mathrm{p}}$ |
| Supply Voltage | 3 V |
| Power Consumption | 3.02 mW |
| CMOS Technology | TSMC 2P4M 0.35um |

Tab 2.6 Precharged SHA performance summary

## CHAPTER 3

## Multiplying Digital-to-Analog Converter

### 3.1 Introduction to Multiplying Digital-to-Analog Converter (MDAC)

MDAC performs the function of quantification after signals are sampled. There are so many methods to quantize the analog signals and MADC is frequently used in pipelined ADC since it has advantages of low power and high speed. Recall that from Chapter 1 we listed the method that if we solve multiple bits in the first stage of pipelined ADC, then we could achieve low power circuit but may slow it down. To determine the numbers of bits solved in the first stage is a strong tradeoff between power and speed. A lot of designs would keep the design to be simple and radix-2 1.5 -bit MDAC illustrated in Fig 3.1 is used to perform medium resolution and high speed [7]. We should note that solving multiple bits in the first stage does not always let the entire system be low power, since analog circuit therefore would be very difficult and even impossible to design. There are some properties we should know about radix-2 1.5-bit MDAC: (1) higher speed is required for opamp since the feedback factor $(\boldsymbol{f}=1 / 2)$ is small when amplification is two. (2) long latency for signals to pass through since we need 10 stages to perform 10-bit ADC. (3) small capacitors array are needed since the capacitors shown in Fig 3.1 are equal for amplification of two. (4) large numbers of opamps are needed since for a given resolution of ADC, each stage just solving one bit actually leads to 10 stages, i.e. ten opamps, if opamp sharing is not used.

In Fig 3.1 we see that we need the circuit components consisting of comparators, opamps and digital encoder. The following sections will show the design of these circuit components.

### 3.2 Differential Comparator Design

### 3.2.1 Differential Comparing Circuit Design

MDAC in Fig 3.1 needs two identical comparators with just their threshold voltages being set
differently, $-1 \mathrm{~V}\left(\mathrm{~V}_{\text {reft }}=0.5 \mathrm{~V}, \mathrm{~V}_{\text {ref. }}=2.5 \mathrm{~V}\right)$ and $1 \mathrm{~V}\left(\mathrm{~V}_{\text {reft }}=2.5 \mathrm{~V}, \mathrm{~V}_{\text {ref. }}=0.5 \mathrm{~V}\right)$ respectively. Fig 3.2 shows the differential comparing circuit with the equivalence of four capacitors and performs the function described by the following equation:

$$
\begin{equation*}
V_{o}=V_{i}-V_{r e f} / 2 \tag{3.1}
\end{equation*}
$$

,which can be derived by the fact of charge conservation in two clock phases [7]. In $\psi_{3}$ phase the circuit is connected like the one shown in Fig 3.3(a), in which reference voltages are sampled on capacitors. When in $\phi_{1}$ phase the configuration change to connect input nodes to signals like the one shown in Fig 3.3(b). Then the charge will redistribute and lead to the output voltage in (3.1).

Capacitor sizes are chosen by considering KT/C noise (Tab 2.1), which must be smaller than 1 LSB when noises in each phase are added. For large signal to be passed, all of the switch symbols in Fig 3.2 are replaced by CMOS switches and is illustrated in Fig 3.4. When in $\phi_{3}$ phase CMOS switches sizes are chosen according to Fig 3.3(a) to make sure that reference voltages are stable for a given time. When in $\psi_{1}$ phase it follows the same way to determine the sizes of switches, but we should note that the charge injections are not the issue because the nodes $\boldsymbol{X}$ and $\boldsymbol{Y}$ see the high impedances.

### 3.2.2 Preamplifier Design

Now we continue to see the following two stages shown in Fig 3.5. In this figure the first stage is a simple differential amplifier with active loading. It is used to provide gain to enhance the input of latch for avoiding metastable problem [15]. It also can reduce the input-referred offset of latch and kickback noise [16][17]. Notice that the $-3-\mathrm{dB}$ frequency must be higher than input frequency and the gain should also have its proper value in order to tolerate temperature and process variations. The purpose with loading consisting of four p-type transistors is to ease the design of size for a given current [8], and essentially $\boldsymbol{g}_{\boldsymbol{m} 15}$ and $\boldsymbol{g}_{\boldsymbol{m} 1 \boldsymbol{6}}$ should be smaller than $\boldsymbol{g}_{\boldsymbol{m} 13}$ and $\boldsymbol{g}_{\boldsymbol{m} 14}$ to avoid regeneration of positive feedback.

### 3.2.3 Latch Design

The second stage in Fig 3.5 called latch is used to generate the digital outputs when $\boldsymbol{M}_{17}$ and $\boldsymbol{M}_{18}$ have unbalanced voltages apply to them. We should note that this action occurs when $\psi_{1 b a}$ is going high, so it acts like positive edge trigger. The latch is very sensitive to random mismatches coming from process variation, so transistor sizes must be chosen carefully for small process variation, i.e, the larger size. Fortunately, radix-2 1.5-bit MDAC can tolerate $500 \mathrm{mV}\left(\mathrm{V}_{\text {ref }} / 4\right)$ offset voltage if digital error correction circuit is used to combine comparator's outputs [7][9].

