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## 中 華 民 國 92 年 5 月 26 日

Two communications have been written and submitted for publication.

- 1. Attachment 1, submitted to J. Am. Chem. Soc., in revision.

   In-Situ Generation of Silica Shell Layer Key Factor to Simple High

   Yield Synthesis of Silver Nanowires
- <u>Attachment 2, submitted to Chem. Comm.</u>
   <u>New nanotube synthesis strategy- application of sodium nanotubes</u> formed inside anodic aluminium oxide as a reactive template

See attached files.

## In-Situ Generation of Permethylsiloxane Polymer Soft Template - Key Factor to Simple High Yield Synthesis of Cable-Like Silver Nanowires

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Synthesis of silver nanowires is an area under intensive investigation.<sup>±</sup> ManyMany methods have been explored, frequently, including hard and soft templateare needed to assisted shape formation of these nanowires and electrochemical reduction.<sup>ref [[1-3]</sup> Previously, we have reported that addition of polydimethylsiloxane (PDMS) to a new solvent free vapor-solid reaction growth (VSRG)method process assisted to prepare cable-like Cu nanowires formation significantlyin good yield by reacting polydimethylsiloxane (PDMS) coated CuCl with (Me<sub>3</sub>Si)<sub>4</sub>Si in sealed tubes<sup>[4]</sup> Also, we have demonstrated the importance of polymeric shell in controlling the electron beam induced growth of Cu nanowires<sup>3</sup>. The reaction is a vaporsolid reaction growth (VSRG) and a plausible mechanism has been proposed to elucidate the growth process. Here, we wish to report a simple highyield synthesis of Ag nanowires Unlike other literature processes,<sup>4</sup> the polymer soft template found in this observation is generated in situ in the reactionWe are curious whether employing the VSRG strategy to synthesize other metal nanowires is possible. After some exploration, we wish to report another VSRG example, a A simple high yield synthesisof cable like Ag nanowires via a parallel processifich is much simpler than the processes reported before.

Reacting AgNO3 and (MQSi)4Si in a sealed tube under low



400K(Caution: The reaction generates byproducts. The tube should have enoughvolume to allow their expansion so that the pressure will not build up excessively inside. The gas escaping the tube turned brown in air.). ref45 After workup, it was found that AgNO3 was converted nearly quantitative into metallic silver, as determined byX ray diffraction (XRD). The XRD peaks were indexed to a facecentered cubic (fcc) material. The lattice constant a, calculated from the diffraction pattern, was 0.4090 nm, close to the reported value of Ag, a = 0.4086 nm. [S] 56 Fig. 1a shows a scanning electron microscopic (SEM) image of the product. It contains bundles of nanowirewith an average length of ca. 10 µm. An enlarged image (Fig. 1b) shows that the



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<u>polycrystalline,</u> selected area electron diffraction (SAED) pattern, shown in Fig.2b, indicates that the marked area is within the domain of a single crystal. From the dot pattern, the lattice

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nanowires have a mean diameter of 25 ± 5 nm. It is estimated that the density of our nanowires is smaller than which synthesized by template strategies, such as AAO and calix[4]hydroquinone nanotubes.<sup>3</sup> An energy dispersive spectrum (EDS), shown in Fig. 1eC, suggests that in addition to sample holdertapeAg, the sample contains Si O and Calso A typical transmission electron microscopic (TEM) image of a nanowire is shown Fig. 2a.

that the marked area is within domain of a single crystal. From the dot pattern, the lattice parameter is estimated to be crystal. From the dot pattern, the lattice parameter a is estimated to be 0.42 nm,closed to the reported value of  $A^{[\frac{5}{2}]_{26}}$  A\_high resolution TEM (HRTEM) image of the area is shown in Fig. 2c. The directions of two plans (II,1) and (1,1,1) are identified, showing that the included angle of 70.1° is close to the theoretical value of 70.5°. The {111} d spacing was measured to be 0.24 nm, close to the value estimated from the literature data, 0.233 nm. As shown in Fig. 2d, a layer of amorphous material, with a thickness of 1 – 3 nm encapsulating the wire, is observed. Based on the EDS data, the layer is tentatively identified to be a permethylsiloxane polymer (PMSP), formed as a high molecular weight byproduct formed in situfrom the reaction.

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This layer, probably acting <u>acted\_as a soft template, and assisted</u> thenanowire growth\_via\_VSRG via the VSRG pathway\_proposed before.<sup>[5]5</sup>\_1

majorthesilicaO-Si-O1255 cm<sup>-1</sup> and 1100?1070 cm<sup>-1</sup>Si (CH<sub>3</sub>)<sub>2</sub> 820? and 480? cm<sup>-1</sup>. In addition to theabsorptions of silica, signals assignable to OSiMe groups