### 3.3 Opamp Design

The two-stage opamp used in MDAC is shown in Fig 3.6. The main consideration here is that the output swing has to be at least $2 \mathrm{~V}_{\mathrm{p}-\mathrm{p}}$ at each single side, so the second stage is mainly used to help increase the output swing. When designing the two-stage opamp the most difficult part is the compensation between the tradeoff of unity gain frequency and phase margin and also makes these two specifications reasonable. It is much easier to compensate when the first stage has cascode configuration. It is shown in Fig 3.6 that the compensation capacitors are connected between outputs and the sources of cascode transistors in order to eliminate the right-hand-plane (RHP) zero [18][19]. Now we move to determine some specifications of opamp to achieve the requirements. By seeing the configuration like Fig 3.7 we could use the equation written as:

$$
\begin{equation*}
G=\frac{C_{f}+C_{s}}{C_{f}}\left(1-\frac{1}{A} \frac{C_{f}+C_{s}+C_{p}}{C_{f}}\right) \tag{3.2}
\end{equation*}
$$

to estimate the requirement of opamp's DC gain. For close-loop gain accuracy being within 0.5
LSB we must meet the inequality written as:

$$
\begin{equation*}
\frac{1}{A} \frac{C f+C s+C p}{C f} \leq \frac{1}{2^{N+1}} \tag{3.3}
\end{equation*}
$$

For the left term of this inequality to be smaller than 0.5 LSB , we can easily obtain that the gain of 73 dB is required when $\boldsymbol{C}_{\boldsymbol{f}}=\boldsymbol{C}_{\boldsymbol{s}}=5 \boldsymbol{C}_{\boldsymbol{p}}$ and $\boldsymbol{N}=10$ are assumed. We then use the equations written as:

$$
\begin{align*}
& \tau=\frac{1}{2 \pi f_{t} \beta}=\frac{1}{2 \pi f_{t}}\left(\frac{C_{f}+C_{s}+C_{p}}{C_{f}}\right)  \tag{3.4}\\
& e^{T_{\phi 3} / \tau} \leq \frac{1}{2^{N+1}} \tag{3.5}
\end{align*}
$$

, where $\boldsymbol{T}_{\phi 3}$ is the period when $\phi_{3}$ is high and $\boldsymbol{\beta}$ is the feedback factor. The settling accuracy should be less than $0.1 \%$ of sampled voltage. Using (3.4), (3.5) to calculate the time constant needed for $0.1 \%$ settling accuracy and we obtain that unity gain frequency $\left(f_{t}\right)$ of 443 MHz is required. We must notice that the beginning of settling behavior is nonlinear and is called the slew behavior. This means that the overall settling time includes both slew and small signal behaviors. The slew rate is written as:

$$
\begin{equation*}
S R=\frac{I s s}{C c} \tag{3.6}
\end{equation*}
$$

, where $\boldsymbol{I}_{s s}$ is the current flowing in $\boldsymbol{M}_{s}$ and $\boldsymbol{C}_{c}$ is the compensation capacitor. The higher the slew rate, the faster the speed that the circuit enters the small signal behavior, but just a waste of power.

The common mode feedback (CMFB) circuit is shownin Fig 3.8 [20]. When the circuit is stable, in $\phi_{3}$ phase the desired voltage is stored on $\boldsymbol{C}_{3}$ and $\boldsymbol{C}_{4}$ and the opamp is performing its amplification. When in $\phi_{1}$ phase the charge is then shared with $\boldsymbol{C}_{\boldsymbol{I}}$ and $\boldsymbol{C}_{2}$ and keep the output voltages as desirable common mode voltages. In this figure $\boldsymbol{M}_{c m c}$ denotes $\boldsymbol{M}_{S}$ and $\boldsymbol{M}_{9}, \boldsymbol{M}_{10}$ shown in Fig 3.6. $\boldsymbol{M}_{c m c}$ should be sized properly to accommodate the sum of currents flowing in current sources. The output common mode voltages are chosen by considering opamp's DC characteristics, the two output common mode voltages chosen are also shown in Fig $3.6(2 \mathrm{~V}$ and 1.5 V for the two stages respectively).

### 3.4 MDAC Design

Fig 3.9 shows the entire MDAC structure. The phase arrangement seems complicated and easily confused designers. We focus on phase arrangement first. Fig 3.10 shows the three phases used in MDAC. The $\psi_{I b d}$ is used to positively trigger the comparators. It should be ensured that the
outputs of encoder come out after $\phi_{I}$ is going low. When in $\phi_{I}$ phase voltages sampled on $\boldsymbol{C}_{\boldsymbol{f}}$ and $\boldsymbol{C}_{\boldsymbol{s}}$ and in $\phi_{3}$ phase the subtraction voltages (controlled by encoder) together with opamp and feedback capacitor $\boldsymbol{C}_{\boldsymbol{f}}$ will operate the function written as:

$$
\begin{equation*}
V_{j+1}=\left(1+\frac{C_{s}}{C_{f}}\right) V_{j}-\left(\frac{1+C_{s} / C_{f}}{1+C_{f} / C s}\right) V r+\left(1+\frac{C s}{C f}\right) \cdot V_{o s} \tag{3.7}
\end{equation*}
$$

, in which the subtraction voltages $\mathrm{V}_{\mathrm{r}}=-4 \mathrm{~V}, 0 \mathrm{~V}, 4 \mathrm{~V}$ depend on which segment $\mathrm{V}_{\mathrm{j}}$ locates, and $\mathrm{V}_{\text {os }}$ is the input-referred offset of opamp. We use Fig 3.11 to graphically illustrate the transfer function, where the dividing lines are at -1 V and 1 V (comparator's threshold voltage). We also see that the matching of these two capacitors is important. According to Fig 3.11 and ignore the offset voltage we can write the general form of MDAC's transfer function as:

$$
\begin{equation*}
V_{j+1}=G_{j} \times\left[V_{j-V_{j}}^{d a}\left(D_{j}\right)\right] \quad \text { ES } \tag{3.8}
\end{equation*}
$$

, where $G_{j}$ is the gain of MDAC and $V_{j}^{d a}\left(D_{j}\right)$ is the analog signal $(-2 \mathrm{~V}, 0 \mathrm{~V}, 2 \mathrm{~V})$ corresponding to 1896
digital codes coming out of comparators. The linearity of MDAC is influenced the most by opamp while the switches are not much the issue. Making lots of efforts on designing opamp will improve MDAC's performance and will be simulated in the next few sections.

### 3.5 Simulated Results

### 3.5.1 Differential Comparator Simulated Results

The sizes of transistors in comparator are shown in Tabs 3.1 and 3.2. First we should know how to set the reference voltage. In (3.1) we know that the threshold voltage is $\left(\mathrm{V}_{\text {reft }}-\mathrm{V}_{\text {ref. }}\right) / 2$. The output of the stage in Fig 3.2 satisfies (3.1). Fig 3.12(a) and Fig 3.12(b) are the simulated results that show the input /output transfer curve when threshold voltages are 1 V and -1 V respectively.

There is an important issue we should concern about, speed. The overdrive recovery is the ability that the comparator's output should be changing fast enough when input signal level has
large amplitude transition [13]. Now we let the $\mathrm{V}_{\text {reft }}=2.5 \mathrm{~V}$ and $\mathrm{V}_{\text {ref. }}=0.5 \mathrm{~V}$, so the threshold voltage is $1 \mathrm{~V}\left(\mathrm{~V}_{\text {ref }} / 2\right)$. Base on this initial setting we inputs the discreet-time signal sequence: $\{2 \mathrm{~V}, 0.99 \mathrm{~V}$, $2 \mathrm{~V}, 0.99 \mathrm{~V},-2 \mathrm{~V}, 1.01 \mathrm{~V},-2 \mathrm{~V}, 1.01 \mathrm{~V}\}$, then we should obtain the digital output sequence: $\{1,0,1,0$, $0,1,0,1\}$. Fig 3.13 shows the simulated waveforms which meet the requirement stated above.

### 3.5.1.1 Input-Referred Offset Voltage Simulation

The comparator is very sensitive to process variation although it is not much the issue in this design. The process variation would make the threshold voltage deviate seriously. Make sure that $3 \sigma\left(V_{o s}\right)$ is a tolerable value is important. To simulate the offset voltage we also only model all the widths of the transistors and values of capacitors with variations in the form of Gaussian distribution. A little different from what we did in the last chapter is that we have to see the transient behavior in each Monte Carlo index. First we set the threshold voltage at 1 V and input a constant voltage (assuming 0.99 V ) during the hold mode of SHA, then we simulate 600 Monte Carlo indices to see how many times the output is digital one. There is an assumption that the input-referred offset voltage has Gaussian distribution with mean of 1 V and unknown standard deviation. Fig 3.14 is the histogram of simulated output voltages, where we have $31.12 \%$ of samples are digital one.

We use $\mathrm{X} \sim \boldsymbol{P}\left(\mu, \sigma^{2}\right)=\boldsymbol{P}\left(1 \mathrm{v}, \sigma^{2}\right)$ to denote the statements above, where $\sigma$ is the standard deviation we want to obtain. Now we have $\boldsymbol{P}(\mathrm{X}<0.99 \mathrm{~V})=0.3112$. In order to consult the standard normal distribution table we should standardize $\boldsymbol{P}(\mathrm{X}<0.99 \mathrm{~V})=0.3112$ to $\mathrm{P}[\mathrm{Z}<(0.99 \mathrm{v}-1 \mathrm{~V}) / \sigma]=0.3112$ [21]. We then consult the table reversely, and obtain that the probability of 0.3112 lies in the range of $-0.5<\mathrm{Z}<-0.49$. We choose -0.495 for simplicity. Then we can easily solve the equation of $(0.99 \mathrm{~V}-1 \mathrm{~V}) / \sigma=-0.495$ to obtain that $\sigma=20.2 \mathrm{mV}$. Tab 3.3 is the summary of the comparator's performance.

### 3.5.2 Opamp Simulated Results

Tab 3.4 shows the transistor sizes of two-stage opamp and Tab 3.5 shows the switch sizes of CMFB. Fig 3.15 shows the frequency response of opamp. The dc gain of 5887 ( 75 dB ), unity gain frequency of 484 MHz and phase margin of 70 degree can be read. Fig 3.16 shows the input common mode range by simulating the transconductance $\left(\boldsymbol{g}_{\boldsymbol{m}}\right)$ of input differential pairs. In this figure we see that the transconductance is much stable between 1.2 V and 1.8 V .

Fig 3.17 shows the settling behavior by inputting a voltage pulse when the unity feedback is formed. This figure tells that the slew rate is about $0.3 \mathrm{~V} / \mathrm{ns}$ and it takes about 5 ns including slew and small signal behavior for $0.1 \%$ settling accuracy. Since the dynamic CMFB is used, the output common mode voltage is seen in Fig 3.18 by transient simulation. We can clearly see the voltage settling behavior and that its final stable voltage is 1.487 V .

Now we model each transistor's size as Gaussian distribution to simulate the offset voltage. When there is no input signal the output differential voltage should be zero except that process variation exists. By simulating 200 Monte Carlo indices we can see 200 windows like the one shown in Fig 3.18 (where both the output voltages are 1.487 V so the differential voltage is 0 V ) except that the stable differential voltage is not zero. We sample 200 stable voltages in these 200 windows and plot it as a histogram in Fig 3.19. In Fig 3.19 the standard deviation of output offset voltage is 0.61 V and mean is -8 mV . If what we want is input-referred offset voltage we divide it by DC gain of this opamp by ensuring that the outputs haven't saturated in advanced. The standard deviation of input-referred offset voltage is then 0.104 mV . This offset voltage is not the issue because in (3.7) we see that it just be amplified by two. Finally we use Tab 3.6 to summarize the performance of two-stage opamp.