a silica PMSQat 844 cm<sup>-1</sup>, CH<sub>2</sub>-deformation at 1384cm<sup>-1</sup>. SiO bending at 805 cm<sup>-4</sup>, and Si O rocking at 443 cm<sup>-4</sup>. In addition to the absorptions of silica, signals assignable toOSiMe groups solution, solution,<sup>7</sup>, a sibxane that contains SiO-Si cross linking structure<sup>4</sup>The key factor to this simple process the in situ formation of the PMSP layer. The material is formulated based on following information. From preliminary malysis of the the volatile byproducts by gas chromatography mass spectrometry (GC-MS) and infrared spectroscopy (IR), (Me<sub>3</sub>Si)<sub>2</sub>O, (Me<sub>3</sub>SiO)<sub>4</sub>Si and other permethylsiloxane oligomers were found. Detection of these lower molecular weight productsgemats that higher molecular weight portion might also be formed in the reaction. IR of the bulk solid produconfirmed the presence opeaks assignable to PMSP. Based on the TEM, EDS and IR data, we conclude that the Ag nanowire is enclosed in a PMPS shell. The role of (Me3Si)4Si in the reaction is important acts as the reductant. The atom Si bonded with four tr.imethylsilyl groups is important, because it will form SD-Si crosslinking structures which make siloxane inflexible. We have tried the reaction of AgNO<sub>3</sub> and (Me<sub>2</sub>Si)<sub>6</sub>, a reductant with a similar chem</del>ical reactivity,<sup>2</sup> but the yield of silver nanowires is lower

, the oxygen seavenger capable of removing oxygen atoms from the nitrate group, as well as the source of PMSP. In addition to the siloxanes, N<sub>2</sub>O was detected. When the sealed reaction tubes were opened and exposed to air, a brown vapor was immediately. This observation suggests that NO, while turned into NO<sub>2</sub>, was in the byproducts.<sup>7</sup> (Revised to here)

Other mechanisms could not rationalize the growth properly. In a typical Vapor-Liquid-Solid (VLS) process, the mechanism used most frequently to rationalize the growth of many nanowires (6)68 components of the nanowires are evaporated and nucleated under the assistance of a nanized liquid phase catalyst at high temperatures. In this work, no catalysts were added to assist the growth. In addition, at the employed reaction temperature of 400 K, the solid phase reactant  $AgNO_3$  (m.p. = 485 K) neither melted nor evaporated. Therefore, the whole process differs from VLS condition considerably. Also, the process could neither be a physical vapor deposition (PVD) nor a chemical vapor deposition (CVD). It could not be a simple thermal decomposition of AgNO<sub>3</sub> either because the reaction temperature was mubblow the temperature of decomposition of AgNO3, 713 K. The discussion above has ruled out many unlikely growth mechanisms. In contrast our previous preparationable like Cu study and mowires.[4] In both reactions, (Me3Si)4Si was employed to react with solid metal co under overall comparable reaction conditions. The only significant difference is that the cable sheath material, PDMS in the Cu case, was not added in this study. Instead, the polymeric layer enclosing the Ag nanowires was a reaction byproduct generated situ. From preliminary analysis of the volatile byproducts by GMS and infrared spectroscopy, (MgSi)2O, (MgSiO)4Si and othe permethylsiloxane oligomers werefound. Detection of these lower molecular weight byproducts supports theormulation of the polymeric shell outside the Ag nanowires to be PMSP. The role of (Me<sub>3</sub>Si)<sub>4</sub>Si in the reacon is important. It acts as th reductant, the oxygen scavengercapable of removing oxygen atoms from the nitrate group, as well as the source oPMSP. In addition to the siloxanes, M was detected. When the sealed reaction tubes were opened and exposed to air, a brown vapor was formed immediately. This observation suggests that NO, which turned into NO<sub>2</sub>, was in the byproducts.<sup>[7]2</sup>

In conclusion, we have discovered a remarkably simple on-step solvent free method to synthesize bundles **of**ble like Ag nanowires in high yield. The reaction is another example of VSRG of nanowires. Exploration of other possibilities is in progress.

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a) TEM in nanowird) SAED of the mark Figure area in (a). c) HRTEM image of the marked area in (b). d) TEM image of a silver nanowire, showing the presence of a polymeric shell.



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#### Experimental

Synthesis of Silver Nanowires. Manipulation of chemicals was performed **dnylennd** oxygerfree environment. Crystals of AgNO<sub>3</sub> (0.10 g, 0.59 mmol, Fisher Scientific) and (Me<sub>3</sub>Si)<sub>4</sub>Si (0.10 g, 0.31 mmol)<sup>48</sup> were manually pulverized together into powders in an agate mortar. The powders were collected and sealed into a Pyrextube under vacuum (Caution: The reaction generates gaseous byproducts. The tube should have enough volume to allow for their expansion.). In a tube furnace, theealed tube was ramped to 40K in 10 min and held at the temperature for 2 h. After the tube was opened (Caution: Vapor phase byproducts produced in the reaction may cause a pressure build up in the tube. The byproducts escaped from the tube turned brown when they encountered air, indicating the formation of NQ.), the samples were washed by THF and dried at 400 K to remove reaction byproducts. The solid products on carbon tapes were coated with a thin layer of gold (-5 nm) and characterized by SEM (JEOL JSM 6330F at 15 kV). Also, the samples on carbon film coated coppergrid were investigated by TEM (JEOL JEM 2010 at 200 kV) and HRTEM (Philips TECNAI 20 at 200 kV).

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