### 3.5.3 MDAC Simulated Results

The MDAC is the system that processes the discreet-time signals. If we put the stairs-like voltage from -3 V to 3 V , we will get the output voltage we want like Fig 3.11 . Tab 3.7 shows the switch sizes of MDAC. The simulated output of MDAC is shown in Fig 3.20 and it is pretty like a
one shown in Fig 3.11. If we want to see how the output of MDAC will be when sinewave signal entering the SHA, we connect two stages including SHA and the first stage of MDAC like the one shown in Fig 3.21 and use an ideal switch modeled by HSPICE to sample the settled signals ( $\boldsymbol{S}_{\boldsymbol{W}}$ is high when MDAC's outputs are settled). Fig 3.22 shows the simulated waveform at ideal switch's ( $\boldsymbol{S}_{\boldsymbol{W}}$ ) output and it is consistent with the function shown in Fig 3.20. Now we should continue to check that whether the step heights in each step are equal or not. The equality of step heights means good linearity of the MDAC. Let us assume that no mismatch is presented and rewrite (3.8) if some noise and distortion are involved, then it can be written as:

$$
\begin{equation*}
V_{j+1}=\left(V_{j}-V r\left(D_{j}\right)-V_{j}^{o s}\right) \cdot G_{j} \tag{3.9}
\end{equation*}
$$

, where $V_{j}^{\text {os }}$ means an unwanted noise including process variation, electronic noise and devices nonlinearity (in HSPICE transient simulation the electronic noise has not been included) and $\boldsymbol{G}_{\boldsymbol{j}}$ is still two since we lump all the noises into $\boldsymbol{V}_{j}^{\boldsymbol{o s}}$. Solving $\boldsymbol{V}_{j}^{\boldsymbol{o s}}$ in (3.9) and renames it by INL, then we got:

$$
\begin{equation*}
I N L=\left(V r\left(D_{j}\right)+\frac{\hat{V}_{j+1}}{G_{j}}\right)-V_{j} \tag{3.10}
\end{equation*}
$$


$\hat{V}_{j}+1$ 's are the simulated outputs in Fig 3.20. Fig 3.23 shows the values obtained from (3.10) and they are called integral-non-linearity (INL) error. We see that $\mathrm{INL}_{\text {max }}$ is 0.25 LSB and $\mathrm{INL}_{\text {min }}$ is -0.32 LSB. Generally, the INL errors less than 0.5 LSB are tolerable values.


Fig 3.1 A radix-2 1.5-bit switch-capacitor pipeline stage configuration


Fig 3.2 Differential comparing circuit


Fig 3.3 Circuit connection in two phases (a) Sample the reference voltages on capacitors (b) Sample the signal voltages on capacitors


Fig 3.4 Differential comparing circuit with implementation of real transistors


Fig 3.5 Preamplifier and latch configurations


Fig 3.6 Two-stage opamp structure with two dynamic common mode feedback (CMFB) circuits.


Fig 3.7 Simplicity of a differential $\times 2$ amplifier used for understanding the gain and speed requirements of opamp


Fig 3.8 Common mode feedback (CMFB) used in two-stage opamp


Fig 3.9 MDAC configuration


Fig 3.10 Clock phases used in MDAC


Fig 3.11 Transfer curve of MDAC

(a)

(b)

Fig 3.12 Simulated transfer curves when threshold voltage is (a)1V (b)-1V


Fig 3.13 Digital output of comparator when input is a certain signal pattern


Fig 3.14 Statistics of comparator's output voltage over 600 Monte Carlo indices


Fig 3.15 Gain response and phase response of two-stage opamp


Fig 3.16 Transconductance of input differential pairs versus input common mode voltage


Fig 3.17 Transient simulation when unity-gain feedback is connected


Fig 3.18 Transient simulation of output common mode voltage


Fig 3.19 Simulated output offset voltage of two-stage opamp over 200 Monte Carlo indices


Fig 3.20 Simulated transfer curve of MDAC


Fig 3.21 Block diagram for catching the settled signal of MDAC's output


Fig 3.22 Input and output signals of the circuit diagram shown in Fig 3.21


Fig 3.23 INL error of MDAC's transfer function

| Switch | Type | Size |
| :--- | :--- | :--- |
| $\boldsymbol{S}_{1}, \boldsymbol{S}_{\mathbf{2}}, \boldsymbol{S}_{3}, \boldsymbol{S}_{4}$ | CMOS | NMOS:L=0.35u W=10u <br>  <br>  <br> $\boldsymbol{S}_{5}$ |

Tab 3.1 Switch sizes of comparing circuit

| Transistor | Size | Multiple |
| :--- | :--- | :--- |
| $\boldsymbol{M}_{11}=\boldsymbol{M}_{12}$ | $\mathrm{~L}=0.35 \mathrm{u} \quad \mathrm{W}=2 \mathrm{u}$ | $\mathrm{m}=12$ |
| $\boldsymbol{M}_{13}=\boldsymbol{M}_{14}$ | $\mathrm{~L}=0.35 \mathrm{u} \quad \mathrm{W}=0.5 \mathrm{u}$ | $\mathrm{m}=8$ |
| $\boldsymbol{M}_{15}=\boldsymbol{M}_{16}$ | $\mathrm{~L}=0.35 \mathrm{u} \quad \mathrm{W}=0.5 \mathrm{u}$ | $\mathrm{m}=7$ |
| $\boldsymbol{M}_{17}=\boldsymbol{M}_{18}$ | $\mathrm{~L}=0.35 \mathrm{u} \quad \mathrm{W}=2 \mathrm{u}$ | $\mathrm{m}=2$ |
| $\boldsymbol{M}_{19}=\boldsymbol{M}_{20}$ | $\mathrm{~L}=0.35 \mathrm{u} \quad \mathrm{W}=2 \mathrm{u}$ | $\mathrm{m}=1$ |
| $\boldsymbol{M}_{21}=\boldsymbol{M}_{22}=\boldsymbol{M}_{23}=\boldsymbol{M}_{24}$ | $\mathrm{~L}=0.35 \mathrm{u} \quad \mathrm{W}=2 \mathrm{u}$ | $\mathrm{m}=2$ |
| $\boldsymbol{M}_{25}$ | $\mathrm{~L}=1 \mathrm{u} \quad \mathrm{W}=2 \mathrm{u}$ | $\mathrm{m}=6$ |
| $\boldsymbol{M}_{26}$ | $\mathrm{~L}=1 \mathrm{u} \quad \mathrm{W}=2 \mathrm{u}$ | $\mathrm{m}=6$ |

Tab 3.2 Transistor sizes of preamplifier and latch

| Specification | Performance |
| :--- | :--- |
| Clock Frequency | 40 MHz |
| Input Voltage Level | $>4 \mathrm{~V}_{\text {p-p }}$ |
| Input-Referred Offset Voltage | $\sigma\left(V_{o s}\right)=20.2 \mathrm{mV}$ |
| Supply Voltage | 3 V |
| Power Consumption | 247 uW |
| COMS Technology | TSMC 2P4M 0.35um |

Tab 3.3 Dynamic comparator performance summary

| Transistor | Size | Multiple |
| :--- | :--- | :--- |
| $\boldsymbol{M}_{\boldsymbol{I}}=\boldsymbol{M}_{2}$ | $\mathrm{~L}=0.35 \mathrm{u} \quad \mathrm{W}=0.5 \mathrm{u}$ | $\mathrm{m}=10$ |
| $\boldsymbol{M}_{3}=\boldsymbol{M}_{4}$ | $\mathrm{~L}=0.35 \quad \mathrm{~W}=0.5 \mathrm{u}$ | $\mathrm{m}=15$ |
| $\boldsymbol{M}_{5}=\boldsymbol{M}_{6}$ | $\mathrm{~L}=0.35 \mathrm{u} \quad \mathrm{W}=1 \mathrm{u}$ | $\mathrm{m}=55$ |
| $\boldsymbol{M}_{7}=\boldsymbol{M}_{8}$ | $\mathrm{~L}=2 \mathrm{u} \quad \mathrm{W}=5 \mathrm{u}$ | $\mathrm{m}=20$ |
| $\boldsymbol{M}_{\boldsymbol{9}}=\boldsymbol{M}_{10}$ | $\mathrm{~L}=0.35 \mathrm{u} \quad \mathrm{W}=0.5 \mathrm{u}$ | $\mathrm{m}=40$ |
| $\boldsymbol{M}_{I I}=\boldsymbol{M}_{12}$ | $\mathrm{~L}=0.35 \mathrm{u} \quad \mathrm{W}=0.5 \mathrm{u}$ | $\mathrm{m}=65$ |
| $\boldsymbol{M}_{\boldsymbol{S}}$ | $\mathrm{L}=2 \mathrm{u}, \quad \mathrm{W}=4 \mathrm{u}$ |  |

Tab 3.4 Transistor sizes of two-stage opamp

| Switch | Type | Size |
| :--- | :--- | :--- |
| $\boldsymbol{S}_{\mathbf{1}}, \boldsymbol{S}_{2}$ | NMOS | $\mathrm{L}=0.35 \mathrm{u} \quad \mathrm{W}=6 \mathrm{u}$ |
| $\boldsymbol{S}_{3}, \boldsymbol{S}_{4}$ | CMOS | NMOS:L $=0.35 \mathrm{u}$ W $=1 \mathrm{u}$ <br> PMOS: $\mathrm{L}=0.35 \mathrm{u} \mathrm{W}=4 \mathrm{u}$ |

Tab 3.5 Switch sizes of common mode feedback used in two-stage opamp

| Specification | Performance |
| :--- | :--- |
| DC Gain | 5887 |
| Unity-Gain Frequency | $484 \mathrm{MHz}\left(\mathrm{C}_{\mathrm{L}}=0.5 \mathrm{p}, \mathrm{C}_{\mathrm{C}}=0.35 \mathrm{p}\right)$ |
| Phase Margin | $70\left(\mathrm{C}_{\mathrm{L}}=0.5 \mathrm{p}, \mathrm{C}_{\mathrm{C}}=0.35 \mathrm{p}\right)$ |
| Input Common Mode Range | $0.5 \mathrm{~V}(1.3 \mathrm{~V} \sim 1.8 \mathrm{~V})$ |
| Output Swing | $>2 \mathrm{~V}_{\mathrm{p}-\mathrm{p}}$ ( single ended $)$ |
| Slew Rate | $0.3 \mathrm{~V} / \mathrm{ns}$ |
| Input-referred offset Voltage | $\sigma\left(\boldsymbol{V}_{\text {os }}\right)=0.104 \mathrm{mV}$ |
| Supply Voltage | 3 V |
| Power Consumption | 4.58 mW |
| CMOS Technology | TSMC 2 P 4 M 0.35 um |

Tab 3.6 Two-stage opamp performance summary

| Switch | Type | Size |
| :--- | :--- | :--- |
| $\boldsymbol{S}_{\boldsymbol{l}}, \boldsymbol{S}_{2}, \boldsymbol{S}_{3}$ | CMOS | NMOS:L=0.35u W=6u <br> PMOS: L=0.35u W=24u |
| $\boldsymbol{S}_{4}$ | NMOS | $\mathrm{L}=0.35 \mathrm{u} \quad$ W=4u |
| $\boldsymbol{S}_{\boldsymbol{x}}$ | PMOS | $\mathrm{L}=0.35 \mathrm{u} \quad$ W=20u |
| $\boldsymbol{S}_{\boldsymbol{y}}$ | NMOS | $\mathrm{L}=0.35 \mathrm{u} \quad$ W=4u |
| $\boldsymbol{S}_{z}$ | NMOS | $\mathrm{L}=0.35 \mathrm{u} \quad$ W=4u |

Tab 3.7 Switch sizes of MDAC

## CHAPTER 4

## Pipelined Analog-to-Digital Converter

### 4.1 Clock Generator

In this section we discuss the clock generator that is a little different from some typical topologies. The clock generator is designed in the style of synchronous sequential circuit [22]. This kind of digital circuit is controlled by an external clock and must have an input signal to generate a designed output signal. In order to produce the clock pattern of $\phi_{1}$ used in ADC, we input a signal pattern like:
input: 01010101010101 .....
, and the output we want should be:
output: 01100000011000 .
The input signal is a $50 \%$ duty cycle, period of 6 ns , square wave signal. We see that the output is high for one period ( 6 ns ) of input signal after the input experiences four periods. Now we can use state diagram to design the synchronous sequential circuit described above, but we will skip explaining this procedure because it is tedious and can be easily designed by Verilog HDL. Fig 4.1 shows the state diagram of this synchronous sequential circuit, and Tab 4.1 is the state-assigned table for Fig 4.1 in which we can derive all next-state outputs in terms of present-state inputs by using Karnaugh maps [23]. The final design of clock generator is shown in Fig 4.2. in which the inverters are used as buffers [24] and the positive-trigger D flip-flop circuit is shown in Fig 4.3 [9][25]. Notice that in Fig 4.2 the external clock frequency is running at 333 MHz .

### 4.2 ADC Design

### 4.2.1 Analog Path of ADC

In this section we will talk about how to integral all circuit blocks designed before to become a
functioning ADC . We divide the pipelined ADC into two parts, analog and digital, and the analog path had been described in the previous chapter. Fig 4.4 shows how the two consecutive MDAC are connected [4][5]. We see in Fig 4.4 that the additional switches are those connected to the opamp's input. Also we observe that a pair of nonoverlapping clocks, $\phi_{1}$ and $\phi_{3}$, are used in every two consecutive stages. As a result, we have odd stages clocked in $\phi_{1}$ and even stages clocked in $\phi_{3}$. Because we use the technique called opamp sharing, it slightly makes switch controlling complex.

As every two consecutive stages using one opamp we finally have the analog path shown in Fig 4.5 and it shows that only five opamps are needed. The first to the ninth stages totally solve 9 bits and the tenth stage has only one comparator to solve the final one bit.

### 4.2.2 Digital Path of ADC

In the previous section we knew that each stage have two comparators except for the final stage, so there are two bits produced by comparator banks in every stages. Now the question is how to combine these digital codes into one 10 -bit digital number. We now put these codes into D flip-flops shown in Fig 4.3 in order to synchronize the signal. The detail in placing these D flip-flops is shown in Fig 4.6. By using this placement of D flip-flops we have a synchronous 19-bit output ready to enter the digital error correction (DEC) circuit.

Recall that in Chapter 3 we had the general form of MDAC's transfer function in (3.8). We now apply (3.8) recursively, then the input of the entire pipelined ADC can be expressed as:

$$
\begin{equation*}
V_{1}=V_{1}^{d a}+\frac{V_{2}^{d a}}{G_{1}}+\frac{V_{3}^{d a}}{G_{1} G_{2}}+\cdots+\frac{V_{p}^{d a}}{G_{1} G_{2} \cdots G_{p-1}}+Q \tag{4.1}
\end{equation*}
$$

, where $\mathrm{Q}=\mathrm{V}_{\mathrm{p}+1} /\left(\mathrm{G}_{1} \mathrm{G}_{2} \cdots \mathrm{G}_{\mathrm{p}-1}\right)$ represents the quantization error of entire ADC . In (4.1) if we represent $\mathrm{V}_{\mathrm{j}}{ }^{\text {da }}$ by digital codes $(00,01,10)$ and $\mathrm{G}_{\mathrm{j}}=2$ is assumed, the division of $2^{\mathrm{N}}$ simply means that we shift the digital number N bits to the right. Now it is obvious that how these 19 bit outputs are combined into 10 -bit output. Fig 4.7 shows the algorithm of digital error correction with final
outputs of D0 to D9. Each block means one bit and we use full-adder to sum an overlapped bits and generates a carry to the next stage. We should notice that in the analog path the outputs are generated from left to right but in DEC circuit the outputs are generated from right to left.

### 4.3 Simulated Results

### 4.3.1 Clock Generator Simulated Results

In Fig 4.2 we indicated five clock outputs used in ADC. Notice that all clock signals except for $\phi_{2}$ will drive lots of switches (large capacitive loading). Fig 4.8 shows the simulated clock signals driving capacitors of 8 pF each. In Fig 4.8 the rise and fall time of clocks are 0.5 ns . In MDAC the rise and fall time of clock signals are not much a concern since they process the sampled (stable) signals. While in SHA the clocks used to control $\boldsymbol{S}_{1,}, \boldsymbol{S}_{2}, \boldsymbol{S}_{I I}$ and $\boldsymbol{S}_{I 2}$ should have small rise time and fall time to avoid sampling uncertainty [15]. It is wise to build another specific clock generator for these analog-sampled switches. Finally Tab 4.2 summaries the final performance of this clock generator.

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### 4.3.2 ADC Simulated Results

In this section we will simulate the frequency spectrum of ideal DAC's output and characterize the linearity issue such as INL and DNL. If we want to see the frequency spectrum we have to place an ideal DAC behind the ADC we had designed. The entire block diagram is shown in Fig 4.9, where the DAC is modeled by HSPICE [9]. The transient simulated DAC's output is shown in Fig 4.10. Apparently we see that the output has some delay because the latency through pipeline stages.

Now we put a $4 \mathrm{~V}_{\mathrm{p}-\mathrm{p}}$ sinewave of 11.7578125 MHz , which is running 301 periods and meets the requirement of (2.13), at the ADC's input. After performing the Fast Fourier Transform (FFT) at DAC's output we obtain the spectrum shown in Fig 4.11, where we have signal-to-noise plus distortion ratio (SNDR, which including quantization noise and distortion of devices) about
58.4 dB . Here we should notice that the quantization noise in Fig 4.11 is the sum of noise voltage at each frequency [9]. If we increase the sampling frequency we actually lower the quantization noise floor but the total sum of noise voltage is unchanged. Now having the simulated SNDR we can use the formula written as:
$E N O B=\frac{S N D R-1.76}{6.02}$
to calculate the effective number of bits (ENOB) when full-scaled input is presented. By substituting simulated SNDR of 58.4 dB into (4.2) we obtain that ENOB is 9.41 bits.

Now we continue to discuss the issue of linearity. We often characterize the performance of linearity by using differential non-linearity (DNL) and integral non-linearity (INL). There are several methods to characterize these performances, while we use the method called code density testing or histogram testing [26]. Now we input a full-scaled sinewave of 0.8984375 MHz , which is running 23 periods, into the system shown in Fig 4.9 , By collecting $32768\left(32 \times 2^{10}\right)$ consecutive data at DAC's output, we can plot the histogram recording number of hits at each code number statistically shown in Fig 4.12. In Fig 4.12 we hâve simulated number of hits $\left(\mathrm{H}_{\text {sim }}(\mathrm{j})\right)$ from code 0 to code $2^{\mathrm{N}}-1$. Using sinusoidal histogram code test we should find the offset, $\mathrm{V}_{\text {os }}$ and amplitude, $\mathrm{V}_{\mathrm{A}}$ first. $\mathrm{V}_{\text {os }}$ and $\mathrm{V}_{\mathrm{A}}$ can be express as:

$$
\begin{align*}
& V_{o s}=\left(\frac{C 2-C 1}{C 2+C 1}\right) \times\left(2^{N-1}-1\right)  \tag{4.3}\\
& V_{A}=\frac{2^{N-1}-1-V_{o s}}{C 1} \tag{4.4}
\end{align*}
$$

, where C 1 and C 2 are related the number of hits at codes $2^{\mathrm{N}}-1$ and $0 . \mathrm{C} 1$ and C 2 can be expressed as:

$$
\begin{align*}
& C 1=\cos \left[\pi \frac{H_{\operatorname{sim}}\left(2^{N}-1\right)}{N t}\right]  \tag{4.5}\\
& C 2=\cos \left[\pi \frac{H_{\operatorname{sim}}(0)}{N t}\right] \tag{4.6}
\end{align*}
$$

, where $\mathrm{H}_{\text {sim }}\left(2^{\mathrm{N}}-1\right)$ and $\mathrm{H}_{\text {sim }}(0)$ are the simulated number of hits at codes $2^{\mathrm{N}}-1$ and 0 respectively
and $N_{t}$ is the total number we have sampled. Once we obtain the values from (4.3) to (4.6), we substitute them into the equation written as:

$$
\begin{equation*}
H_{\text {ideal }}(j)=\frac{N_{t}}{\pi}\left[\sin ^{-1}\left(\frac{j+1-2^{N-1}-V_{o s}}{V_{A}}\right)-\sin ^{-1}\left(\frac{j-2^{N-1}-V_{o s}}{V_{A}}\right)\right] \tag{4.7}
\end{equation*}
$$

to calculate the ideal number of hits for code $\boldsymbol{j}$. The code width of the $\boldsymbol{j}$-th code in units of LSbs is:

$$
\begin{equation*}
W(j)=\frac{H_{\text {sim }}(j)}{H_{\text {ideal }}(j)} \times \Delta \tag{4.8}
\end{equation*}
$$

, where $\boldsymbol{j}$ is from 1 to $2^{\mathrm{N}}-2$ and $\Delta$ is a LSB. The DNL and INL can be calculated as:

$$
\begin{align*}
& \operatorname{DNL}(j)=\frac{W(j)-\Delta}{\Delta}=\frac{H_{\text {sim }}(j)}{H_{\text {ideal }}(j)}-1  \tag{4.9}\\
& \operatorname{INL}(j)=\sum_{k=1}^{j-1} D N L(k) \tag{4.10}
\end{align*}
$$

Now we use all the data calculated in previous few equations and Matlab together to generate the DNL and INL plots illustrated in Fig 4.13. This figure shows that DNL is ranging from -0.37 LSB to 0.44 LSB and INL is ranging from -0.58 ESB to 0.63 LSB . DNL and INL requirements are much essential when using averaging at the output of ADC in the digital domain to increase the resolution. The averaging method can be referenced in [8][24][25] and it has a strong tradeoff between sampling frequency and resolution. Finally we summarize the performance in Tab 4.3


Fig 4.1 State diagram of clock generator


Fig 4.2 Clock generator schematic


Fig 4.3 Positive-trigger D flip-flop


Fig 4.4 Two consecutive stages of MDAC using opamp sharing (a) sample phase in the first stage (b) amplification phase in the first stage


Fig 4.5 Analog path of pipelined ADC


Fig 4.6 Entire ADC architecture


Fig 4.7 Digital error correction structure


Fig 4.8 Simulated clock phases of synchronous sequential clock generator


Fig 4.9 Circuit connection for simulating ADC performance


Fig 4.10 Simulated DAC's output signal from Fig 4.9


Fig 4.11 Simulated DAC's output spectrum


Fig 4.12 Histogram of number of hits at each code number


Fig 4.13 Simulated INL and DNL

## ENEDS

| State: Q3 Q2 Q1 | Input=0Input $=1$ <br> D3 D2D1 <br> D3 D2 D1 | Clock1 Clock2 |
| :---: | :---: | :---: |
| S1: 0000 | 00000000 | $0 \quad 0$ |
| S2: 0001 |  | 11 |
| S3: 010 |  | $0 \quad 1$ |
| S4: 0111 | $\begin{array}{lllllll}0 & 1 & 1 & 1 & 0 & 0\end{array}$ | $0 \quad 0$ |
| S5: 1000 | $\begin{array}{llllllll}1 & 0 & 1 & & 1 & 0 & 0\end{array}$ | $0 \quad 0$ |
| S6: 1001 | $\begin{array}{llllllll}1 & 0 & 1 & & 1 & 1 & 0\end{array}$ | $0 \quad 0$ |
| S7: 1110 | $\begin{array}{lllllll}0 & 0 & 0 & 1 & 1 & 0\end{array}$ | $0 \quad 0$ |
| S8: 111 | $\begin{array}{llllllll}x & \mathrm{X} & \mathrm{X} & \mathrm{X} & \mathrm{X} & \mathrm{x}\end{array}$ | $0 \quad 0$ |

Tab 4.1 State-assigned table for state diagram in Fig 4.1

| Specification | Performance |
| :--- | :--- |
| External Clock Frequency | 333 MHz (duty cycle of $50 \%)$ |
| Input Cock Frequency | 166 MHz (duty cycle of $50 \%)$ |
| Generated Clock Frequency | 41.67 MHz |
| Rise and Fall Time | $0.5 \mathrm{~ns}\left(\mathrm{C}_{\mathrm{L}}=8 \mathrm{p}\right)$ |
| Supply Voltage | 3 V |
| Power Consumption | 9.4 mW |
| CMOS Technology | TSMC 2P4M 0.35um |

Tab 4.2 Clock generator performance summary

| Specification | Performance |
| :--- | :--- |
| Sample Rate | 41.67 MHz |
| Differential Input | $4 \mathrm{~V}_{\mathrm{p}-\mathrm{p}}$ |
| SFDR @ $\mathrm{f}_{\mathrm{in}}=12 \mathrm{MHz}, \mathrm{V}_{\mathrm{in}}=4 \mathrm{~V}_{\mathrm{p}-\mathrm{p}}$ | 72.87 dB |
| DNL @ $\mathrm{f}_{\mathrm{in}}=1 \mathrm{MHz}$ | $-0.37 \mathrm{LSB} \sim 0.44 \mathrm{LSB}$ |
| $\mathrm{INL} @ \mathrm{f}_{\mathrm{in}}=1 \mathrm{MHz}$ | $-0.58 \mathrm{LSB} \sim 0.63 \mathrm{LSB}$ |
| SNDR @ $\mathrm{f}_{\mathrm{in}}=12 \mathrm{MHz}, \mathrm{V}_{\mathrm{in}}=4 \mathrm{~V}_{\mathrm{p}-\mathrm{p}}$ | 58.8 dB |
| Power Supply | 3 V (for analog and digital) |
| Power Consumption | $31.72 \mathrm{~mW} / 13.47 \mathrm{~mW}\left(\mathrm{P}_{\mathrm{AA}} / \mathrm{P}_{\mathrm{DD}}\right)$ |
| CMOS Technology | TSMC 2P4M 0.35um |

Tab 4.3 ADC performance summary

## CHAPTER 5

## Conclusions and Future Works

### 5.1 Conclusions and Future Works

This research uses some old methods to perform a 10 -bit, $40 \mathrm{MS} / \mathrm{s}, 45.2 \mathrm{~mW}$ pipelined ADC. It focuses on the trick of opamp design, sizing its transistors to obtain the good performance. This may be a stupid way since the analog circuits have no real solutions to achieve its greatest performance. That is why people concentrate their attentions on using digital domain techniques to relax the opamp design. Although it took time to finish this work, it is still worth doing to earn some valuable experiences.

Recently the opamp-based ADCs widely employ the digital calibration techniques to implement the high resolution converter. The calibration techniques have large verity of tricks to play. DSP is also used to process the digital signals out of $A D C$ to filter out the quantization noise. Using this discreet-time and digital domain calibration techniques will increase the complexity of digital circuit in ADC but widely relax the difficulty of analog circuits. However, simplify the analog circuit will really decrease the overall power consumption. In this age of high technology the high resolution as well as high speed ADC is required. Unfortunately, the speed is mostly limited by opamp. So relaxing the design of opamp by widely using DSP circuits is the main key to the high speed, high resolution and low power opamp-based ADC.

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